

PIVOT PIN - 2 REQD SEE CHART

COMPRESSION LIMITER - 4 REQD SEE CHART

HOUSING - SEE CHART

SPRING - 2 REQD SEE CHART

LATCH - SEE CHART

GASKET - SEE CHART

COVER - SEE CHART

HINGE DAMPER - SEE CHART

E-CLIP - 2 REQD SEE CHART

EXPLODED VIEW
SCALE 2:1

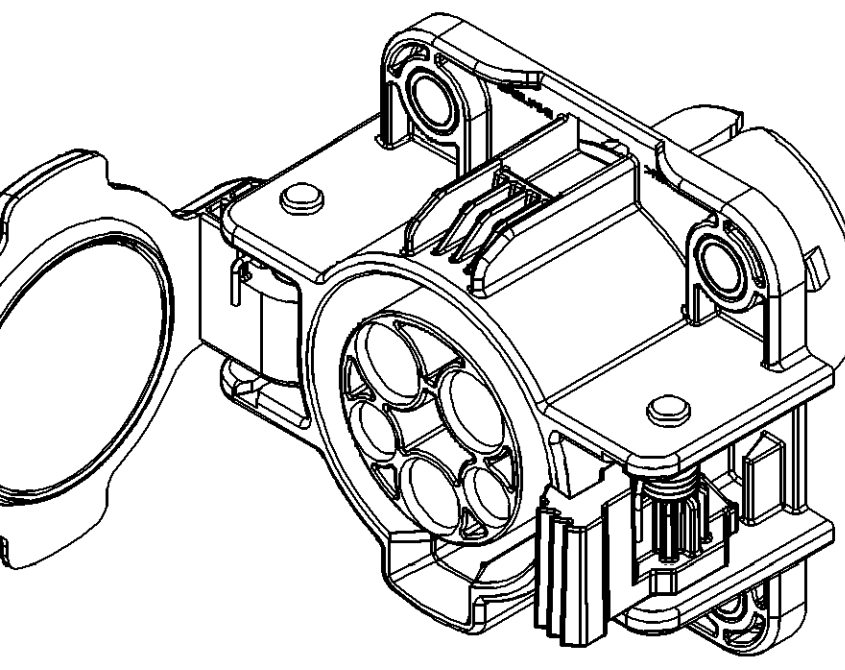
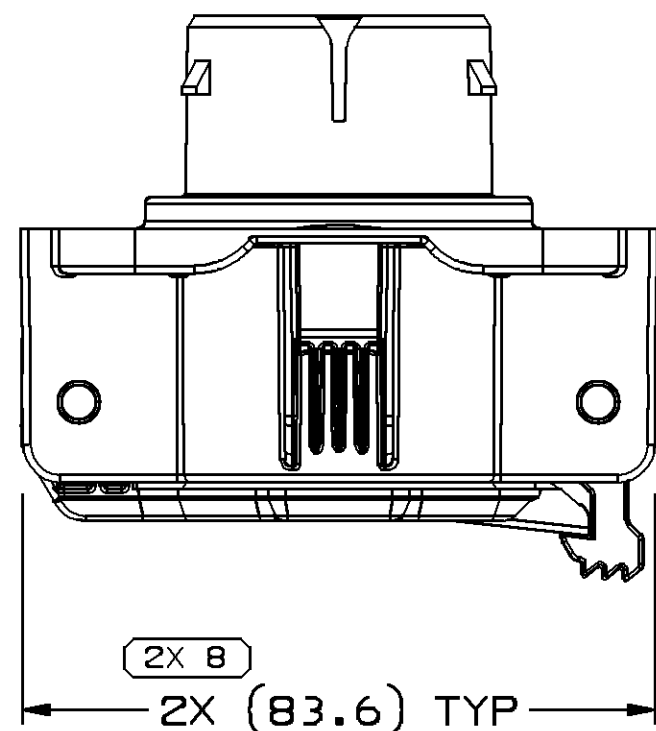
PRESS LIMITERS FLUSH
WITH BOTTOM OF FLANGE

