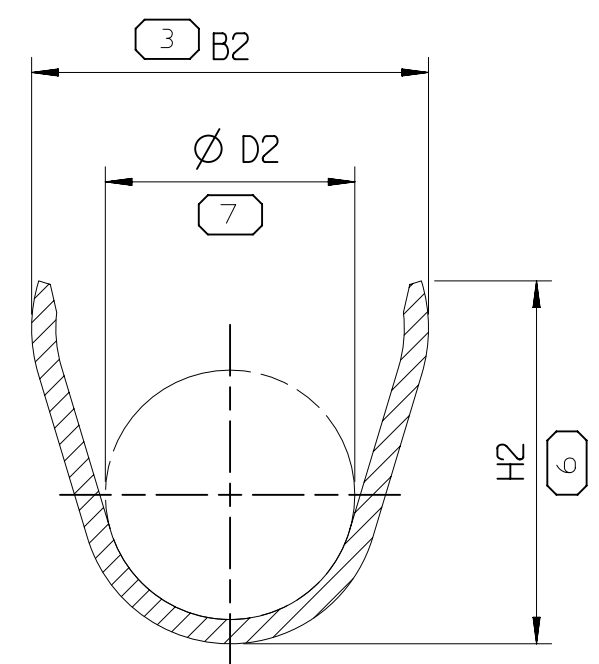
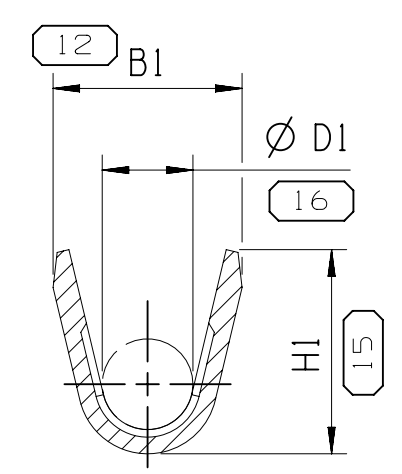


