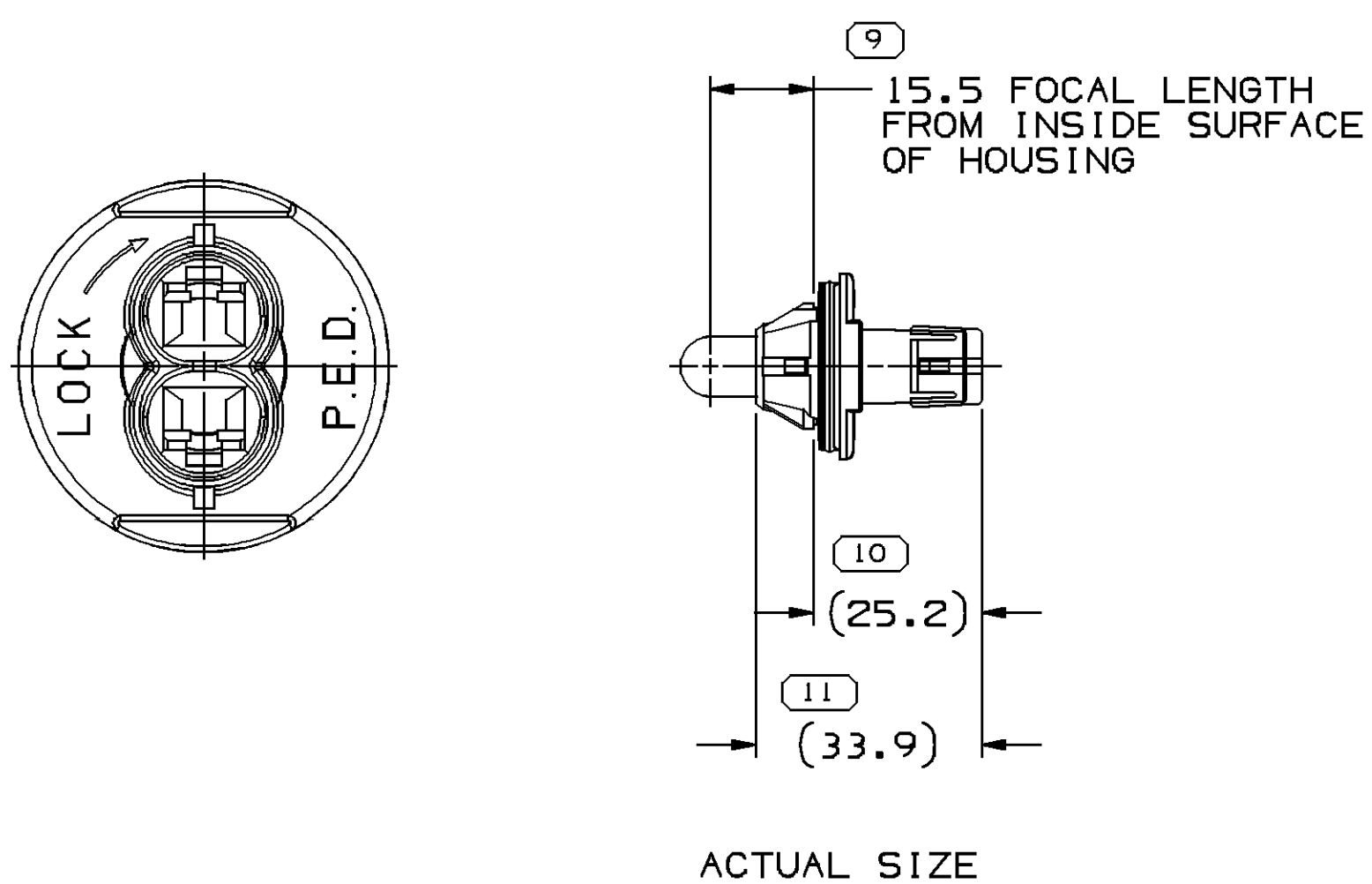
