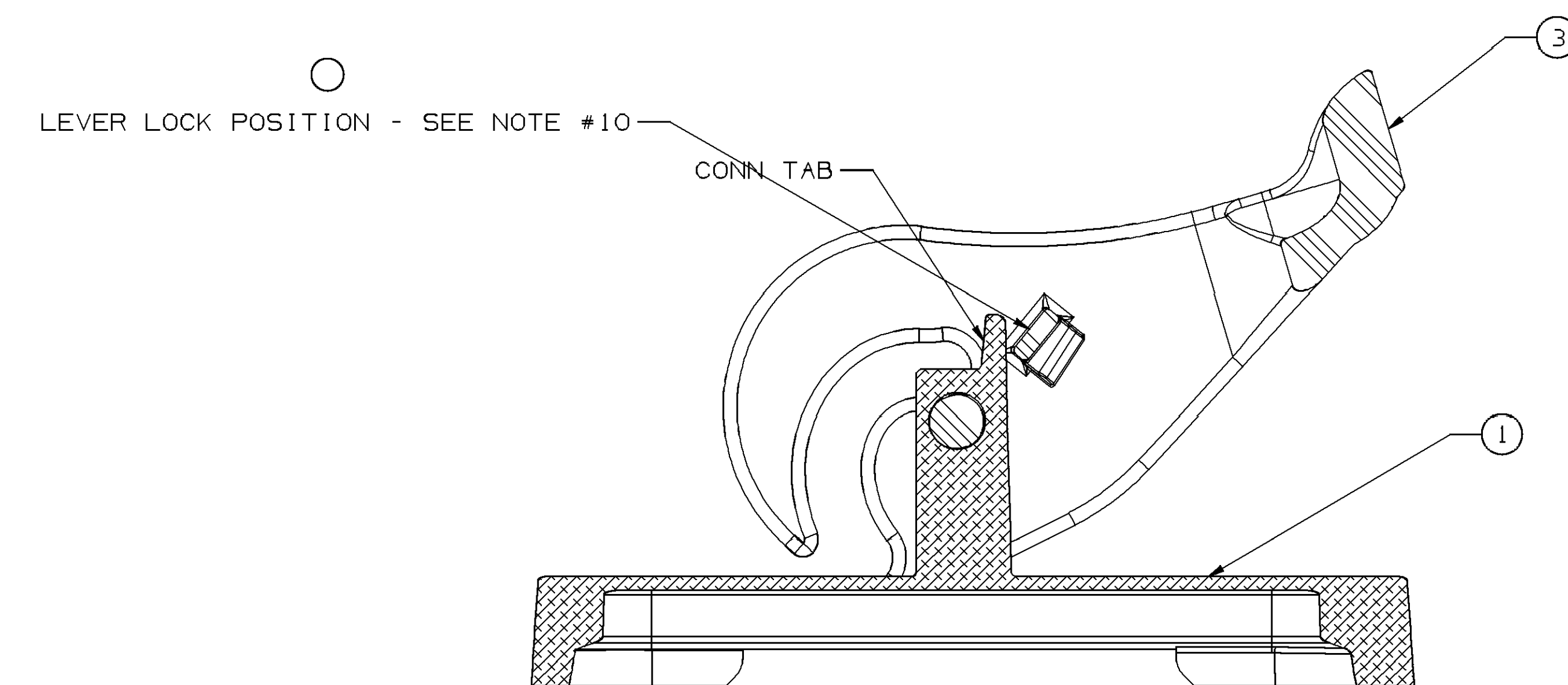
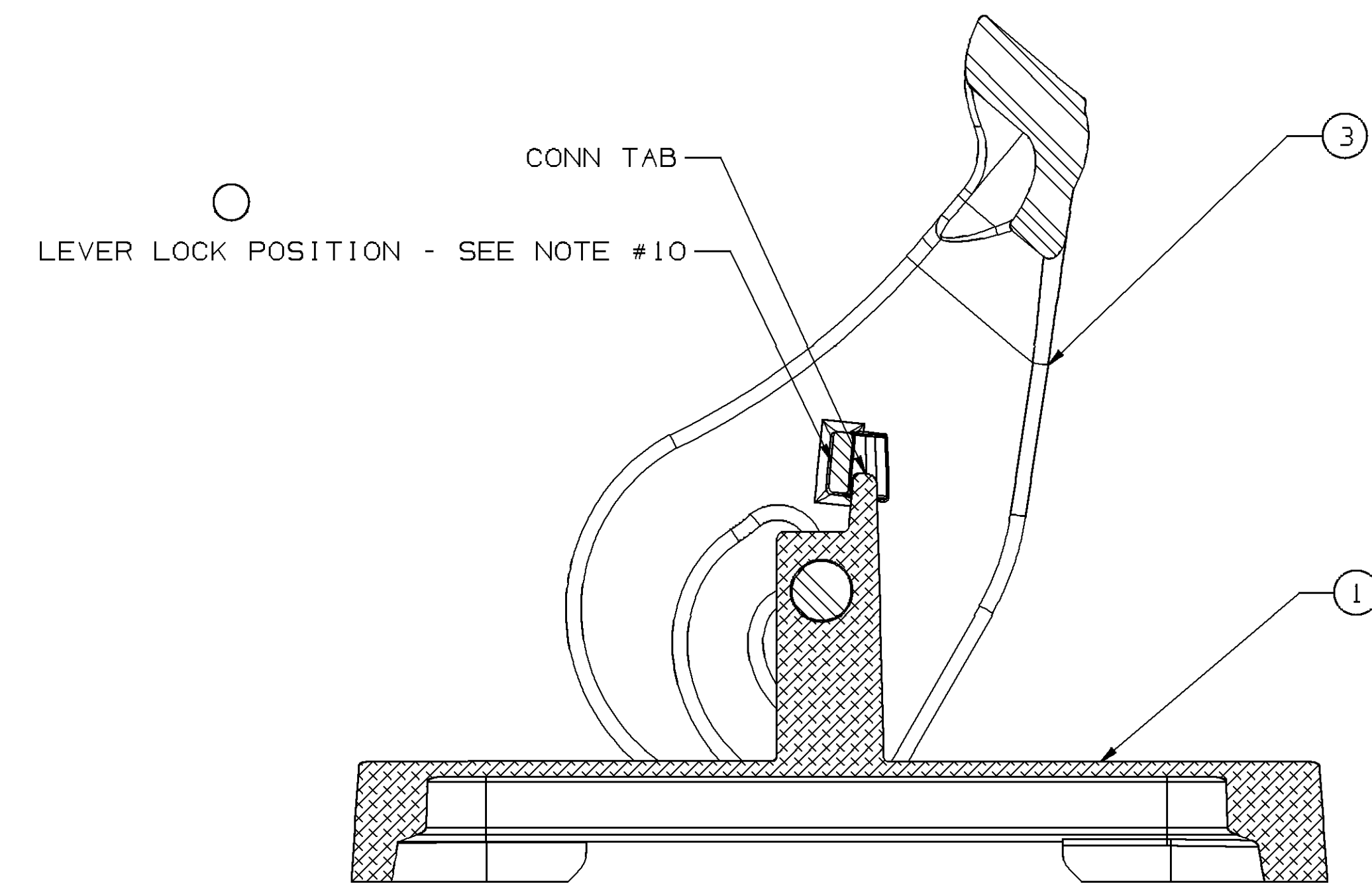
