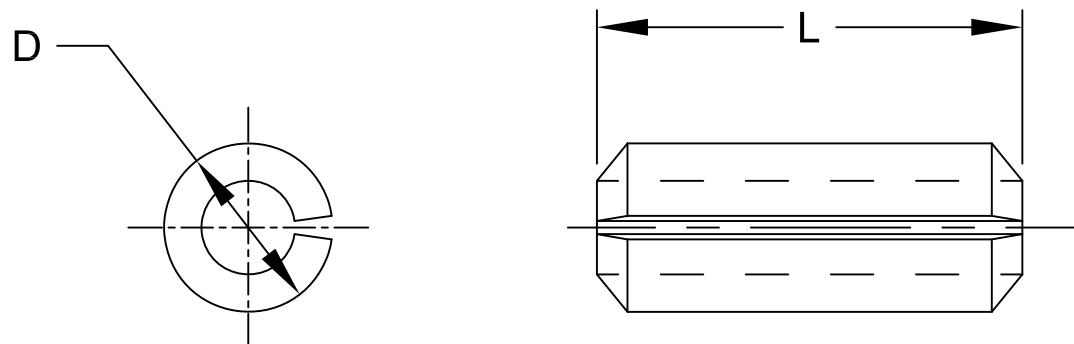


| REV.     | DESCRIPTION                    | DATE            | APPROVED     |
|----------|--------------------------------|-----------------|--------------|
| <b>B</b> | Engineering Update w/o Changes | <b>02/27/04</b> | <b>M. C.</b> |
| <b>C</b> | Updated Material               | <b>11/11/08</b> | <b>M. C.</b> |
| <b>D</b> | Tolerance Update               | <b>04/22/09</b> | <b>T. Y.</b> |
|          |                                |                 |              |
|          |                                |                 |              |



| PART NO. | L $\pm 0.015$  | D $\pm 0.010$  |
|----------|----------------|----------------|
| RP-250   | 1/4 ( 6.4mm )  | 3/32 ( 2.4mm ) |
| RP-312   | 5/16 ( 8.0mm ) | 3/32 ( 2.4mm ) |
| RP-375   | 3/8 ( 9.5mm )  | 1/8 ( 3.2mm )  |

1. STAINLESS STEEL 302

|                                                      |                          |                                                                                                                                                                                              |                                           |
|------------------------------------------------------|--------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|
| STANDARD TOLERANCE<br>( UNLESS OTHERWISE SPECIFIED ) |                          | <br><b>BIVAR</b> <sup>®</sup><br>4 THOMAS, IRVINE, CA. 92618<br>TEL: (949) 951-8808 FAX: (949) 951-3974 |                                           |
| DECIMALS                                             | ANGULAR                  |                                                                                                                                                                                              |                                           |
| .X $\pm .1$                                          | X° $\pm 1^{\circ}$       |                                                                                                         | <b>TITLE:</b><br>STAINLESS STEEL ROLL PIN |
| .XX $\pm .01$                                        |                          |                                                                                                                                                                                              |                                           |
| .XXX $\pm .005$                                      |                          |                                                                                                                                                                                              |                                           |
| DESIGNED:<br><b>Michael Chen</b>                     | DATE:<br><b>08/02/02</b> | <b>PART NO:</b><br>RP-XXX                                                                                                                                                                    | REVISION:<br><b>D</b>                     |
| CHECKED:<br><b>S. Irving</b>                         | DATE:<br><b>08/02/02</b> | <b>CAGE CODE : 32559</b>                                                                                                                                                                     | <b>SHEET # 1 OF 1</b>                     |
| CAD GENERATED DOCUMENT, DO NOT MEASURE DRAWING.      |                          |                                                                                                                                                                                              |                                           |