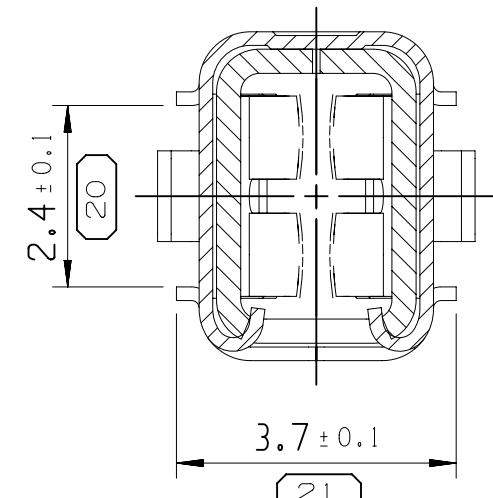
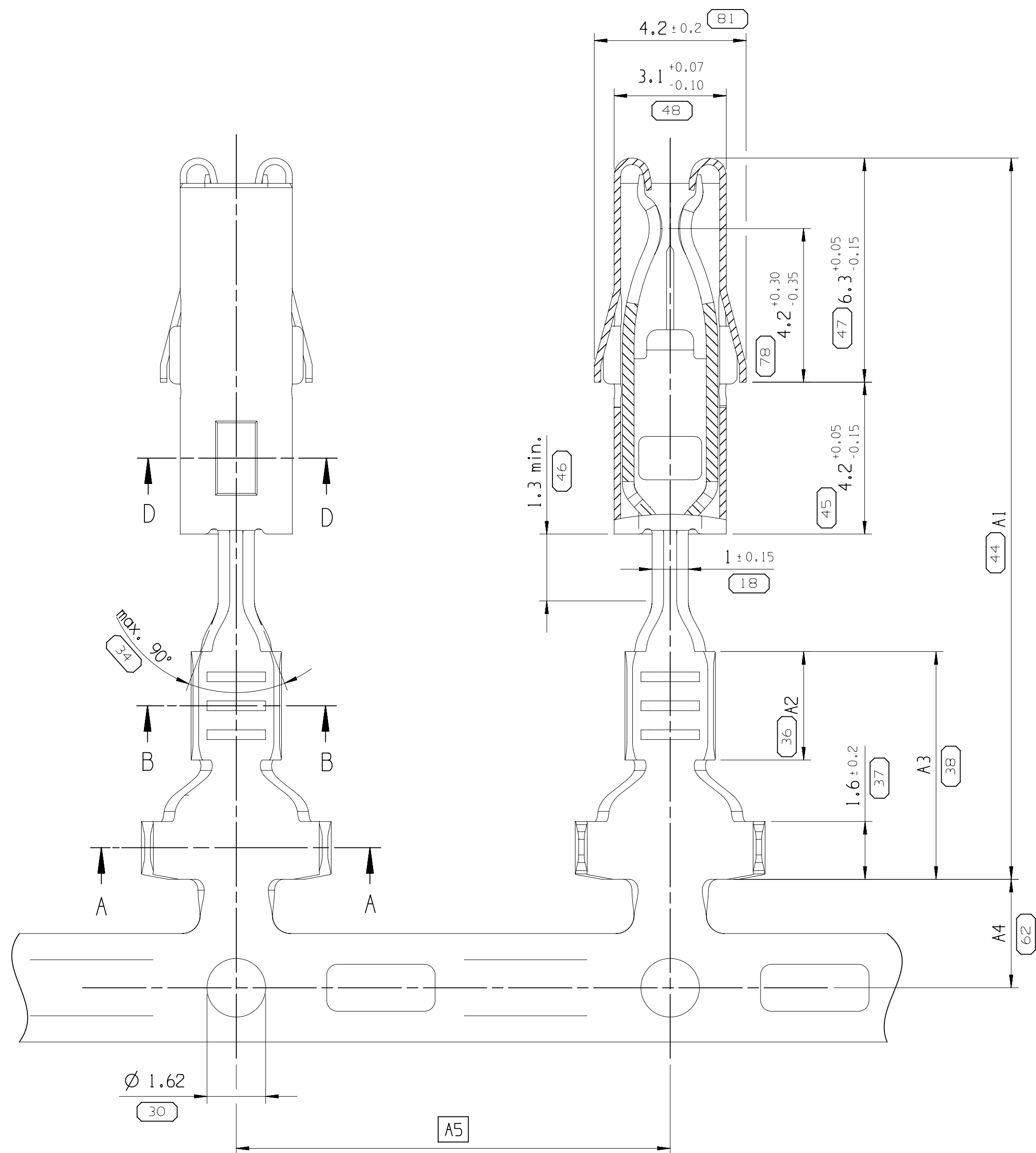
A-A



