

**SPEC for Mass Production**

Spec No.	TQ3C-8EAF0-E1YAD71-01
Date	August 9, 2023

**TYPE : TCG035QVLADANN-GN50**  
< 3.5 inch QVGA transmissive color TFT  
with LED backlight>

**CONTENTS**

1. Application
2. Construction and outline
3. Mechanical specifications
4. Absolute maximum ratings
5. Electrical characteristics
6. Optical characteristics
7. Interface signals
8. Input timing characteristics
9. Backlight characteristics
10. Lot number identification
11. Warranty
12. Precautions for use
13. Reliability test data
14. Outline drawing

**KYOCERA CORPORATION**

This specification is subject to change without notice.  
Consult Kyocera before ordering.

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.
	Prepared	Checked	Approved	Approved
August 3, 2023	<i>T. Onodera</i>	<i>T. Fukui</i>	<i>A. Iwasaki</i>	<i>T. Sawada</i>

Spec No.	Part No.	Page
TQ3C-8EAF0-E1YAD71-01	TCG035QVLADANN-GN50	-

## **Warning**

1. This Kyocera LCD module has been specifically designed for use only in electronic devices and industrial machines in the area of audio control, office automation, industrial control, home appliances, etc. The module should not be used in applications where the highest level of safety and reliability are required and module failure or malfunction of such module results in physical harm or loss of life, as well as enormous damage or loss. Such fields of applications include, without limitation, medical, aerospace, communications infrastructure, atomic energy control. Kyocera expressly disclaims any and all liability resulting in any way to the use of the module in such applications.
2. Customer agrees to indemnify, defend and hold Kyocera harmless from and against any and all actions, claims, damages, liabilities, awards, costs, and expenses, including legal expenses, resulting from or arising out of Customer's use, or sale for use, or Kyocera modules in applications.

## **Caution**

1. Kyocera shall have the right, which Customer hereby acknowledges, to immediately scrap or destroy tooling for Kyocera modules for which no Purchase Orders have been received from the Customer in a two-year period.
2. Please note that we may not be able to respond to new environmental regulations after receiving the final mass production order for this product.

Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page -
-----------------------------------	---------------------------------	-----------

### Revision record

Date	Designed by : Engineering dept.			Confirmed by : QA dept.
	Prepared	Checked	Approved	Approved
August 9, 2023	<i>T. Onodera</i>	<i>T. Fukui</i>	<i>A. Iwasaki</i>	<i>T. Sawada</i>
Rev.No.	Date	Page	Descriptions	
01	Aug. 9, 2023	10	8-3. Register setting Corrected values.	

Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 1
-----------------------------------	---------------------------------	-----------

## 1. Application

This document defines the specification of TCG035QVLADANN-GN50. (RoHS Compliant)

## 2. Construction and outline

LCD	: Transmissive color dot matrix type TFT
Backlight system	: LED
Polarizer	: Glare treatment
Additional circuit	: Timing controller, Power supply (3.3V input) (without constant current circuit for LED Backlight)

## 3. Mechanical specifications

Item	Specification	Unit
Outline dimensions 1)	76.9(W)×63.9(H)×4.9(D)	mm
Active area	70.56(W)×52.92(H) (8.8cm/3.5 inch(Diagonal))	mm
Dot format	320×(R,G,B)(W)×240(H)	dot
Dot pitch	0.0735(W)×0.2205(H)	mm
Base color 2)	Normally White	-
Mass	45	g

- 1) Projection not included. Please refer to outline for details.
- 2) Due to the characteristics of the LCD material, the color varies with environmental temperature.

Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 2
-----------------------------------	---------------------------------	-----------

## 4. Absolute maximum ratings

### 4-1. Electrical absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Supply voltage	V <sub>DD</sub>	-0.3	4.0	V
Input signal voltage 1)	V <sub>IN</sub>	-0.3	4.0	V
LED forward current 2) 3)	IF	-	30	mA

- 1) Input signal : CK, R0~R7, G0~G7, B0~B7, HSYNC, VSYNC, ENAB, REST, CSB, SCK, SDI
- 2) For each “AN-CA”
- 3) Do not apply reversed voltage.

### 4-2. Environmental absolute maximum ratings

Item	Symbol	Min.	Max.	Unit
Operating temperature 1)	T <sub>OP</sub>	-20	70	°C
Storage temperature 2)	T <sub>STO</sub>	-30	80	°C
Operating humidity 3)	H <sub>OP</sub>	10	4)	%RH
Storage humidity 3)	H <sub>STO</sub>	10	4)	%RH
Vibration	-	5)	5)	-
Shock	-	6)	6)	-

- 1) Operating temperature means a temperature which operation shall be guaranteed. Since display performance is evaluated at 25°C, another temperature range should be confirmed.
- 2) Temp. = -30°C < 48h , Temp. = 80°C < 168h  
Store LCD at normal temperature/humidity. Keep them free from vibration and shock. An LCD that is kept at a low or a high temperature for a long time can be defective due to other conditions, even if the low or high temperature satisfies the standard.  
(Please refer to “Precautions for Use” for details.)
- 3) Non-condensing
- 4) Temp.  $\leq$  40°C, 85%RH Max.  
Temp. > 40°C, Absolute humidity shall be less than 85%RH at 40°C.

5)

Frequency	10~55 Hz	Acceleration value (0.3~9 m/s <sup>2</sup> )
Vibration width	0.15mm	
Interval	10-55-10 Hz	1 minute

2 hours in each direction X, Y, Z (6 hours total)

EIAJ ED-2531

- 6) Acceleration: 490 m/s<sup>2</sup>, Pulse width: 11 ms  
3 times in each direction: ±X, ±Y, ±Z  
EIAJ ED-2531

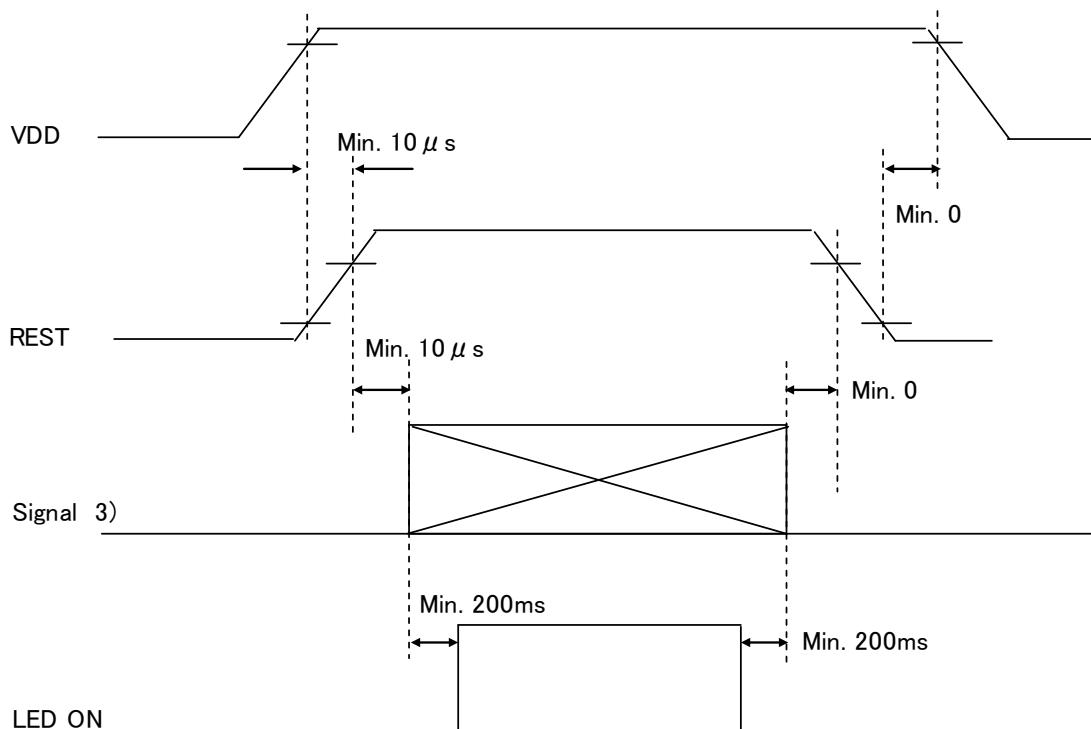
Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 3
-----------------------------------	---------------------------------	-----------

