

## SPEC for Mass Production

|          |                       |
|----------|-----------------------|
| Spec No. | TQ3C-8EAF0-E1YAD71-01 |
| Date     | August 9, 2023        |

**TYPE : TCG035QVLADANN-GN50**  
< 3.5 inch QVGA transmissive color TFT  
with LED backlight>

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KYOCERA CORPORATION

This specification is subject to change without notice.  
Consult Kyocera before ordering.

| Original<br>Issue Date | Designed by: Engineering dept. |                 |                   | Confirmed by:<br>QA dept. |
|------------------------|--------------------------------|-----------------|-------------------|---------------------------|
|                        | Prepared                       | Checked         | Approved          | Approved                  |
| August 3, 2023         | <i>T. Onodera</i>              | <i>T. Fukui</i> | <i>A. Iwasaki</i> | <i>T. Sawada</i>          |

## **Warning**

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

## **Caution**

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.
2. Please note that we may not be able to respond to new environmental regulations after receiving the final mass production order for this product.



## 1. Application

This document defines the specification of TCG035QVLADANN-GN50. (RoHS Compliant)

## 2. Construction and outline

|                    |  |
|--------------------|--|
| LCD                | : Transmissive color dot matrix type TFT   |
| Backlight system   | : LED  |
| Polarizer          | : Glare treatment  |
| Additional circuit | : Timing controller, Power supply (3.3V input)<br>(without constant current circuit for LED Backlight) |

## 3. Mechanical specifications

| Item                  | Specification                                   | Unit |
|-----------------------|---|------|
| Outline dimensions 1) | 76.9(W)×63.9(H)×4.9(D)                          | mm   |
| Active area           | 70.56(W)×52.92(H)<br>(8.8cm/3.5 inch(Diagonal)) | mm   |
| Dot format            | 320×(R,G,B)(W)×240(H)                           | dot  |
| Dot pitch             | 0.0735(W)×0.2205(H)                             | mm   |
| Base color 2)         | Normally White                                  | -    |
| Mass                  | 45  | g    |

1) Projection not included. Please refer to outline for details.

2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

## 4. Absolute maximum ratings

### 4-1. Electrical absolute maximum ratings

| Item                      | Symbol          | Min. | Max. | Unit |
|---------------------------|-----------------|------|------|------|
| Supply voltage            | V <sub>DD</sub> | -0.3 | 4.0  | V    |
| Input signal voltage 1)   | V <sub>IN</sub> | -0.3 | 4.0  | V    |
| LED forward current 2) 3) | I <sub>F</sub>  | -    | 30   | mA   |

1) Input signal : CK, R0~R7, G0~G7, B0~B7, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, REST, CSB, SCK, SDI

2) For each "AN-CA"

3) Do not apply reversed voltage.

### 4-2. Environmental absolute maximum ratings

| Item                     | Symbol           | Min. | Max. | Unit |
|--------------------------|------------------|------|------|------|
| Operating temperature 1) | T <sub>OP</sub>  | -20  | 70   | °C   |
| Storage temperature 2)   | T <sub>STO</sub> | -30  | 80   | °C   |
| Operating humidity 3)    | H <sub>OP</sub>  | 10   | 4)   | %RH  |
| Storage humidity 3)      | H <sub>STO</sub> | 10   | 4)   | %RH  |
| Vibration                | -                | 5)   | 5)   | -    |
| Shock                    | -                | 6)   | 6)   | -    |

1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.

2) Temp. = -30°C < 48h , Temp. = 80°C < 168h

Store LCD at normal temperature/humidity. Keep them free from vibration and shock.

An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.

(Please refer to "Precautions for Use" for details.)

3) Non-condensing

4) Temp. ≤ 40°C, 85%RH Max.

Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

|                 |             |   |
|-----------------|-------------|---|
| Frequency       | 10~55 Hz    | Acceleration value<br>(0.3~9 m/s <sup>2</sup> ) |
| Vibration width | 0.15mm      |   |
| Interval        | 10-55-10 Hz | 1 minute  |

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

6) Acceleration: 490 m/s<sup>2</sup>, Pulse width: 11 ms

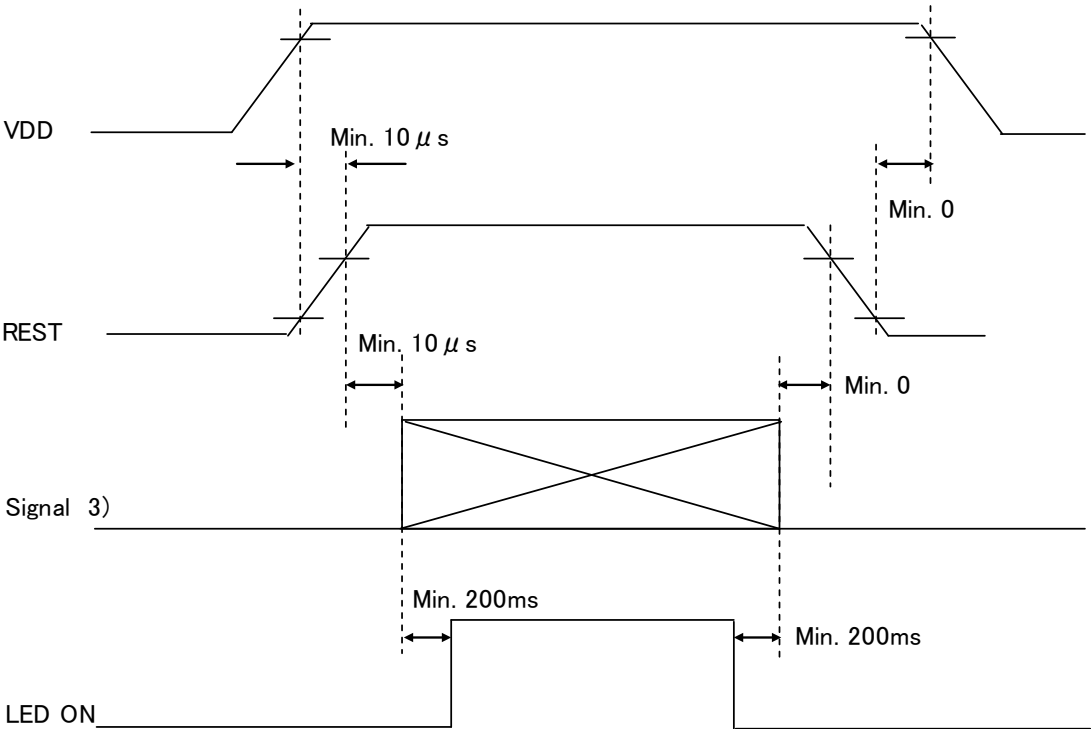
3 times in each direction: ±X, ±Y, ±Z

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5. Electrical characteristics

| Temp. = -20~70°C                |                 |                       |                    |      |                    |       |
|---------------------------------|-----------------|-----------------------|--------------------|------|--------------------|-------|
| Item                            | Symbol          | Condition             | Min.               | Typ. | Max.               | Unit  |
| Supply voltage 1)               | V <sub>DD</sub> | -                     | 3.0                | 3.3  | 3.6                | V     |
| Current consumption             | I <sub>DD</sub> | 2)                    | -                  | 12   | 16                 | mA    |
| Permissive input ripple voltage | V <sub>RP</sub> | V <sub>DD</sub> =3.3V | -                  | -    | 100                | mVp-p |
| Input signal voltage 3)         | V <sub>IL</sub> | "Low" level           | 0                  | -    | 0.2V <sub>DD</sub> | V     |
|                                 | V <sub>IH</sub> | "High" level          | 0.8V <sub>DD</sub> | -    | V <sub>DD</sub>    | V     |