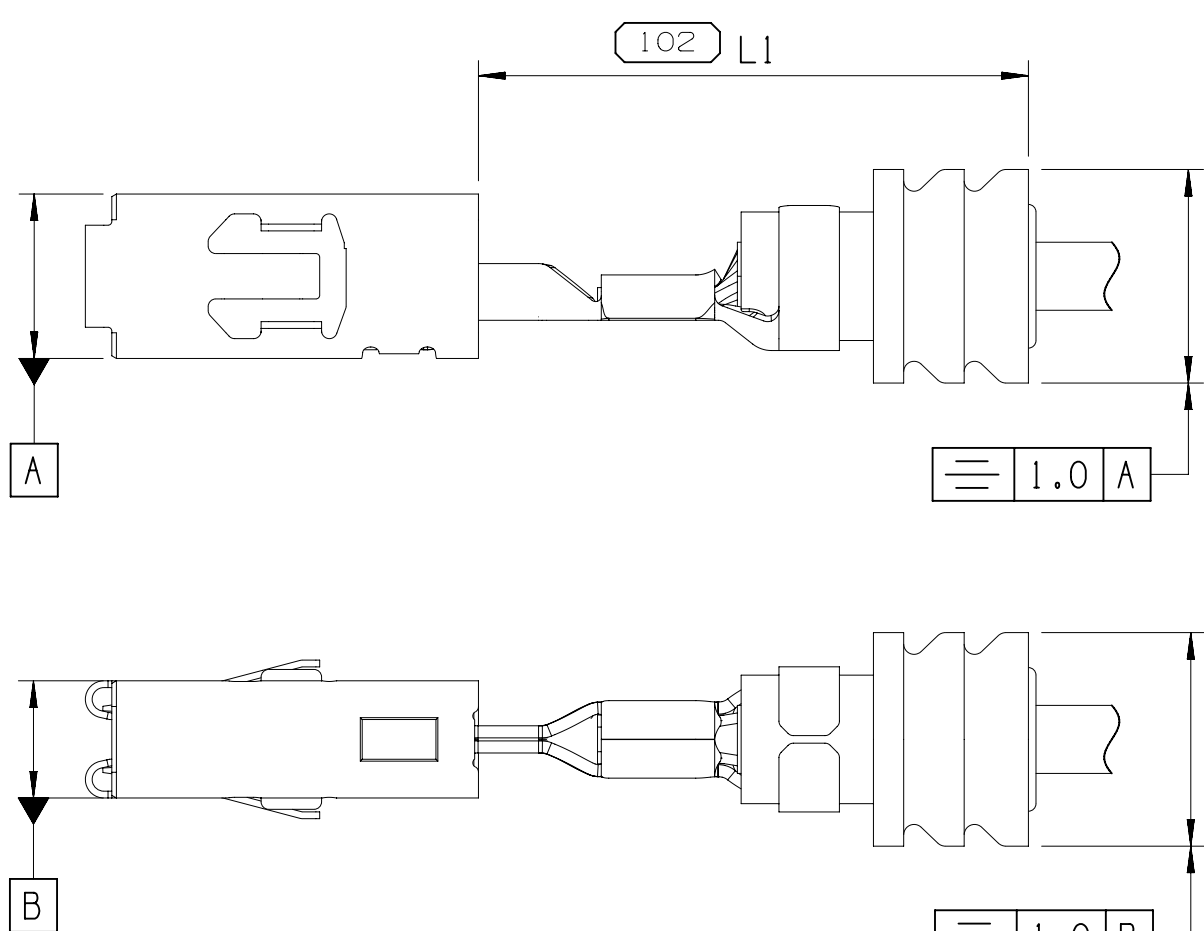
B-B



D-D

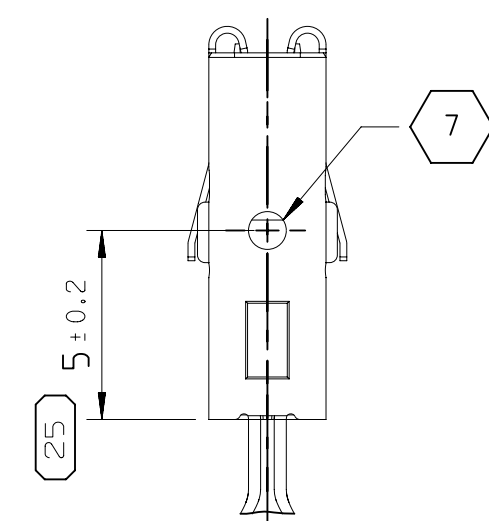
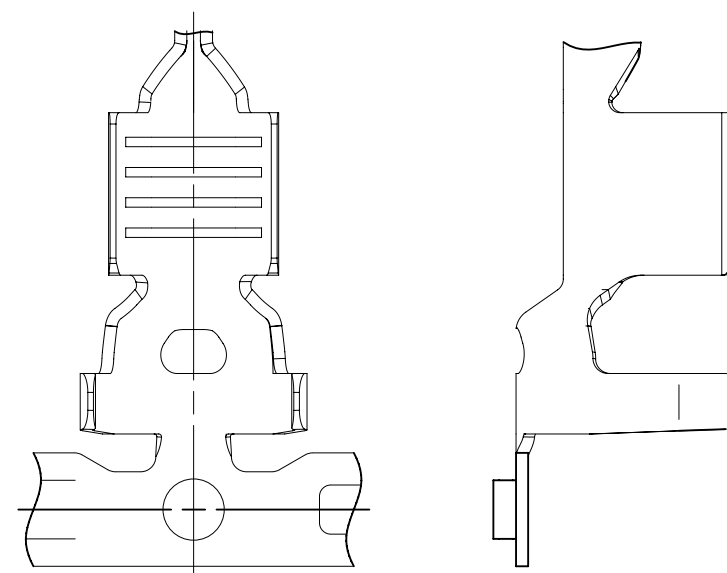
Crimpversion / Crimp version 0.5-1.0mm²

