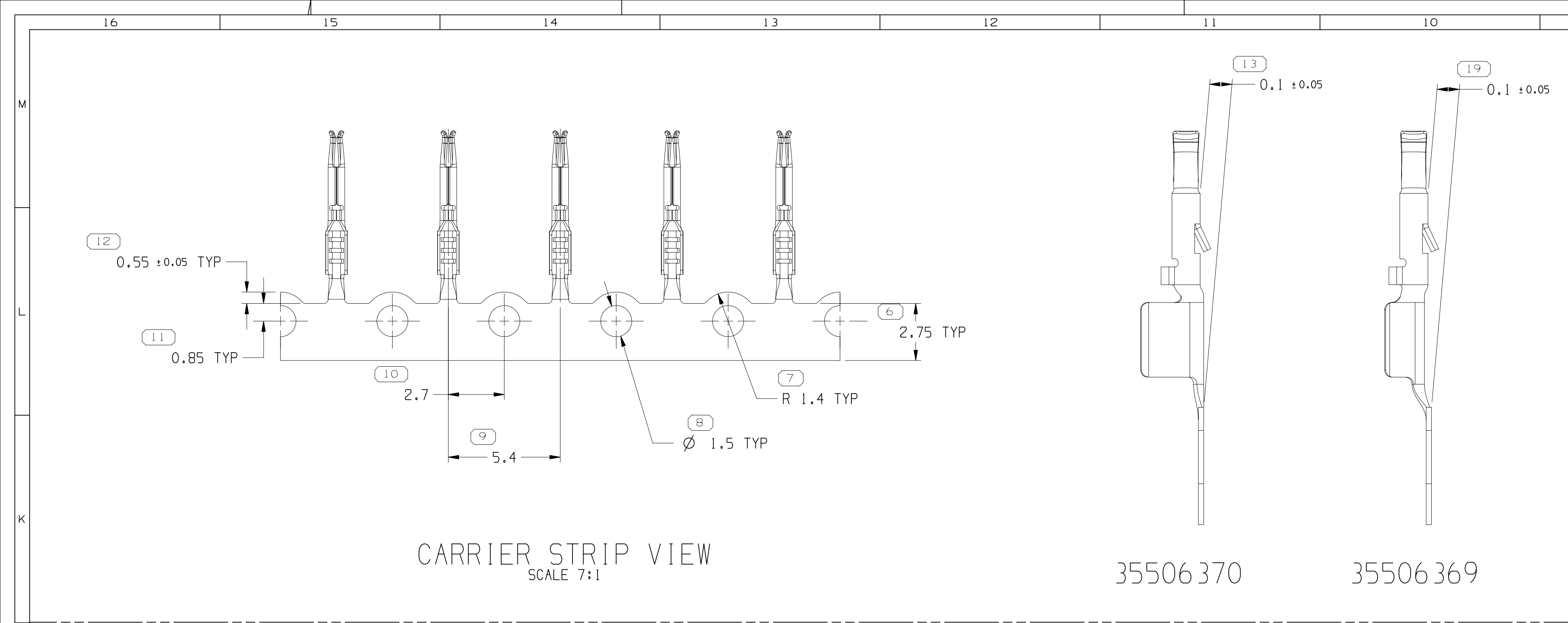