1) V<sub>DD</sub>-turn-on conditions

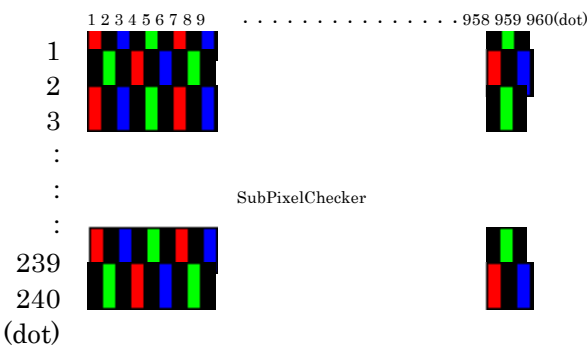


2) I<sub>DD</sub> measuring conditions

Typ. : V<sub>DD</sub>=3.3V, Temp. = 25°C

Max. : V<sub>DD</sub>=3.6V, Temp. = 70°C

Display pattern



3) Input signal : CK, R0~R7, G0~G7, B0~B7, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, REST, CSB, SCK, SDI

## 6. Optical characteristics

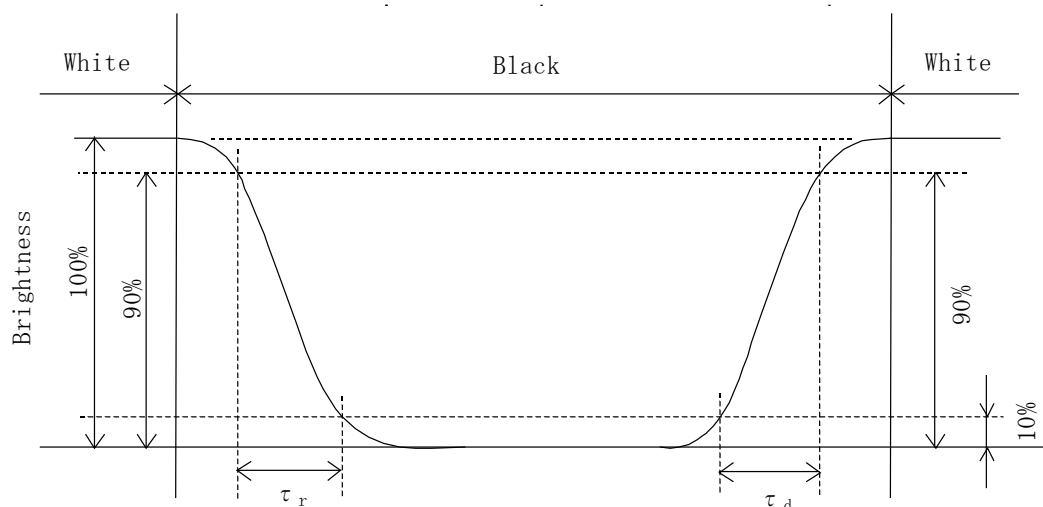
Measuring spot =  $\phi$  6.0mm, Temp. = 25°C

| Item  |       | Symbol                  | Condition                   | Min.  | Typ.  | Max.  | Unit              |
|---|-------|-------------------------|-----------------------------|-------|-------|-------|-------------------|
| Response time   | Rise  | $\tau_{\text{r}}$       | $\theta = \phi = 0^{\circ}$ | -     | 8     | -     | ms                |
|   | Down  | $\tau_{\text{d}}$       | $\theta = \phi = 0^{\circ}$ | -     | 22    | -     | ms                |
| Viewing angle range<br>View direction<br>: 12 o'clock<br>(Gray inversion) |       | $\theta_{\text{UPPER}}$ | $\text{CR} \geq 10$         | -     | 80    | -     | deg.              |
|   |       | $\theta_{\text{LOWER}}$ |                             | -     | 60    | -     |                   |
|   |       | $\phi_{\text{LEFT}}$    |                             | -     | 80    | -     | deg.              |
|   |       | $\phi_{\text{RIGHT}}$   |                             | -     | 80    | -     |                   |
| Contrast ratio  |       | CR                      | $\theta = \phi = 0^{\circ}$ | 700   | 1,000 | -     | -                 |
| Brightness  |       | L                       | IF=15mA/Line                | 1,050 | 1,500 | -     | cd/m <sup>2</sup> |
| Chromaticity<br>coordinates   | Red   | x                       | $\theta = \phi = 0^{\circ}$ | 0.550 | 0.600 | 0.650 | -                 |
|   |       | y                       |                             | 0.300 | 0.350 | 0.400 |                   |
|   | Green | x                       | $\theta = \phi = 0^{\circ}$ | 0.295 | 0.345 | 0.395 |                   |
|   |       | y                       |                             | 0.530 | 0.580 | 0.630 |                   |
|   | Blue  | x                       | $\theta = \phi = 0^{\circ}$ | 0.110 | 0.160 | 0.210 |                   |
|   |       | y                       |                             | 0.065 | 0.115 | 0.165 |                   |
|   | White | x                       | $\theta = \phi = 0^{\circ}$ | 0.255 | 0.305 | 0.355 |                   |
|   |       | y                       |                             | 0.280 | 0.320 | 0.370 |                   |

