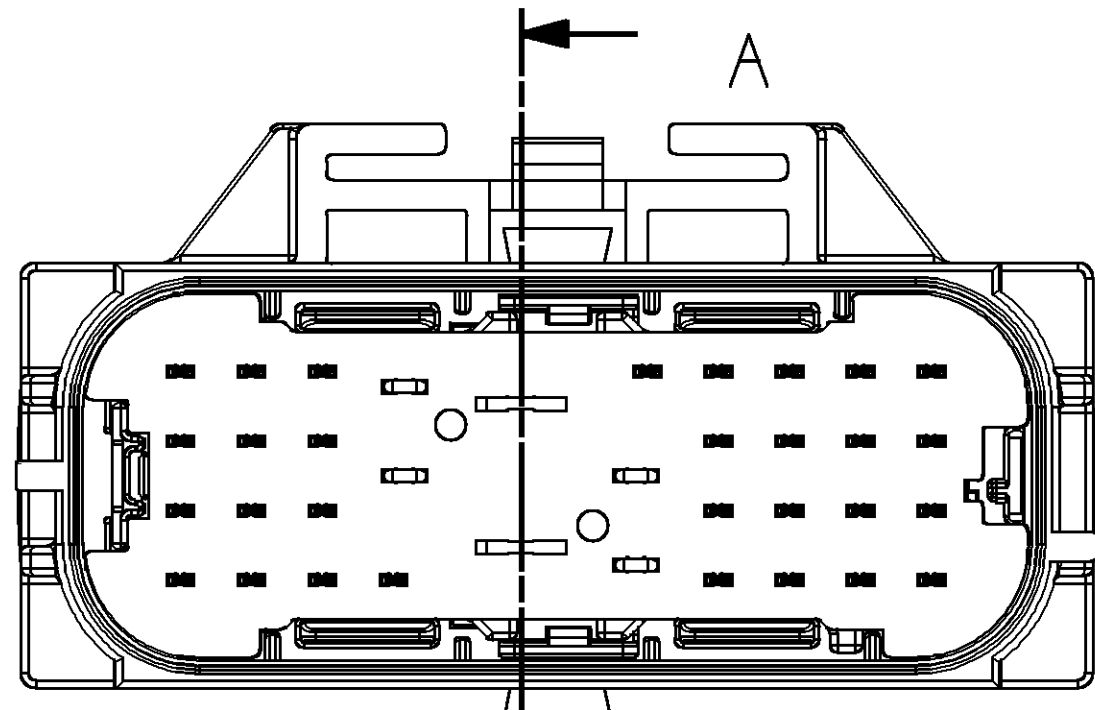
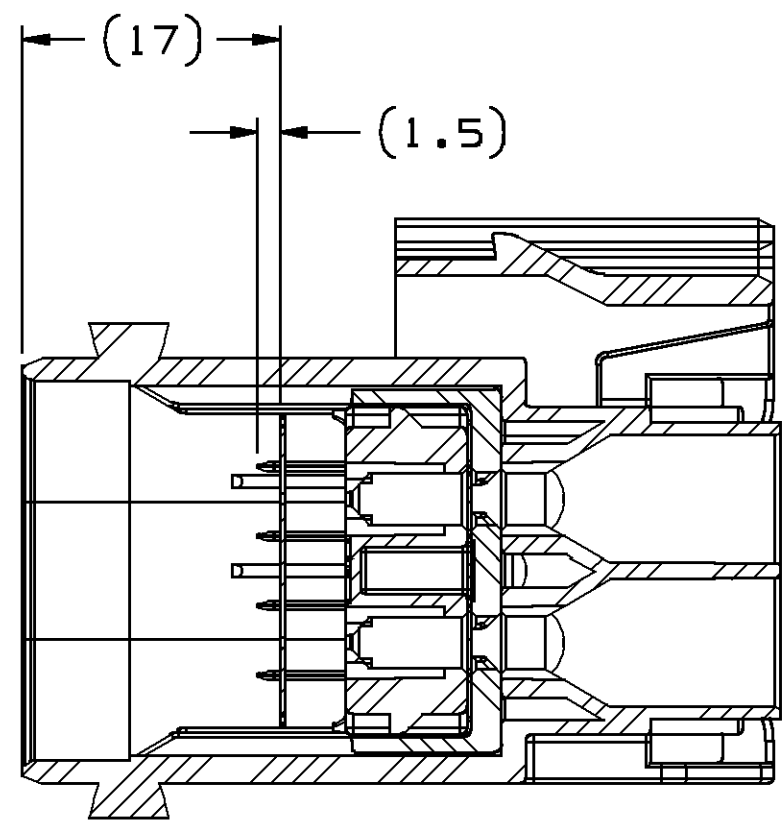