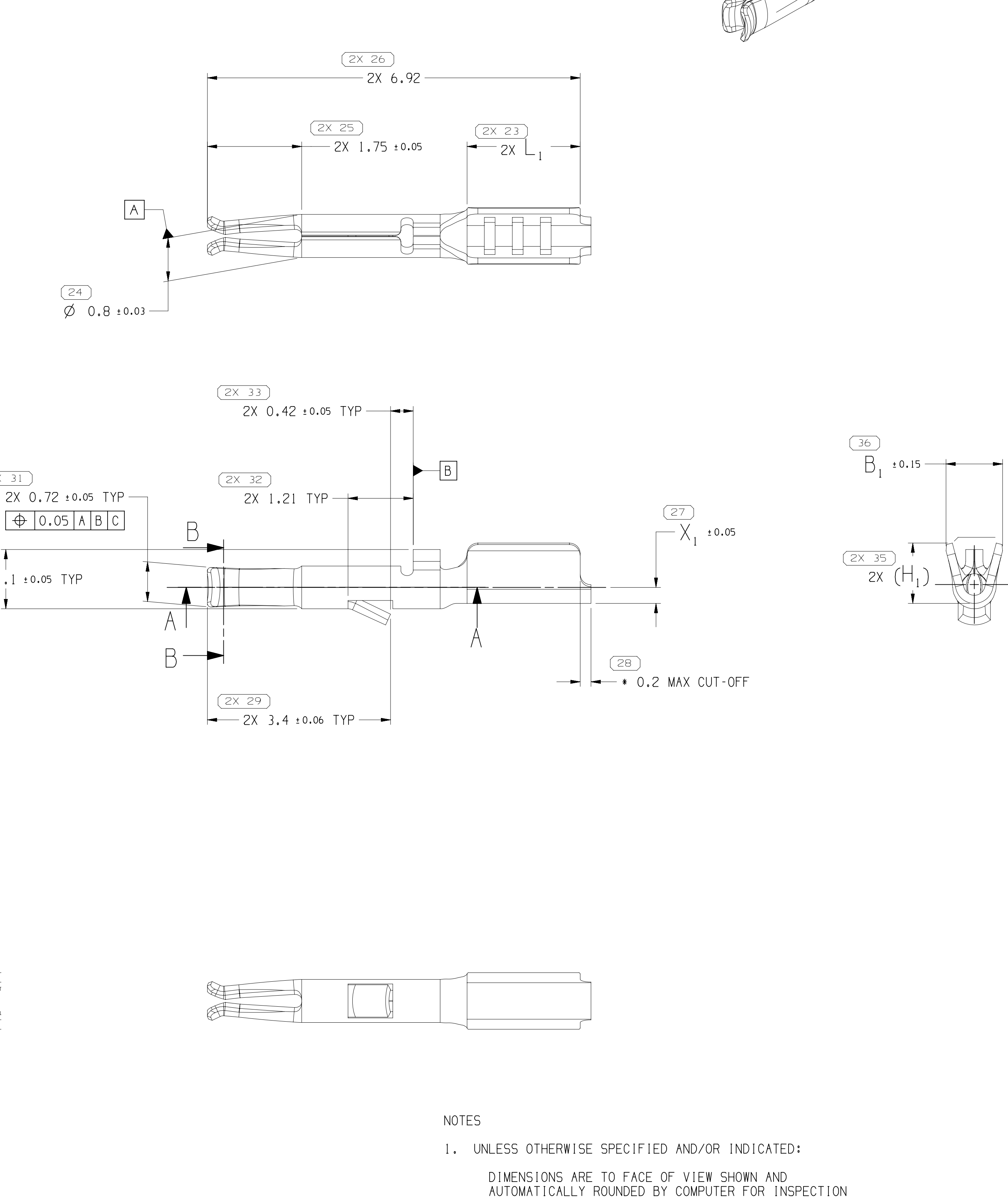
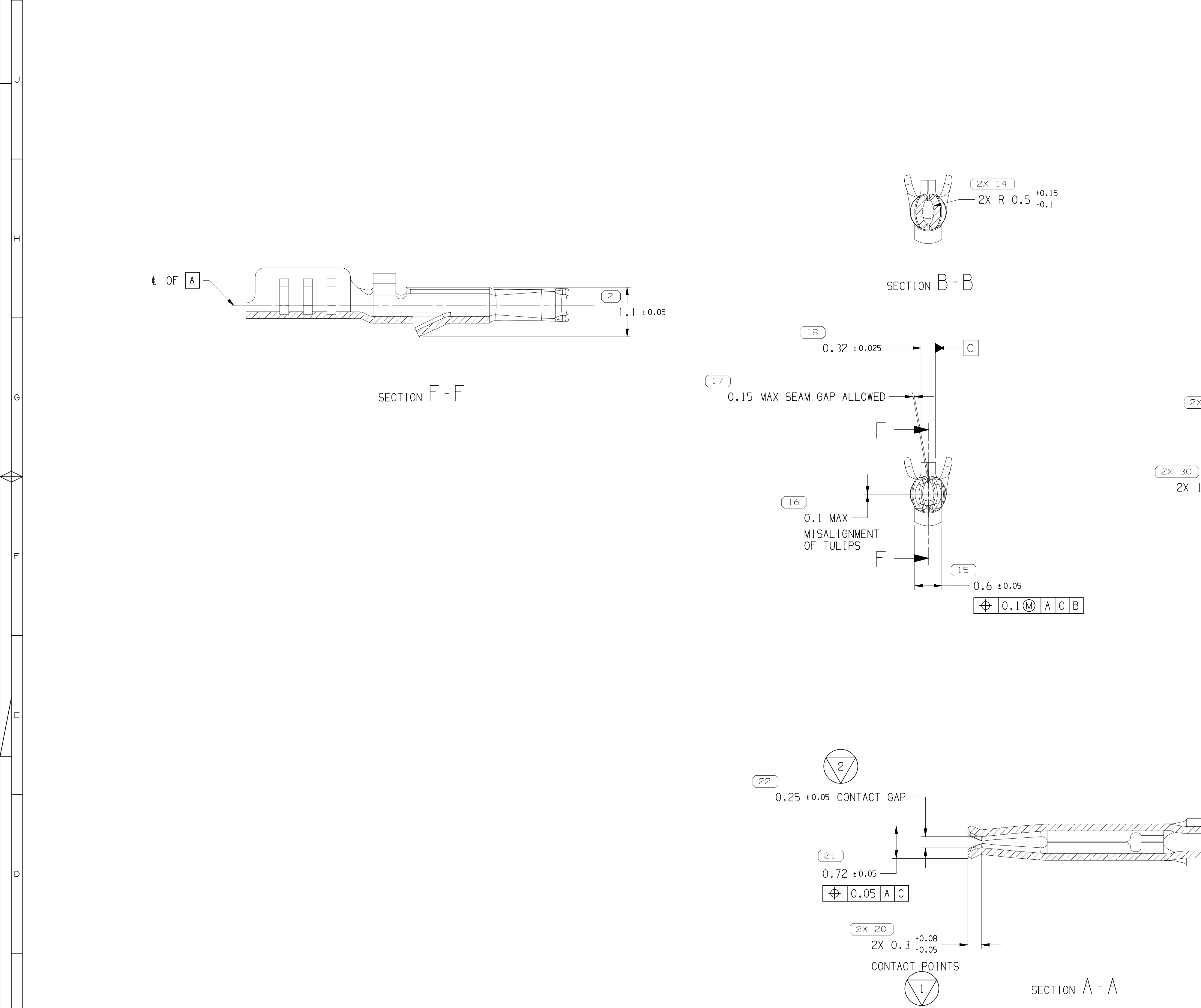