Gecrimpter Kontakt / Crimped contact

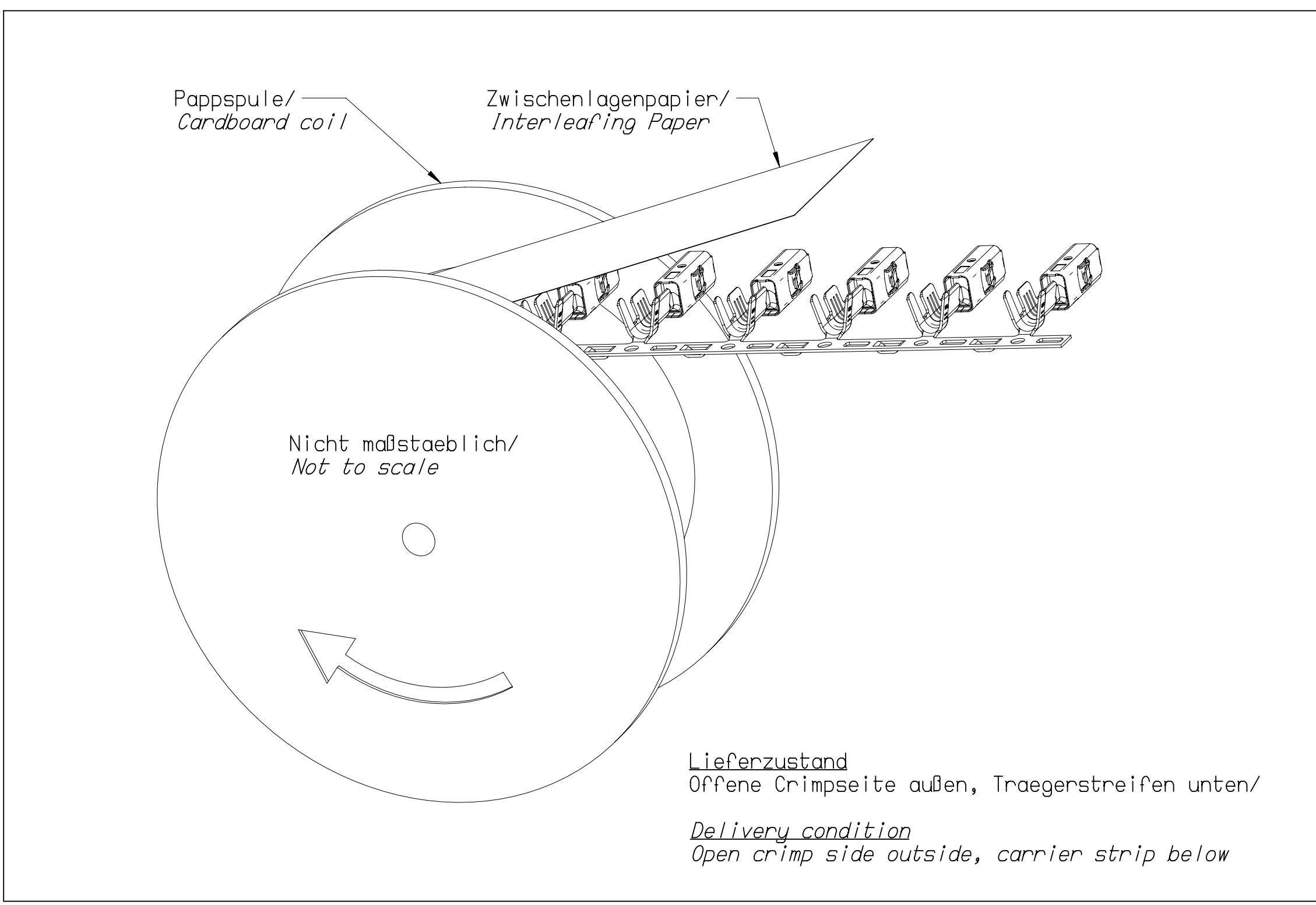
Crimpbereich / Crimp area
1.5-2.5mm²

Bemerkungen / Notes

1	Firmenzeichen / Company code
2	Änderungsindex / Revision index
3	Part code
4	Woche und Jahr der Herstellung / Week and year of production
5	Oberflächen Code / Plating code
6	Laserschweißpunkte / Laser welding points Laserschweißpunkte, ausgenommen Teile-Nr. / Laser welding points, except Part no. - 35041238 / 35041243 / 35041240
7	Loch: Kennzeichnung fuer Goldversion / Hole: Sign for gold version
8	Oberflächenveredelung der Kontaktstellen nach Teilenummer - Zinn (Sn), Silber (Ag), Gold (Au) / Contact point surface finishes by part number - Tin (Sn), Silver (Ag), Gold (Au)
Material	
9	Grundkörper / Base Body - CuNi3Si1Mg
10	Ueberfeder / Hood - X10CrNi18-8
Querverweise / Cross references	
11	Standard Flachstecker / Standard tab - 2.8±0.1 x 0.8±0.03 / 2.8±0.1 x 0.6±0.07
12	Zugehörige Kammer / Associated cavity - 9 001 15 00
13	Crimpspezifikation / Crimpspecification - 13609586-CUS72 (9 084 13 00)
14	Produktspezifikation / Product specification - 13609586-CUS74 (9 901 04 80)
15	Zeichnung Einzeladerdichtung / Drawing single wire seal - 15453990
16	Teilenummer vor Konvertierung / Part number before conversion - IX XXX XX XX
17	Durchgestrichene Teilenummer nur auf Anfrage / Crossed out part no. only on request
18	Massgebend ist nur der deutsche Text / Only the german language shall be binding