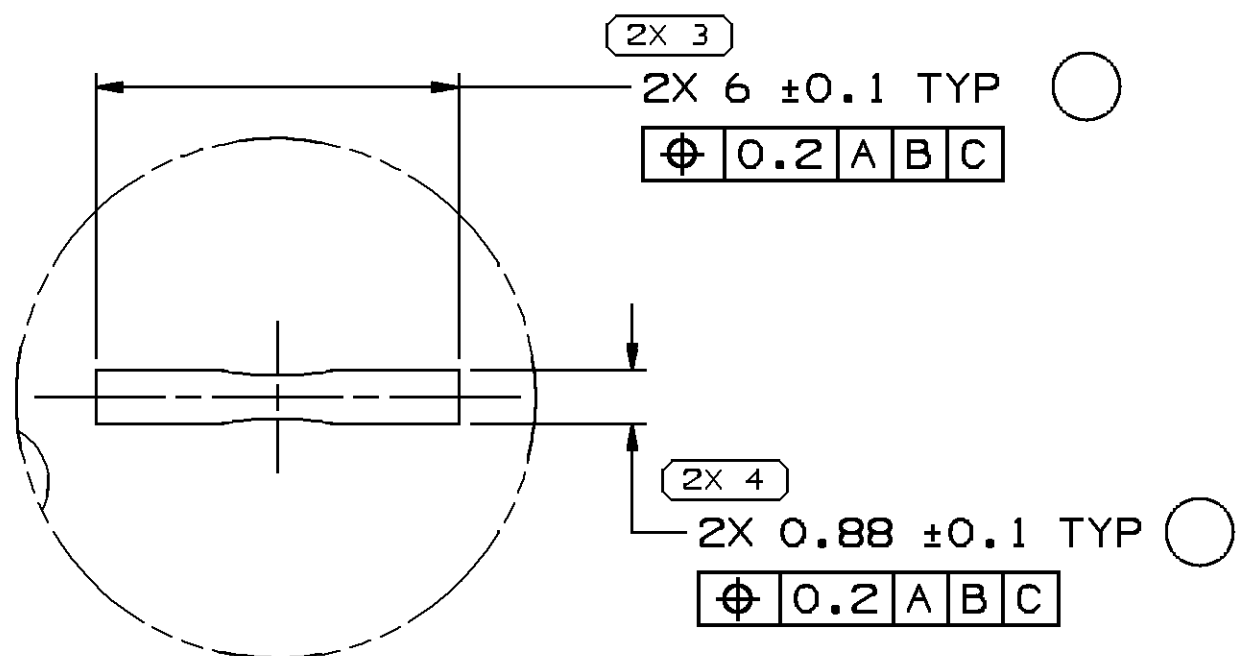