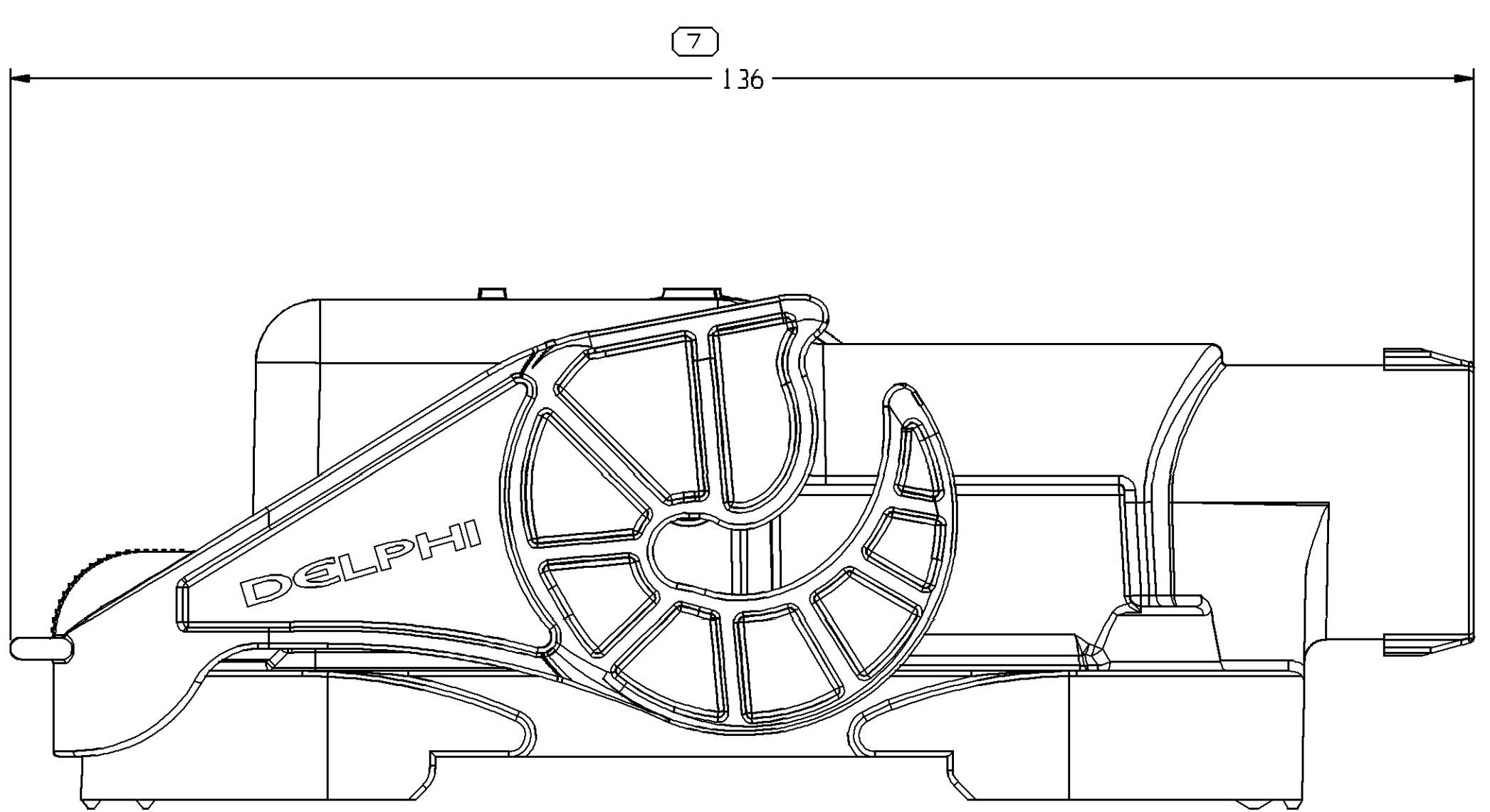