4X 15
4X (0) TYP

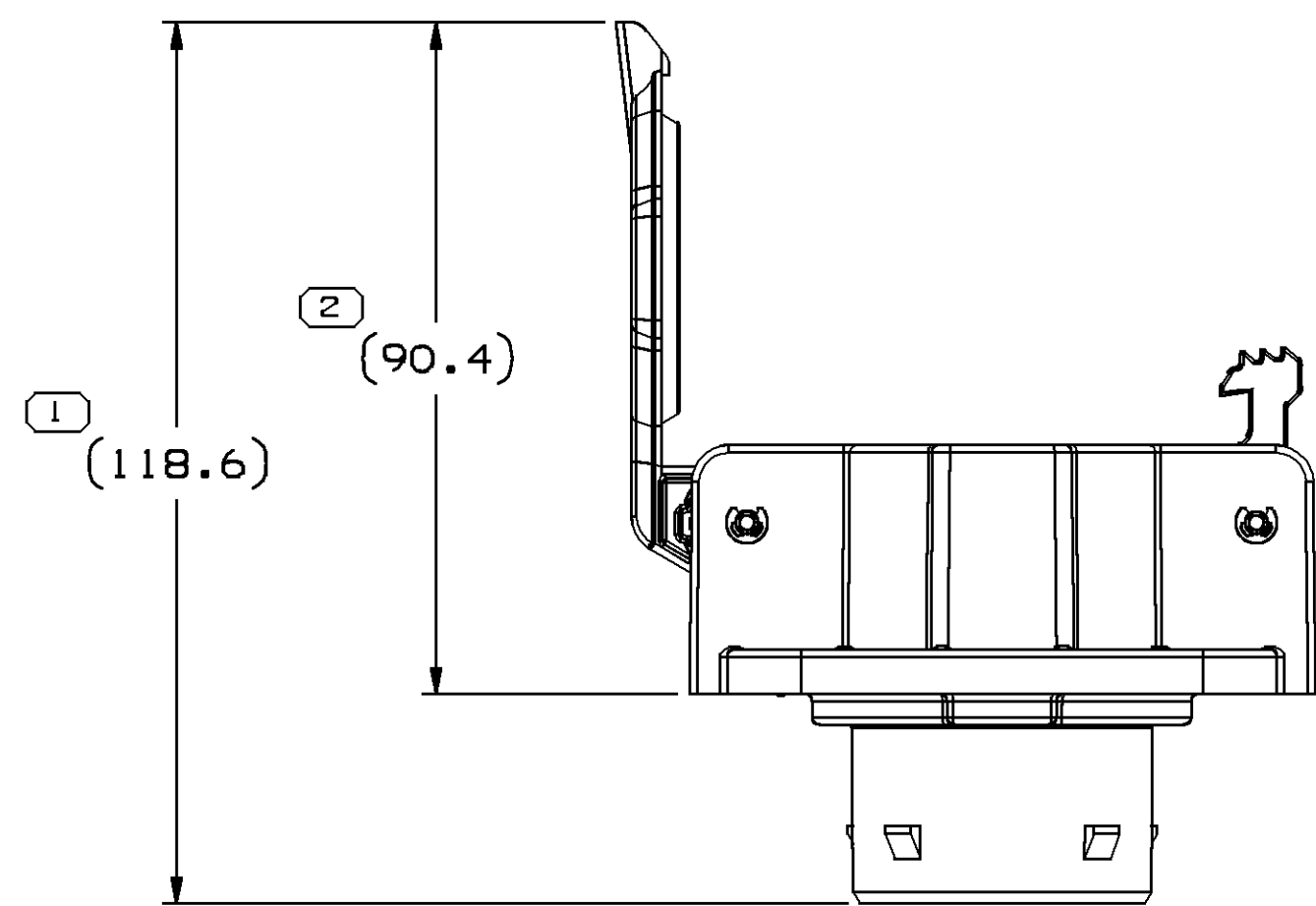
