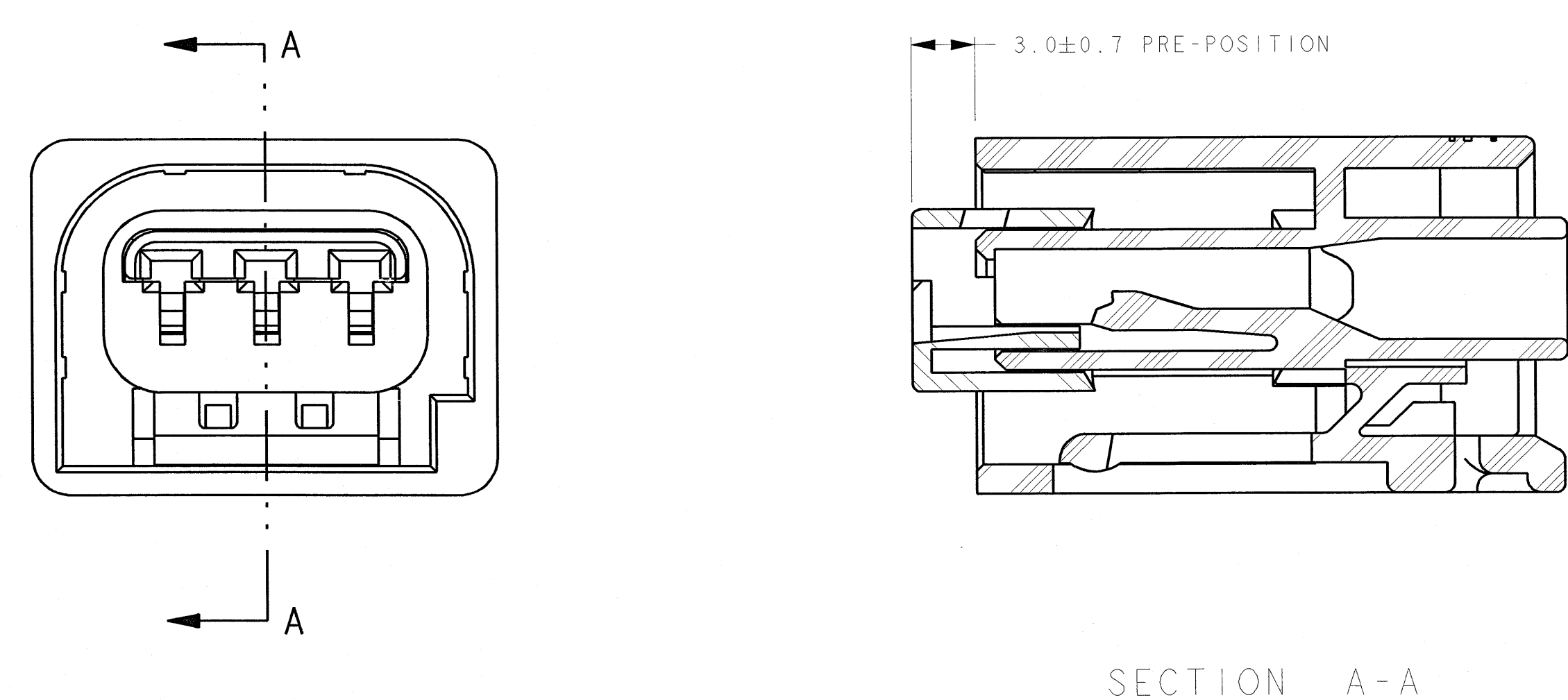
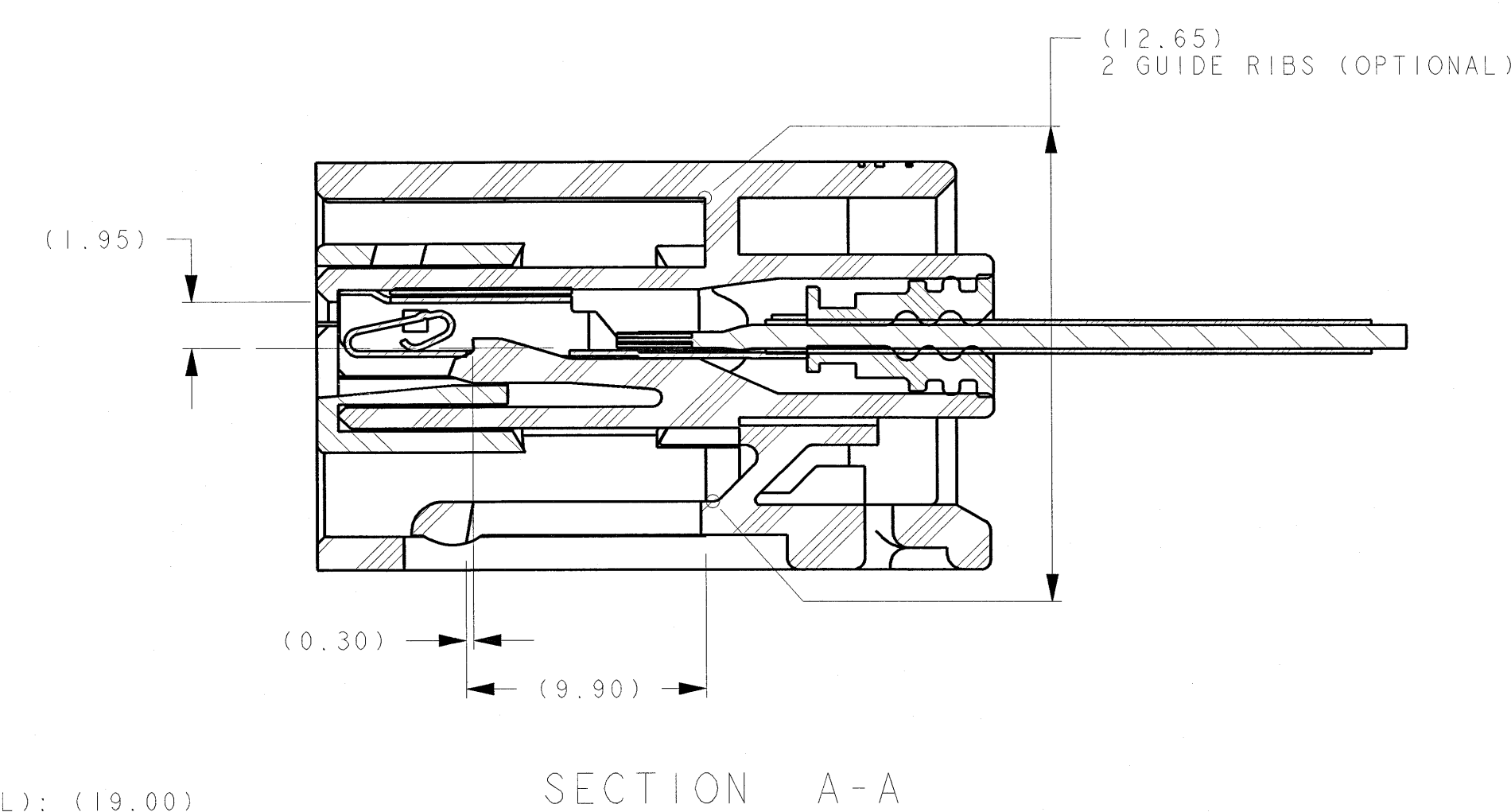
