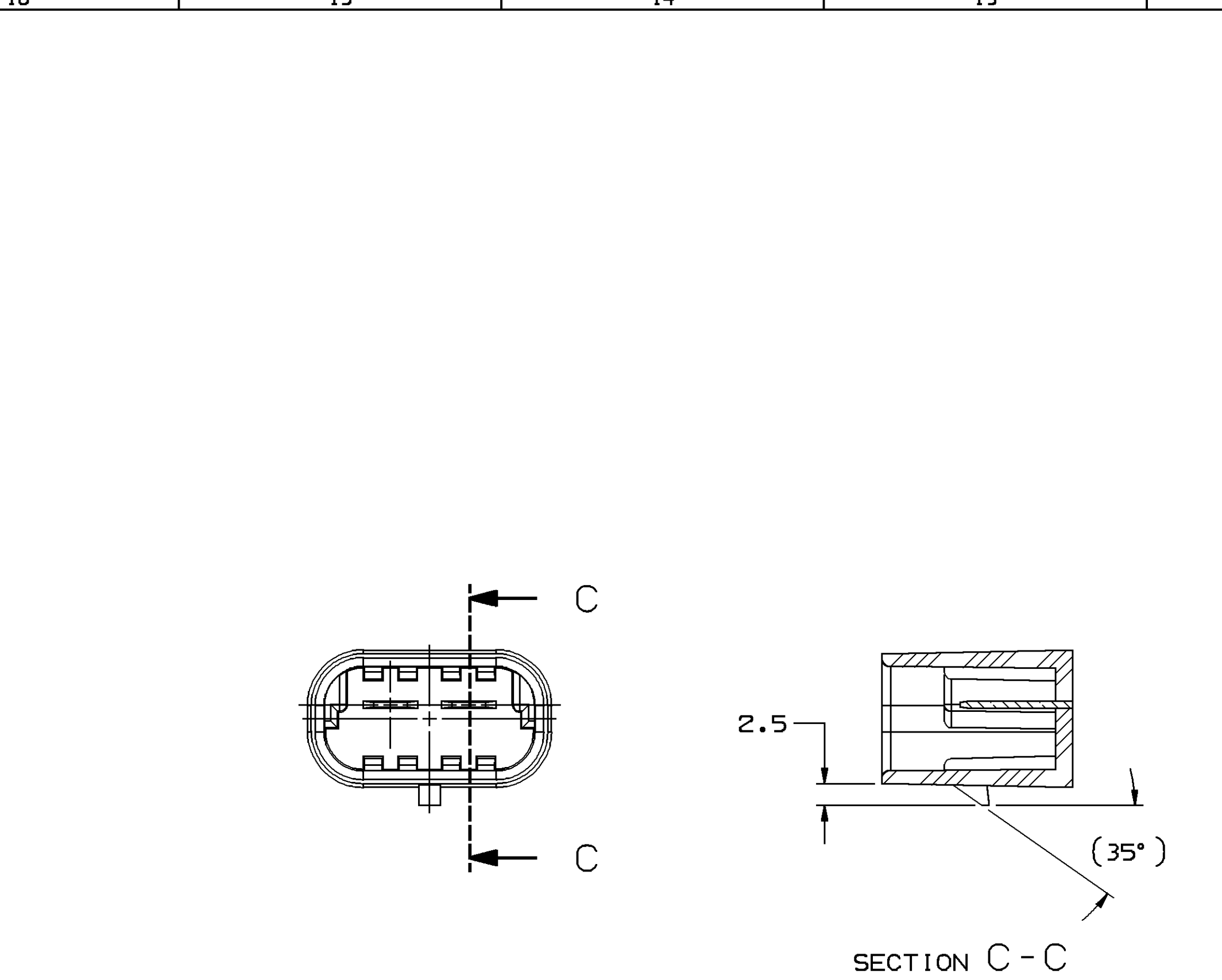