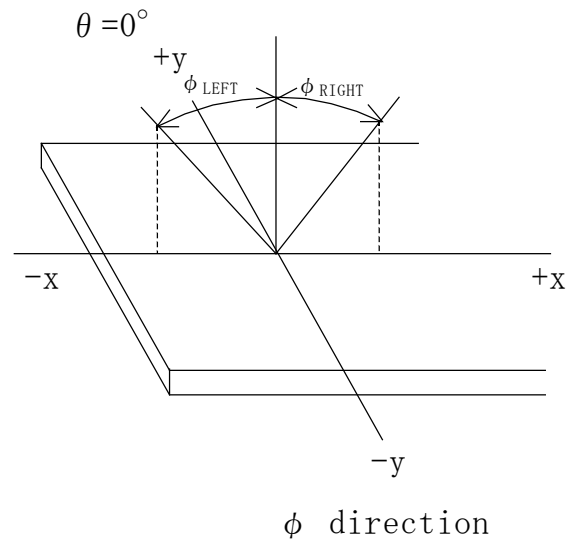
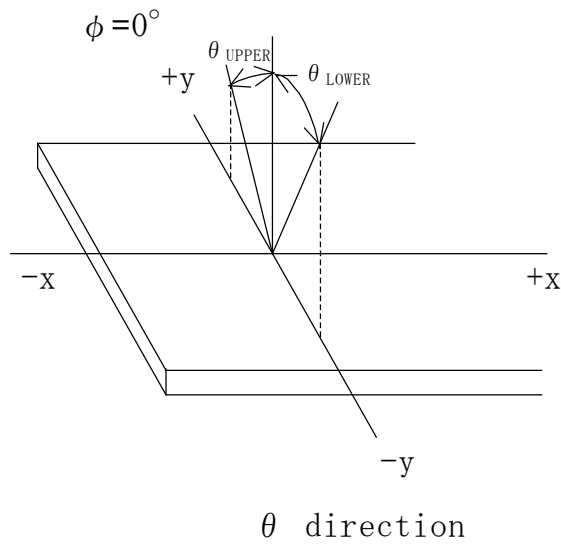
### 6-1. Definition of contrast ratio

$$CR(\text{Contrast ratio}) = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

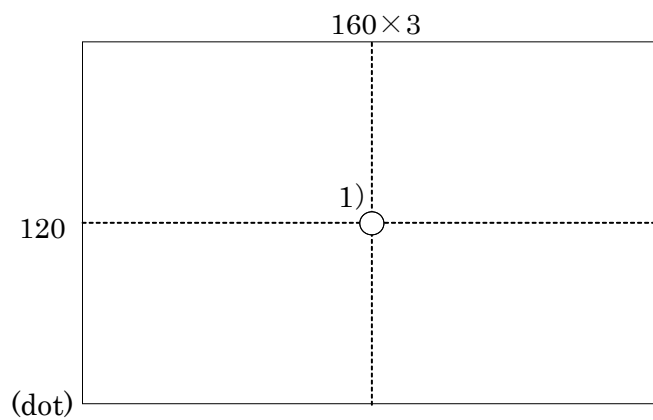
### 6-2. Definition of response time



### 6-3. Definition of viewing angle



### 6-4. Brightness measuring point



- 1) Rating is defined as the white brightness at center of display screen.
- 2) 5 minutes after LED is turned on. (Ambient Temp.= 25°C)



## 7. Interface signals

| No. | Symbol            | Description                             | Note |
|-----|-------------------|---|------|
| 1   | GND               | GND                                     |      |
| 2   | GND               | GND                                     |      |
| 3   | V <sub>DD</sub>   | 3.3V power supply                       |      |
| 4   | V <sub>DD</sub>   | 3.3V power supply                       |      |
| 5   | R0                | RED data signal(LSB)                    |      |
| 6   | R1                | RED data signal                         |      |
| 7   | R2                | RED data signal                         |      |
| 8   | R3                | RED data signal                         |      |
| 9   | R4                | RED data signal                         |      |
| 10  | R5                | RED data signal                         |      |
| 11  | R6                | RED data signal                         |      |
| 12  | R7                | RED data signal(MSB)                    |      |
| 13  | G0                | GREEN data signal(LSB)                  |      |
| 14  | G1                | GREEN data signal                       |      |
| 15  | G2                | GREEN data signal                       |      |
| 16  | G3                | GREEN data signal                       |      |
| 17  | G4                | GREEN data signal                       |      |
| 18  | G5                | GREEN data signal                       |      |
| 19  | G6                | GREEN data signal                       |      |
| 20  | G7                | GREEN data signal(MSB)                  |      |
| 21  | B0                | BLUE data signal(LSB)                   |      |
| 22  | B1                | BLUE data signal                        |      |
| 23  | B2                | BLUE data signal                        |      |
| 24  | B3                | BLUE data signal                        |      |
| 25  | B4                | BLUE data signal                        |      |
| 26  | B5                | BLUE data signal                        |      |
| 27  | B6                | BLUE data signal                        |      |
| 28  | B7                | BLUE data signal(MSB)                   |      |
| 29  | GND               | GND                                     |      |
| 30  | CK                | Sampling clock                          |      |
| 31  | CSB               | Select signal(SPI)                      |      |
| 32  | H <sub>SYNC</sub> | Horizontal synchronous signal(negative) |      |
| 33  | V <sub>SYNC</sub> | Vertical synchronous signal(negative)   |      |
| 34  | ENAB              | Data Enable (Low signal only)           |      |
| 35  | GND               | GND                                     |      |
| 36  | REST              | Reset signal                            |      |
| 37  | SCK               | Clock (SPI)                             |      |
| 38  | SDI               | Data signal(SPI)                        |      |
| 39  | GND               | GND                                     |      |
| 40  | NC                | NC(Open)                                |      |
| 41  | NC                | NC(Open)                                |      |
| 42  | NC                | NC(Open)                                |      |
| 43  | NC                | NC                                      |      |
| 44  | GND               | GND                                     |      |
| 45  | CA1               | Cathode1                                |      |
| 46  | NC                | NC                                      |      |
| 47  | AN1               | Anode1                                  |      |
| 48  | AN2               | Anode2                                  |      |
| 49  | NC                | NC                                      |      |
| 50  | CA2               | Cathode2                                |      |

