

# **Data sheet**

SAW band stop filter

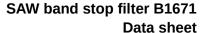
Part number: B1671

Ordering code: B39831B1671B510

Date: May 23, 2023

Version: 2.4

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# RF360 Europe GmbH

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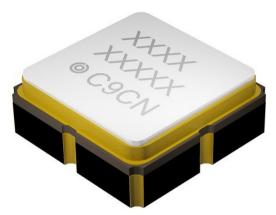
RF360 Europe GmbH

## 1 Application

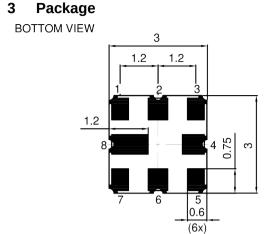
- Low loss RF band stop for ISDB-T
- Low insertion loss
- Low amplitude ripple and group delay ripple
- Usable pass band width 240 MHz
- Impedance at input and output 50  $\Omega$
- Unbalanced to unbalanced operation

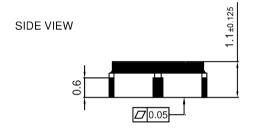
#### 2 Features

- Package code QCC8F
- Package size 3.0±0.1 mm × 3.0±0.1 mm
- Package height 1.1±0.125 mm
- Approximate weight 0.04 g
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Lead free soldering compatible with J-STD20C
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 1 (MSL1)



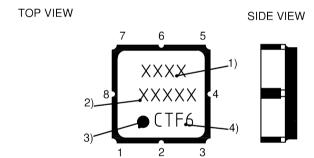
**Figure 1:** Picture of component with example of product marking.



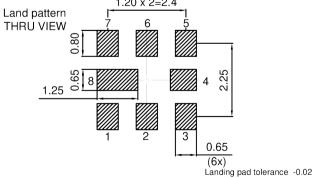


# 4 Pin configuration

- 1 Input
- 6 Output
- 2, 5 Shaping
- 3, 4, 7, 8 Ground

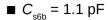


- 1)Device designation
- 2)Last five digits of the lot number
- 3)Marking for pad number 1
- 4)Example of production location and date code



**Figure 2:** Drawing of package. See Sec. Package information (p. 16).

# 5 Matching circuit



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■ L<sub>s1</sub> = 12 nH

■ L<sub>s6a</sub> = 11 nH

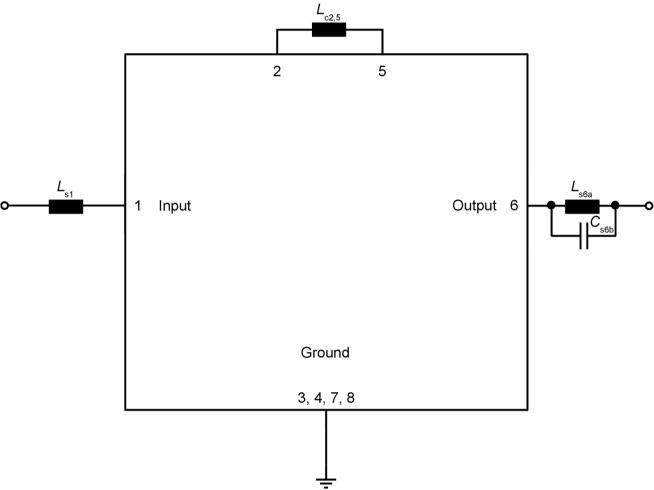


Figure 3: Schematic of matching circuit.



#### 6 Characteristics

Temperature range for specification Input terminating impedance Output terminating impedance  $T_{\text{SPEC}} = -40 \,^{\circ}\text{C} \dots +105 \,^{\circ}\text{C}$   $Z_{\text{IN}} = 50 \,\Omega + 12 \,\text{nH}^{1)}$  $Z_{\text{OUT}} = 50 \,\Omega \text{ with ext. circuitry.}^{1)}$ 

Characteristics				$\begin{array}{c} \text{min.} \\ \text{for } T_{\text{SPEC}} \end{array}$	<b>typ.</b> @ +25 °C	$\begin{array}{c} \text{max.} \\ \text{for } T_{\text{SPEC}} \end{array}$	
Center frequency			f <sub>C</sub>	_	830	_	MHz
Minimum insertion attenuation			$\boldsymbol{\alpha}_{\text{min}}$				
	470 710	MHz		_	1.0	1.6	dB
Maximum insertion attenuation			$\boldsymbol{\alpha}_{\text{max}}$				
	470 710	MHz		_	2.1	3.0	dB
Maximum VSWR			$VSWR_{max}$				
@ input port	470 710	MHz		_	1.7	_	
@ output port	470 710	MHz		_	1.8	_	
Minimum attenuation			$\boldsymbol{\alpha}_{\text{min}}$				
	76 90	MHz		14	18	_	dB
	90 222	MHz		6	9	_	dB
	815 830	MHz		32	42	_	dB
	830 845	MHz		30	36	_	dB
	1427.9 1452.9	MHz		47	52	_	dB
	1749.9 1784.9	MHz		40	44	_	dB
	1920 1980	MHz		40	45	_	dB

<sup>&</sup>lt;sup>1)</sup> See Sec. Matching circuit (p. 6).



