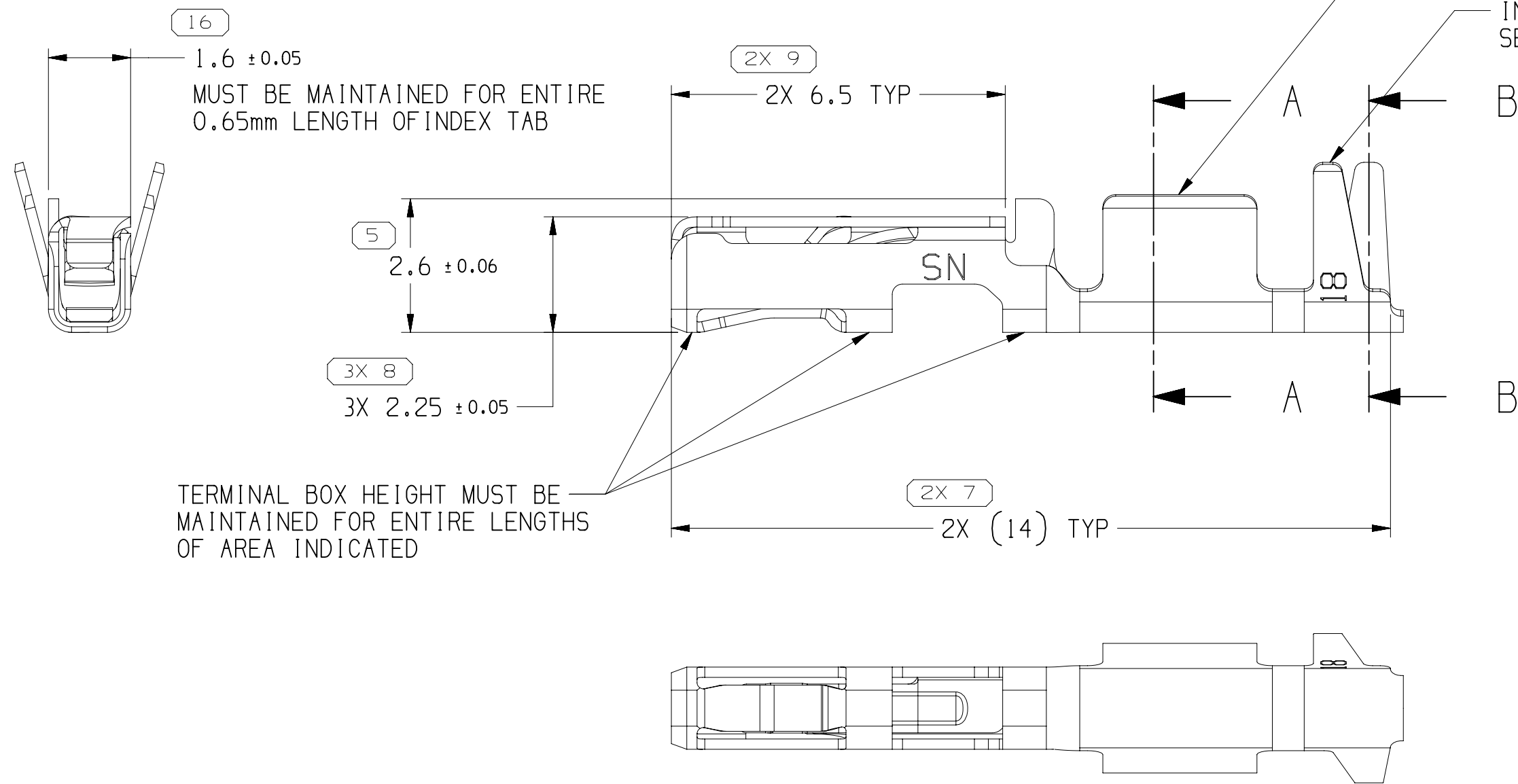
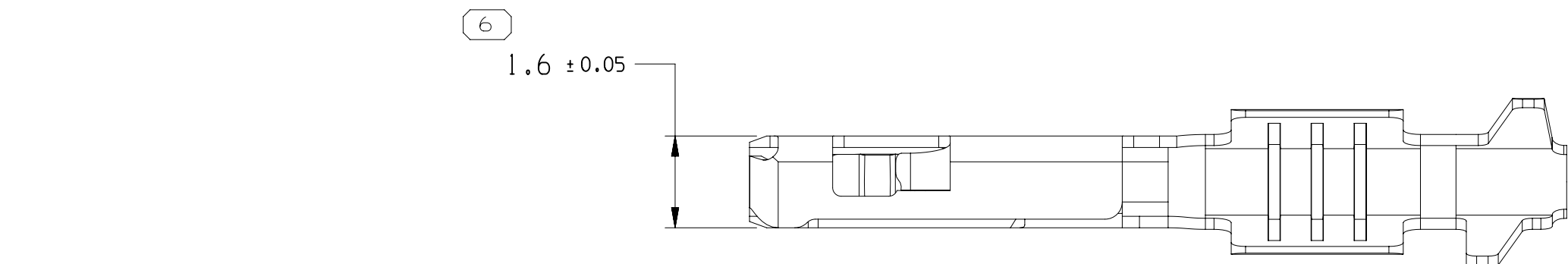


