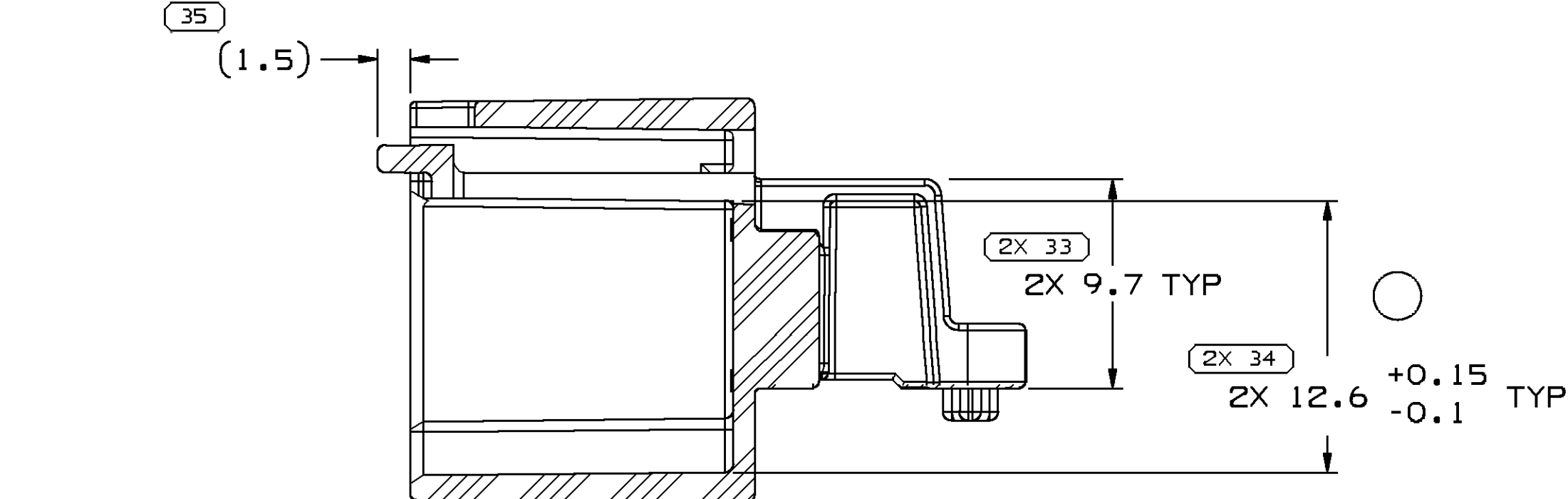