## 7 Maximum ratings

Operable temperature	T <sub>OP</sub> = −40 °C +125 °C	
Storage temperature	T <sub>STG</sub> <sup>1)</sup> = −40 °C +125 °C	
DC voltage	V <sub>DC</sub>   = 5.0 V	
ESD voltage	V <sub>ESD</sub> <sup>2)</sup> = 100 V	Machine model.
Input power	P <sub>IN</sub>	
@ input port: 815 830 MHz	18 dBm	
@ input port: 830 845 MHz	18 dBm	

Not valid for packaging material. Please refer to definition of Shelf life (p. 15).

<sup>&</sup>lt;sup>2)</sup> According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.

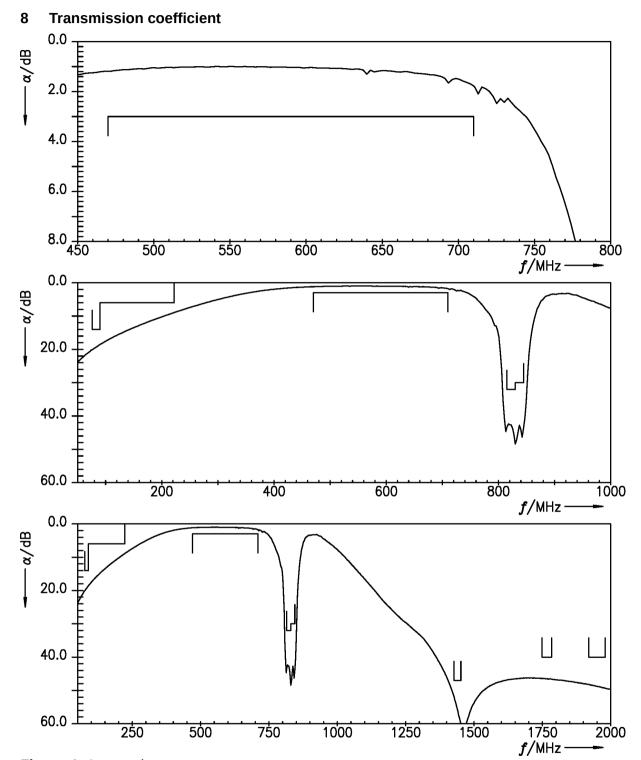


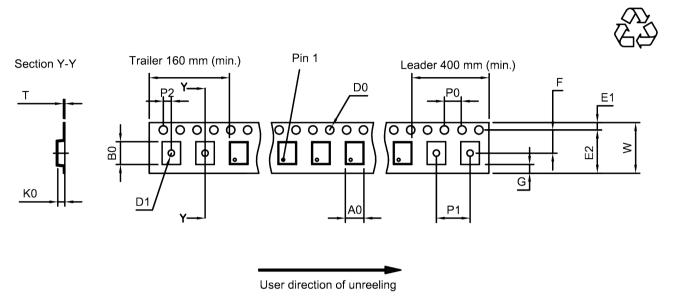
Figure 4: Attenuation.



# 9 Packing material

# **9.1** Tape

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**Figure 5:** Drawing of tape (first-angle projection) for illustration only and not to scale. The valid tape dimensions are listed in Table 1.

A <sub>0</sub>	3.25 <sub>±0.1</sub> mm	E <sub>2</sub>	10.25 mm (min.)	P <sub>1</sub>	4.0±0.1 mm
B <sub>0</sub>	3.3±0.1 mm	F	5.5±0.05 mm	$P_2$	2.0±0.1 mm
$D_0$	1.5+0.1/-0 mm	G	0.75 mm (min.)	Т	0.3±0.05 mm
$D_1$	1.5 mm (min.)	K <sub>0</sub>	1.5±0.1 mm	W	12.0+0.3/-0.1 mm
E <sub>1</sub>	1.75±0.1 mm	$P_0$	4.0±0.1 mm		

Table 1: Tape dimensions.