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	22
	LAST NO. USED	18

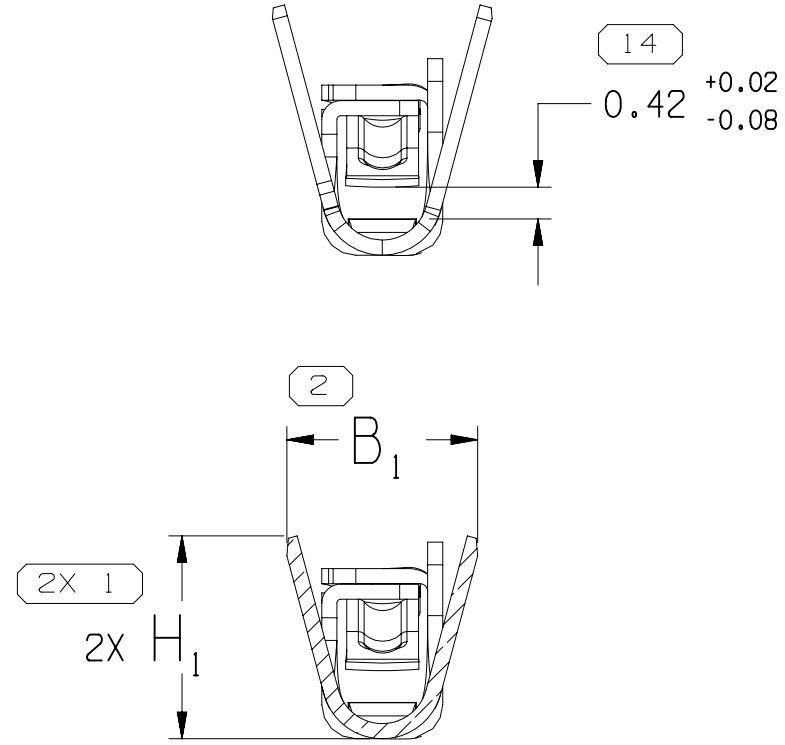
MISSING SYMBOLS
15 17

DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
DATE	STG	REV	N/P	CHG						
28JUN10	R	01	-	-		ALL PARTS - RELEASED	437646	JVM	JVM	RBS
11JA18	R	02	-	-		35088746 - UPDATED PART AVAILABILITY	438742	AGH	VMR	AGH
19JA18	R	03	-	-		35088745 - UPDATED PART AVAILABILITY	438799	AGH	VMR	AGH
01MR18	R	04	-	-		35088747 - UPDATED PART AVAILABILITY	439143	AGH	VMR	AGH
02MY18	R	05	-	-		35088745-46 - REMOVED INSULATOR HOLE FEATURE & ITS ASSOCIATED INFO; 35088747 - REVISED GRAPHICS	439662	LXA	JAA	AGH
05AP19	R	06	-	-		ALL PARTS - DIM #4 WAS 0 ±2° AND ADDED GD&T PROFILE OF LINE CONTROL FRAME & DATUM  OVERALL INFO	441273	DAV	JAA	RBS
14JL21	R	07	-	-		35088746 - REVISED "CABLE SIZE" & "CABLE DIAMETER" COLUMNS IN CHART; 35578197 - RELEASED	554625	JGM	JGM	JPS
23FE22	R	08	-	-		35578197 - UPDATED PART AVAILABILITY (PN WAS NOT AVAILABLE)	556671	AHY	JAA	OMS