## 8. Input timing characteristics

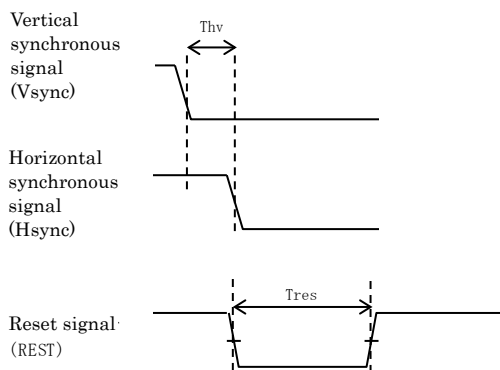
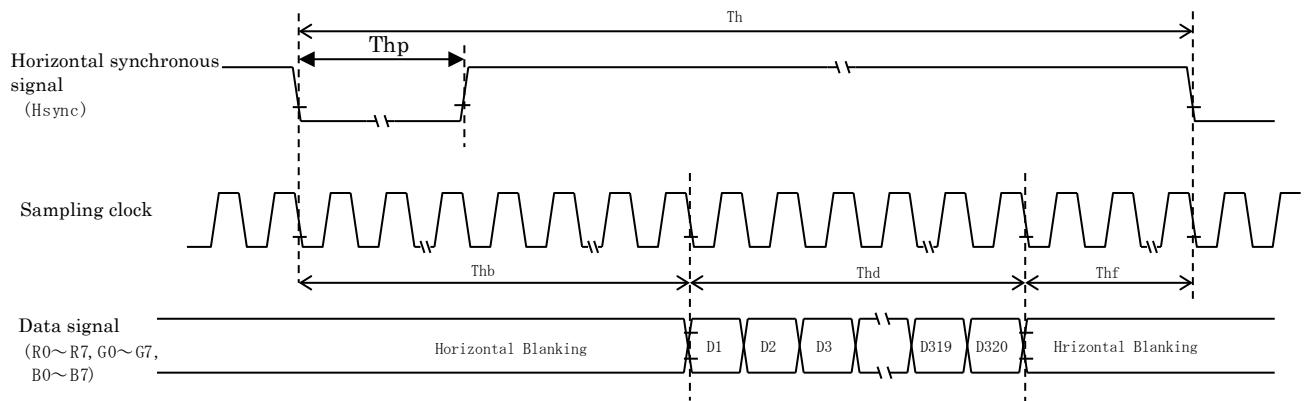
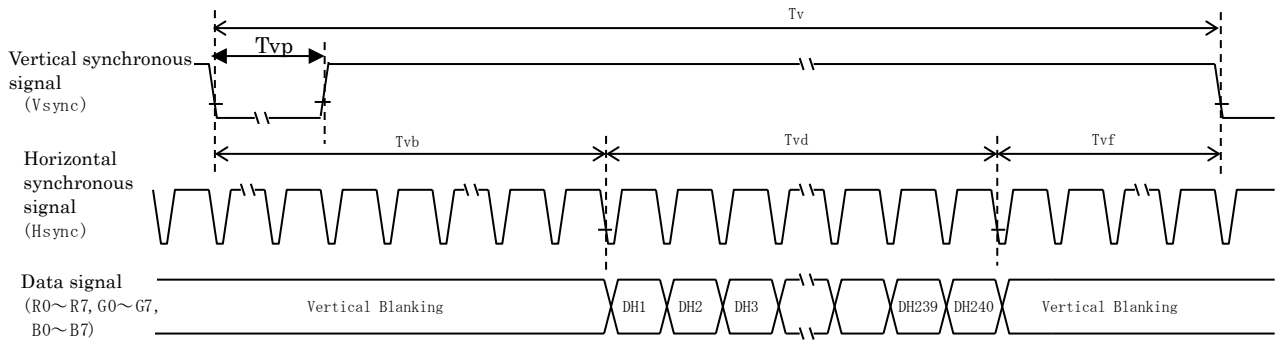
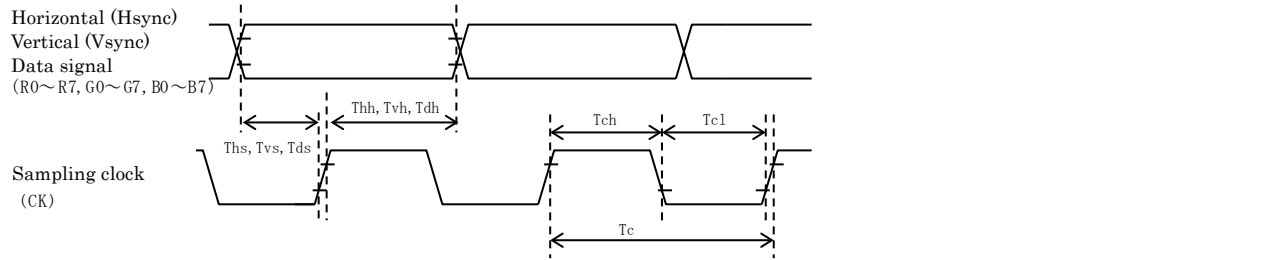
### 8-1. LCD (Necessity of V<sub>H SYNC</sub>) 1)

| Item   |             | Symbol | Min. | Typ. | Max. | Unit | Note |
|--|-------------|--------|------|------|------|------|------|
| Clock<br>(CK)                                      | Frequency   | 1/Tc   | -    | 6.5  | 10   | MHz  | 2)   |
|  | Period      | Tc     | 100  | 154  | -    | ns   |      |
|  | High time   | Tch    | 50   | -    | -    | ns   |      |
|  | Low time    | Tcl    | 50   | -    | -    | ns   |      |
| Data<br>(R0~R5, G0~G5,<br>B0~B5)                   | Set up time | Tds    | 12   | -    | -    | ns   |      |
|  | Hold time   | Tdh    | 12   | -    | -    | ns   |      |
| Horizontal sync.<br>Signal<br>(H <sub>SYNC</sub> ) | Set up time | Ths    | 20   | -    | -    | ns   |      |
|  | Hold time   | Thh    | 20   | -    | -    | ns   |      |
|  | Frequency   | 1/Th   | -    | 15.9 | 24.5 | kHz  |      |
|  | Period      | Th     | -    | 408  | -    | Tc   |      |
|  | Pulse width | Thp    | -    | 2    | -    | Tc   |      |
|  | Front porch | Thf    | -    | 20   | -    | Tc   |      |
|  | Back porch  | Thb    | -    | 68   | -    | Tc   |      |
| Horizontal display period                          |             | Thd    | 320  |      |      | Tc   |      |
| Vertical sync.<br>Signal<br>(V <sub>SYNC</sub> )   | Set up time | Tvs    | 20   | -    | -    | ns   |      |
|  | Hold time   | Tvh    | 20   | -    | -    | ns   |      |
|  | Period      | Tv     | -    | 262  | -    | Th   |      |
|  | Pulse width | Tvp    | -    | 2    | -    | Th   |      |
|  | Front porch | Tvf    | -    | 4    | -    | Th   |      |
|  | Back porch  | Tvb    | -    | 18   | -    | Th   |      |
| Vertical display period                            |             | Tvd    | 240  |      |      | Th   |      |
| Synchronous signal phase lag                       |             | Thv    | 0    | -    | 240  | Tc   |      |
| Refresh rate                                       |             | 1/Tv   | -    | 60   | 93.5 | Hz   |      |
| Reset signal (REST)                                | Pulse width | Tres   | 10   | -    | -    | μs   |      |

1) If the display is used under the condition which is out of specifications such as higher clock frequency than specified value, there is a possibility phenomenon such as display error including white display, malfunction and no image may occur.

Please use the display under the conditions written in the specification.

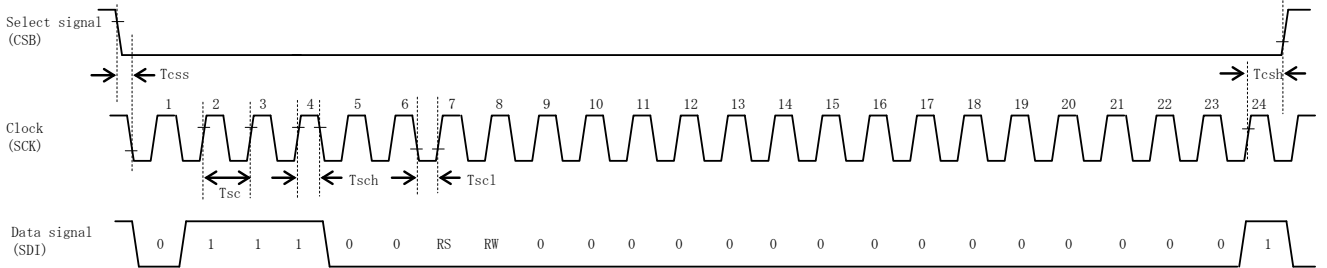
2) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.