#### 9.2 Reel with diameter of 180 mm

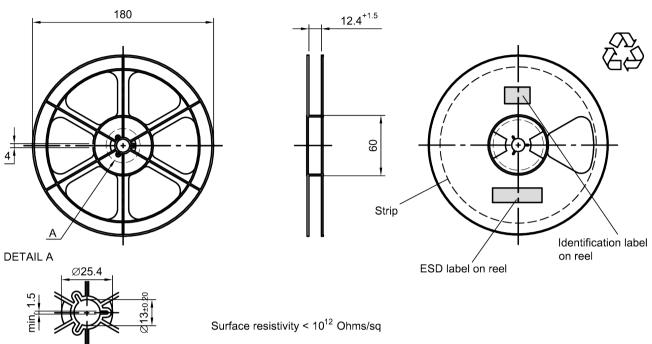


Figure 6: Drawing of reel (first-angle projection) with diameter of 180 mm.

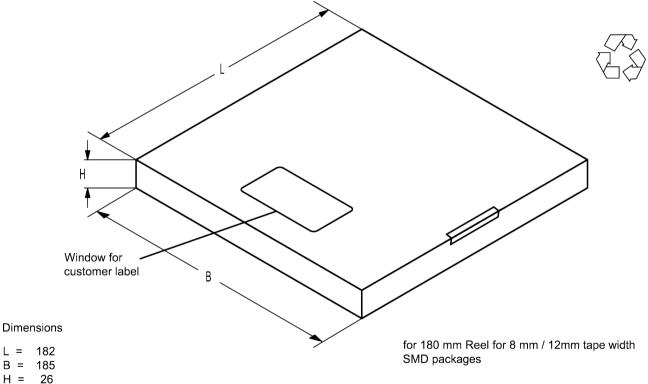


Figure 7: Drawing of folding box for reel with diameter of 180 mm.

#### 9.3 Reel with diameter of 330 mm

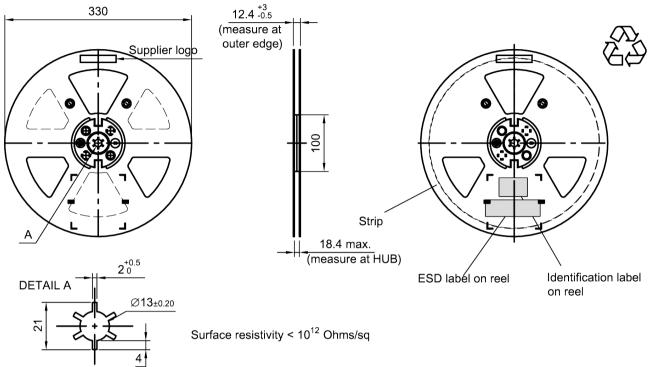


Figure 8: Drawing of reel (first-angle projection) with diameter of 330 mm.

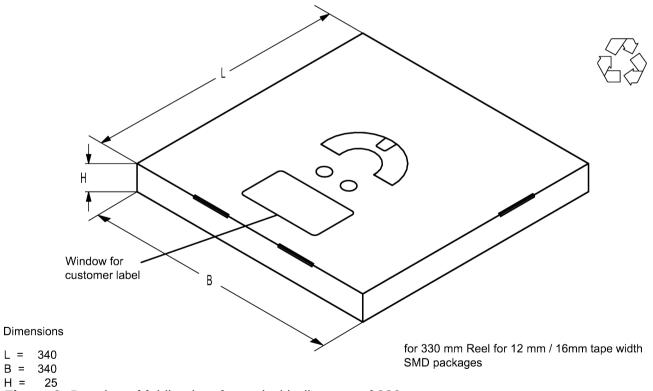


Figure 9: Drawing of folding box for reel with diameter of 330 mm.



# 10 Marking

Products are marked with device designation, lot number, as well as production location and date code.

■ Device designation: The 4-character device designation of the ordering code is used for the marking.

Example for 4-character device designation: B3xxxxB1234xxxx

■ Lot number: The last 5 digits of the lot number are used for the marking.

Example: **12345** 

■ Production location and date code: The production location is Wuxi (encoded in the first character 'C'). The production date code is encoded in the last three characters according to Table 2.

1 <sup>st</sup> digit (day)					2 <sup>nd</sup> digit (year)			3 <sup>rd</sup> digit (month)					
Day	Code	Day	Code	Day	Code	Year	Code	Year	Code	Month	Code	Month	Code
1	1	11	Α	21	М	2010	Α	2022	Р	Jan	1	Jul	7
2	2	12	В	22	N	2011	В	2023	R	Feb	2	Aug	8
3	3	13	С	23	Р	2012	С	2024	S	Mar	3	Sep	9
4	4	14	D	24	R	2013	D	2025	Т	Apr	4	Oct	0
5	5	15	Е	25	S	2014	Е	2026	U	May	5	Nov	N
6	6	16	F	26	Т	2015	F	2027	V	Jun	6	Dec	D
7	7	17	Н	27	U	2016	Н	2028	W				
8	8	18	J	28	V	2017	J	2029	Х				
9	9	19	К	29	W	2018	K	2030	Z				
10	0	20	L	30	Х	2019	L	2031	Α				
				31	Z	2020	М	2032	В				
						2021	N	and	so on				

Table 2: Production date code.