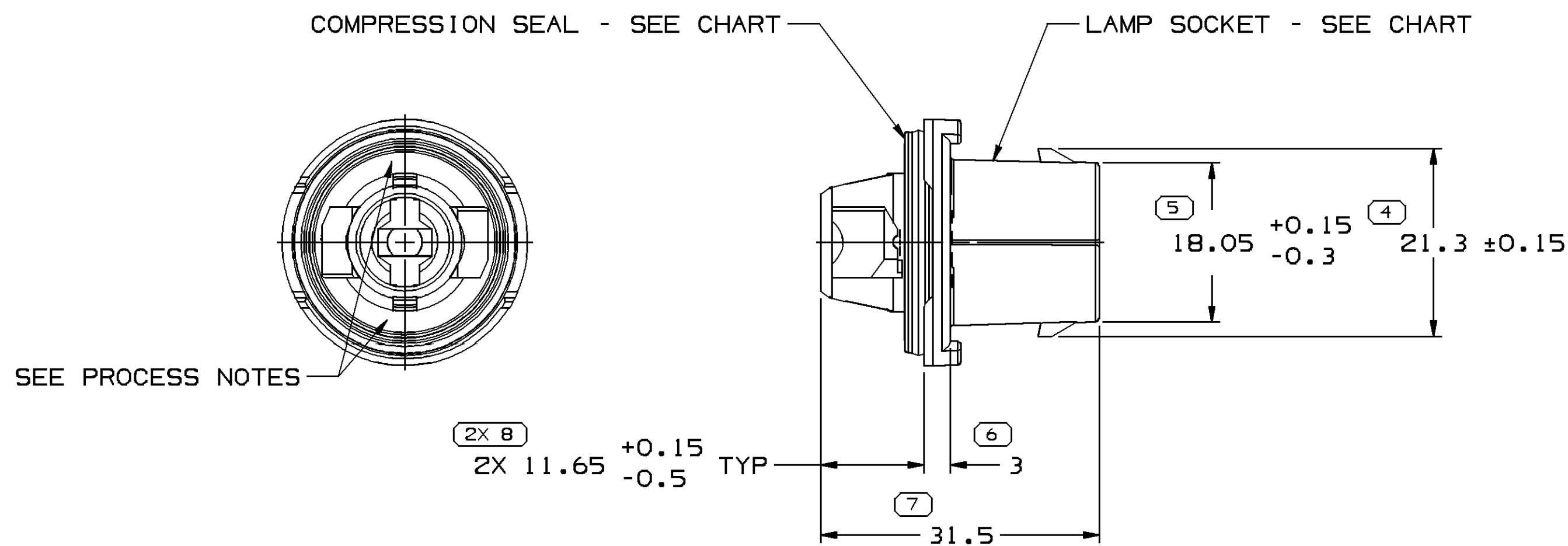
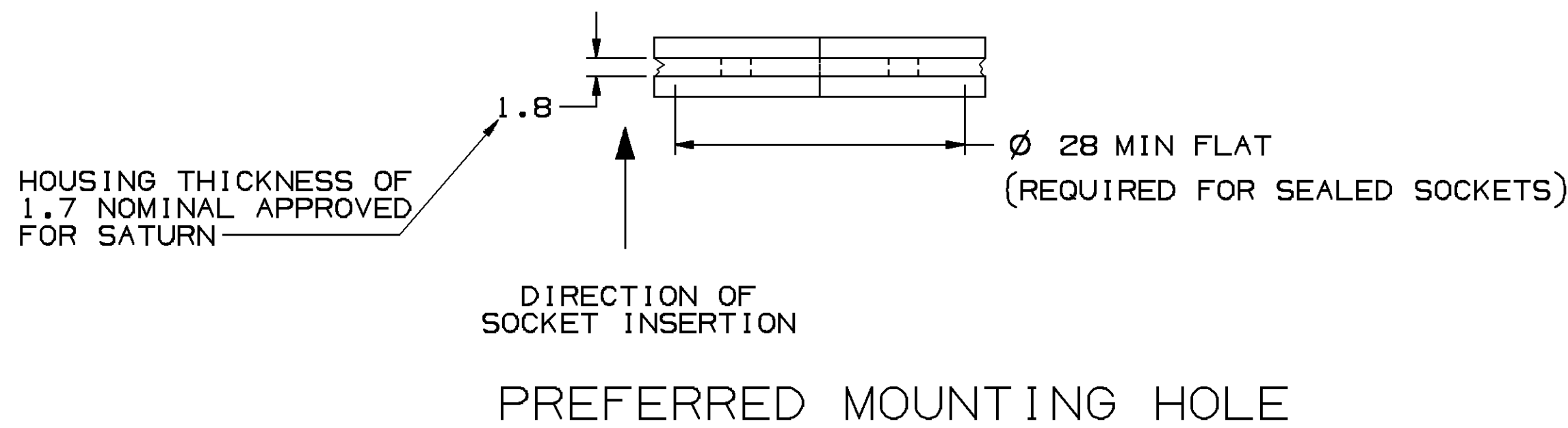