6 Teile-Nr. / Part no. 35041238/ 35041243/ 35041240
ohne Schweißpunkte / without welding pointsNur bei Ausführung mit Gold (Au)
Kontaktoberfläche /
Only for version with gold (Au)
contact surfaceCrimpversion / Crimp version
2,5-4,0mm²

33522728	-	>2.5-4.0	III	Ag	3-5µm Ag	4.5	2.3	4.7	6.0	4.3	6.0	22.6	4.3	8.5	2.0	14.5	1.25±0.2	19.0	33515656	Grün/ Green	3.4-3.7
13780621	-			Sn	1-3µm Sn																
13609039	C	1.5-2.5	III	Au	0.8µm Au														10779161	Gelb/ Yellow	2.7-2.9
33522841	B		III	Ag	3-5µm Ag	3.6	1.8	3.8	5.45	3.5	4.8	19.95	3.5	6.5	3.0	12.0	0.85±0.2	16.3	10779159	Rotbraun/ Red-brown	2.0-2.7
35041240	-		3A	Sn	1-3µm Sn																
13571412	C		III																		
13599596	C	0.5-1.0	II	Au	0.8µm Au														10779162	Blau/ Blue	1.2-2.0
33522842	B		II	Ag	3-5µm Ag	2.5	1.2	2.7	5.25	3.3	4.8	19.95	3.0	6.3	3.0	12.0	0.75±0.2	16.3			
35041243	-		2A	Sn	1-3µm Sn																
13581330	C		II																		
13609040	C	0.22-0.35	I	Au	0.8µm Au														10779162	Blau/ Blue	1.2-2.0
33522843	B		I	Ag	3-5µm Ag	1.9	0.8	1.9	4.85	3.2	4.4	19.95	2.5	6.3	3.0	12.0	0.70±0.2	16.3			
35041238	-		1A	Sn	1-3µm Sn																
13609462	C		I																		
TEILE Nr. PART No.	REV.	CRIMPBREICH CRIMP RANGE (mm ²)	PART CODE	CODE OBFLAECH PLATING	OBERFLAECH SURFACE FINISH	B1	D1	H1	B2	D2	H2	A1	A2	A3	A4	A5	H3	L1	SWS No.	Farbe Color	ISOLATIONS- Ø LEITUNG/ INSULATION- Ø WIRE (mm)
						±0.3	±0.3	±0.3	±0.3	±0.4	±0.3	±0.5	±0.2	±0.3	±0.15			±1.4			



DATE	STG	REV	Nr	PLCHS	ZONE	REVISION HISTORY	AUTH	DR	1	2	
29JUL08	R	B	05	-	-	HINZUG: 6 VARIANTEN AUF ANFRAGE, NOTIZ			S.Wue	S.Wei	P.Nue
22SE15	R	C	-	-	-	APTIV REFERENCE NO. ADDED NO. 6 (001 37 12) 22/42 DELETED DIN. NO. 3 WAS (102) NO. 4 WAS (101); NO. 21 WAS (101) 21 PLATING CODE ADDED BEMERKUNGEN/NOTES REWORKED			S.Wue	P.Nue	R.Sch
08SE17	R	02	AA	-	-	REWORK OF DRAWING; APTIV PART NO. BRACKETED			S.Wei	P.Nue	M.Por
28FE19	R	02	AB	-	A11	APTIV PART NO. TYPING ERROR CORRECTED FOR 9 001 17 12 (13609465 WAS (13609466)	CR-19- 23736		P.Nue	S.Wei	M.Por
24WY23	R	02	AC	-	-	REDRAWN IN INQ ADDED PART NUMBERS: 35041238, 35041243, 35041240; ADDED COLUMN REV. IN TABLE			V.WAK	C.ZOL	M.POR
21MR25	R	02	AD	-	J4	CRIMP SPECIFICATION DESIGNATION CHANGED FROM CUSA TO CUSTE			C.ZOL	SYS	N/A

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