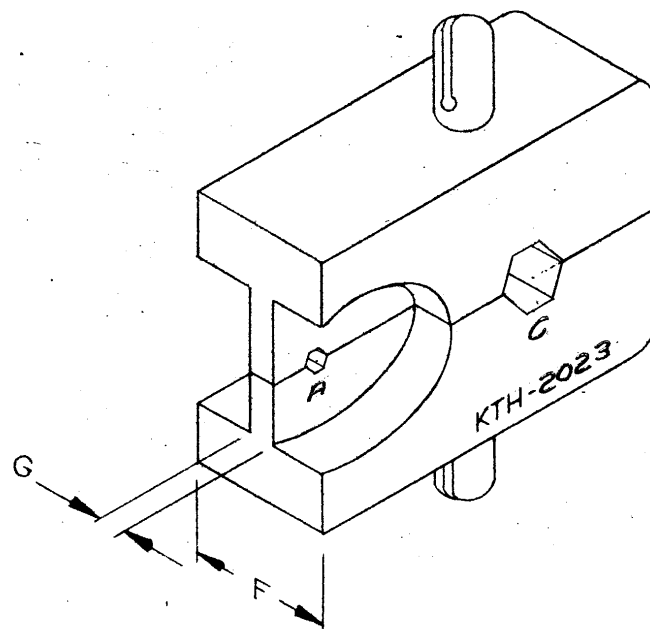




NOTES:
1. FOR USE WITH RAYCHEM 5024A CABLE.

HEX SIZES (ACROSS FLATS)					DIE WIDTH	WEB WIDTH		
A	B	C	D		F	G	H	I
.050		.151			.375	.080		

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS	
ISSUE	CHANGES
2	CN 27545 C SD 8 NOV 85
REF.	
FINISH	
SPEC.	
MATL.	
SPEC.	
CRIMP DIE	
DRAWN J.G.L.	DATE 28 AUG 72
APPR	DATE
KINGS ELECTRONICS 40 MARBLEDALE ROAD TUCKAHOE, N. Y. 10707	
KTH-2023	

CN