## 5. Electrical characteristics

Temp. = -20~70°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Supply voltage 1)	V <sub>DD</sub>	-	3.0	3.3	3.6	V
Current consumption	I <sub>DD</sub>	2)	-	12	16	mA
Permissive input ripple voltage	V <sub>RP</sub>	V <sub>DD</sub> =3.3V	-	-	100	mVp-p
Input signal voltage 3)	V <sub>IL</sub>	"Low" level	0	-	0.2V <sub>DD</sub>	V
	V <sub>IH</sub>	"High" level	0.8V <sub>DD</sub>	-	V <sub>DD</sub>	V

1) V<sub>DD</sub>-turn-on conditions

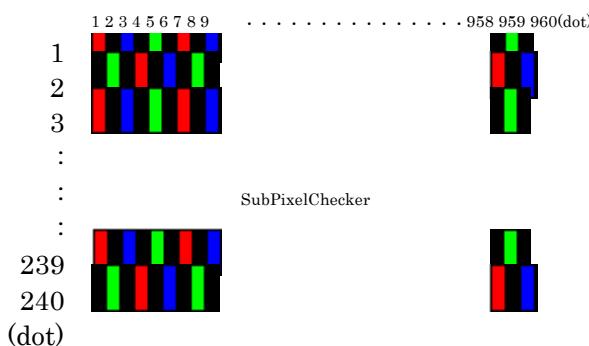


2) I<sub>DD</sub> measuring conditions

Typ. : V<sub>DD</sub>=3.3V, Temp. = 25°C

Max. : V<sub>DD</sub>=3.6V, Temp. = 70°C

Display pattern



3) Input signal : CK, R0~R7, G0~G7, B0~B7, H<sub>SYNC</sub>, V<sub>SYNC</sub>, ENAB, REST, CSB, SCK, SDI

Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 4
-----------------------------------	---------------------------------	-----------

## 6. Optical characteristics

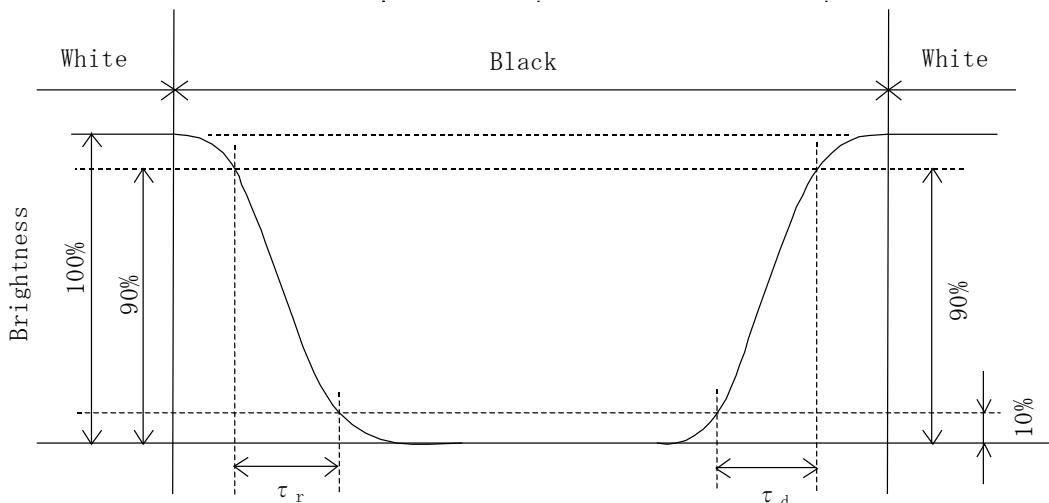
Measuring spot =  $\phi$  6.0mm, Temp. = 25°C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Response time	Rise	$\tau_r$ $\theta = \phi = 0^\circ$	-	8	-	ms
	Down	$\tau_d$ $\theta = \phi = 0^\circ$	-	22	-	ms
Viewing angle range View direction : 12 o'clock (Gray inversion)	$\theta$ UPPER	CR $\geq 10$	-	80	-	deg.
	$\theta$ LOWER		-	60	-	
	$\phi$ LEFT		-	80	-	deg.
	$\phi$ RIGHT		-	80	-	
Contrast ratio	CR	$\theta = \phi = 0^\circ$	700	1,000	-	-
Brightness	L	IF=15mA/Line	1,050	1,500	-	cd/m <sup>2</sup>
Chromaticity coordinates	Red	x	$\theta = \phi = 0^\circ$	0.550	0.600	0.650
		y		0.300	0.350	0.400
	Green	x	$\theta = \phi = 0^\circ$	0.295	0.345	0.395
		y		0.530	0.580	0.630
	Blue	x	$\theta = \phi = 0^\circ$	0.110	0.160	0.210
		y		0.065	0.115	0.165
	White	x	$\theta = \phi = 0^\circ$	0.255	0.305	0.355
		y		0.280	0.320	0.370

