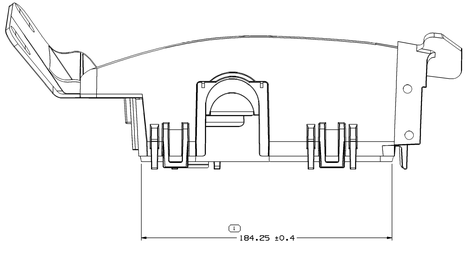
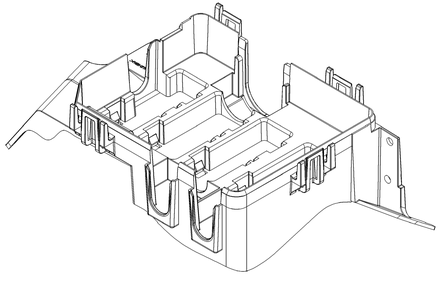
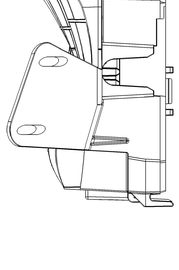
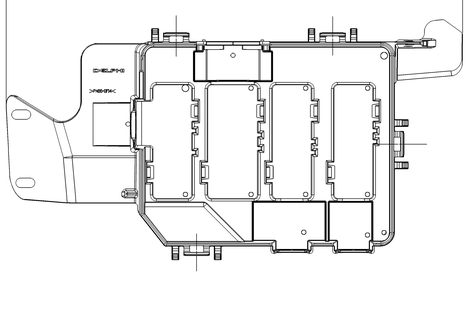
SYMBOL DEFINITION		MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL ( ) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED: 7	NO MISSING SYMBOL NUMBER
	LAST NO. USED: 7	

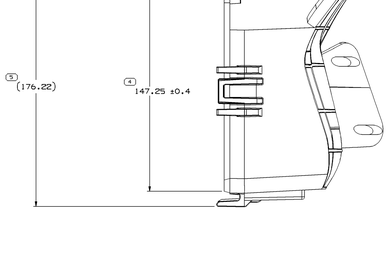
DWG STATUS					ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
DATE	STS	REL	PVP	DHE					1	2
24AU11	R	01	-	-	-	WAS PE217858 REVISED AND RELEASED: ENG FJAN #0 1538336	B05062	EDM	JCB	RJ
14JL14	R	02	-	-	-	REVISED GRAPHICS TO MATCH PART PER DFM IMPROVEMENT, DECISION NOTICE #33163B, AND GM PURCHASE CONTRACT NUMBER #1HCZ00C4.	B09310	PPM	PPM	LEP

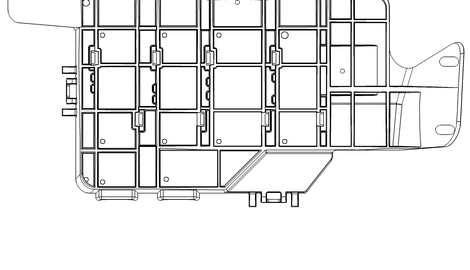


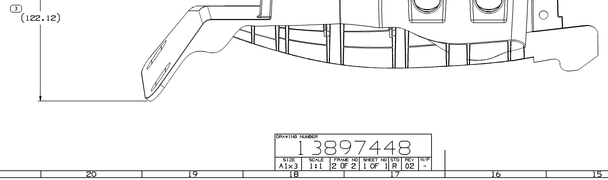












NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. THIS PART USED IN ELECTRICAL CENTER FINAL ASSEMBLY
6 13897442 OR EQUIVALENT.
3. MATERIAL RECYCLING CODE PER ISO 11469. (2.31X10.11 RAISED CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE. OPTIONAL CONSTRUCTION TO BE NO MATERIAL RECYCLING CODE.
7
4. (2.31X10.1) RAISED DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION TO BE "PED" OR NO LOGO.
5. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT
   CNVLT CDT FASTENER 15258652 (3 PLCS)
   ELBOW CNVLT CDT 15258655
   LOWER HOUSING 13897449
   56 WAY WIRE DRESS COVER 13552251
   40 WAY WIRE DRESS COVERS 13552248, 13552249, 13552250

GM SERVICE AND PARTS OPERATIONS

PART NO. 22862306

NAME: BRACKET - ACSRY NRG J/BLK

DRAWING DATE: 11AU11 | APPROVED:

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL STANDARDIZING AND TOLERANCING AGGREMENT-2004.

DWG STATUS		
STS	REL	PCI
-	-	-

DELPHI

DELPHI PASSIVE ELECTRICAL/ELECTRONIC ARCHITECTURE (PEA)

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		DATE
DR		
APVD1	E. CHAVEZ	24AU11
APVD2	J. BATREZ	24AU11
APVD3	B. JAVALERA	24AU11
APVD4		
APVD5		

SUBSTANCES OF CONCERN: NO RECYCLED CONTENT PER DELPHI (PA850).

MATERIAL: M227001 PA66 GF14 HS IM BLK

DRAWING NAME: CENT ELEC CTR SPL SHIELD

DRAWING NUMBER: 13897448 | SIZE A1x3 | SCALE 1:1 | SHEET 1 OF 2 | 1 OF 1 | STS R | REL 02 | PVP -

THIS DRAWING IS THE ORIGINAL DELPHI PART NUMBER INDICATED. NOT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE: 2012 GMX 211 UH

VOLUME CONT: 137.950

SYSTEM CODE:

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL STANDARDIZING AND TOLERANCING AGGREMENT-2004. THE DEFINITION OF FEATURES MAY BE MADE DEPENDENT PER-MAILED OF SYTAX REFERENCE.

ALL DIMENSIONS ARE IN MILLIMETERS

( ) PROCESS SENSITIVE DIMENSION

DIMENSION ENCLOSED IN ( ) INDICATE REFERENCE DIMENSION, NO GO TOLERANCE LIMITS ARE ESTABLISHED

REFERENCE

DIMENSIONAL RANGE (MM)										
FROM	0	3	30	6	10	18	100	180	300	400
TO	3	30	6	10	18	100	180	300	400	600
TOLERANCE UNLESS OTHERWISE SPECIFIED										
±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2		

DELPHI CORPORATION

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DRAWING NUMBER: 13897448 | SIZE A1x3 | SCALE 1:1 | SHEET 1 OF 2 | 1 OF 1 | STS R | REL 02 | PVP -

Date: 27-Mar-14 Time: 18:11
Filename: 13897448.DRW
Drawn by: 1388148