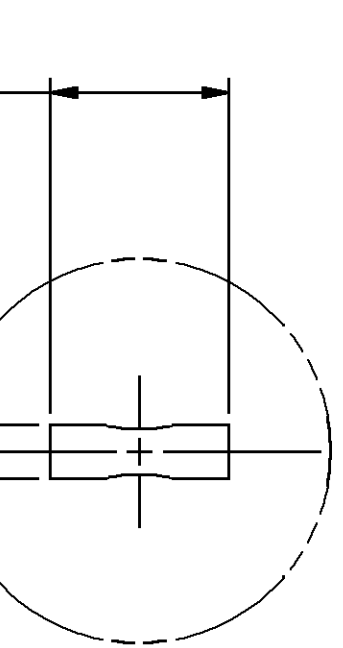
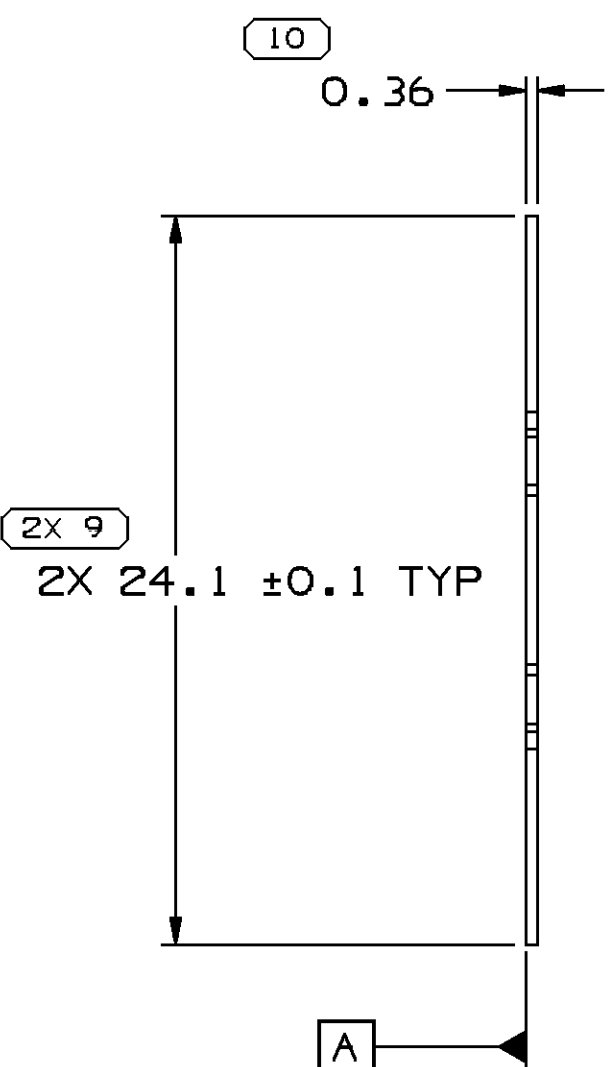