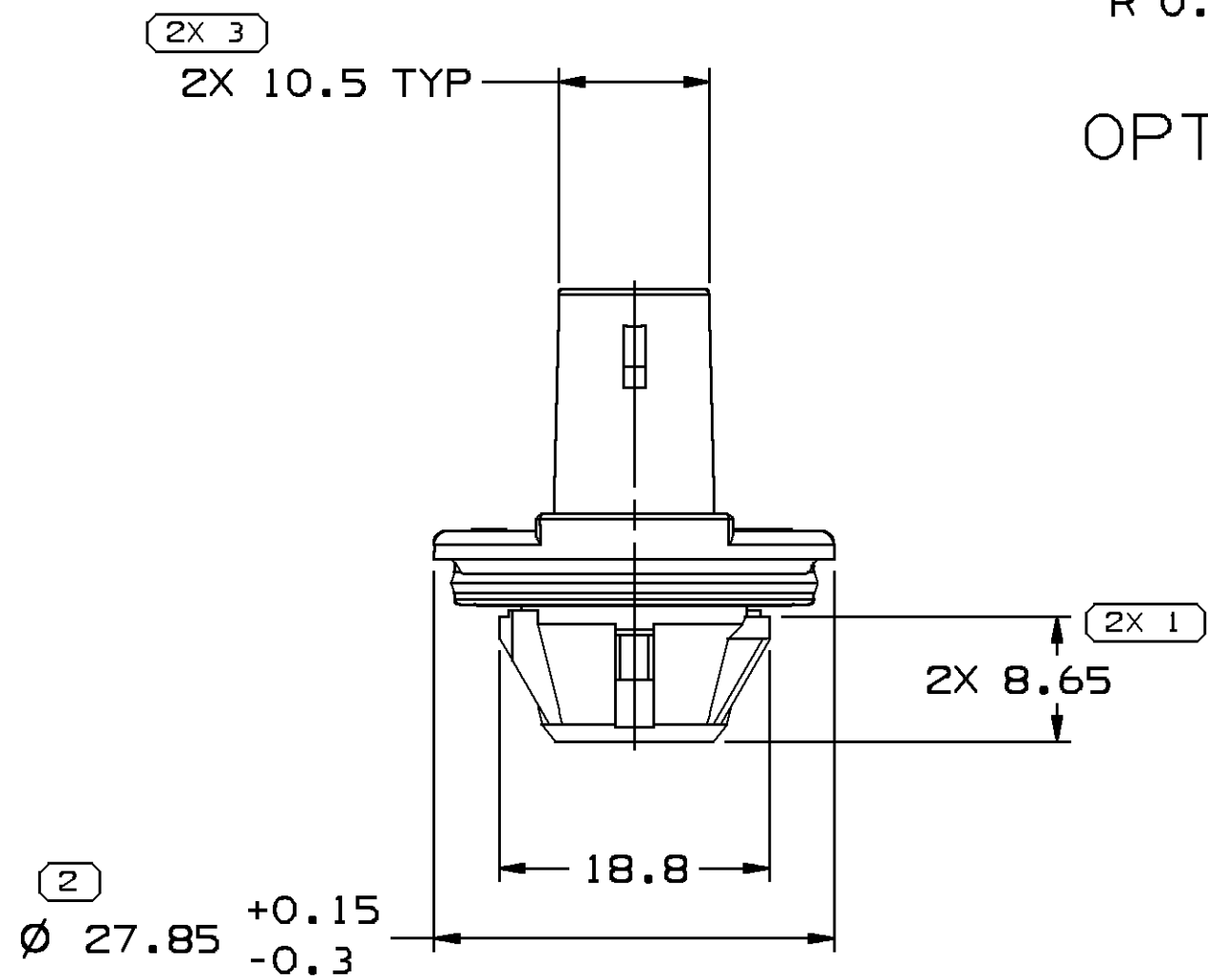