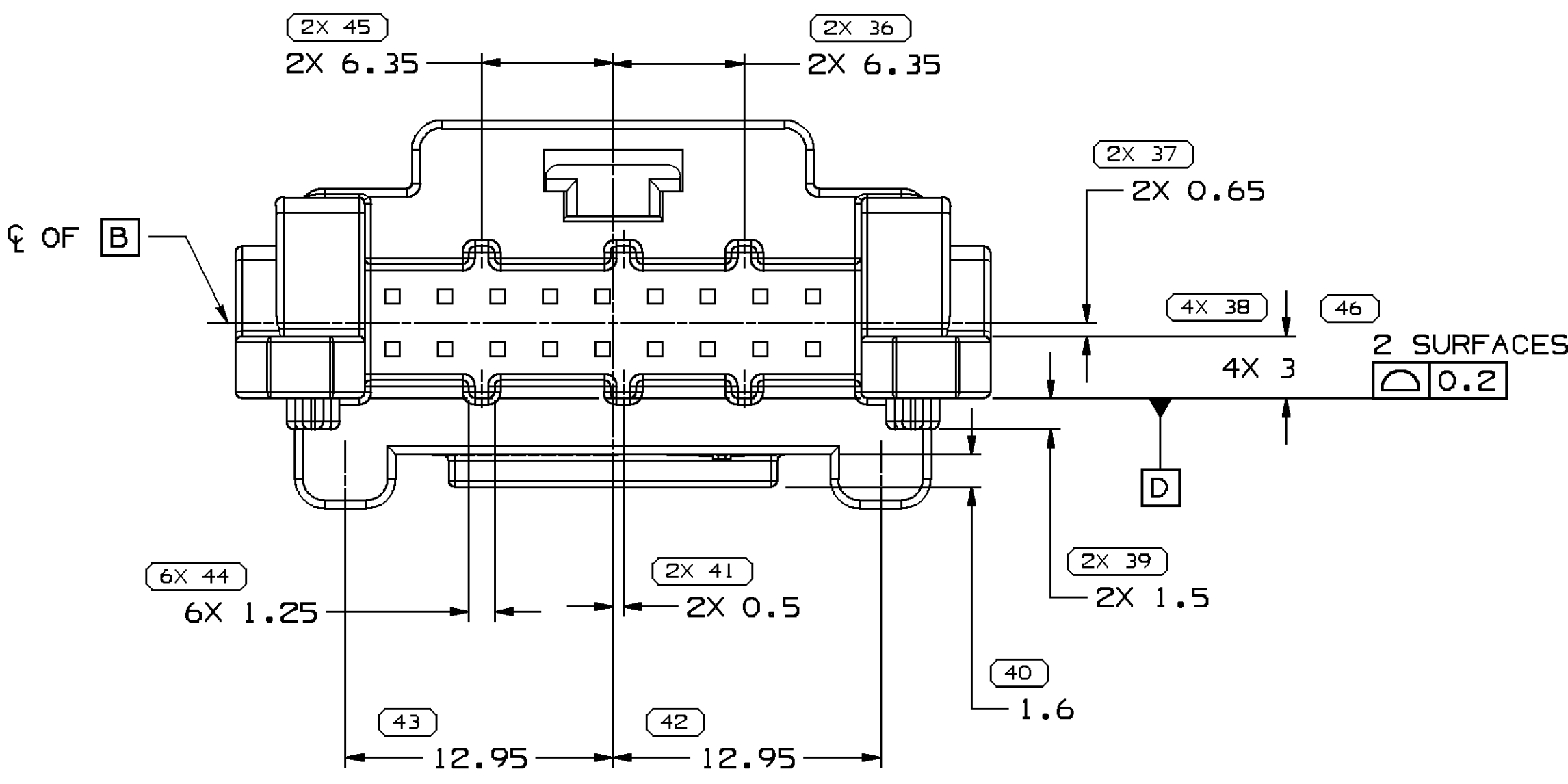
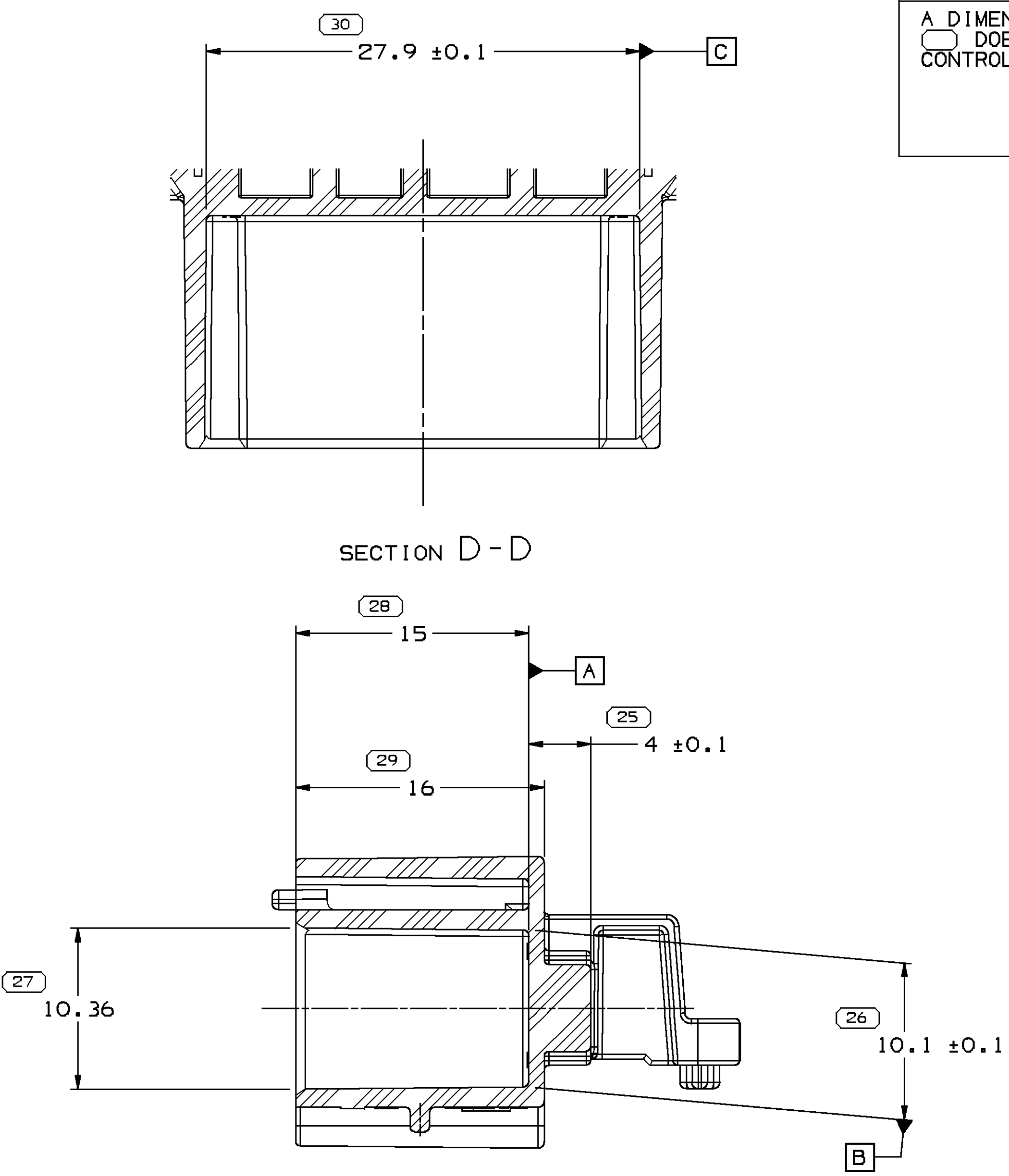