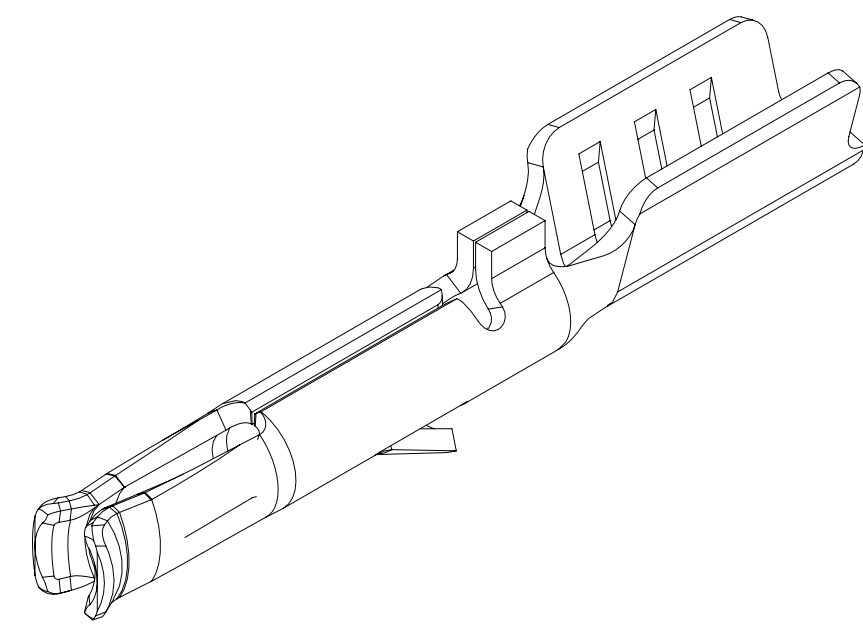




