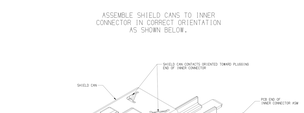
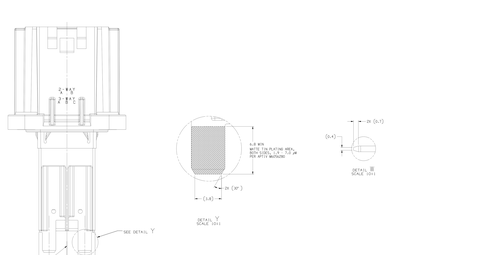
ADDITIONAL ASSEMBLY INFORMATION

ASSEMBLE SHIELD CANS TO INNER CONNECTOR IN CORRECT ORIENTATION AS SHOWN BELOW.

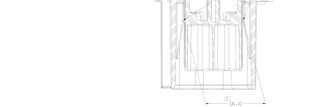


PROPERLY ASSEMBLED SHIELD CANS TO INNER CONNECTOR





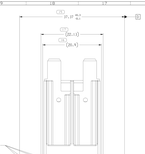
PCB END TERMINAL INFORMATION

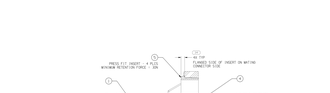














SYMBOL DEFINITION		MATERIAL & FINISH
A CHARACTER IN THIS BOX IN INSPECTION REPORT SYMBOL COLUMN INDICATES THAT DIMENSION IS CONTROLLED ON THIS TRACTIONAL COMPONENT OPERATION.	TOTAL NO. OF CAVITIES POPULATED:	46
	LAST NO. USED:	24

| REVISION RECORD | | |