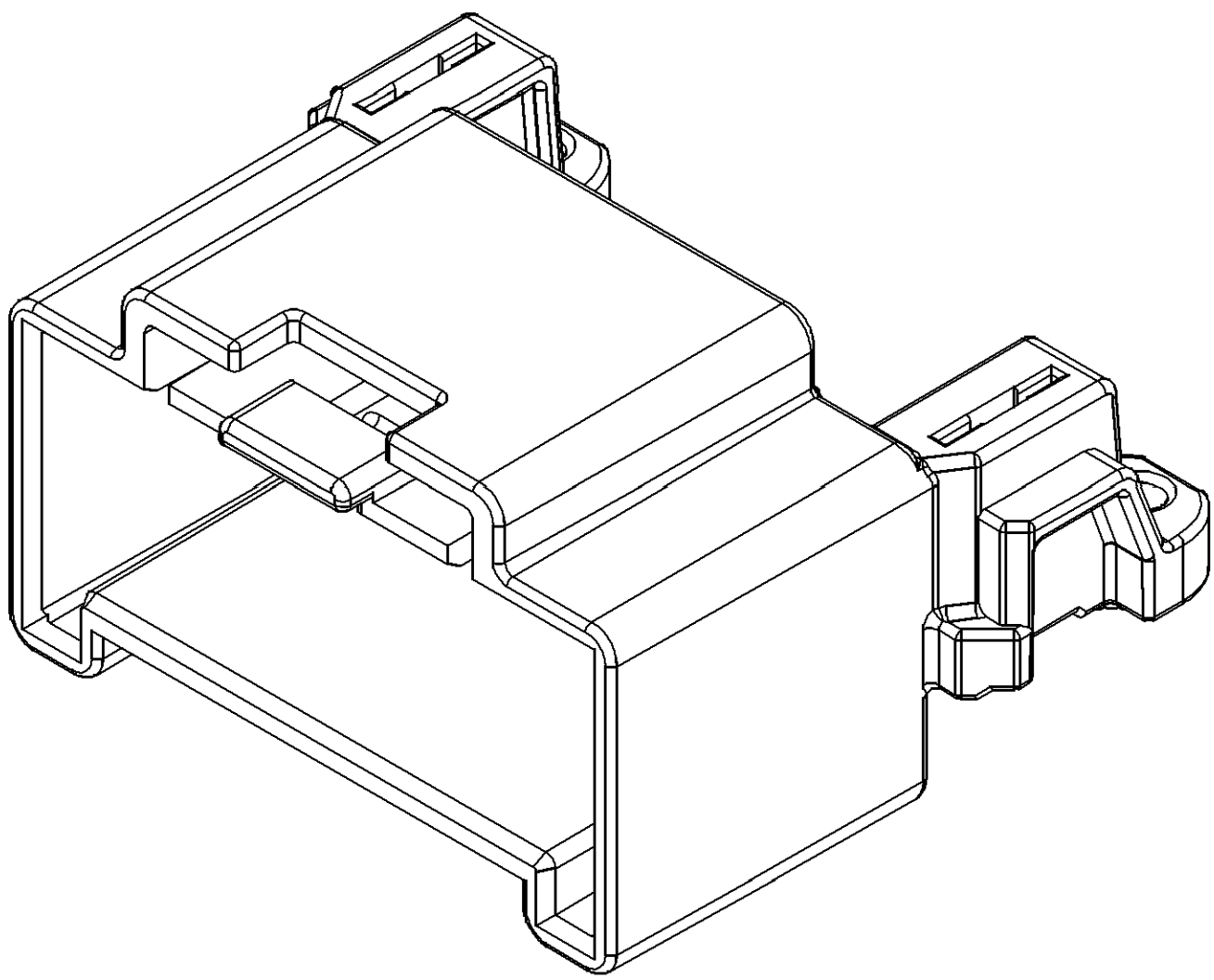