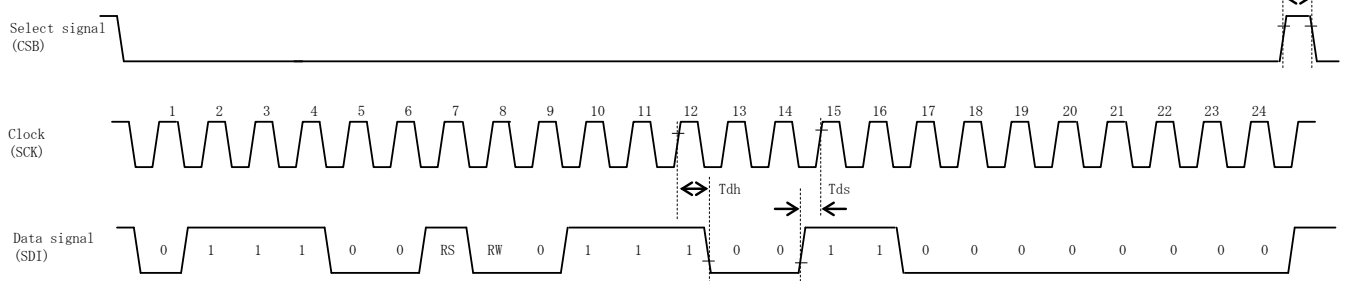
## 8-2. SPI

|                     | Item        | Symbol | Min. | Typ. | Max. | Unit | Note |
|---------------------|-------------|--------|------|------|------|------|------|
| Clock (SCK)         | Period      | Tsc    | 50   | -    | -    | ns   |      |
|                     | High time   | Tsch   | 25   | -    | -    | ns   |      |
|                     | Low time    | Tscl   | 25   | -    | -    | ns   |      |
| Select signal (CSB) | Set up time | Tcss   | 50   | -    | -    | ns   |      |
|                     | Hold time   | Tcsh   | 50   | -    | -    | ns   |      |
|                     | High time   | Tcs    | 50   | -    | -    | ns   |      |
| Data signal (SDI)   | Set up time | Tds    | 15   | -    | -    | ns   |      |
|                     | Hold time   | Tdh    | 15   | -    | -    | ns   |      |

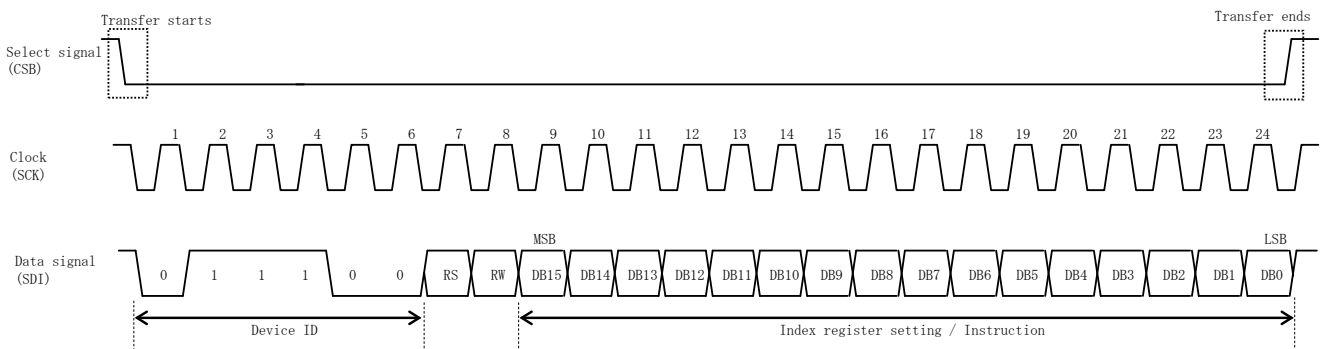
### First Transmission (Register) Ex.R01h



### Second Transmission (Data) Ex.7300



### Transmission Format



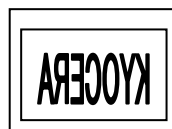
### 8-3. Register setting

| Reg# | Hex Code | Description     | Note |
|------|----------|-----------------|------|
| R01h | 7300     | Basic format    | 1)   |
| R02h | 0200     | Display driving |      |
| R03h | 6466     | Power supply    |      |
| R04h | 04C7     | Basic format    |      |
| R05h | F444     |                 |      |
| R06h | E860     | Display driving |      |
| R08h | 06FF     | Power supply    |      |
| R0Ah | 4008     | Display quality |      |
| R0Bh | F000     | Panel driving   |      |
| R0Dh | 322A     | Power supply    |      |
| R0Eh | 1080     |                 |      |
| R0Fh | 0000     | Display driving |      |
| R16h | 9F80     |                 |      |
| R17h | 2212     | Power supply    |      |
| R1Eh | 0067     |                 |      |
| R30h | 0700     | Display quality |      |
| R31h | 0507     |                 |      |
| R32h | 0000     |                 |      |
| R33h | 0305     |                 |      |
| R34h | 0307     |                 |      |
| R35h | 0003     |                 |      |
| R36h | 0207     |                 |      |
| R37h | 0101     |                 |      |
| R3Ah | 0000     |                 |      |
| R3Bh | 0000     |                 |      |

