

DASH NO.

M CODE

MADE FROM

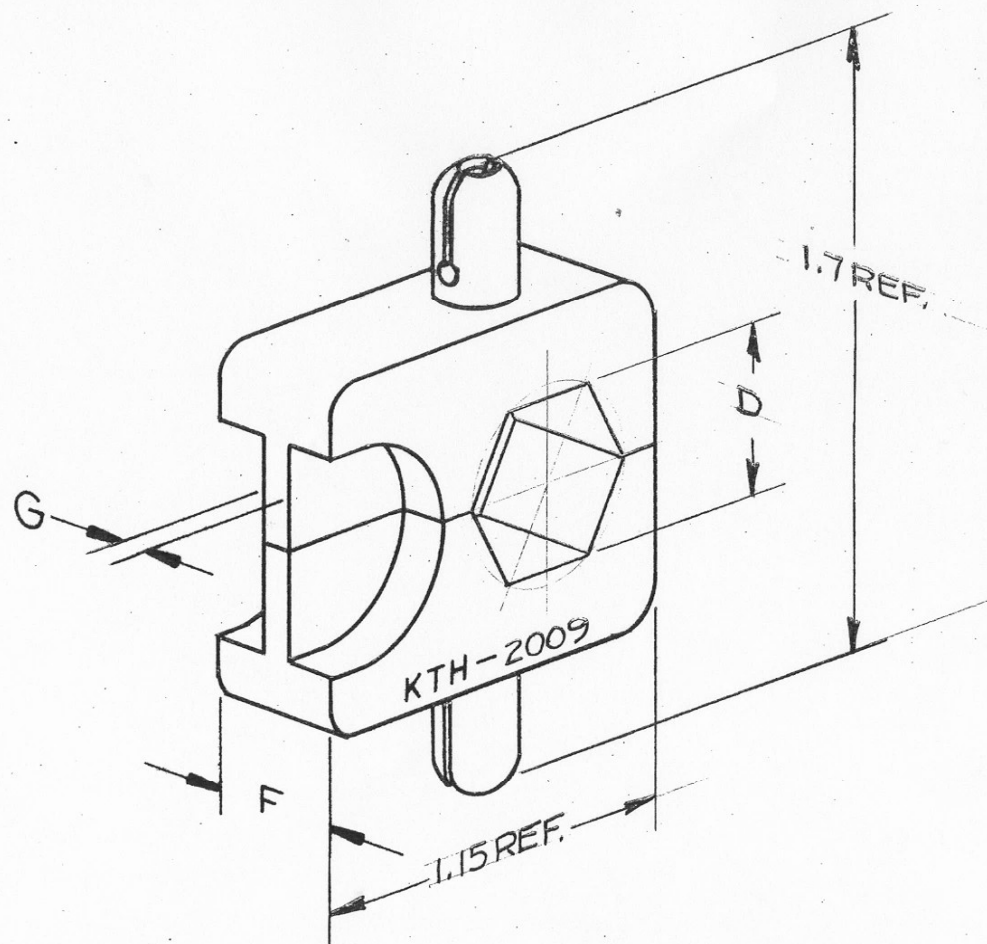
S-D

KTH-2009

REVISIONS

ISSUE

CHANGES



S-D

SCALE: 2:1

USED ON:

REF:

CRIMP DIE

DRAWN CHC

DATE 27 FEB 87

APPR. MJB

DATE 5 MAR 87

KINGS
 ELECTRONICS CO., INC.
 TUCKAHOE, NEW YORK 10707

S-D

KTH-2009

HEX SIZES (ACROSS FLATS)

DIE WIDTH

DIE WIDTH

A	B	C	D	F	G	H	I
—	—	—	.475	.400	.106	—	—

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^{\circ}30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY
NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.