QUALITY CUSTOMER INTERFACE (QC1)	
DIMENSIONS LISTED BELOW (BY INSPECTION SYMBOL NUMBER) MUST BE INCLUDED IN THE PROCESS CONTROL PLAN FOR THIS PART.	
INSPECTION SYMBOL	ZONE
2	H13
24	H9
26	J7
29	F8
33	G8
36	G5

		2			6			5		
SYMBOL DEFINITION										
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL □ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.							TOTAL NO OF INSPECTIONS REQUIRED		42	
							LAST NO. USED		36	
KEY PRODUCT CHARACTERISTICS										
 SAFETY/COMPLIANCE		 FIT/FUNCTION				TOTAL ON DRAWING		2		
 S/C CHECKPOINTS		 F/F CHECKPOINTS				LAST NO. USED		2		
NO & TYPE	DESCRIPTION			RATIONALE		PTS	ZONE			
1	S/C	DIM 20		FWSS 571.111 COMPLIANCE			D11			
2	S/C	DIM 22		FWSS 571.111 COMPLIANCE			E11			



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.
- * DENOTES DIMENSIONS MADE AT CUT-OFF & CRIMP DIE.
- PER VISUAL SPECIFICATION REFER TO VPS E-059K AND E-059J.
- FOR SILVER PLATING: ELECTRICAL PERFORMANCE IS NOT AFFECTED BY GREY OR BLACK TARNISH ON THE SILVER PLATING SURFACE.

PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
FROM 0 TO 12	CHART D
TOLERANCE UNLESS OTHERWISE SPECIFIED	
±0.1	±0.2
ANGULAR TOLERANCE	±2°

THIRD ANGLE PROJECTION	
DO NOT SCALE	USE MATH DATA

PART DRAWING	
STYLE	D
VOLUME (CM)	DISTR CODE
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS MODIFIED BY THE 2018 GLOBAL DIMENSIONS AND TOLERANCING ADDENDUM-2013. SEPARATE PATTERNING OF FEATURES MAY BE ORDERED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	

REVISION HISTORY	
DATE	REV
12JL22	R 01
02JN23	R 02
31OC23	R 03
05MR24	R 04
17SE24	R 05
20DE24	R 06
23MY25	R 07

AUTH	
DR	APVD
MA, ANTONIETA HDZ	12JL22
G. LOPEZ G.	14JL22
RYAN KIRKPATRICK	15JL22
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001	
MATERIAL SEC CHART	
DRAWING NAME	
TAXI TERM F MCA-A 180 INNER AG	
DRAWING NUMBER	
35688673	
SIZE	SCALE
A0	20:1
FRAME NO	1 OF 2
SHEET NO	1 OF 1
STG	REV
07	07