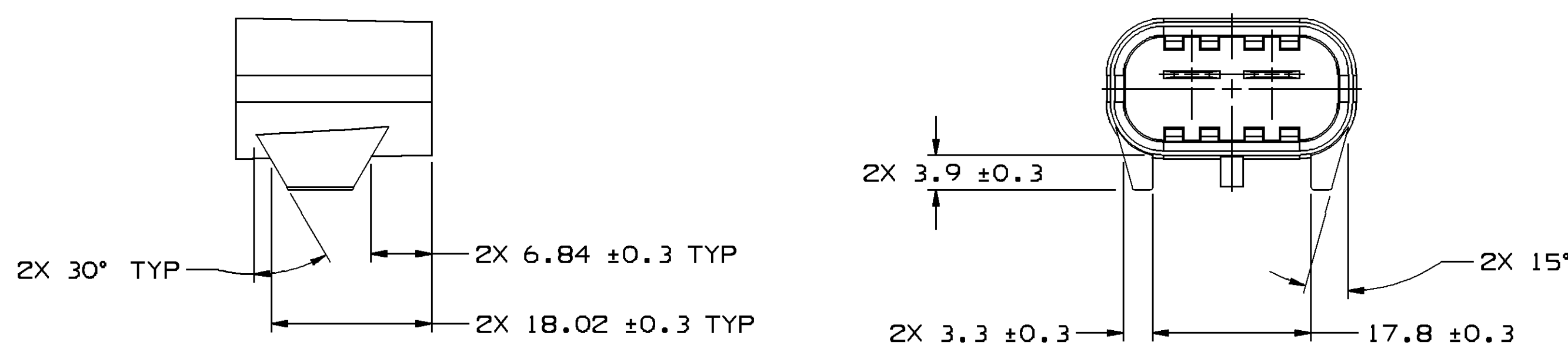
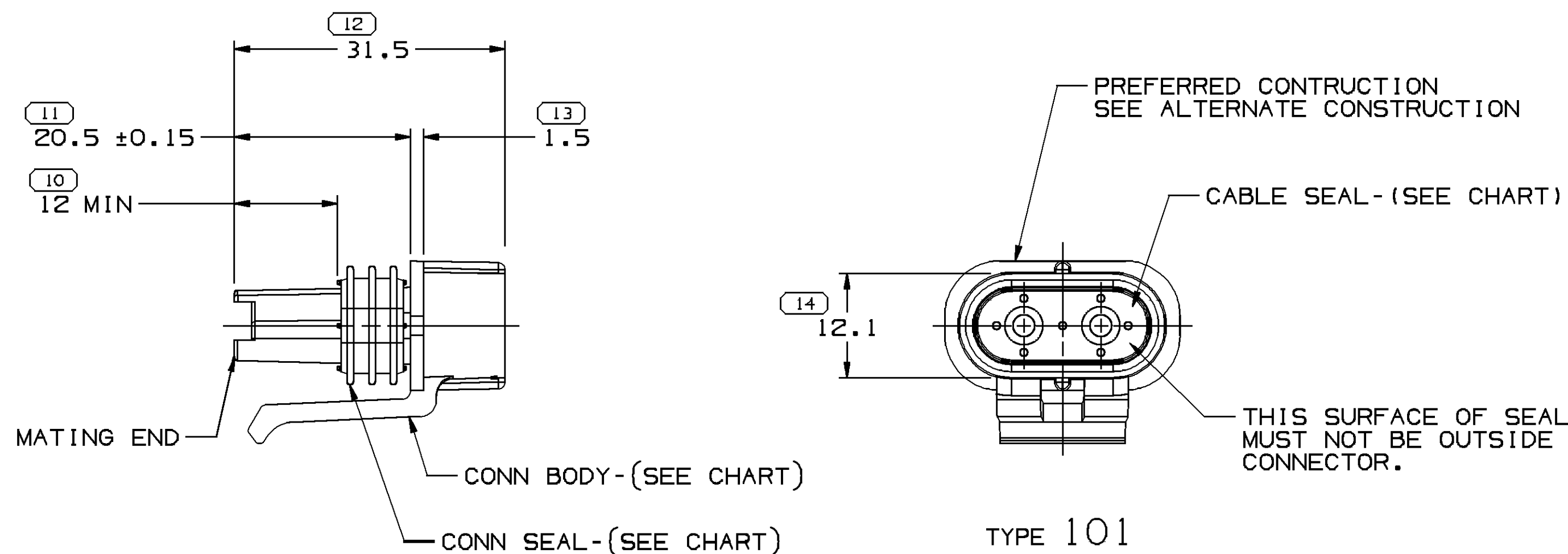