Example of how to decode production location and date code:

Code: CTF6

Location: C  $\rightarrow$  Wuxi Day: T  $\rightarrow$  26<sup>th</sup> Year: F  $\rightarrow$  2015 Month: 6  $\rightarrow$  June

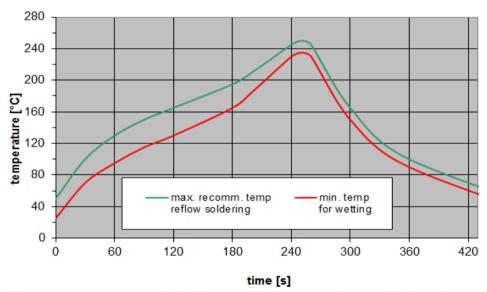


#### 11 Soldering profile

The recommended soldering process is in accordance with IEC  $60068-2-58-3^{rd}$  edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
T > 220 °C	30 s to 70 s
T > 230 °C	min. 10 s
T > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature $T_{\text{peak}}$	250 °C +0/-5 °C
wetting temperature $T_{min}$	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature <i>T</i>	measured at solder pads

**Table 3:** Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).



**Figure 10:** Recommended reflow profile for convection and infrared soldering – lead-free solder.



#### 12 Annotations

# 12.1 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

#### 12.2 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

#### 12.3 Shelf life

The shelf life of components is determined by solderability of the package terminals. It is specified as 2 years from manufacturing date assuming the following conditions:

- · storage in original packaging and non-aggressive atmosphere,
- storage temperature ranging from -25 °C to +40 °C, and
- storage humidity with ≤ 75 % r.h. mean annual humidity, ≤ 95 % r.h. for max. 30 days / year, and no dew condensation.

# 12.4 Ordering codes, product IDs, labels, and packing units

Ordering code	Product ID	RF360 label	Packing unit	
D20021D1671DE10	B39831-B1671-B510 B39831B1671B510		9000 pcs	
B39831B1671B510	B39831-B1671-B510-W03	B39831B1671B510W 3	3000 pcs	

Table 4: Ordering codes / product IDs and packing units.



#### 13 Cautions and warnings

# 13.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under <a href="https://rffe.gualcomm.com/">https://rffe.gualcomm.com/</a>.

#### 13.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

#### 13.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

#### 13.4 Package information

# Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

#### **Dimensions**

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

#### **Projection method**

Unless otherwise specified first-angle projection is applied.



## 14 ESD protection of acoustic devices

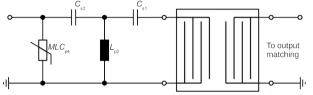
Acoustic devices are **E**lectro **S**tatic **D**ischarge sensitive devices. To reduce the probability of damages caused by ESD, special matching topologies must be applied.

In general, "ESD matching" must be ensured at that electrical port, where electrostatic discharge is expected.

Electrostatic discharges predominantly appear at the antenna input of RF receivers. Therefore, only the input matching of the acoustic device must be designed to short circuit or to block the ESD pulse.

Below three figures show recommended "ESD matching" topologies.

For wide band acoustic devices the high-pass ESD matching structure needs to be at least of 3<sup>rd</sup> order to ensure a proper matching for any impedance value of antenna and input port. The required component values must be determined from case to case.



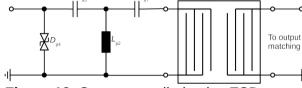
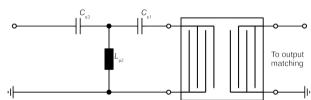


Figure 11: MLC varistor plus ESD matching.

**Figure 12:** Suppressor diode plus ESD matching.

In cases where minor ESD occur, following simplified "ESD matching" topologies can be used alternatively.



**Figure 13:** 3<sup>rd</sup> order high-pass structure for basic ESD protection.

In all three figures the shunt inductor  $L_{\rm p2}$  could be replaced by a shorted microstrip with proper length and width. If this configuration is possible depends on the operating frequency and available PCB space.

Effectiveness of the applied ESD protection has to be checked according to relevant industry standards or customer specific requirements.

For further information, please refer to RF360 Application report: **"ESD protection for SAW filters".** This report can be found under <a href="https://rffe.qualcomm.com">https://rffe.qualcomm.com</a>.



#### 15 Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, RF360 Europe GmbH and its affiliates are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an RF360 product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (<a href="https://rffe.qualcomm.com">https://rffe.qualcomm.com</a>). Should you have any more detailed questions, please contact our sales offices.
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