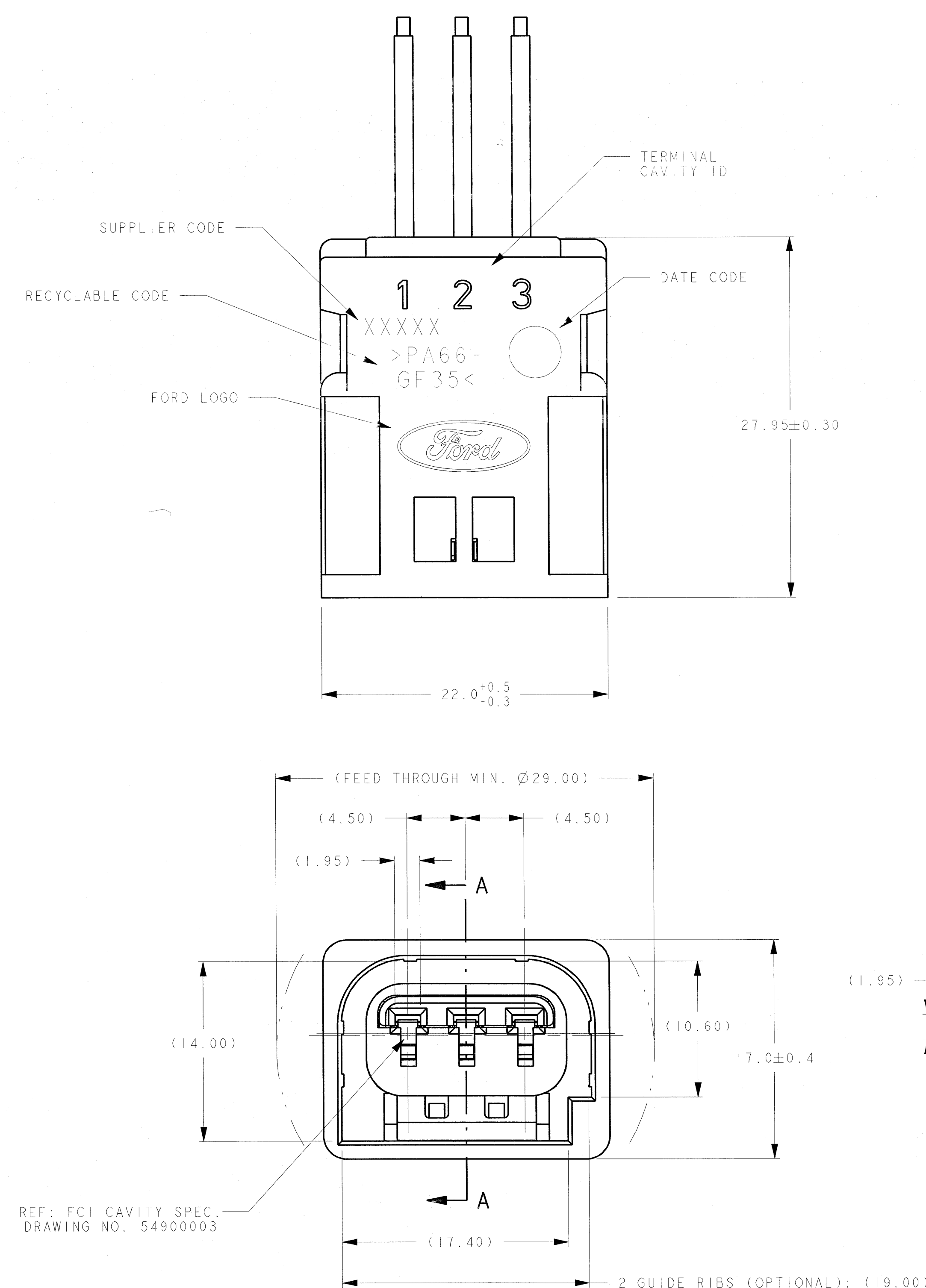