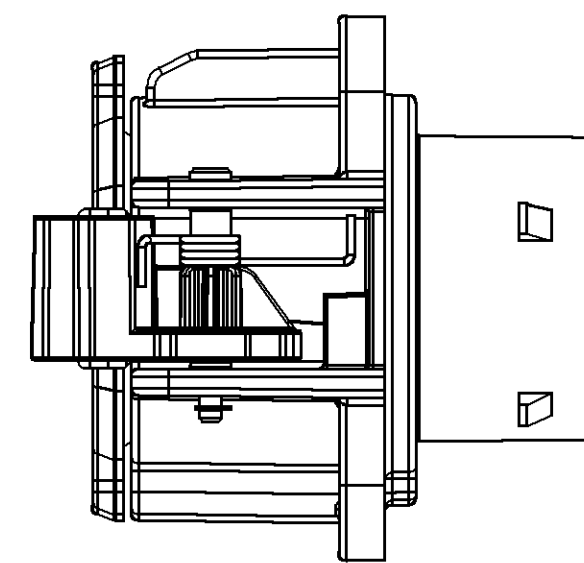
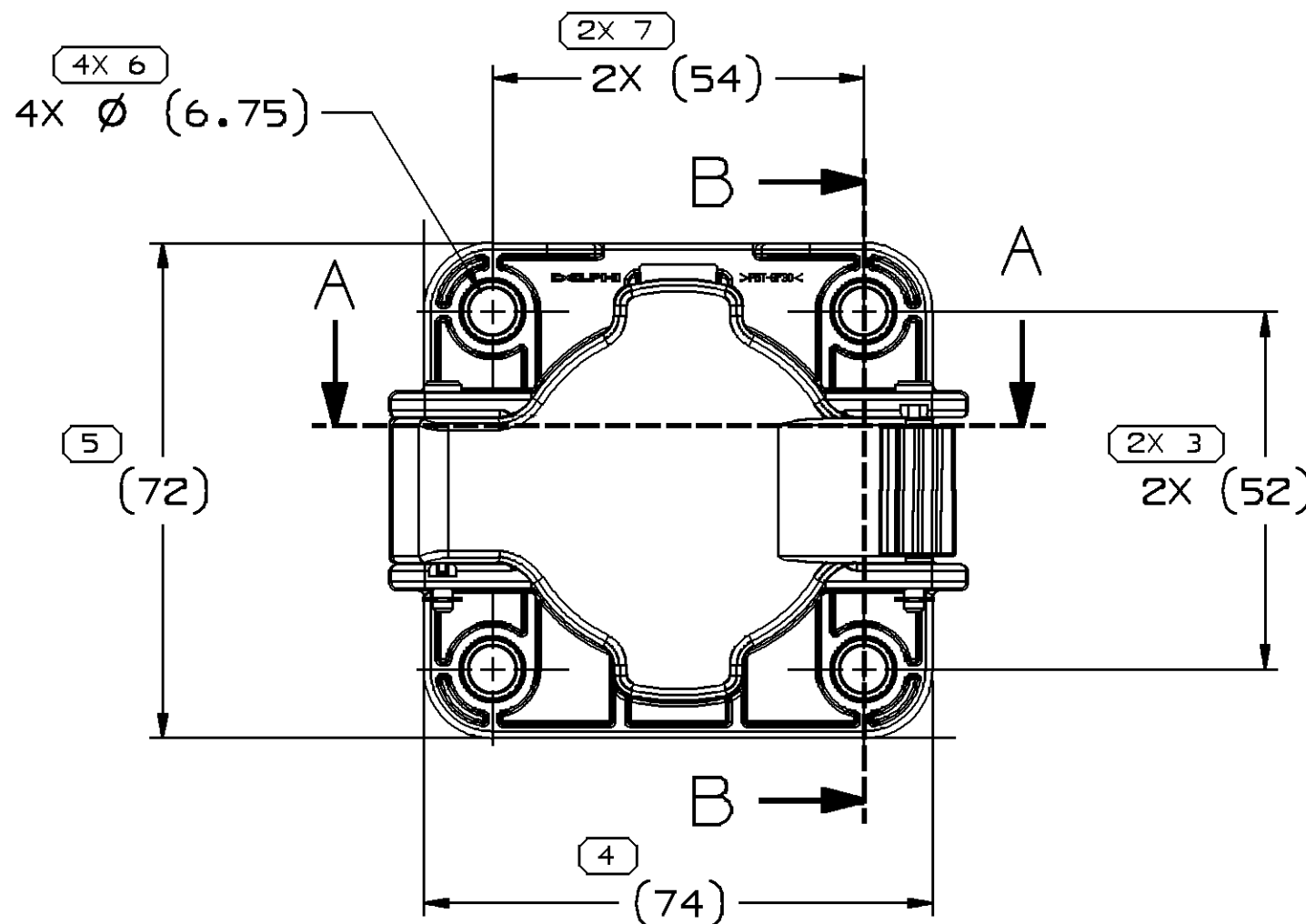
SECTION B-B