### 6-1. Definition of contrast ratio

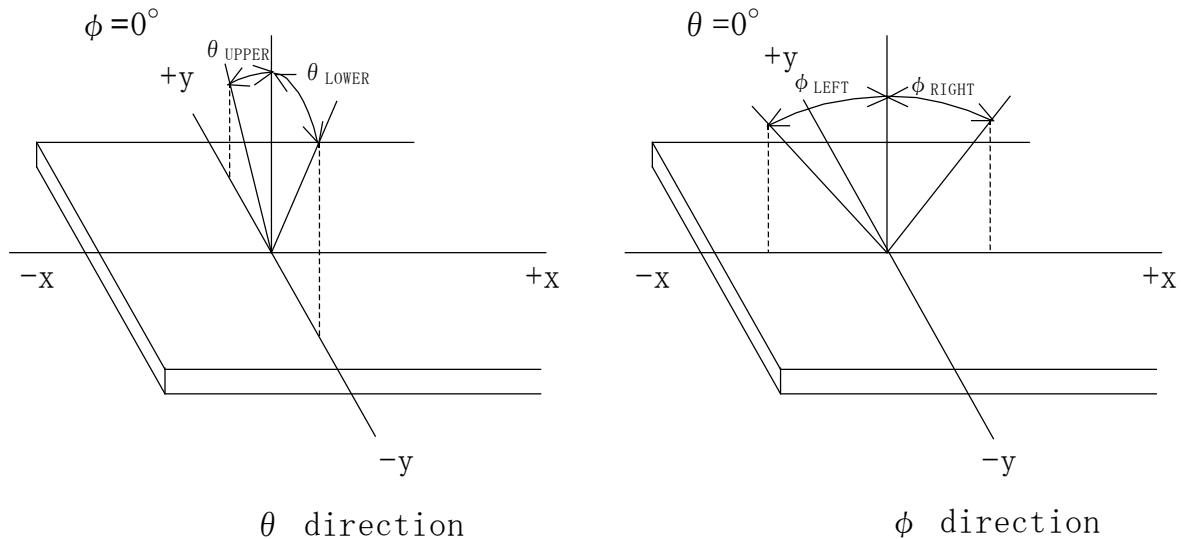
$$CR(\text{Contrast ratio}) = \frac{\text{Brightness with all pixels "White"}}{\text{Brightness with all pixels "Black"}}$$

### 6-2. Definition of response time

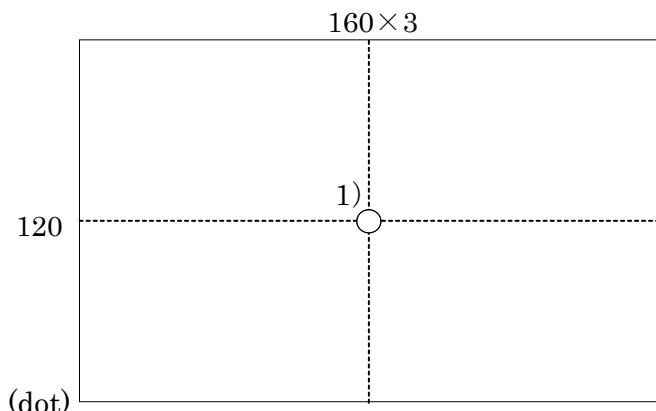


Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 5
-----------------------------------	---------------------------------	-----------

### 6-3. Definition of viewing angle



### 6-4. Brightness measuring point



- 1) Rating is defined as the white brightness at center of display screen.
- 2) 5 minutes after LED is turned on. (Ambient Temp.= 25°C)

Spec No.	Part No.	Page
TQ3C-8EAF0-E1YAD71-01	TCG035QVLADANN-GN50	6

## 7. Interface signals

No.	Symbol	Description	Note
1	GND	GND	
2	GND	GND	
3	V <sub>DD</sub>	3.3V power supply	
4	V <sub>DD</sub>	3.3V power supply	
5	R0	RED data signal(LSB)	
6	R1	RED data signal	
7	R2	RED data signal	
8	R3	RED data signal	
9	R4	RED data signal	
10	R5	RED data signal	
11	R6	RED data signal	
12	R7	RED data signal(MSB)	
13	G0	GREEN data signal(LSB)	
14	G1	GREEN data signal	
15	G2	GREEN data signal	
16	G3	GREEN data signal	
17	G4	GREEN data signal	
18	G5	GREEN data signal	
19	G6	GREEN data signal	
20	G7	GREEN data signal(MSB)	
21	B0	BLUE data signal(LSB)	
22	B1	BLUE data signal	
23	B2	BLUE data signal	
24	B3	BLUE data signal	
25	B4	BLUE data signal	
26	B5	BLUE data signal	
27	B6	BLUE data signal	
28	B7	BLUE data signal(MSB)	
29	GND	GND	
30	CK	Sampling clock	
31	CSB	Select signal(SPI)	
32	H <sub>SYNC</sub>	Horizontal synchronous signal(negative)	
33	V <sub>SYNC</sub>	Vertical synchronous signal(negative)	
34	ENAB	Data Enable (Low signal only)	
35	GND	GND	
36	REST	Reset signal	
37	SCK	Clock (SPI)	
38	SDI	Data signal(SPI)	
39	GND	GND	
40	NC	NC(Open)	
41	NC	NC(Open)	
42	NC	NC(Open)	
43	NC	NC	
44	GND	GND	
45	CA1	Cathode1	
46	NC	NC	
47	AN1	Anode1	
48	AN2	Anode2	
49	NC	NC	
50	CA2	Cathode2	

Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 7
-----------------------------------	---------------------------------	-----------