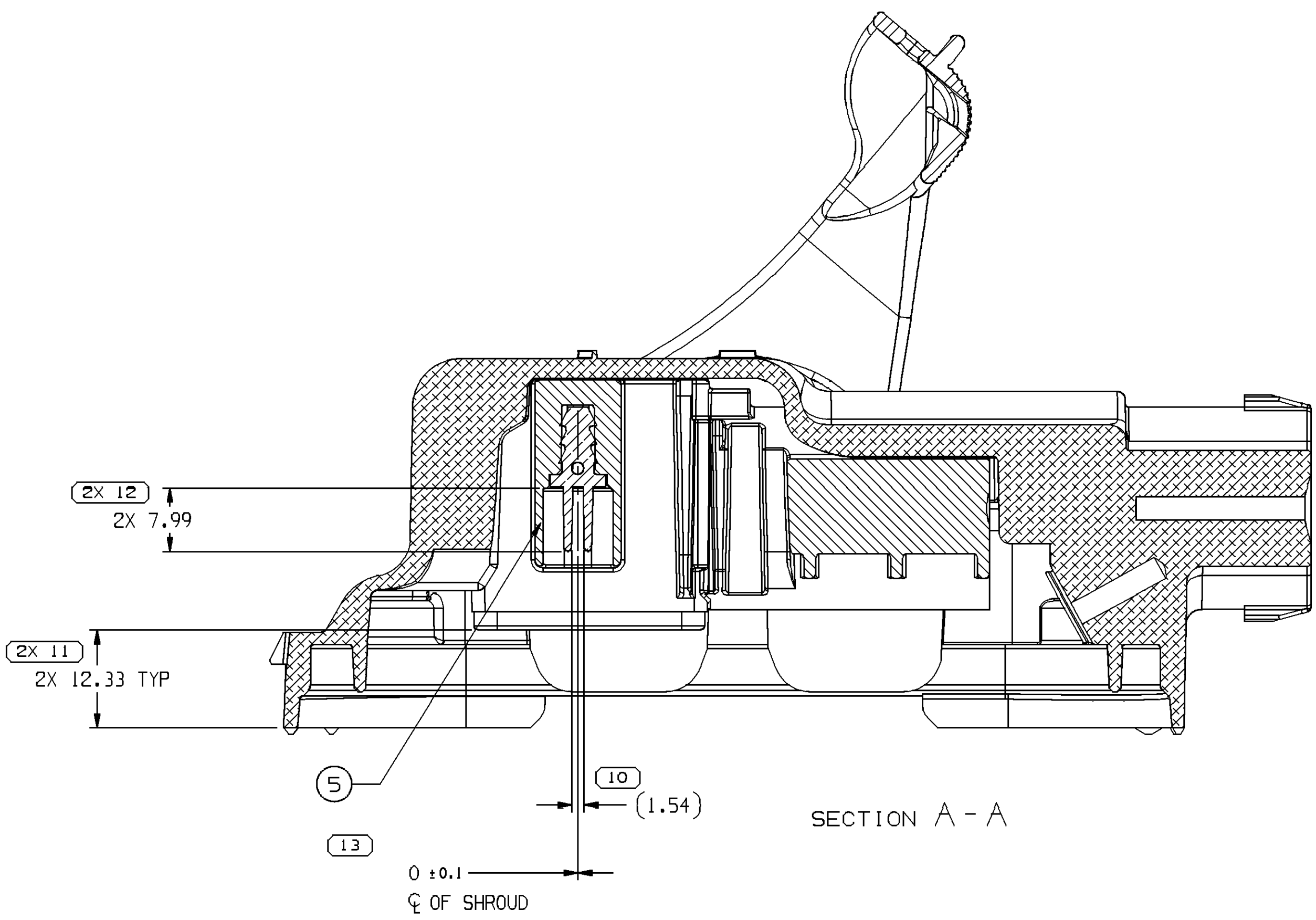
LEVER LOCK SHIPPING POSITION



SECTION K-K
LEVER LOCK PRE-STAGE POSITION



LEVER LOCK MATED POSITION



SECTION A-A

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(USE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRE-STATE PATH DATA.
2. THIS PART CAN ONLY BE USED AS PART OF A HIGH VOLTAGE
(HV) WIRING ASSEMBLY.
3. REFERENCE MATING COMPONENTS OR EQUIVALENT:
HEADER ASSEMBLY TAXI - 13832593
4. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:
TERMINAL ASM - 13815981
5. IF LEVER BECOMES DISLOADED FROM PRE-STAGE POSITION:
RELOCATE TO PRE-STAGE POSITION BEFORE ASSEMBLY.
6. TERMINAL-CONNECTOR EXTRACTION: PRIMARY LOCK
ONLY: IS GREATER THAN 250N.
7. TERMINAL LOCK DISENGAGE FORCE IS GREATER
THAN 21N.
8. LEAK DECAY TEST MUST BE PERFORMED AT FINAL WIRE ASSEMBLY.
9. FOR APPLICATION DATA SEE THE APPLICATION DRAWINGS.
10. LEVER LOCK POSITION:
SHIPPING POSITION: LEVER LOCK MUST PASS OUTSIDE THE CONN
PRE-STAGE POSITION: LEVER LOCK MUST BE ON THE INSIDE FACE
CONN TAB.
11. FOR ADDITIONAL/DISASSEMBLY MANUAL REFERENCE TO THE PN 33810429.