13
INSTALL COVER SPRING
BEHIND HOUSING STOP

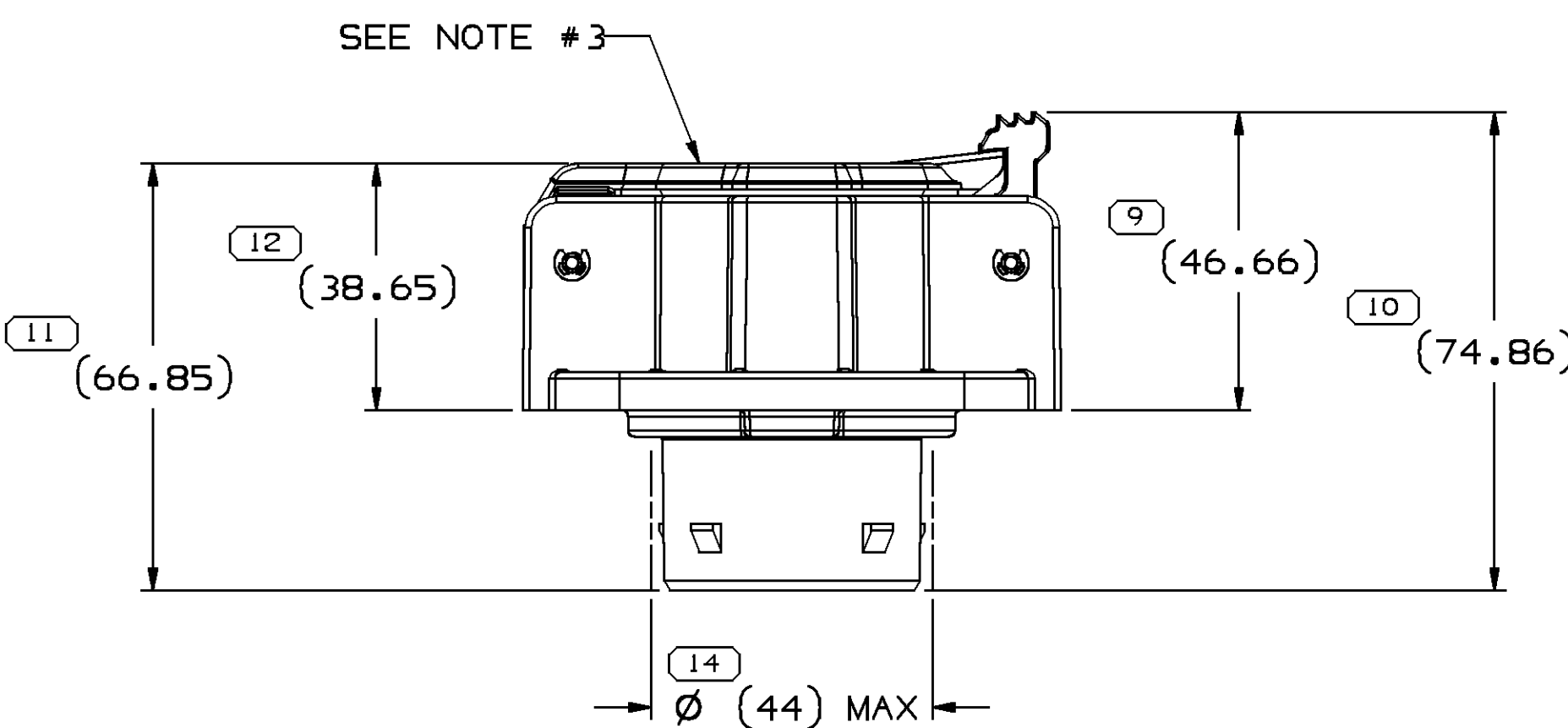
SECTION A-A



COVER SHOWN IN OPEN POSITION



COVER SHOWN IN OPEN POSITION



SYMBOL DEFINITION
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL
DOES NOT REQUIRE INSPECTION. IT MAY BE
CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

TOTAL NO OF
INSPECTIONS
REQUIRED

LAST NO.
USED

MISSING SYMBOLS
NO MISSING
SYMBOL NUMBER

24

15

DATE		STG	REV	N/P	CHG	ZONE	REVISION HISTORY		AUTH	DR	AP/VD	AP/VD
28JN10	R	01	-	-	-	-	WAS PE202058, REVISED & RELEASED		410735	ES	ES	JH
30NO10	R	02	-	-	-	-	CHANGED PIVOT PIN AND E-CLIP ORIENTATION (2 PLCS)		412641	AHY	JAA	JH
28MR12	R	02	AA	-	-	-	HOUSING SUB-ASM 13826396 REPLACED WITH COMPONENTS 13826276 & 13826394, COVER SUB-ASM 13826397 REPLACED WITH COMPONENTS 13826278 & 13826393, ADDED SECTION B-B & DIM 15		417638	ES	ES	JH
04AP12	R	02	AB	-	-	-	ADDED NOTE #3		417712	ES	ES	JH

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. FOR APPLICATION DATA SEE THE APPLICATION DRAWING.