## 8. Input timing characteristics

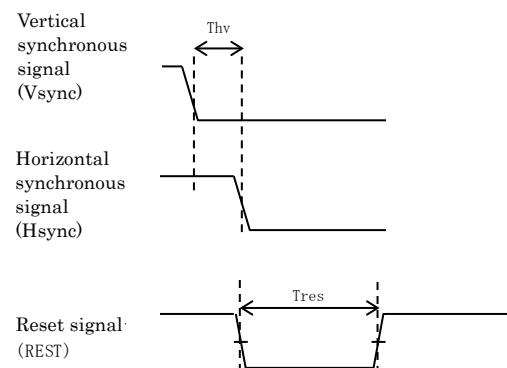
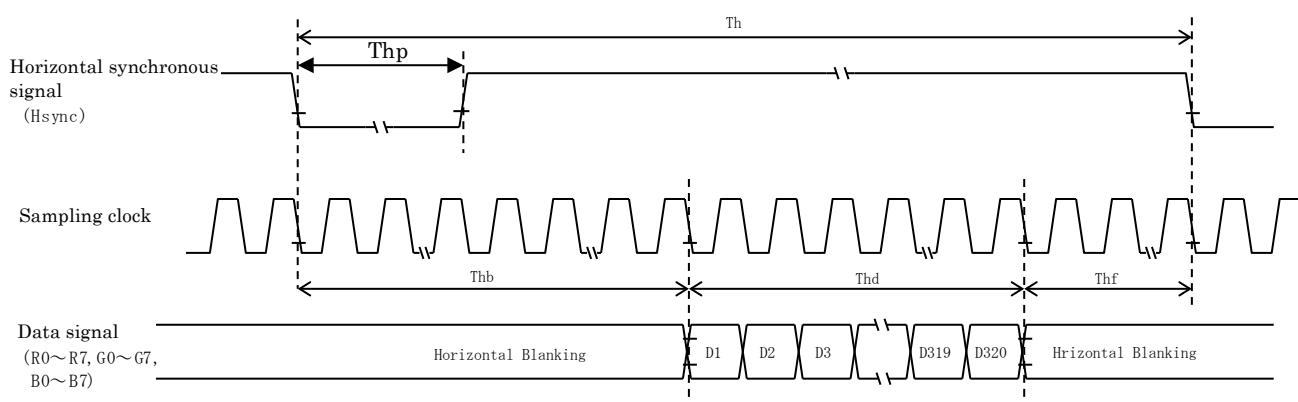
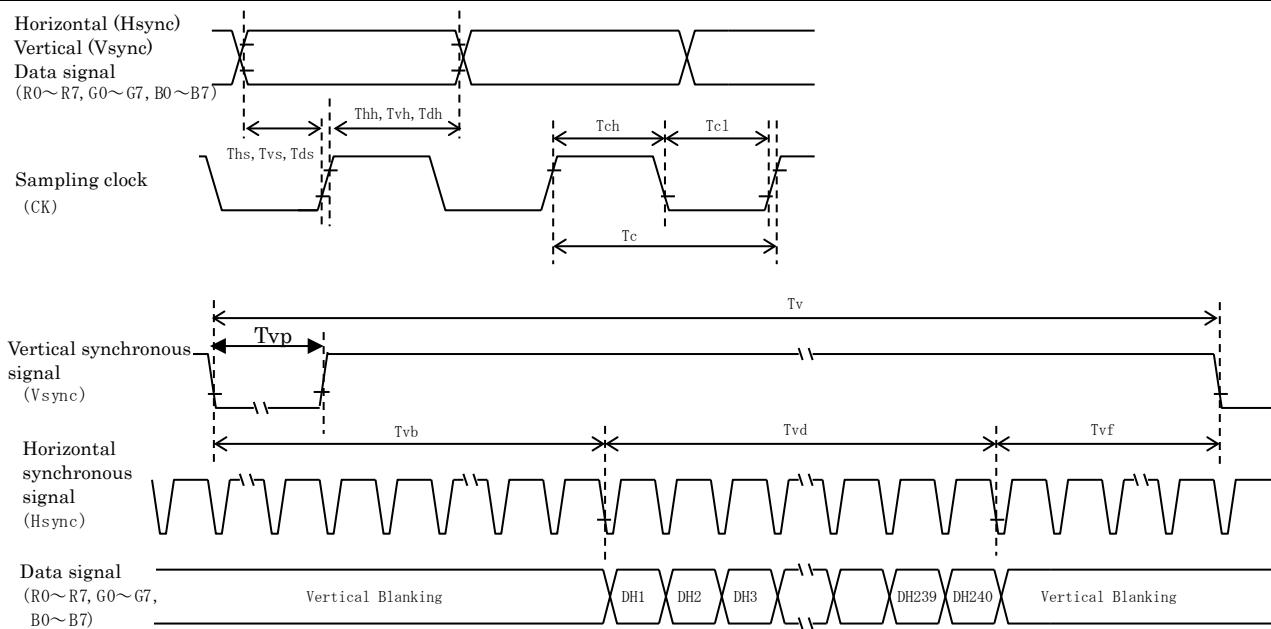
### 8-1. LCD (Necessity of V·H<sub>SYNC</sub>) 1)

Item		Symbol	Min.	Typ.	Max.	Unit	Note
Clock (CK)	Frequency	1/Tc	-	6.5	10	MHz	2)
	Period	Tc	100	154	-	ns	
	High time	Tch	50	-	-	ns	
	Low time	Tcl	50	-	-	ns	
Data (R0~R5,G0~G5, B0~B5)	Set up time	Tds	12	-	-	ns	
	Hold time	Tdh	12	-	-	ns	
Horizontal sync. Signal (H <sub>SYNC</sub> )	Set up time	Ths	20	-	-	ns	
	Hold time	Thh	20	-	-	ns	
	Frequency	1/Th	-	15.9	24.5	kHz	
	Period	Th	-	408	-	Tc	
	Pulse width	Thp	-	2	-	Tc	
	Front porch	Thf	-	20	-	Tc	
	Back porch	Thb	-	68	-	Tc	
Horizontal display period		Thd	320			Tc	
Vertical sync. Signal (V <sub>SYNC</sub> )	Set up time	Tvs	20	-	-	ns	
	Hold time	Tvh	20	-	-	ns	
	Period	Tv	-	262	-	Th	
	Pulse width	Tvp	-	2	-	Th	
	Front porch	Tvf	-	4	-	Th	
	Back porch	Tvb	-	18	-	Th	
Vertical display period		Tvd	240			Th	
Synchronous signal phase lag		Thv	0	-	240	Tc	
Refresh rate		1/Tv	-	60	93.5	Hz	
Reset signal (REST)	Pulse width	Tres	10	-	-	μ s	

1) If the display is used under the condition which is out of specifications such as higher clock frequency than specified value, there is a possibility phenomenon such as display error including white display, malfunction and no image may occur.

Please use the display under the conditions written in the specification.

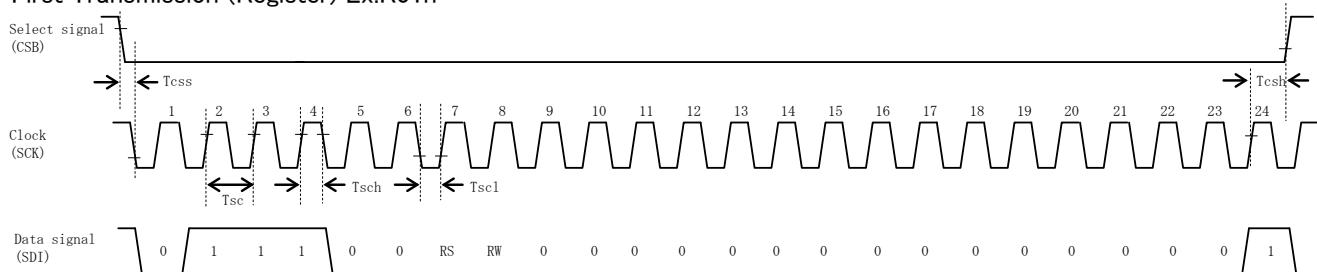
2) In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.



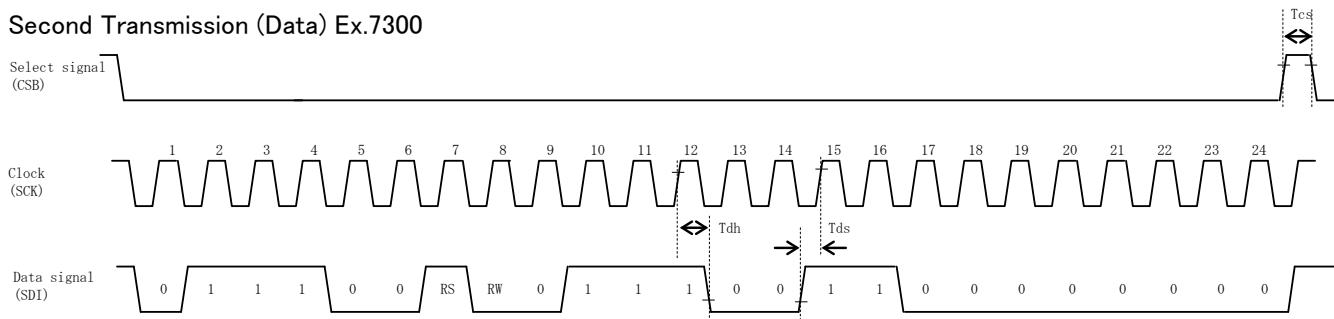
## 8-2. SPI

Item		Symbol	Min.	Typ.	Max.	Unit	Note
Clock (SCK)	Period	Tsc	50	-	-	ns	
	High time	Tsch	25	-	-	ns	
	Low time	Tscl	25	-	-	ns	
Select signal (CSB)	Set up time	Tcss	50	-	-	ns	
	Hold time	Tcsh	50	-	-	ns	
	High time	Tcs	50	-	-	ns	
Data signal (SDI)	Set up time	Tds	15	-	-	ns	
	Hold time	Tdh	15	-	-	ns	