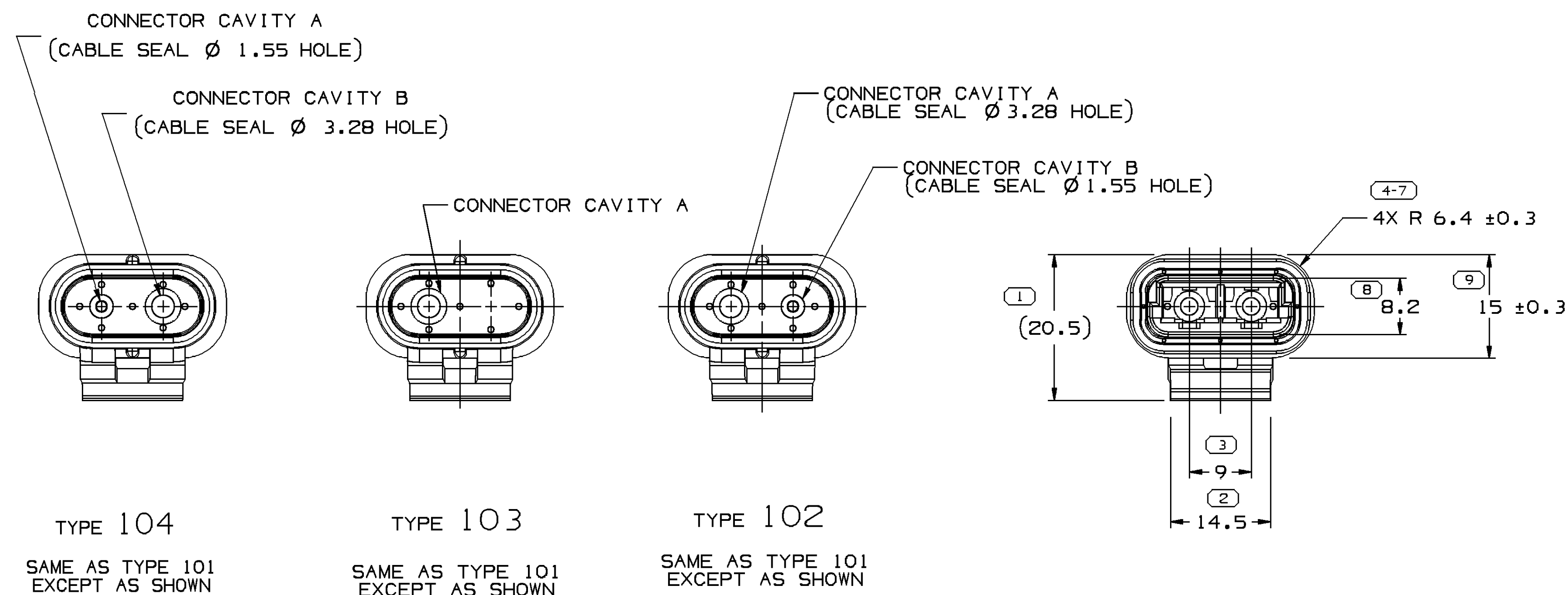




