



854-22-0XX-10-041101

Technical drawing of a 22-pin connector. The drawing includes a top view, a side view, and a 3D perspective view. Dimensions are provided in inches, with values in brackets indicating tolerances.

Top View Dimensions:

- Overall width: $(\# \text{ of Pins} \times .050 [1.27]) + .115 [2.92]$
- Pin pitch: $.050 [1.27]$ (TYP)
- Pin diameter: $\phi .019$
- Pin length: $[1.10] .0435$
- Pin spacing: $[2.16] .085$
- Pin length (2x): $[0.83] .0325$
- Pin length (FULL STROKE): $[1.40] .055$
- Pin length (2x): $[4.04] .159$
- Pin length (2x): $[5.18] .204$
- Pin length (2x): $[6.27] .247$
- Pin length (2x): $[2.62] .103$
- Pin length (2x): $[0.51] .020$

Side View Dimensions:

- Pin diameter: $\phi .019$
- Pin length: $[1.04] \phi .041$
- Pin length (2x): $[0.41] \phi .016$

3D Perspective View:

The 3D perspective view shows the connector housing and the pins. The housing is black and the pins are gold-colored.

General Info	
Description ¹ :	SLC Header Vertical Mount Through-Hole
Type:	Spring-Loaded
Category:	Pogo Pin Header Strip
Mounting Style:	Through Hole Solder Mount
# Pins:	4
Packaging ² :	Packaged in Box or Tube
Rows:	Single Row
ECCN:	EAR99
HTSUS:	8536.90.4040
Product Lifecycle:	Active

854-22-004-10-041101- SPECIFICATIONS

Environmental Specs	
Temperature Range ³ :	-55/+125° C
Shock ⁴ :	No Elect. Discontinuity > 1µs @ 50g
Vibration ⁵ :	No Elect. Discontinuity > 1µs @ 10-2000HZ, 15 G
RoHS ⁶ :	Yes
Moisture Sensitivity Level (MSL):	1 (Unlimited)
REACH Status:	REACH Unaffected

Mechanical Specs	
Durability:	100,000 Cycles @ Mid-Stroke

Materials	
Loose Pin/Receptacle #(Material):	2985 (Brass Alloy)
Shell Plating:	20µ" Gold over Nickel
Inner Plating:	(Spring) 10µ" Gold
Insulator Material:	Nylon 4/6

Technical Specs	
Initial Height:	.350" (8,890mm)
Stroke:	.055" (1,397mm)
Pitch:	.050" (1,270mm)

Electrical Specs	
Rated Voltage:	100 VRMS/150 VDC
Insulation Resistance:	10,000 MΩ min.
Dielectric Withstanding Voltage:	1,000 VRMS min.

NOTES:

1. Standard Tolerances

Assembly tolerance: +/- .010" (.25mm)

Connector Length "L"

Connector Length "L"	Tolerance
$L \leq 2"$ ($L \leq 50.8\text{ mm}$)	+/- .005" (+/- .127 mm)
$2 < L \leq 3"$ ($50.8 < L \leq 76.2\text{ mm}$)	+ .007 / - .006" (+ .178 / - .152 mm)
$3 < L \leq 4"$ ($76.2 < L \leq 101.6\text{ mm}$)	+ .009 / - .007" (+ .229 / - .178 mm)
$4 < L \leq 5"$ ($101.6 < L \leq 127\text{ mm}$)	+ .011 / - .008" (+ .279 / - .203 mm)
$5 < L \leq 6.4"$ ($127 < L \leq 162.56\text{ mm}$)	+ .013 / - .009" (+ .330 / - .229 mm)

Insulator width: +/- .005 (.13mm)

Insulator height: +/- .005 (.13mm)

Co-planarity of SMT connectors: .005" (.13mm) up to 1" (25.4mm) in connector length

Insulator Flatness: .005" (.13mm) up to 1" (25.4mm) in connector length

Pin Length: +/- .006 (.15mm)

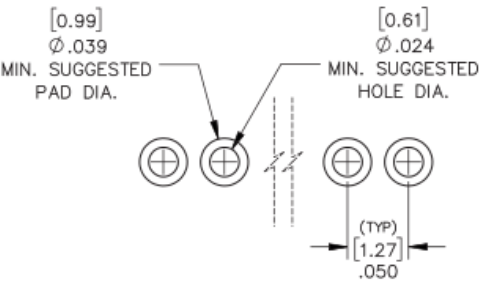
Pin Diameter: +/- .002 (.051mm)

Pin Angle: +/- 2°

- 2. Not all part numbers in the series may be packaged in tubes. Some specific part numbers may be packaged in a box.
- 3. Per IEC 60512-11-(4,-9,-10,-12)
- 4. For discrete pin only. Per IEC 60512-6-3: Test 6c: Shock
- 5. For discrete pin only. Per IEC 60512-6-4: Test 6d: Vibration (sinusoidal)
- 6. Mill-Max products labeled with the RoHS symbol are compliant with all three ROHS Directives. All of our products previously described as RoHS (2002/95/EC) and RoHS-2 (2011/65/EC) are also compliant with RoHS-3 (2015/863/EU).

ADDITIONAL PARTS, PACKAGING, & ASSEMBLY INFO

Suggested P.C.B. Footprint



ADDITIONAL NOTES AND SPECIFICATIONS

In the interest of improved design, quality and performance , Mill-Max reserves the right to make changes in its specifications without prior notice. Specifications and tolerances are provided wherever possible. The tolerance on dimensions of critical to function features is typically held tighter than the stated standard tolerances, such as press-fits, holes and lengths affecting the coplanarity of SMT products. Due to the wide variety of interconnects Mill-Max offers, the specific tolerances vary from product to product. If you need information regarding the tolerance of a particular part, please contact Technical Services.

RELATED LINKS AND DOCUMENTS

Engineering Notebook: (<https://www.mill-max.com/engineering-notebooks/spring-loaded-pogo-pins-connectors>)

Environmental Compliance: (<https://www.mill-max.com/rohs>)