#### 1) Reverse scan control



R01h:7300h



R01h:3300h

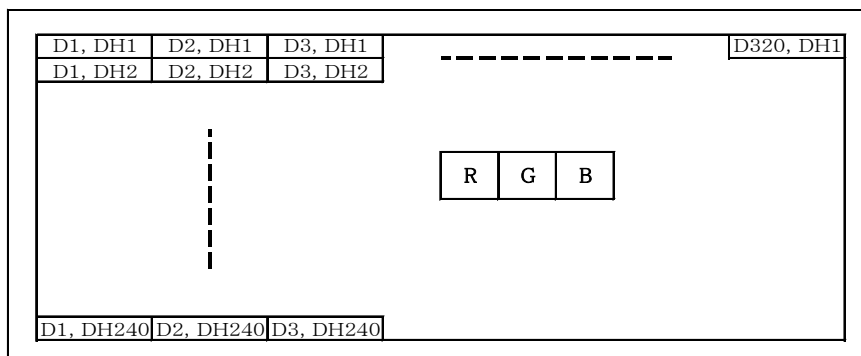


R01h:7100h



R01h:3100h

### 8-4. Input data signals and display position on the screen



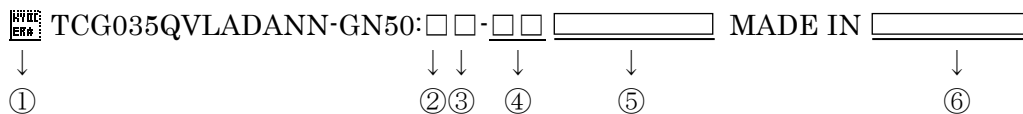
## 9. Backlight characteristics

| Item                       | Symbol | Min. | Typ.   | Max. | Unit | Note              |
|----------------------------|--------|------|--------|------|------|-------------------|
| Forward current 1)         | IF     | -    | 15     | -    | mA   | Ta=-20~70°C       |
| Forward voltage 1)         | VF     | -    | 23.1   | 24.6 | V    | IF=15mA, Ta=-20°C |
|                            |        | -    | 22.1   | 23.6 | V    | IF=15mA, Ta=25°C  |
|                            |        | -    | 21.7   | 23.1 | V    | IF=15mA, Ta=70°C  |
| Operating life time 2), 3) | T      | -    | 50,000 | -    | h    | IF=15mA, Ta=25°C  |

- 1) For each "AN-CA"
- 2) When brightness decrease 50% of minimum brightness.  
The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 3) Life time is estimated data. (Condition : IF=15mA, Ta=25°C in chamber).
- 4) An input current below 5mA may reduce the brightness uniformity of the LED backlight.  
This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.
- 5) LED formation: 8 series, 2 parallel

## 10. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.



No① – No⑥ above indicate

- ① Data matrix (For internal control purpose only)
- ② Year code (The last digit of the year)
- ③ Month code
- ④ Day code
- ⑤ Version number (Max. 7 characters)
- ⑥ Country of origin

### ③ Month code

| Month | Jan. | Feb. | Mar. | Apr. | May | Jun. |
|-------|------|------|------|------|-----|------|
| Code  | 1    | 2    | 3    | 4    | 5   | 6    |

| Month | Jul. | Aug. | Sep. | Oct. | Nov. | Dec. |
|-------|------|------|------|------|------|------|
| Code  | 7    | 8    | 9    | X    | Y    | Z    |

## 11. Warranty

### 11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

### 11-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

## 12. Precautions for use

### 12-1. Installation of the LCD

- 1) A transparent protection plate shall be added to protect the LCD and its polarizer.
- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

### 12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

### 12-3. LCD operation

- 1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

### 12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.  
Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

### 12-5. Usage

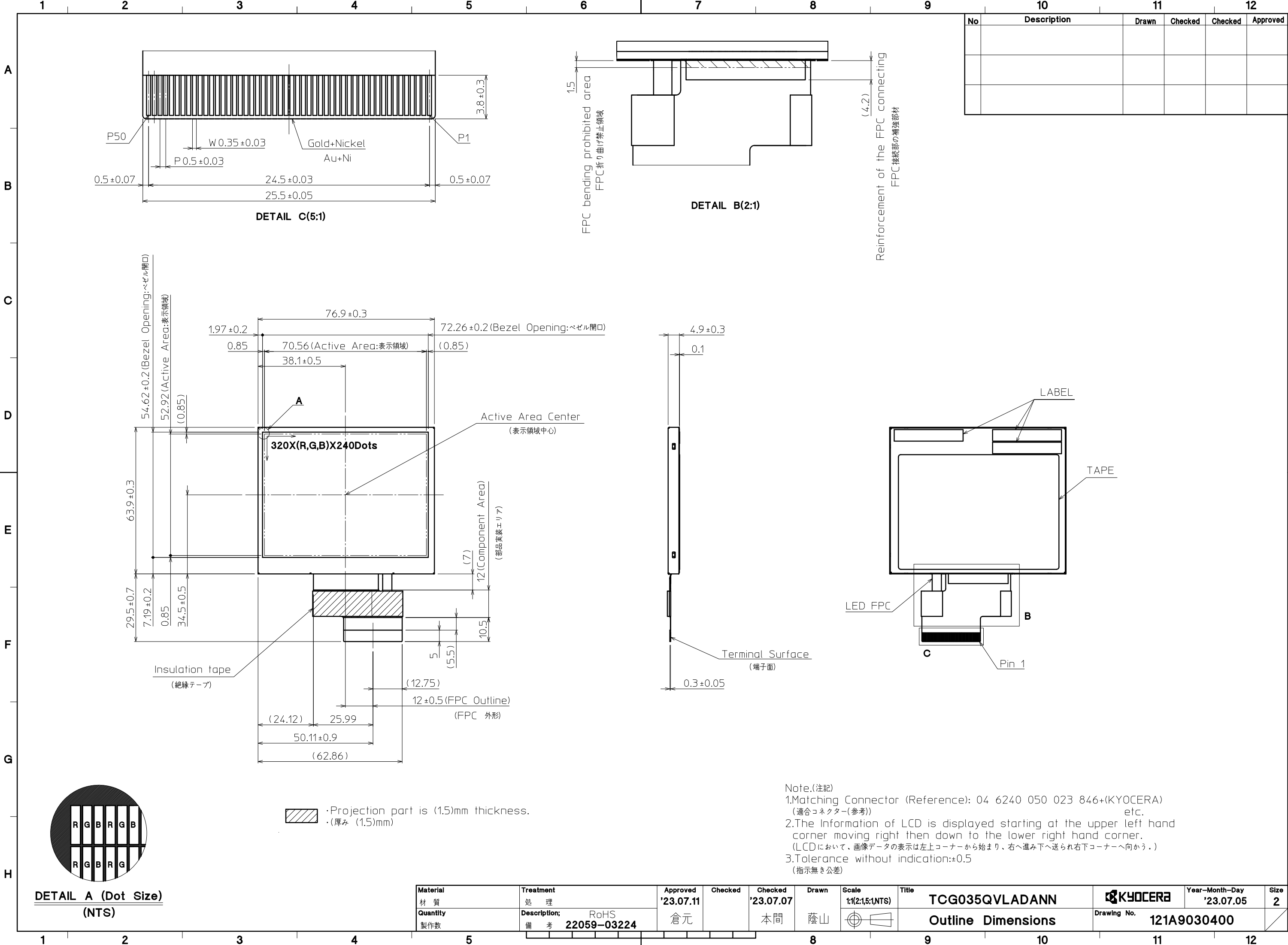
- 1) **DO NOT** store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not disassemble LCD because it will result in damage.
- 7) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 8) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 9) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.