3. THIS ASSEMBLY MUST BE SHIPPED WITH COVER CLOSED.

13826395	13826276	13826278	13826279	13826392	13826389	13826391	13826390	13826393	13826394
PART NO	HOUSING	COVER	LATCH	HINGE DAMPER	PIVOT PIN 2 - REQD	SPRING 2 - REQD	E-CLIP 2 - REQD	GASKET	COMPRESSION LIMITER 4 - REQD

DIMENSIONAL RANGE (MM)		TOLERANCE		CHART		UNIT	
FROM	TO	FROM	TO	1	2	3	4
> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250
20	30	70	100	150	200	250	300
TOLERANCE UNLESS OTHERWISE SPECIFIED							
ANGULAR TOLERANCE ±2°							

THIRD ANGLE PROJECTION	DO NOT SCALE	USE MATH DATA
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DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, OH	
DATE	
DR	
AP/VD1 E. SHASTEEN	14MY10
AP/VD2 E. SHASTEEN	14MY10
AP/VD3 J. HICKOX	28JN10
AP/VD4	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (1344900)	
DRAWING NUMBER	
ASM CONN 5 M SLV/PIN NONE SLD MODULAR	
13826395	
SIZE A0	SCALE 1:1
FRAME NO 1	SHEET NO 1 OF 1
STG R	REV 02
N/P AB	