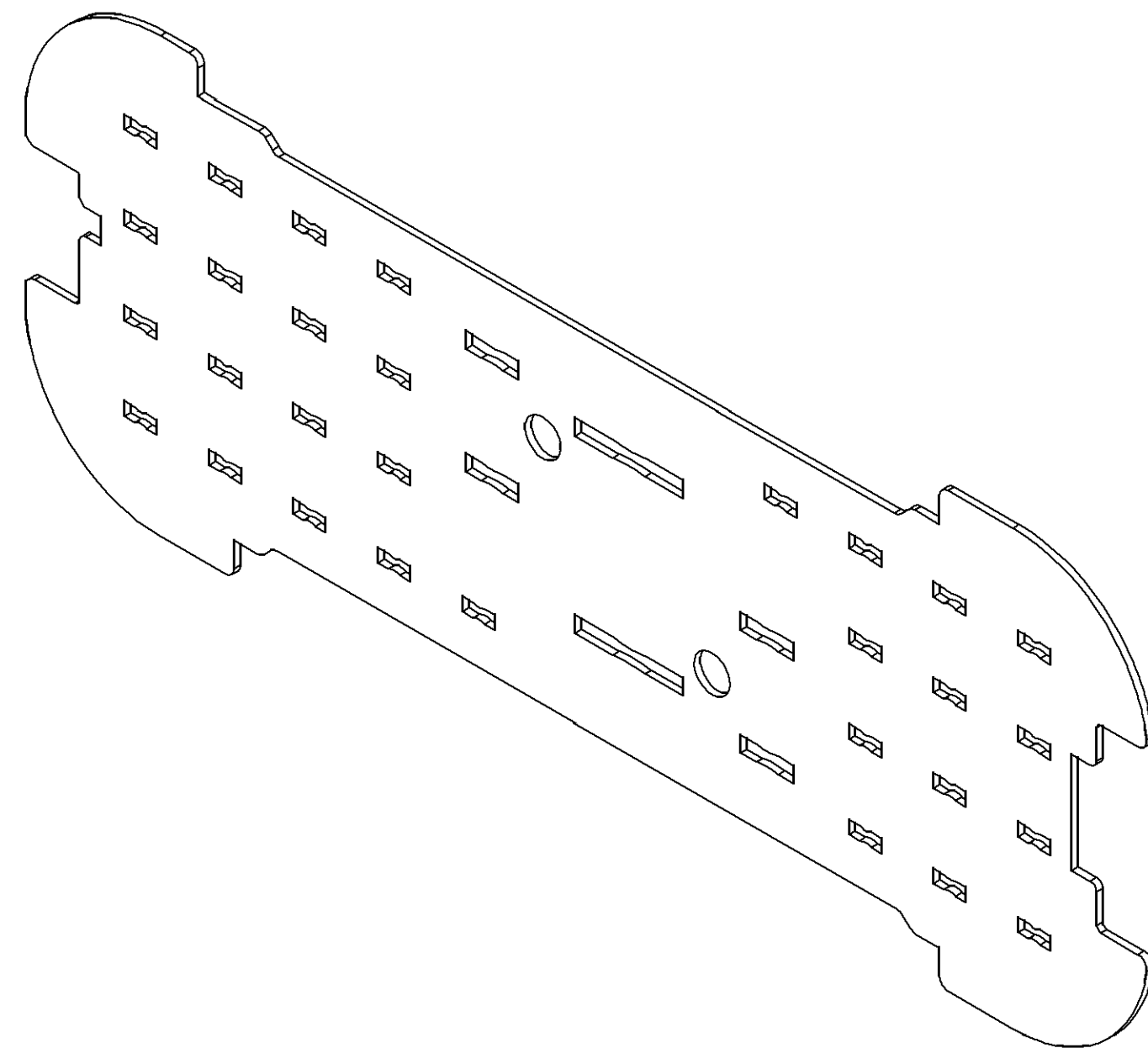
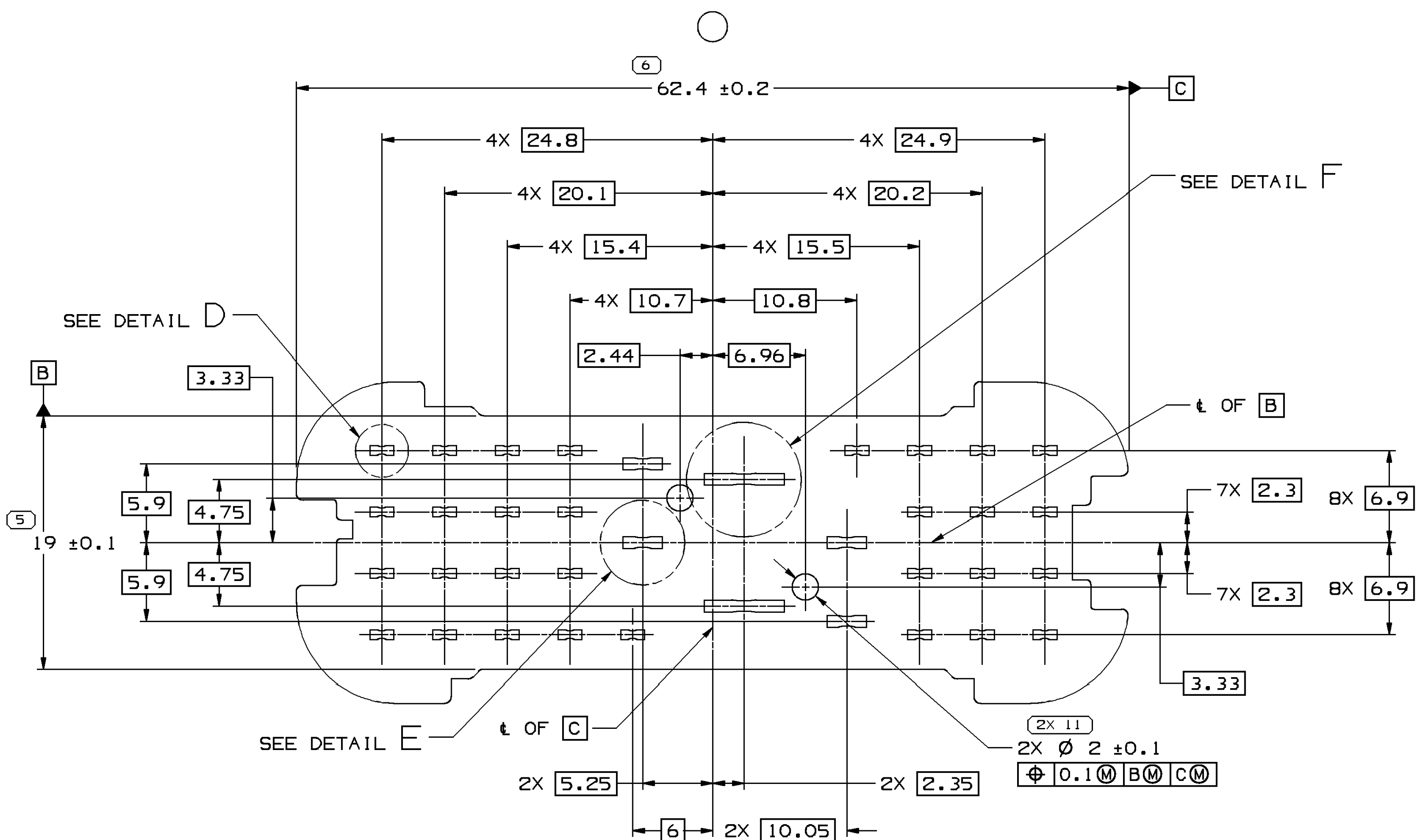
MALE BLADE STABILIZER
REFERENCE MOUNTING POSITION
SCALE 2:1