### 13. Reliability test data

| Test item                      | Test condition                       | Test time | Judgement  |
|--------------------------------|--------------------------------------|-----------|--|
| High temp. atmosphere          | 80°C                                 | 240h      | Display function : No defect<br>Display quality : No defect<br>Current consumption : No defect |
| Low temp. atmosphere           | -30°C                                | 240h      | Display function : No defect<br>Display quality : No defect<br>Current consumption : No defect |
| High temp. humidity atmosphere | 40°C 90% RH                          | 240h      | Display function : No defect<br>Display quality : No defect<br>Current consumption : No defect |
| Temp. cycle                    | -30°C 0.5h<br>R.T. 0.5h<br>80°C 0.5h | 10cycles  | Display function : No defect<br>Display quality : No defect<br>Current consumption : No defect |
| High temp. operation           | 70°C                                 | 500h      | Display function : No defect<br>Display quality : No defect<br>Current consumption : No defect |

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.  
The reliability test is conducted only to examine the LCD's capability.



| No | Description | Drawn | Checked | Checked | Approved |
|----|-------------|-------|---------|---------|----------|
|    |             |       |         |         |          |
|    |             |       |         |         |          |
|    |             |       |         |         |          |

Note.(注記)  
1.Matching Connector (Reference): 04 6240 050 023 846+(KYOCERA) (適合コネクタ-(参考)) etc.  
2.The Information of LCD is displayed starting at the upper left hand corner moving right then down to the lower right hand corner. (LCDにおいて、画像データの表示は左上コーナーから始まり、右へ進み下へ送られ右下コーナーへ向かう。)  
3.Tolerance without indication:±0.5 (指示無き公差)

DETAIL A (Dot Size)  
(NTS)

|                 |                    |                       |         |                      |             |                         |                         |                            |                             |           |
|-----------------|--------------------|-----------------------|---------|----------------------|-------------|-------------------------|-------------------------|----------------------------|-----------------------------|-----------|
| Material<br>材質  | Treatment<br>処理    | Approved<br>'23.07.11 | Checked | Checked<br>'23.07.07 | Drawn<br>蔭山 | Scale<br>1:(2,1.5,1NTS) | Title<br>TCG035QVLADANN | KYOCERA                    | Year-Month-Day<br>'23.07.05 | Size<br>2 |
| Quantity<br>製作数 | Description;<br>備考 | 倉元                    |         | 本間                   |             |                         | Outline Dimensions      | Drawing No.<br>121A9030400 |                             |           |

|          |                       |
|----------|-----------------------|
| Spec No. | TQ3C-8EAF0-E2YAD71-00 |
| Date     | August 3, 2023        |

## **KYOCERA INSPECTION STANDARD**

**TYPE : TCG035QVLADANN-GN50**

KYOCERA CORPORATION

| Original<br>Issue Date | Designed by: Engineering dept. |                 |                   | Confirmed by:<br>QA dept. |
|------------------------|--------------------------------|-----------------|-------------------|---------------------------|
|                        | Prepared                       | Checked         | Approved          | Approved                  |
| August 3, 2023         | <i>N. Yamawaki</i>             | <i>T. Fukui</i> | <i>A. Iwasaki</i> | <i>T. Sawada</i>          |

Spec No.

TQ3C-8EAF0-E2YAD71-00

Part No.

TCG035QVLADANN-GN50

Page

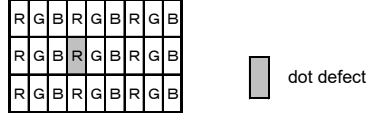
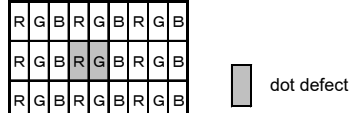
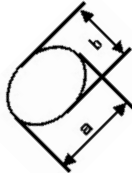
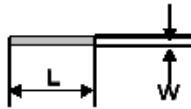
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**Revision record**

|         |      |                                 |              |          |                            |
|---------|------|---------------------------------|--------------|----------|----------------------------|
| Date    |      | Designed by : Engineering dept. |              |          | Confirmed by :<br>QA dept. |
|         |      | Prepared                        | Checked      | Approved | Approved                   |
|         |      |                                 |              |          |                            |
| Rev.No. | Date | Page                            | Descriptions |          |                            |
|         |      |                                 |              |          |                            |

## Visuals specification

### 1) Note

|                               | Note  |  |   |
|-------------------------------|---|--|---|
| General                       | <p>1. Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.</p> <p>2. This inspection standard about the image quality shall be applied to any defect within the active area and shall not be applicable to outside of the area.</p> <p>3. Inspection conditions</p> <p>Luminance : 500 Lux min.</p> <p>Inspection distance : 300 mm.</p> <p>Temperature : 25 ± 5°C</p> <p>Direction : Directly above</p> |  |   |
| Definition of inspection item | Dot defect  | Bright dot defect  | <p>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen.</p> <p>Inspection tool: 5% Transparency neutral density filter.</p> <p>Count dot: If the dot is visible through the filter.</p> <p>Don't count dot: If the dot is not visible through the filter.</p>  |
|                               |   | Black dot defect   | <p>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen.</p> <p>Similar size compared to bright dot.</p>  |
|                               |   | White dot (Circular/foreign particle)  | <p>Pixel works electrically, however, circular/foreign particle makes dot appear to be “on” even when all “Black” data is sent to the screen.</p>   |
|                               |   | Adjacent dot   | <p>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.</p>   |
|                               | External inspection   | Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)   | Visible operating (all pixels “Black” or “White”) and non operating.  |
|                               |   | Appearance inspection  | Does not satisfy the value at the spec.   |
|                               | Definition of size  | <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Definition of circle size</p>  <p>a: major axis, b: minor axis</p> <p><math>d = (a + b) / 2</math></p> </div> <div style="text-align: center;"> <p>Definition of linear size</p>  </div> </div> |   |