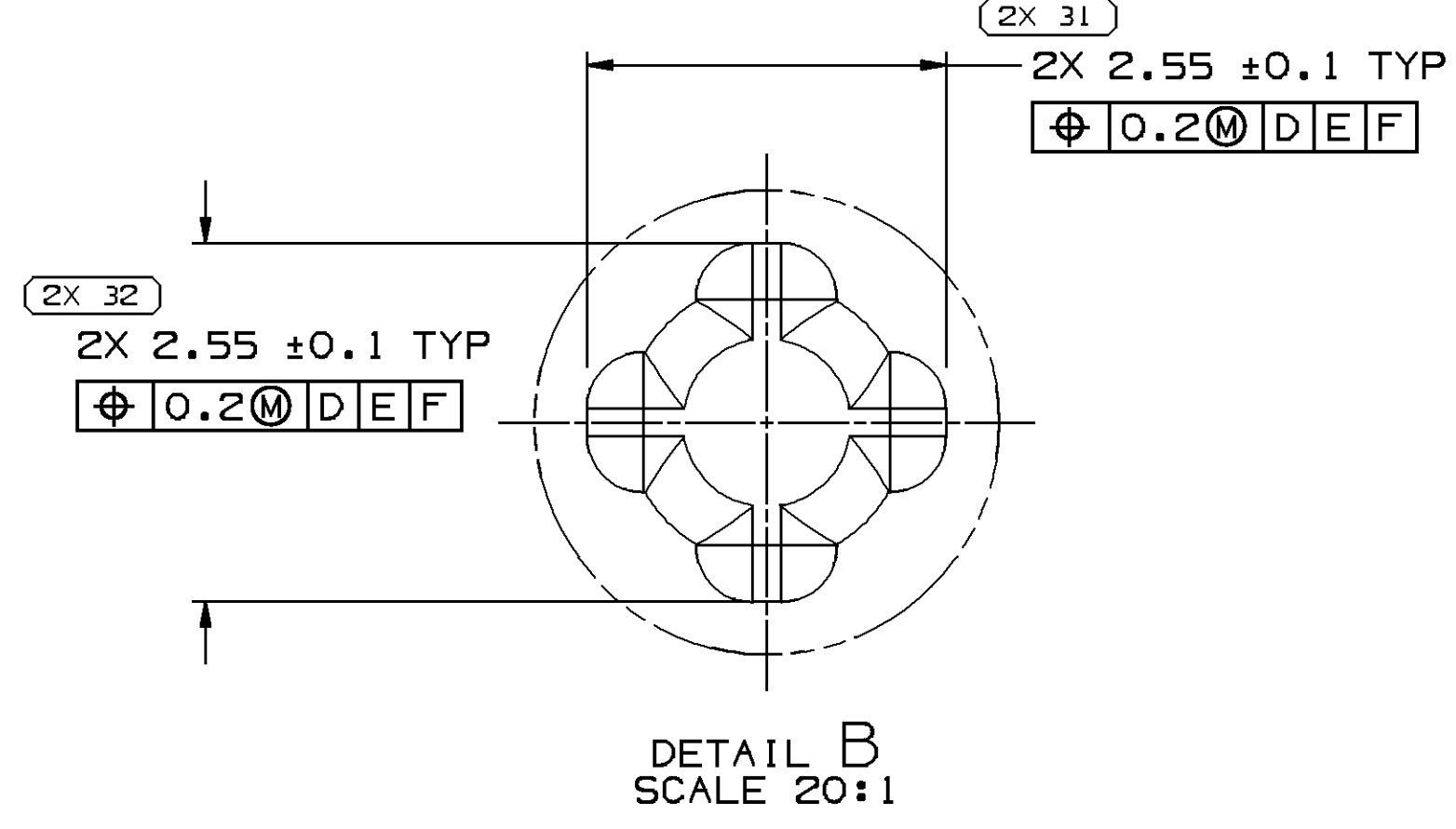