12. FOR ADDITIONAL CABLE AND COMPONENTS INFORMATION SEE SHT 202.

5	13745246	1	TERMINAL SHUNT
4	13832558	2	TERMINAL LOCK
3	13913151	1	LEVER LOCK
2	13862892	1	INNER CONNECTOR
1	13912405	1	OUTER CONNECTOR
ITEM	PART NO	QTY	DESCRIPTION

SYMBOL DEFINITION			MISSING SYMBOLS
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL () DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	15	8
	LAST NO. USED	14	

OWN STATUS							CORE	REVISION HISTORY	AUTH	APP	I/P
DATE	STB	REV	N/P	C/P							
06E01	R	01	-	-	-	-	PART DRAWING CREATED	4126447	AK	MCN	
06E01	R	02	-	-	-	-	UPDATING COMPONENTS. ITEM 1 WAS 1.382510 ITEM 2 WAS 1.382557 AND ITEM 3 WAS 1.382559. ADDED NOTES 7, 8 AND 9. ADDED ITEM 4 AND CABLE SIZE BLOCK	4167507	BK	MCN	
7JUL12	R	02	NA	-	-	-	ADDED LEVER LOCK SHIPPING POSITION ITEM 2, 7-9 WAS 2.05 AND REMOVED DIM #0	418834	CR	JMA	
06E01	R	03	-	-	-	-	UPDATING GRAPHICS	419473	BK	MCN	
3SEP18	R	03	NA	-	-	-	MOVED TERMINAL CONFIGURATION TO SH2, ITEM 1 WAS 1.411197 WAS 1.00, ITEM 2 WAS 90.1, ADDED LEVER LOCK POSITION, *CABLE 1015 CABLE 1016, ADDITIONAL INFO NOTES AND "SHIT 1 OF 2"	439336	BK	MCN	

[illegible]