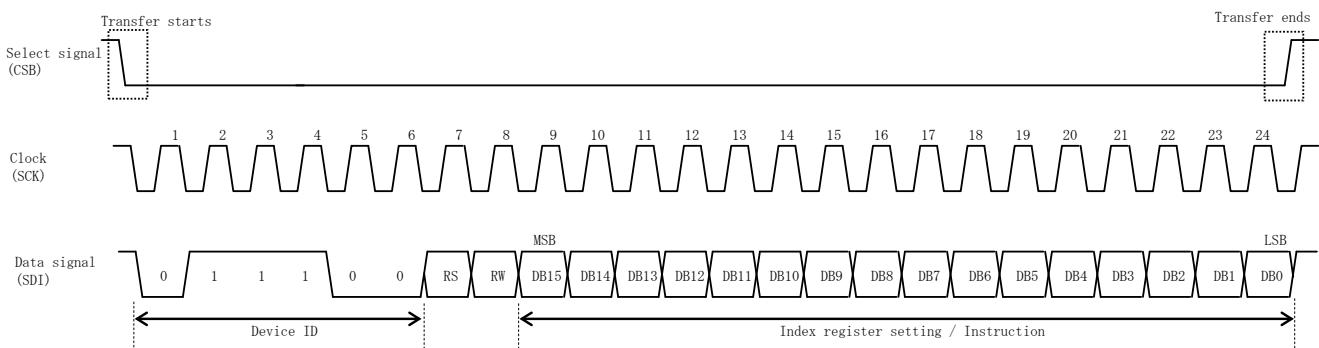
## First Transmission (Register) Ex.R01h



## Second Transmission (Data) Ex.7300



## Transmission Format

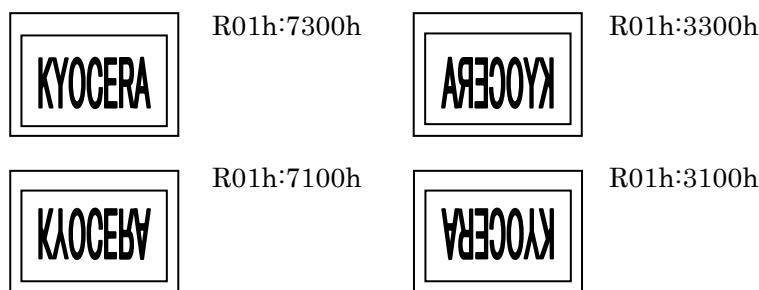


Spec No.	Part No.	Page
TQ3C-8EAF0-E1YAD71-01	TCG035QVLADANN-GN50	10

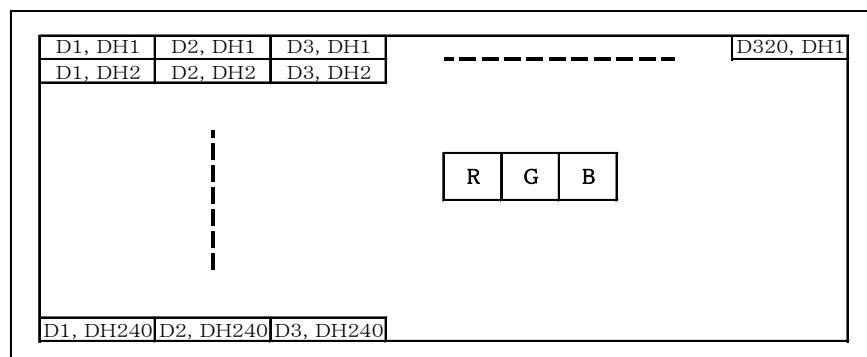
### 8-3. Register setting

Reg#	Hex Code	Description	Note
R01h	7300	Basic format	1)
R02h	0200	Display driving	
R03h	6466	Power supply	
R04h	04C7	Basic format	
R05h	F444		
R06h	E860	Display driving	
R08h	06FF	Power supply	
R0Ah	4008	Display quality	
R0Bh	F000	Panel driving	
R0Dh	322A	Power supply	
ROEH	1080		
R0Fh	0000	Display driving	
R16h	9F80		
R17h	2212		
R1Eh	0067	Power supply	
R30h	0700	Display quality	
R31h	0507		
R32h	0000		
R33h	0305		
R34h	0307		
R35h	0003		
R36h	0207		
R37h	0101		
R3Ah	0000		
R3Bh	0000		

### 1) Reverse scan control



#### 8-4. Input data signals and display position on the screen



Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 11
-----------------------------------	---------------------------------	------------

## 9. Backlight characteristics

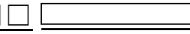
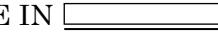
Item	Symbol	Min.	Typ.	Max.	Unit	Note
Forward current 1)	IF	-	15	-	mA	Ta=-20~70°C
Forward voltage 1)	VF	-	23.1	24.6	V	IF=15mA, Ta=-20°C
		-	22.1	23.6	V	IF=15mA, Ta=25°C
		-	21.7	23.1	V	IF=15mA, Ta=70°C
Operating life time 2), 3)	T	-	50,000	-	h	IF=15mA, Ta=25°C

- 1) For each “AN-CA”
- 2) When brightness decrease 50% of minimum brightness.  
The average life of a LED will decrease when the LCD is operating at higher temperatures.
- 3) Life time is estimated data. (Condition : IF=15mA, Ta=25°C in chamber).
- 4) An input current below 5mA may reduce the brightness uniformity of the LED backlight.  
This is because the amount of light from each LED chip is different. Therefore, please evaluate carefully before finalizing the input current.
- 5) LED formation: 8 series, 2 parallel

Spec No.	Part No.	Page
TQ3C-8EAF0-E1YAD71-01	TCG035QVLADANN-GN50	12

## 10. Lot number identification

The lot number shall be indicated on the back of the backlight case of each LCD.

TCG035QVLADANN-GN50:   -    MADE IN 

↓      ↓      ↓      ↓      ↓

①      ②③    ④      ⑤      ⑥

No① – No⑥ above indicate

- ① Data matrix (For internal control purpose only)
- ② Year code (The last digit of the year)
- ③ Month code
- ④ Day code
- ⑤ Version number (Max. 7 characters)
- ⑥ Country of origin

③ Month code

Month	Jan.	Feb.	Mar.	Apr.	May	Jun.
Code	1	2	3	4	5	6

Month	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Code	7	8	9	X	Y	Z

## 11. Warranty

### 11-1. Incoming inspection

Please inspect the LCD within one month after your receipt.