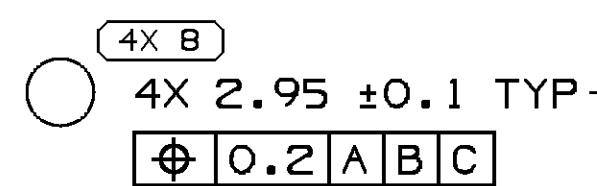
SECTION A - A



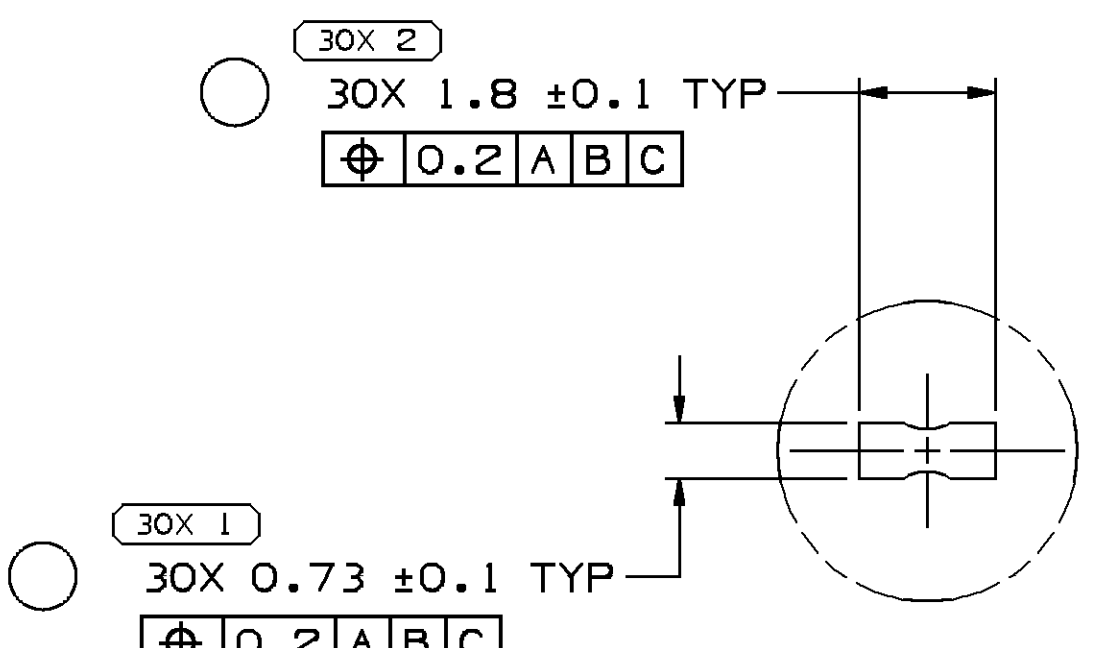
DETAIL F
SCALE 8:1



DETAIL D
SCALE 10:1



DETAIL E
SCALE 8:1



DETAIL F
SCALE 8:1

DRAWING NUMBER									
33120100									
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P			
A2x3	4:1	2 OF 2	1 OF 1	R	02	AA			

SYMBOL DEFINITION			
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL () DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.		TOTAL NO OF INSPECTIONS REQUIRED	79
		LAST NO. USED	11

MISSING SYMBOLS				
DWG STATUS				
DATE	STG	REV	N/P	CHG
ZONE				
REVISION HISTORY				
AUTH	DR	APD	APD	
12				
NO MISSING SYMBOL NUMBER				
25SE13	R	01	-	-
RELEASED PART DRAWING				
423941	JGM	JGM	AAS	
280C13	R	01	AA	-
ADDED HOLDER RETAINER FEATURES (2 PLCS) AND REFERENCE MOUNTING POSITION VIEW				
424286	JVR	JVM	ERG	
20N013	R	01	AB	-
REVISED GRAPHICS				
424709	ORA	JAA	ERG	
07JA14	R	02	-	-
REVISED GRAPHICS				
425101	CSD	JAA	AAS	
27FE14	R	02	AA	-
REVISED DIMS 7 PLCS, REMOVED NO PART AVAILABILITY LINE AND ADDED NOTE 5				
425722	AAS	SJS	AAS	

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR
BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.

3. (2.3)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY
EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY.
OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED"
OR NO LOGO.

4. REFERENCE MATING COMPONENTS OR EQUIVALENT:

ASM CONN 13930004 AND 13944894

5. MINIMUM # OF CIRCUITS REQUIRED
TO ENSURE PROPER MYLAR RETENTION: 12

PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	

DIMENSIONAL RANGE (MM)		TOLERANCE UNLESS OTHERWISE SPECIFIED	
FROM	TO	TOLERANCE	ANGULAR TOLERANCE
> 0	> 20	±0.3	±1
> 20	> 30	±0.4	±1.2
> 30	> 70	±0.5	±1.2
> 70	> 100	±0.6	±1.2
> 100	> 150	±0.8	±1.2
> 150	> 200	±1.0	±1.2
> 200	> 250	±1.2	±1.2
> 250	> 300	±1.5	±1.2
> 300	> 400	±2.0	±1.2

LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.	
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING. REVISOR 2014 CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.	
PART DRAWING	
STYLE	DATE
VOLUME (GMT) 0.377	D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 GLOBAL DIMENSIONING AND TOLERANCING (GD&T) STANDARD. SEPARATE PATTERNS OF FEATURES MAY BE OBTAINED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
THIRD ANGLE PROJECTION	
DO NOT SCALE USE MATH DATA	

DELPHI						
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE						
WARREN, OH						
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DATE						
DR						
APVD1	JESSICA GARCIA M.					25MY13
APVD2	JESSICA GARCIA M.					25MY13
APVD3	ALEJANDRO AVILA					27MY13
APVD4						
APVD5						
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10549001						
MATERIAL POLYESTER COMPOUND CLEAR						
DRAWING NAME						
MOUN STABILIZER						
DRAWING NUMBER						
33120100						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A2x3	4:1	1 OF 2	1 OF 1	R	02	AA

00105133