WEDGE SHOWN IN PRE-LOADED
POSITION DURING ASSEMBLY PROCESS
(READY FOR TERMINAL / WIRE ASSEMBLY)



FINAL ASSEMBLY
TERMINALS INSTALLED
WEDGE FULLY SEATED

UNLESS OTHERWISE SPECIFIED:

TOLERANCE ON:
1 PLACE DIMENSIONS ± 0.25
2 PLACE DIMENSIONS ± 0.10
ANGULAR DIMENSIONS $\pm 2^\circ$

PART MUST CONFORM TO FORD E.C. SDS ES-F8DB-14A464-AA (USCAR PF-1)
REV REL, WITH THE FOLLOWING EXCEPTION: MAXIMUM ALLOWABLE SYSTEM VOLTAGE
DROP DEFINED AS ONE CRIMP PLUS ONE TERMINAL INTERFACE NOT TO EXCEED 4mV/A

AUDIBLE FEEDBACK: REQUIREMENTS PER SDS EL-0017. TYPICAL VALUE: 1.5dB
LOCK REMOVAL FORCE: REQUIREMENTS PER SDS FI-0036. ACCEPTABLE DEVIATION: 10%

POLARIZATION OF CONNECTOR HOUSING REQUIREMENTS, PER SDS EL-0032; MUST EXCEED MIN OF 12IN

VENDOR LOGO, MOLD AND CAVITY ID, RECYCLABLE CODE, DATE CODE, TERMINA
Cavity ID, AND FORD LOGO TO BE SHOWN LEGIBLY WITH RAISED OR DEPRESSED
CHARACTERS (1.0 HIGH X 0.3 WIDE , MINIMUM) LOCATED ON IDENTIFIED
SURFACE OF PART (SUPPLIER CODE NOT REQUIRED ON MOLDED PART)

WIRING FABRICATORS MUST PURCHASE FROM SOURCES SHOWN
1) FCI AUTOMOTIVE

MATERIAL · SEE CHART

COLOR: SEE CHART

COLOR: SEE CHART

PART WEIGHT: (6.2 grams)
USED ON: FCI/EATON 5R110W TRANSMISSION HARNESS FCI P/N 54699002

54390309	-	-	-	-
PART NUMBER F. C. I.	PART NUMBER	REV DATE	REV	DRAWING NUMBER
	CUSTOMER			

[illegible]

2	SPACER - 3-WAY	I	BASF A3WG7	BLACK	54390307
I	INSULATOR - 3-WAY FEMALE	I	BASF A3WG7	NATURAL	54390306
ITEM #	DESCRIPTION	REQ'D PER	COMPONENT	COLOR	FCI PART