### 11-2. Production warranty

Kyocera warrants its LCD's for a period of 12 months from the ship date. Kyocera shall, by mutual agreement, replace or re-work defective LCD's that are shown to be Kyocera's responsibility.

Spec No.	Part No.	Page
TQ3C-8EAF0-E1YAD71-01	TCG035QVLADANN-GN50	13

## 12. Precautions for use

### 12-1. Installation of the LCD

- 1) A transparent protection plate shall be added to protect the LCD and its polarizer.
- 2) The LCD shall be installed so that there is no pressure on the LSI chips.
- 3) The LCD shall be installed flat, without twisting or bending.
- 4) A transparent protection sheet is attached to the polarizer. Please remove the protection film slowly before use, paying attention to static electricity.

### 12-2. Static electricity

- 1) Since CMOS ICs are mounted directly onto the LCD glass, protection from static electricity is required.
- 2) Workers should use body grounding. Operator should wear ground straps.

### 12-3. LCD operation

- 1) The LCD shall be operated within the limits specified. Operation at values outside of these limits may shorten life, and/or harm display images.

### 12-4. Storage

- 1) The LCD shall be stored within the temperature and humidity limits specified.  
Store in a dark area, and protect the LCD from direct sunlight or fluorescent light.
- 2) Always store the LCD so that it is free from external pressure onto it.

### 12-5. Usage

- 1) DO NOT store in a high humidity environment for extended periods. Polarizer degradation bubbles, and/or peeling off of the polarizer may result.
- 2) The front polarizer is easily scratched or damaged. Prevent touching it with any hard material, and from being pushed or rubbed.
- 3) The LCD screen may be cleaned by wiping the screen surface with a soft cloth or cotton pad using a little Ethanol.
- 4) Water may cause damage or discoloration of the polarizer. Clean condensation or moisture from any source immediately.
- 5) Always keep the LCD free from condensation during testing. Condensation may permanently spot or stain the polarizer.
- 6) Do not disassemble LCD because it will result in damage.
- 7) This Kyocera LCD has been specifically designed for use in general electronic devices, but not for use in a special environment such as usage in an active gas. Hence, when the LCD is supposed to be used in a special environment, evaluate the LCD thoroughly beforehand and do not expose the LCD to chemicals such as an active gas.
- 8) Please do not use solid-base image pattern for long hours because a temporary afterimage may appear. We recommend using screen saver etc. in cases where a solid-base image pattern must be used.
- 9) Liquid crystal may leak when the LCD is broken. Be careful not to let the fluid go into your eyes and mouth. In the case the fluid touches your body; rinse it off right away with water and soap.

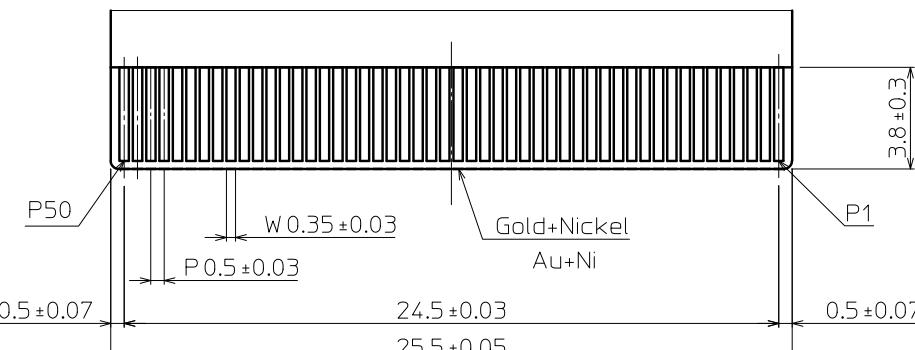
Spec No. TQ3C-8EAF0-E1YAD71-01	Part No. TCG035QVLADANN-GN50	Page 14
-----------------------------------	---------------------------------	------------

### 13. Reliability test data

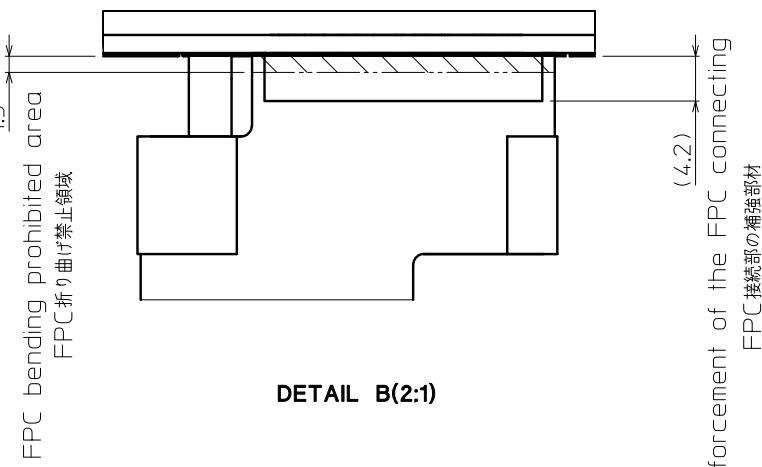
Test item	Test condition	Test time	Judgement	
High temp. atmosphere	80°C	240h	Display function : No defect Display quality : No defect Current consumption : No defect	
Low temp. atmosphere	-30°C	240h	Display function : No defect Display quality : No defect Current consumption : No defect	
High temp. humidity atmosphere	40°C 90% RH	240h	Display function : No defect Display quality : No defect Current consumption : No defect	
Temp. cycle	-30°C 0.5h R.T. 0.5h 80°C 0.5h	10cycles	Display function : No defect Display quality : No defect Current consumption : No defect	
High temp. operation	70°C	500h	Display function : No defect Display quality : No defect Current consumption : No defect	

- 1) Each test item uses a test LCD only once. The tested LCD is not used in any other tests.
- 2) The LCD is tested in circumstances in which there is no condensation.
- 3) The reliability test is not an out-going inspection.
- 4) The result of the reliability test is for your reference purpose only.  
The reliability test is conducted only to examine the LCD's capability.

