

						12041359	01	AD				12041359	8				ZINC NICKEL	.425	.457	.153 ± .008	1.560	.372 ± .010	12010307	
						12041359	02	AD	.0239 X .750			METL FERROUS SAE 1008 1/4 HD	5,6,7				NIZN-COTE PLUS	.253	.285	.245	1.560	.372	4	
12041359	B5		.0239 X .750		METL FERROUS SAE 1008 1/4 HD	12041359	A7					12041359	3				BLACK PHOSPHATE	.425	.457	.153 ± .008	1.560	.372		
12041359	A2		.0239 X .750		METL FERROUS SAE 1008 1/4 HD	12041359	B8		.0239 X .750			METL FERROUS SAE 1008 1/4 HD	5,6				NIZN-COTE PLUS	.512 ± .006	.564 ± .013	.116 ± .006	1.560	.372		
12041359	A2		.0239 X .750		METL FERROUS SAE 1008 1/4 HD	12041359	A2					12041359	1				ZINC & GOLD CHROMATE	.253	.285	.245	1.560	.372		
						12041359	D8		.0239 X .750			METL FERROUS SAE 1008 1/4 HD	5,6				NIZN-COTE PLUS	.425	.457	.245	1.560	.372	4	
						12041359	10 AA		.0239 X .750	FERROUS ASTM A653 SS GR 40		METL FERROUS SAE 1008 1/4 HD	5,6	METL FERROUS SAE 1008 1/4 HD	9			NIZN-COTE PLUS	.253	.457	.153 ± .008	1.560	.372	
						12041359	D1		.0239 X .750			12041359	1				ZINC & GOLD CHROMATE	.204	.236	.153	1.680	.255		
PART NO 169001	REV	N/P	MAT'L SIZE	MAT'L SPEC	PART NO 169001	REV	N/P	MAT'L SIZE	PREFERRED MAT'L	ALTERNATIVE MAT'L 1	PROCESS NOTE	ALTERNATIVE MAT'L 2	PROCESS NOTE	REPLACED BY	RECOMMENDED PN (SEE NOTE)									
						UNPLATED										PLATED								

DRAWING NUMBER						
12004315						
SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1x3	5:1	2 OF 2	3 OF	R	13	-
18				17		

13		PROCESS SENSITIVE DIMENSION	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
DIMENSIONAL RANGE (IN)		CHART J	
FROM	0		
TO	.500	>.500	
TOLERANCE UNLESS OTHERWISE SPECIFIED			
+.005		+.010	
ANGULAR TOLERANCE ±2°			

REFERENCE	
THIRD ANGLE PROJECTION 	DO NOT SCALE USE MAT DATA

CAD NX	DRAWING NAME		TAXI MOUN CLAMP CDT				
	DRAWING NUMBER		12004315				
	SIZE A1x3	SCALE 5:1	FRAME NO 1 OF 2	SHEET NO 3 OF	STG R	REV 13	N/P -

THIS DRAWING IS NOT TO BE USED THROUGH A THIRD PARTY'S INTERMEDIARY. THE PHYSICAL PARTS ARE NOT AVAILABLE FOR DESIGNING.	
THIS DRAWING MAY NOT HAVE A LINE REPRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR DESIGNING.	
CONTACT FACTORY SALES TO ACQUIRE AVAILABILITY INFORMATION.	
DATE: _____	
DRAWING: PART DRAWING	
DR: _____	
DATE: _____	
VOLUME: (1/1) DISTR CODE: D	
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH IAS 11-09-1994 (FOR INFORMATION OF THE USER, THIS DRAWING IS NOT TO BE USED THROUGH A THIRD PARTY'S INTERMEDIARY (TOWARDING APOUR DESTINATAIRE, CE DOCUMENT NE DOIT PAS ÊTRE EMPLOYÉ PAR UN TIERS SANS L'AUTORISATION DES PROPRIÉTAIRES).	
REVISIONS:	
A-1: CONSULTING IS IN: INDICED	

A LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT ACT'V SALES TO ASSURE AVAILABILITY OF PARTS.	COPYRIGHT 1997 APV. ALL RIGHTS RESERVED.
DWG TYPE	THIS DRAWING IS THE PROPERTY OF APV AND CONTAINS APV CONFIDENTIAL INFORMATION. THE REPRODUCTION, DISTRIBUTION AND UTILIZATION OF THIS DOCUMENT OR ITS RELATED CAD DATA, AS WELL AS COMMUNICATION OF ANY CONTENT TO OTHERS, WITHOUT EXPRESS AUTHORIZATION, IS PROHIBITED.
PART DRAWING	

STYLE		DATE	
VOLUME (CM ³)	DISTR CODE	DR	
		APVD1 H. CASTRILLON	100C97
		APVD2 EMPLOYEE BAC7	100C97

UNLESS OTHERWISE SPECIFIED	D	ENTIQUE GREE	100697
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GW GLOBAL DIMENSIONING AND		APVD3 ERIC TRACEY	14N097
		APVD4	
		APVD5	
		SUBSTITUTE OF CONFORM AND REVISED	

TOLERANCING ASSEMBLY-2101. SEPARATE PATTERNING OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	CONTINUED ON CONTENT PER APT JV 10949001
ALL DIMENSIONS ARE IN INCHES	MATERIAL SEE CHART