## 2) Standard

| Classification   |                                 | Inspection item  |                      | Judgement standard  |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|--|---------------------------------|--|----------------------|---|----------------|------------|-------------------|-------------------|---------------|--------------------|-------------|---------------------|--------------|-------------|--------------------|---|-----------|-----------|---|-----------|---|----------------------------------|
| Defect<br>(in LCD<br>glass)  | Single<br>dot                   | Bright dot defect  |                      | Acceptable number   | : 4            |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  |                      | Bright dot spacing  | : 5 mm or more |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  | Black dot defect     | Acceptable number   | : 5            |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  | Black dot spacing    | : 5 mm or more  |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  | Adjacent<br>dot                 | 2 dots   | Bright<br>dot defect | Acceptable number   | : 2            |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  | Black dot<br>defect  | Acceptable number   | : 3            |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | 3 or more dots   |                      | Acceptable number   | : 0            |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| Total dot defects  |                                 | Acceptable number  | : 5 Max              |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| Others   | White dot, Dark dot<br>(Circle) | <table><tr><td>Size (mm)</td><td>Acceptable number</td></tr><tr><td><math>d \leq 0.2</math></td><td>(Neglected)</td></tr><tr><td><math>0.2 &lt; d \leq 0.4</math></td><td>5</td></tr><tr><td><math>0.4 &lt; d \leq 0.5</math></td><td>3</td></tr><tr><td><math>0.5 &lt; d</math></td><td>0</td></tr></table> |                      |   |                | Size (mm)  | Acceptable number | $d \leq 0.2$      | (Neglected)   | $0.2 < d \leq 0.4$ | 5           | $0.4 < d \leq 0.5$  | 3            | $0.5 < d$   | 0                  |   |           |           |   |           |   |                                  |
| Size (mm)  | Acceptable number               |  |                      |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| $d \leq 0.2$   | (Neglected)                     |  |                      |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| $0.2 < d \leq 0.4$   | 5                               |  |                      |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| $0.4 < d \leq 0.5$   | 3                               |  |                      |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| $0.5 < d$  | 0                               |  |                      |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
| External inspection<br>(Defect on<br>Polarizer or<br>between Polarizer<br>and LCD glass) |                                 | Polarizer (Scratch)  |                      | <table><tr><td>Width (mm)</td><td>Length (mm)</td><td>Acceptable number</td></tr><tr><td><math>W \leq 0.1</math></td><td>—</td><td>(Neglected)</td></tr><tr><td rowspan="2"><math>0.1 &lt; W \leq 0.3</math></td><td><math>L \leq 5.0</math></td><td>(Neglected)</td></tr><tr><td><math>5.0 &lt; L</math></td><td>0</td></tr><tr><td><math>0.3 &lt; W</math></td><td>—</td><td>0</td></tr></table>  |                | Width (mm) | Length (mm)       | Acceptable number | $W \leq 0.1$  | —                  | (Neglected) | $0.1 < W \leq 0.3$  | $L \leq 5.0$ | (Neglected) | $5.0 < L$          | 0 | $0.3 < W$ | —         | 0 |           |   |                                  |
|  |                                 | Width (mm)   | Length (mm)          | Acceptable number   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $W \leq 0.1$   | —                    | (Neglected)   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.1 < W \leq 0.3$   | $L \leq 5.0$         | (Neglected)   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  | $5.0 < L$            | 0   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.3 < W$  | —                    | 0   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | Polarizer (Bubble)   |                      | <table><tr><td>Size (mm)</td><td>Acceptable number</td></tr><tr><td><math>d \leq 0.2</math></td><td>(Neglected)</td></tr><tr><td><math>0.2 &lt; d \leq 0.3</math></td><td>5</td></tr><tr><td><math>0.3 &lt; d \leq 0.5</math></td><td>3</td></tr><tr><td><math>0.5 &lt; d</math></td><td>0</td></tr></table>  |                | Size (mm)  | Acceptable number | $d \leq 0.2$      | (Neglected)   | $0.2 < d \leq 0.3$ | 5           | $0.3 < d \leq 0.5$  | 3            | $0.5 < d$   | 0                  |   |           |           |   |           |   |                                  |
|  |                                 | Size (mm)  | Acceptable number    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $d \leq 0.2$   | (Neglected)          |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.2 < d \leq 0.3$   | 5                    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.3 < d \leq 0.5$   | 3                    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.5 < d$  | 0                    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | Foreign particle<br>(Circular shape)   |                      | <table><tr><td>Size (mm)</td><td>Acceptable number</td></tr><tr><td><math>d \leq 0.2</math></td><td>(Neglected)</td></tr><tr><td><math>0.2 &lt; d \leq 0.4</math></td><td>5</td></tr><tr><td><math>0.4 &lt; d \leq 0.5</math></td><td>3</td></tr><tr><td><math>0.5 &lt; d</math></td><td>0</td></tr></table>  |                | Size (mm)  | Acceptable number | $d \leq 0.2$      | (Neglected)   | $0.2 < d \leq 0.4$ | 5           | $0.4 < d \leq 0.5$  | 3            | $0.5 < d$   | 0                  |   |           |           |   |           |   |                                  |
|  |                                 | Size (mm)  | Acceptable number    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $d \leq 0.2$   | (Neglected)          |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.2 < d \leq 0.4$   | 5                    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.4 < d \leq 0.5$   | 3                    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.5 < d$  | 0                    |   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | Foreign particle<br>(Linear shape)<br>Scratch  |                      | <table><tr><td>Width (mm)</td><td>Length (mm)</td><td>Acceptable number</td></tr><tr><td><math>W \leq 0.03</math></td><td>—</td><td>(Neglected)</td></tr><tr><td rowspan="2"><math>0.03 &lt; W \leq 0.1</math></td><td><math>L \leq 2.0</math></td><td>(Neglected)</td></tr><tr><td><math>2.0 &lt; L \leq 4.0</math></td><td>3</td></tr><tr><td></td><td><math>4.0 &lt; L</math></td><td>0</td></tr><tr><td><math>0.1 &lt; W</math></td><td>—</td><td>(According to<br/>circular shape)</td></tr></table> |                | Width (mm) | Length (mm)       | Acceptable number | $W \leq 0.03$ | —                  | (Neglected) | $0.03 < W \leq 0.1$ | $L \leq 2.0$ | (Neglected) | $2.0 < L \leq 4.0$ | 3 |           | $4.0 < L$ | 0 | $0.1 < W$ | — | (According to<br>circular shape) |
|  |                                 | Width (mm)   | Length (mm)          | Acceptable number   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $W \leq 0.03$  | —                    | (Neglected)   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.03 < W \leq 0.1$  | $L \leq 2.0$         | (Neglected)   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  | $2.0 < L \leq 4.0$   | 3   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 |  | $4.0 < L$            | 0   |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | $0.1 < W$  | —                    | (According to<br>circular shape)  |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |
|  |                                 | Color variation<br>(Mura)  |                      | Not to be significantly visible.<br>Consultation shall be held as necessary.  |                |            |                   |                   |               |                    |             |                     |              |             |                    |   |           |           |   |           |   |                                  |

|              |                       |
|--------------|-----------------------|
| Document No. | TQ3C-8EAF0-E3YAD71-00 |
| Date         | August 3, 2023        |

## **KYOCERA PACKAGING STANDARD**

**TYPE : TCG035QVLADANN-GN50**

KYOCERA CORPORATION

| Original<br>Issue Date | Designed by: Engineering dept. |                 |                   | Confirmed by:<br>QA dept. |
|------------------------|--------------------------------|-----------------|-------------------|---------------------------|
|                        | Prepared                       | Checked         | Approved          | Approved                  |
| August 3, 2023         | <i>N. Yamawaki</i>             | <i>T. Fukui</i> | <i>A. Iwasaki</i> | <i>T. Sawada</i>          |

|                       |                     |      |
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Revision record

| Date    |      | Designed by : Engineering dept. |              |          | Confirmed by : QA dept. |
|---------|------|---------------------------------|--------------|----------|-------------------------|
|         |      | Prepared                        | Checked      | Approved | Approved                |
|         |      |                                 |              |          |                         |
| Rev.No. | Date | Page                            | Descriptions |          |                         |
|         |      |                                 |              |          |                         |