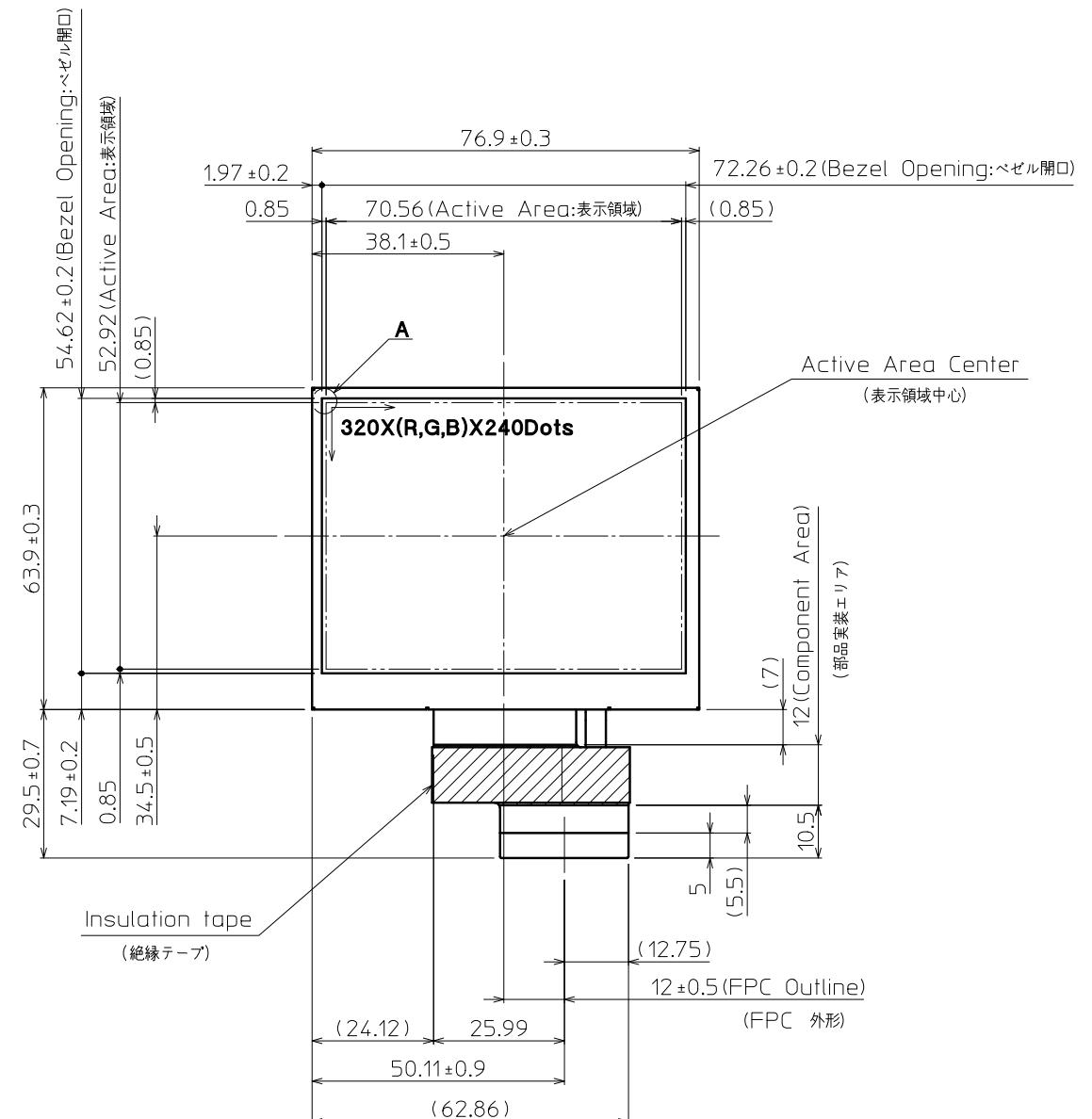
No	Description	Drawn	Checked	Checked	Approved



**DETAIL C(5:1)**

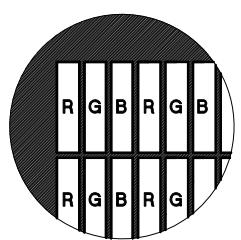


**DETAIL B(2:1)**



## Active Area Center

---



DETAIL A (Dot Size)  
(NTS)

 · Projection part is (1.5)mm thickness.  
 · (厚み (1.5)mm)

Material 材質	Treatment 處理	Approved '23.07.11	Checked	Checked '23.07.07	Drawn	Scale 1:1(2:1;5:1,NTS)	Title	TCG035QVLADANN	 KYOCERA	Year-Month-Day '23.07.05	Size 2
Quantity 製作數	Description; 備考	RoHS 22059-03224	Approved '23.07.11 倉元	Checked 本間	Drawn 蔭山	Scale 1:1(2:1;5:1,NTS)	Title	Outline Dimensions	Drawing No.	121A9030400	

Spec No.	TQ3C-8EAF0-E2YAD71-00
Date	August 3, 2023

## **KYOCERA INSPECTION STANDARD**

**TYPE : TCG035QVLADANN-GN50**

KYOCERA CORPORATION

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.
	Prepared	Checked	Approved	Approved
August 3, 2023	<i>N. Yamawaki</i>	<i>T. Fukui</i>	<i>A. Iwasaki</i>	<i>T. Sawada</i>

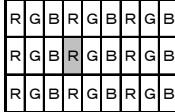
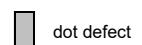
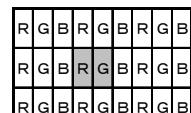
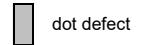
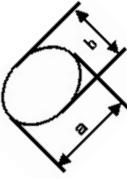
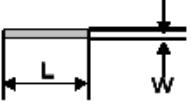
Spec No. TQ3C-8EAF0-E2YAD71-00	Part No. TCG035QVLADANN-GN50	Page -
-----------------------------------	---------------------------------	-----------

### Revision record

Date	Designed by : Engineering dept.			Confirmed by : QA dept.
	Prepared	Checked	Approved	Approved
Rev.No.	Date	Page	Descriptions	

## Visuals specification

### 1) Note

Note											
General	<ol style="list-style-type: none"> <li>Customer identified anomalies not defined within this inspection standard shall be reviewed by Kyocera, and an additional standard shall be determined by mutual consent.</li> <li>This inspection standard about the image quality shall be applied to any defect within the active area and shall not be applicable to outside of the area.</li> <li>Inspection conditions           <table> <tr> <td>Luminance</td> <td>: 500 Lux min.</td> </tr> <tr> <td>Inspection distance</td> <td>: 300 mm.</td> </tr> <tr> <td>Temperature</td> <td>: 25 ± 5°C</td> </tr> <tr> <td>Direction</td> <td>: Directly above</td> </tr> </table> </li> </ol>			Luminance	: 500 Lux min.	Inspection distance	: 300 mm.	Temperature	: 25 ± 5°C	Direction	: Directly above
Luminance	: 500 Lux min.										
Inspection distance	: 300 mm.										
Temperature	: 25 ± 5°C										
Direction	: Directly above										
Definition of inspection item	Dot defect	Bright dot defect	<p>The dot is constantly “on” when power applied to the LCD, even when all “Black” data sent to the screen.</p> <p>Inspection tool: 5% Transparency neutral density filter.</p> <p>Count dot: If the dot is visible through the filter.</p> <p>Don’t count dot: If the dot is not visible through the filter.</p>  								
		Black dot defect	<p>The dot is constantly “off” when power applied to the LCD, even when all “White” data sent to the screen.</p> <p>Similar size compared to bright dot.</p>								
		White dot (Circular/foreign particle)	<p>Pixel works electrically, however, circular/foreign particle makes dot appear to be “on” even when all “Black” data is sent to the screen.</p>								
		Adjacent dot	<p>Adjacent dot defect is defined as two or more bright dot defects or black dot defects.</p>  								
External inspection	Bubble, Scratch, Foreign particle (Polarizer, Cell, Backlight)	<p>Visible operating (all pixels “Black” or “White”) and non operating.</p>									
	Appearance inspection	<p>Does not satisfy the value at the spec.</p>									
Definition of size	<p>Definition of circle size</p>  <p>a: major axis, b: minor axis</p> $d = (a + b) / 2$ <p>Definition of linear size</p> 										