SYMBOL DEFINITION			
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL □ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.		TOTAL NO OF INSPECTIONS REQUIRED	109
		LAST NO. USED	46

MISSING SYMBOLS		DWG STATUS				ZONE	REVISION HISTORY		AUTH	DR	APVD	
		DATE	STG	REV	N/P						CHG	1
23		24JUL12	R	01	-	-		WAS PE235747 REVISED & RELEASED	418878	RHS	RHS	KR0
		21MR13	R	02	-	-		REDESIGNED PART, RENUMBERED DIM(S)	421782	RHS	RHS	KR0
		13MY13	R	02	AA	-		ADDED MAT'L SAVERS (4 PLCS) & PROFILE SYMBOL FOR 2 SURFACES	422535	JS	JS	KR0
		06JUN13	R	02	AB	-		UPDATED PART AVAILABILITY	422852	RHS	RHS	KR0
		24SE13	R	03	-	-		REMOVED MAT'L 0.4 (2 PLCS)	423939	JS	JS	KR0
		15OCT13	R	03	AA	-		UPDATED PDM ATTRIBUTES	424178	JOR	AAS	JOR
		29AP14	R	03	AB	-		REVISED TOL DIMS (11 PLCS)	426421	JOR	AH	JOR



- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - PARTS SHOWN ON THIS DRAWING USED IN ASSEMBLIES SHOWN ON TAXI 13972798.
 - THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
 - (1)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
 - REFERENCE MATING COMPONENTS OR EQUIVALENT:
CONNECTOR 15345477
 - THIS PART ACCEPTS THE FOLLOWING COMPONENT OR EQUIVALENT:
TERMINALS 15500601 AND 15500602.
LOCK PCB 13895432
 - MATERIAL RECYCLING CODE PER ISO 11469. (1)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE



30 PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)

FROM TO

0 20 20 30 30 70 70 100 100 150 150 200 200 250 250 300 300 400

140.15 140.2 140.3 140.4 140.5 140.6 140.8 141 141.2

ANGULAR TOLERANCE 12°

CHART 1

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

30

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

DRAWING NAME

CONN 18 M MICRO 64 MODULE HEADER

DRAWING NUMBER

13972797

SIZE

A0

SCALE

4:1

FRAME NO

1 OF 1

SHEET NO

1 OF 1

STG

R

REV

03

N/P

AB

DELPHI

DELPHI PACK/ARD ELECTRICAL/ELECTRONIC ARCHITECTURE

WARREN, OH

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DATE

24JUL12

DR

ROGER SMITH

APVD

ROGER SMITH

APVD3

KARL GRZENA

APVD4

APVD5

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (1345901)

POLYESTER COMPOUND BLACK