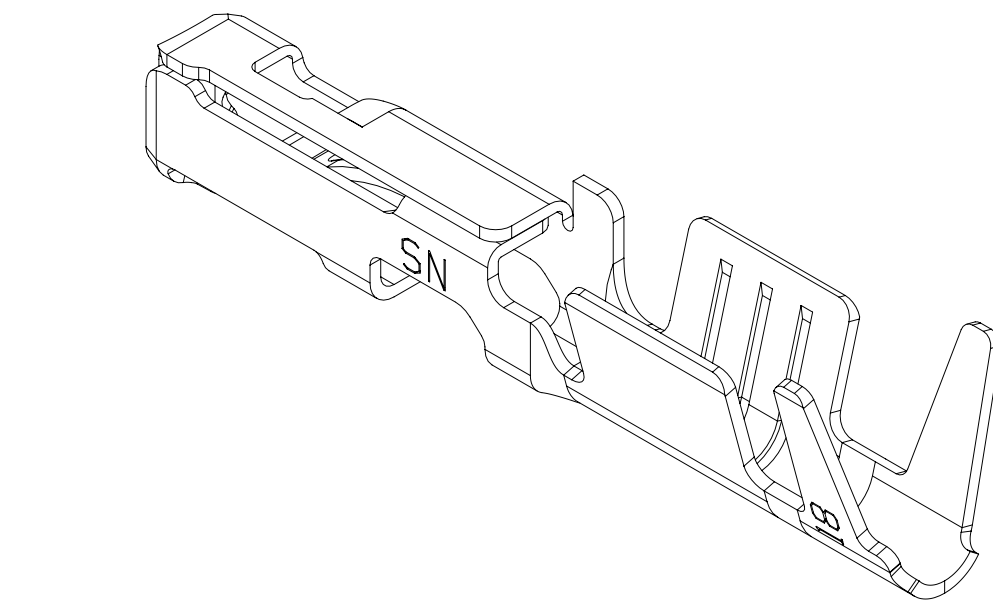


CONDUCTOR WINGS
SEE CHART FOR MM² CABLE

INSULATION WINGS
SEE CHART FOR MAX INSULATION DIA



SECTION A-A



SECTION B-B

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

- RECOMMENDED MATING BLADE THICKNESS 0.64±0.03mm
RECOMMENDED MATING BLADE WIDTH NOT TO EXCEED 1mm
AND NO LESS THAN 0.6mm. SEE USCAR EWCAP-001 DRAWING (0.64 PIN) FOR OTHER MATING BLADE REQUIREMENTS.
- MAXIMUM CURRENT CAPACITY IS 7.5 AMPS WITH 0.8mm² COPPER CABLE.
- * DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE
- MAXIMUM INSULATION CRIMP WIDTH 1.77mm AND HEIGHT 2.3mm FOR CABLE SIZE UP TO 1.9mm O.D.
MAXIMUM CORE CRIMP WIDTH 1.67mm

- DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

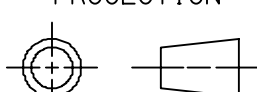
- PLATING TYPE:

- REFLOW TIN 1.9-3.3 MICROMETERS THICK OVER NICKEL UNDERPLATE 0.13-0.5 MICROMETERS THICK

PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY, PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION

- SEE TAXI P/N 13887649 FOR SIMILAR TERMINALS WITH DIFFERENT CONNECTOR CAVITY INDEX.

- PARTS MEET THE PERFORMANCE REQUIREMENTS OF GMW3191 DEC 2007 AND SAE/USCAR-2 R5 REVISIONS FOR THE FOLLOWING CLASSIFICATIONS:
TEMPERATURE CLASS 3(-40° C TO +125° C)
VIBRATION CLASS 1 (ON BODY OR CHASSIS)
SEALING CLASS 1 (UNSEALED)

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.	
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.	
CONTACT APTIV SALES TO ASSURE AVAILABILITY OF PARTS.	
DWG TYPE	
PART DRAWING	
STYLE	
VOLUME (CM³)	DISTR CODE
	D
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE QM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
	USE MATH DATA
	

• APTIV •	
CONNECTION SYSTEMS	
WARREN, OH	
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DR	DATE
APVD1 J. VILLAMIL	03NO17
APVD2 J. VILLAMIL	03NO17
APVD3 ROBERT B SNADER	03NO17
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001	
MATERIAL SEE CHART	
DRAWING NAME	
TAXI TERM F OCS 0.64 IUR SN	
DRAWING NUMBER	
13767042	
SIZE	SCALE
A1	10:1
FRAME NO	SHEET NO
1 OF 1	3 OF
STG	REV
R	08
N/P	-

PART NO	REV	N/P	MATERIAL DESCRIPTION	CONTACT AREA PLATING TYPE (SEE NOTE 7)	CRIMP AREA PLATING TYPE (SEE NOTE 7)	I.D.	CABLE SIZE (mm²)	CABLE DIA	B ₁ ±0.15	B ₂ ±0.25	(H ₁)	(H ₂)
35578197	01	AA	TIN PLATED COPPER ALLOY	1	1	22	0.35	1.2 - 1.7	1.85	2.8	1.75	3.17
35088745	02	AA	TIN PLATED COPPER ALLOY	1	1	18	0.75 - 0.8	1.7 - 1.9	2.52	2.88	2.68	3.31
35088746	02	AB	TIN PLATED COPPER ALLOY	1	1	21	0.5	1.4 - 1.9	2.04	2.8	2.06	3.17
35088747	02	AA	TIN PLATED COPPER ALLOY	1	1	25	0.13 - 0.22	0.81 - 1.2	1.54	1.74	1.56	1.77

6	PROCESS SENSITIVE DIMENSION
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
DIMENSIONAL RANGE (MM)	CHART ID
FROM 0 TO 12	>12
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.1	±0.2
ANGULAR TOLERANCE ±2°	

TERMINAL, CABLE CRIMP ALIGNMENT & POSITION