## 2) Standard

Classification		Inspection item		Judgement standard																
Defect (in LCD glass)	Single dot	Bright dot defect		Acceptable number : 4	Bright dot spacing : 5 mm or more															
		Black dot defect		Acceptable number : 5	Black dot spacing : 5 mm or more															
	Adjacent dot	2 dots	Bright dot defect	Acceptable number : 2																
			Black dot defect	Acceptable number : 3																
		3 or more dots		Acceptable number : 0																
	Total dot defects			Acceptable number : 5 Max																
	Others	White dot, Dark dot (Circle)	<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td><math>d \leq 0.2</math></td> <td>(Neglected)</td> </tr> <tr> <td><math>0.2 &lt; d \leq 0.4</math></td> <td>5</td> </tr> <tr> <td><math>0.4 &lt; d \leq 0.5</math></td> <td>3</td> </tr> <tr> <td><math>0.5 &lt; d</math></td> <td>0</td> </tr> </tbody> </table>			Size (mm)	Acceptable number	$d \leq 0.2$	(Neglected)	$0.2 < d \leq 0.4$	5	$0.4 < d \leq 0.5$	3	$0.5 < d$	0					
Size (mm)	Acceptable number																			
$d \leq 0.2$	(Neglected)																			
$0.2 < d \leq 0.4$	5																			
$0.4 < d \leq 0.5$	3																			
$0.5 < d$	0																			
<table border="1"> <thead> <tr> <th>Width (mm)</th> <th>Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td><math>W \leq 0.1</math></td> <td>—</td> <td>(Neglected)</td> </tr> <tr> <td><math>0.1 &lt; W \leq 0.3</math></td> <td><math>L \leq 5.0</math></td> <td>(Neglected)</td> </tr> <tr> <td><math>0.3 &lt; W</math></td> <td><math>5.0 &lt; L</math></td> <td>0</td> </tr> <tr> <td><math>0.3 &lt; W</math></td> <td>—</td> <td>0</td> </tr> </tbody> </table>			Width (mm)	Length (mm)	Acceptable number	$W \leq 0.1$	—	(Neglected)	$0.1 < W \leq 0.3$	$L \leq 5.0$	(Neglected)	$0.3 < W$	$5.0 < L$	0	$0.3 < W$	—	0			
Width (mm)	Length (mm)	Acceptable number																		
$W \leq 0.1$	—	(Neglected)																		
$0.1 < W \leq 0.3$	$L \leq 5.0$	(Neglected)																		
$0.3 < W$	$5.0 < L$	0																		
$0.3 < W$	—	0																		
<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td><math>d \leq 0.2</math></td> <td>(Neglected)</td> </tr> <tr> <td><math>0.2 &lt; d \leq 0.3</math></td> <td>5</td> </tr> <tr> <td><math>0.3 &lt; d \leq 0.5</math></td> <td>3</td> </tr> <tr> <td><math>0.5 &lt; d</math></td> <td>0</td> </tr> </tbody> </table>			Size (mm)	Acceptable number	$d \leq 0.2$	(Neglected)	$0.2 < d \leq 0.3$	5	$0.3 < d \leq 0.5$	3	$0.5 < d$	0								
Size (mm)	Acceptable number																			
$d \leq 0.2$	(Neglected)																			
$0.2 < d \leq 0.3$	5																			
$0.3 < d \leq 0.5$	3																			
$0.5 < d$	0																			
<table border="1"> <thead> <tr> <th>Size (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td><math>d \leq 0.2</math></td> <td>(Neglected)</td> </tr> <tr> <td><math>0.2 &lt; d \leq 0.4</math></td> <td>5</td> </tr> <tr> <td><math>0.4 &lt; d \leq 0.5</math></td> <td>3</td> </tr> <tr> <td><math>0.5 &lt; d</math></td> <td>0</td> </tr> </tbody> </table>			Size (mm)	Acceptable number	$d \leq 0.2$	(Neglected)	$0.2 < d \leq 0.4$	5	$0.4 < d \leq 0.5$	3	$0.5 < d$	0								
Size (mm)	Acceptable number																			
$d \leq 0.2$	(Neglected)																			
$0.2 < d \leq 0.4$	5																			
$0.4 < d \leq 0.5$	3																			
$0.5 < d$	0																			
<table border="1"> <thead> <tr> <th>Width (mm)</th> <th>Length (mm)</th> <th>Acceptable number</th> </tr> </thead> <tbody> <tr> <td><math>W \leq 0.03</math></td> <td>—</td> <td>(Neglected)</td> </tr> <tr> <td><math>0.03 &lt; W \leq 0.1</math></td> <td><math>L \leq 2.0</math></td> <td>(Neglected)</td> </tr> <tr> <td><math>0.03 &lt; W \leq 0.1</math></td> <td><math>2.0 &lt; L \leq 4.0</math></td> <td>3</td> </tr> <tr> <td><math>0.03 &lt; W \leq 0.1</math></td> <td><math>4.0 &lt; L</math></td> <td>0</td> </tr> <tr> <td><math>0.1 &lt; W</math></td> <td>—</td> <td>(According to circular shape)</td> </tr> </tbody> </table>			Width (mm)	Length (mm)	Acceptable number	$W \leq 0.03$	—	(Neglected)	$0.03 < W \leq 0.1$	$L \leq 2.0$	(Neglected)	$0.03 < W \leq 0.1$	$2.0 < L \leq 4.0$	3	$0.03 < W \leq 0.1$	$4.0 < L$	0	$0.1 < W$	—	(According to circular shape)
Width (mm)	Length (mm)	Acceptable number																		
$W \leq 0.03$	—	(Neglected)																		
$0.03 < W \leq 0.1$	$L \leq 2.0$	(Neglected)																		
$0.03 < W \leq 0.1$	$2.0 < L \leq 4.0$	3																		
$0.03 < W \leq 0.1$	$4.0 < L$	0																		
$0.1 < W$	—	(According to circular shape)																		
Color variation (Mura)		Not to be significantly visible. Consultation shall be held as necessary.																		

Document No.	TQ3C-8EAF0-E3YAD71-00
Date	August 3, 2023

## **KYOCERA PACKAGING STANDARD**

**TYPE : TCG035QVLADANN-GN50**

KYOCERA CORPORATION

Original Issue Date	Designed by: Engineering dept.			Confirmed by: QA dept.
	Prepared	Checked	Approved	Approved
August 3, 2023	<i>N. Yamawaki</i>	<i>T. Fukui</i>	<i>A. Iwasaki</i>	<i>T. Sawada</i>

Document No.	Part No.	Page
TQ3C-8EAF0-E3YAD71-00	TCG035QVLADANN-GN50	-

### Revision record

Date	Designed by : Engineering dept.			Confirmed by : QA dept.
	Prepared	Checked	Approved	Approved
Rev.No.	Date	Page	Descriptions	