LOCK RAMP OPTIONAL CONSTRUCTION



OPTIONAL CONSTRUCTION



- NOTES
1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA. ALL RADII 0.4 DRAFT IS 0° 30' ON ALL OUTSIDE SURFACES.
 2. SHROUD MATERIAL NYLON 66 OR EQUIVALENT.
 1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION. (SEE MATH MODEL FOR PRECISE DIMENSIONS.) FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 2. THIS PART IS NOT CONTROLLED FOR AUTOMATIC FEEDING.
 3. FOR LEAD LENGTH CALCULATIONS, DISTANCE FROM MATING END OF CONNECTOR TO FRONT OF CABLE CORE IS 13.35±1.7.
 4. WHEN PARTS ARE SHIPPED, THEY MUST BE PACKED IN PLASTIC BAGS OR SHIPPING CONTAINERS LINED WITH PLASTIC LINERS. BAGS OR LINERS MUST BE SEALED TO AVOID ENTRY OF FOREIGN MATTER.
 5. SEALING CODE 3 - DESIGN WILL PASS SALT FOG AND IMMERSION TEST AFTER CONDITIONING AS SPECIFIED IN ESA-644 (WEATHER-PACK), ESA-710 (METRI-PACK), ESA-650 (UNDERHOOD MICRO-PACK), C-4006 (WORLD CONNECTOR), ETC. - WHEN MATED TO MATING PART OR EQUIVALENT.
 6. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
 7. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGES, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
 8. S-60-T LUBEWELL LUBRICANT CAN BE USED AS AN AUXILIARY SUPPORT ON THE CABLE INSTALLATION PROCESS.

13897549	01	AA	104	12020341	12077383	12092676 (BLU)
15404837	01	AC	101	12089269	12077383	12040972 (GREEN)
12103658	A4	-	103	12020341	12077383	12103586 (GRA LT)
12103172	A4	-	101	12103171	12077383	12040972 (GRN)
12092677	A4	-	102	12020341	12077383	12092676 (BLU)
12092449	A4	-	101	12089269	12077383	12066680 (GRA LT)
12085030	A4	-	101	12020341	12077383	12085024 (GRN LT)
12066681	A4	-	101	12020341	12077383	12066680 (GRA LT)
12033769	E4	-	101	12020341	12077383	12040972 (GRN)
PART NO	REV	N/P	TYPE	CONN BODY	CONN SEAL	CABLE SEAL

SYMBOL DEFINITION				MISSING NUMBERS	
THE NUMBER INSIDE THE SYMBOL CORRESPONDS TO THE NUMBER ON THE INSPECTION REPORT FOR THIS DRAWING/PART NUMBER	TOTAL NO. OF SYMBOLS ON DRAWING	15			
	LAST NO. USED	18			

DWS STATUS						REVISION HISTORY				AUTH	DR	APVD	APVD
DATE	STG	REV	N/P	CHG	ZONE								
20AUG02	R	03	-	-						228348	JAA	JAA	JRH
						CLEARED REV COLUMN: ALL PARTS - ADDED OPTIONAL CONSTRUCTION FOR LOCK RAMP TO MATING PART INFO							
21JUL11	R	04	-	-						414911	MRC	JAA	SJS
						ALL PARTS - UPDATED PDM ATTRIBUTES; 13897549 - RELEASED							
03JAN14	R	05	-	-						424986	JVR	JVM	KRM
						ALL PARTS - ADDED LUBEWELL LUBRICANT NOTE							

VIEW SCALE DOES NOT REFLECT ACTUAL PART SIZE

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THRY, MI 4806
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DATE: 22JUN87
DR: ROGER SHAUB
APVD: D. RAMUNNO
APVD: R. NAGEL
APVD: A. WINYARD
APVD: 01JUL87

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 12049201

DRAWING NAME: TAXI ASM CONN F M/P 630 SLD
DRAWING NUMBER: 12066697

SIZE: A0
SCALE: 2:1
FRAME NO: 1 OF 1
SHEET NO: 1 OF 1
STG: R
REV: 05

14 PROCESS SENSITIVE DIMENSION										REFERENCE									
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED																			
DIMENSIONAL RANGE (MM)										CHART E									
FROM TO										1 2 3 4 5 6 7 8									
> 0 > 20 > 30 > 70 > 100 > 150 > 200 > 250 > 300 > 400										1 2 3 4 5 6 7 8									
TOLERANCE UNLESS OTHERWISE SPECIFIED																			
[+0.15] [+0.2] [+0.3] [+0.4] [+0.5] [+0.6] [+0.8] [+1] [+1.2]																			
ANGULAR TOLERANCE 12°																			