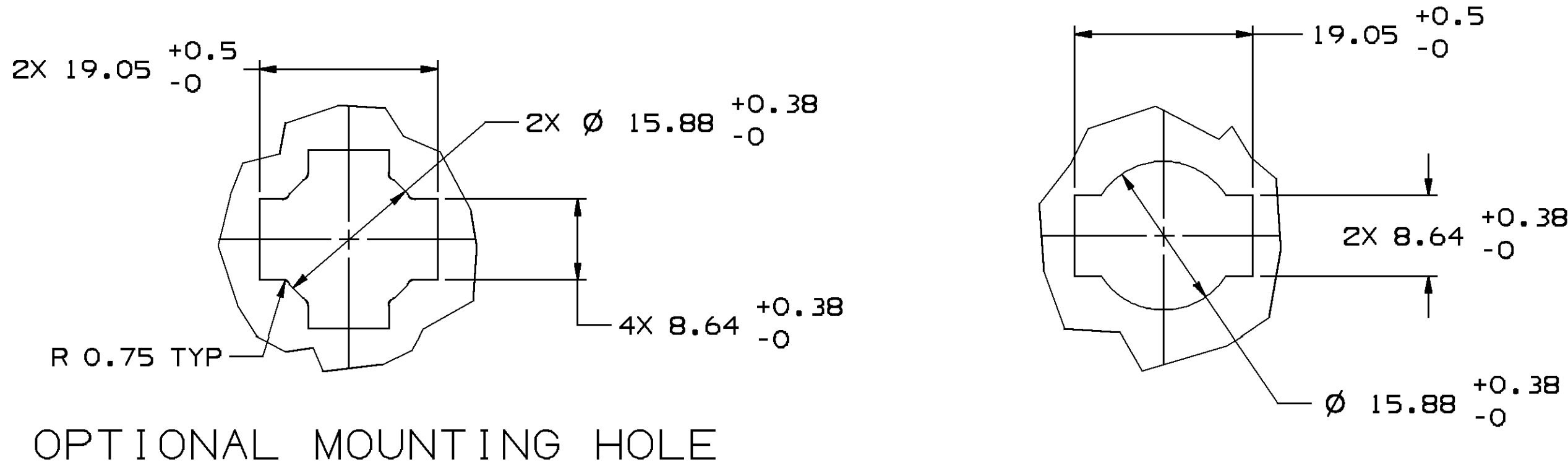