REFERENCE	DRAWING NAME TAXI MOUN CLAMP CDT
	DRAWING NUMBER

THIRD ANGLE
PROJECTION

DO NOT
SCALE

USE MATH
DATA





NX

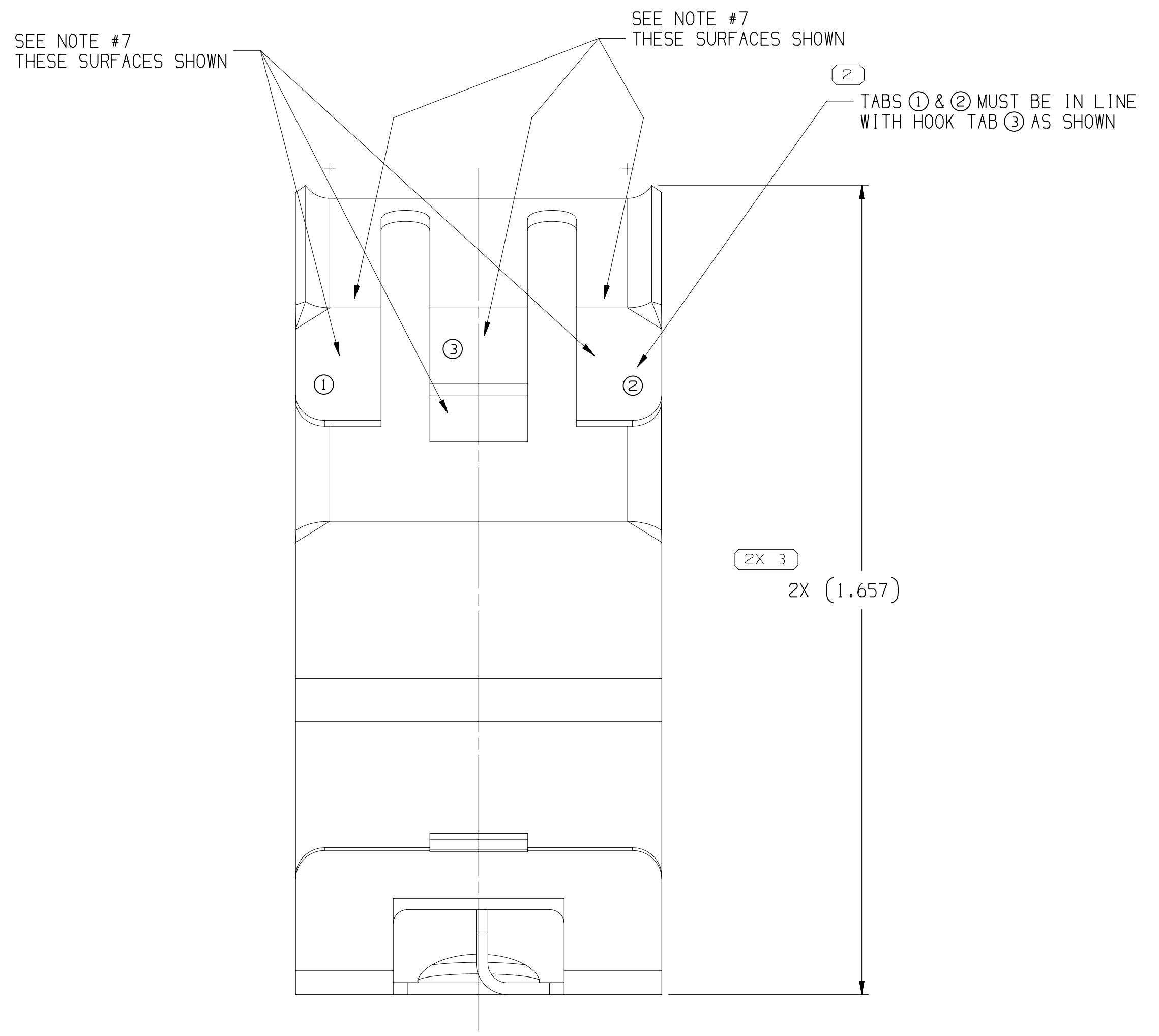
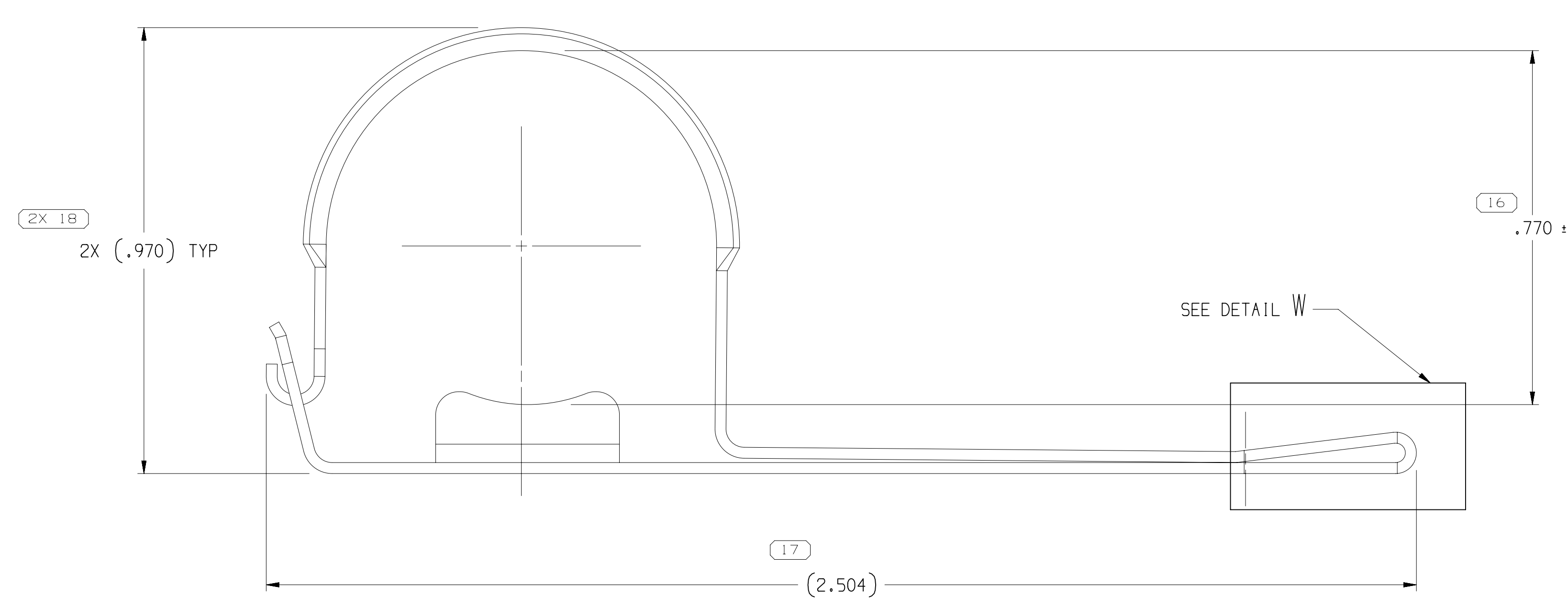
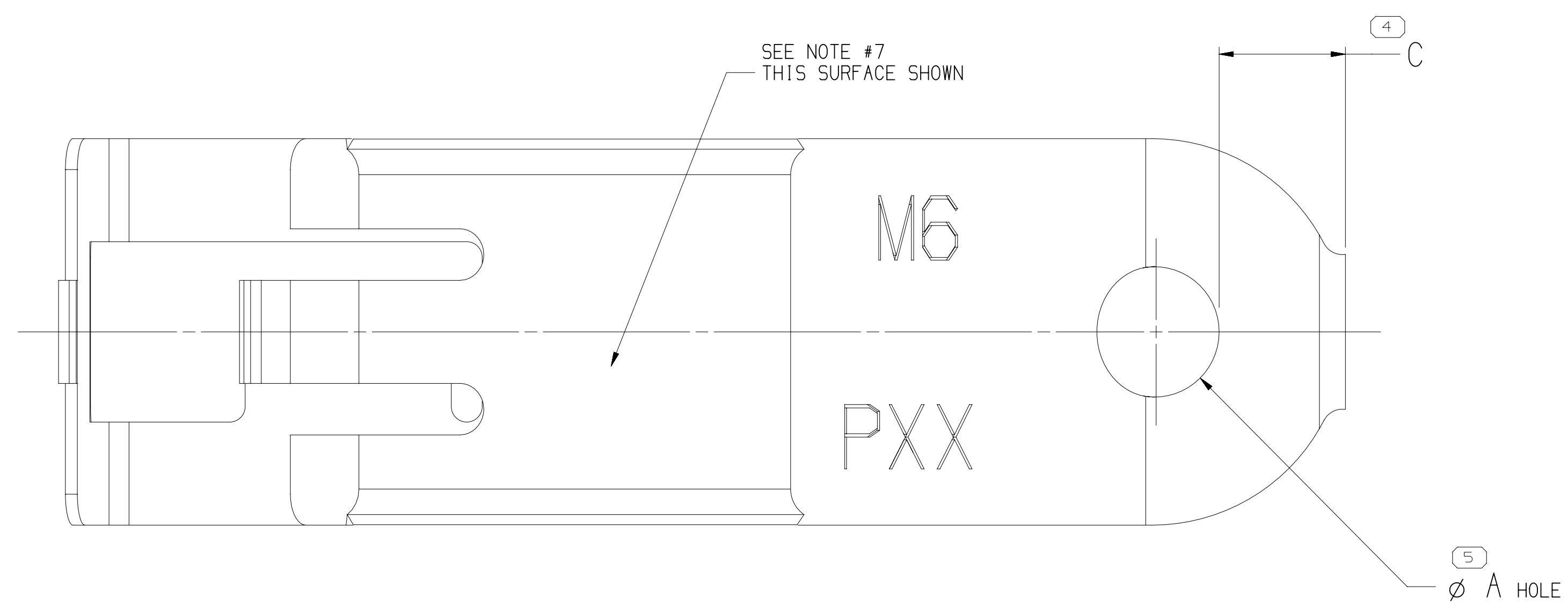
12004315

SIZE	SCALE	FRAME NO	SHEET NO	STG	REV	N/P
A1 x 2	E 1	1 OF 2	2 OF	D	13	

1	3	2	1
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SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL () DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	20	NO MISSING SYMBOL NUMBER
	LAST NO. USED	18	

DATE	TIME	WP	SST	ZONE	REVISION HISTORY		AUTH	APP
					DATE	TIME		
10M9P	01	01	-	-	CLEARED REVISION COLUMN & 12010307, 12045884, 12052006, 12080997 & 15358610 REVISED		192494	JL JPS
10M9P	01	02	-	-	15358610 = 12080997-0255 AND ADDED LABELS: 12010307, 12045884, 12052006 & 12080997		193710	JL JPS
14JUN04	03	-	-	-	REDMAN TO ID: 12045854, 12045855 & 12052358 - OBSOLETE AND ADDED NOTE 2		253007	GPS JWM
02AUG04	R	04	-	-	15495884 - RELEASED AND ADDED NOTE 8		257551	MH JWM
14MRS	R	05	-	-	15495884 - .372 - 010 NO WAS .372		265797	CVN FKV
23MRS	R	06	-	-	ALL ACTIVE PARTS - ADDED NOTE 3		266182	MH FKV
28DEC05	R	07	-	-	12080957 - OBSOLETE		277737	JPH FRG
26FEB06	R	08	-	-	ALL ACTIVE PARTS - ADDED OPTIONAL COMBINATION VIEW AND DIM "C"		273794	JPH JFW
31OCT07	R	09	-	-	1204159 OBSOLETE 15495884 OBSOLETE REPLACED BY 12010307		402754	MM MM
06MAY10	R	10	-	-	12045826 & 13590610 - ADDED "PREF TO USE" NOTE 1 ON DRAWING		428095	IMF PLR
29MAY19	R	11	-	-	ALL ACTIVE PARTS - ADDED "PREFERRED, ALTERNATIVE" MAT'L SPEC IN DXTX3		428095	W6 JNR
11OCT24	R	12	-	-	12010307 - ADDED "PLATE PER ISS132-P2" AND "PRESS NOTE" & "ALTERNATIVE MAT'L SPEC" COLUMN		566607	GLS JAW
01APR26	R	13	-	-	12052006 - OBSOLETE		572878	COD CO



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION.
1991 MATH MODEL, FOR PRECISION, TO BE USED FOR
ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR
TOOL BUILD, SEE MATH MODEL FOR PRECISION TOOL PATH DATA.
2. OBSOLETE PART(S) CONTAIN A HEXAVALENT CHROME COATING.
DO NOT USE THIS PART ON NEW APPLICATIONS. HEXAVALENT CHROME
IS A BANNED SUBSTANCE. IF THIS PART IS REQUIRED FOR CURRENT
OR FUTURE BUSINESS OR FOR SERVICE REQUIREMENTS, CONTACT
THE ENVIRONMENTAL ENGINEERING DEPARTMENT TO
GET A NEW PART THAT IS FREE FROM HEXAVALENT CHROME.
EXISTING INVENTORY OF THIS PART MAY BE USED UNTIL
JULY 1, 2007 FOR SERVICE REQUIREMENTS.
3. THIS PART TO ACCEPT 16 MM CONDUIT
4. 1997100829 COMBINED PN TO USE, COMMUNIZING ALL FEATURES WITH
PERFORMANCE ENHANCEMENTS PER ENVIRONMENTAL TESTING'S.

PROCESS NOTES

1. ZINC PLATING, THEN GOLD CHROMATE PER GM-4342-M CODE 10024.
2. BLACK ZINC PLATE PER GM-4342-M CODE 20124.
3. PHOSPHATE/ZINC PLATE PER GM-6111-M BLACK SHALL NOT BE OILY OR TACKY TO THE TOUCH.
4. ZINC CHROMATE PLATE PER GM-6173-M (BLACK).
5. MATERIAL IS PRE-PLATED WITH NIZN-COTE PLUS TO .00015" MIN PER PLATE. PLATING TO WITHSTAND 240 HRS NEUTRAL SALT SPRAY WITH NO RED RUST ON ANY SURFACE OR 400 HRS WITH RED RUST ON SAME EDGES ONLY. (ONLY APPLIES FOR ALTERNATIVE MATERIAL).
6. ALLOW .090 MIN DIMENSION FOR BEND POINT X TO BE .0695-.0215 FOR NIZN-COTE PLUS PARTS ONLY.
7. BLACK COATING MAY BE SCRATCHED OR MISSING IN AREAS SHOWN DUE TO DIE MARKS. BLACK COATING IS FOR COSMETIC APPEARANCE ONLY.
8. PLATE PER DXX5132-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME. MUST WITHSTAND 400 HRS. MINIMUM TO RED RUST IN NEUTRAL SALT FOG.
9. PLATE PER DXX5132-P ZINC NICKEL WITH CLEAR TRIVALENT CHROME AND TOPCOAT. MUST WITHSTAND 500 HRS MINIMUM TO RED RUST IN NEUTRAL SALT FOG. IF PREPARED MATERIAL IS USED THIS NOTE DOES NOT APPLY.

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