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	14
	LAST NO. USED	11

MISSING SYMBOLS	
NO MISSING SYMBOL NUMBER	

DWG STATUS				ZONE	REVISION HISTORY		AUTH	DR	APVD1	APVD2
DATE	STG	REV	N/P							
23AU99	R	001	-	-	12110053 - WAS SEPARATE DRAWING		191519	HGH	CMP	JA
23AU99	R	002	-	-	15324681 - RELEASED		990005	HGH	CMP	JA
23AU99	R	003	-	-	ALL PARTS-11.65 WAS 11.67, ADDED PROCESS NOTES & REMOVED 27.85 DIA; 12161107- WAS SEPARATE DWG; 12110053- REVISED 12146595 MAT'L SPEC		195289	HGH	CMP	JA
23AU99	R	004	-	-	12110053 - REVISED 12146595 MAT'L SPEC		196821	HGH	CMP	JA
23AU99	R	005	-	-	15324681 - INACTIVE		990005	HGH	CMP	JA
23AU99	R	006	-	-	15324946 - RELEASED		990005	HGH	CMP	JA
13DE00	R	007	-	-	ALL ACTIVE PARTS - 27.85 +0.15/-0.3 WAS 27.85 Ø0.15, 18.05 +0.15/-0.3 WAS 18.05 Ø0.15 & 11.65 +0.15/-0.5 WAS 11.65 Ø0.15		205197	JGR	EOV	RC
29JA01	R	008	-	-	15324946 - REV LEVEL UPDATED		206389	JGR	JGR	RC
20FE04	R	09	-	-	15324945 AND 12146595 CONNECTORS UPDATED PER CDR #2558		252212	MJM	MJM	MR
21FE06	R	10	-	-	12161107 - INACTIVE		277610	JTZ	FRG	MEF
11AU06	R	11	-	-	15324681 - OBSOLETE		283318	JTZ	FRG	MEF
27OC10	R	12	-	-	13835597 - RELEASED		412327	JEG	JAA	ERM
26SE12	R	13	-	-	13835597 - UPDATED PART AVAILABILITY		419819	JAR	JAR	GPC



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
- SEALING CODE 1 - DESIGN HAS LIMITED SEALING CAPABILITY.
- FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.

PROCESS NOTES

- ADD ONE LINE OF GLUE PM 3537-002 (LOCTITE 414) TO EACH LOCATION BETWEEN SEAL AND LAMP SOCKET.
- OPTIONAL GLUE (S):PM3543-001 (LOCTITE 416).
- REFERENCE VPS# B-58: W2 LAMP SOCKET:SEAL ADHESION.

13835597	01	AA	13835596	12146398	-
15324946	03	-	15324945	12146398	-
15324681	01	AC	15324680	12146398	-
12161107	01	AA	12146595	12146398	1,2,3
12110053	011	-	12146595	12146398	-
PART NO	REV	N/P	LAMP SOCKET NUMBER	COMPRESSION SEAL	PROCESS NOTES

DIMENSIONAL RANGE (MM)		CHART E1	
FROM	TO	FROM	TO
> 0	> 20	> 30	> 70
> 20	> 30	> 70	> 100
> 30	> 70	> 100	> 150
> 70	> 100	> 150	> 200
> 100	> 150	> 200	> 250
> 150	> 200	> 250	> 300
> 200	> 250	> 300	> 400
TOLERANCE UNLESS OTHERWISE SPECIFIED			
±0.15 ±0.2 ±0.3 ±0.4 ±0.5 ±0.6 ±0.8 ±1 ±1.2			
ANGULAR TOLERANCE ±2°			

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.	
PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.	
CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.	
DWG TYPE	
PART DRAWING	
STYLE	
VOLUME (QNP)	
DISTR CODE	
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2012 GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REBARLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
THIRD ANGLE PROJECTION	
DO NOT SCALE	
USE MATH DATA	

DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE	
WARREN, OH	
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DR	DATE
APVD1 H. GAMA	23AU99
APVD2 C. MIRANDA	23AU99
APVD3 J. ALVAREZ	23AU99
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL SEE DWG	
DRAWING NAME	
TAXI ASM CONN F LP SOC WEDGE SLD W2	
DRAWING NUMBER	
15324684	
SIZE	SCALE
A1	2:1
FRAME NO	SHEET NO
1 OF 1	1 OF 1
STG	REV
R	13
N/P	-