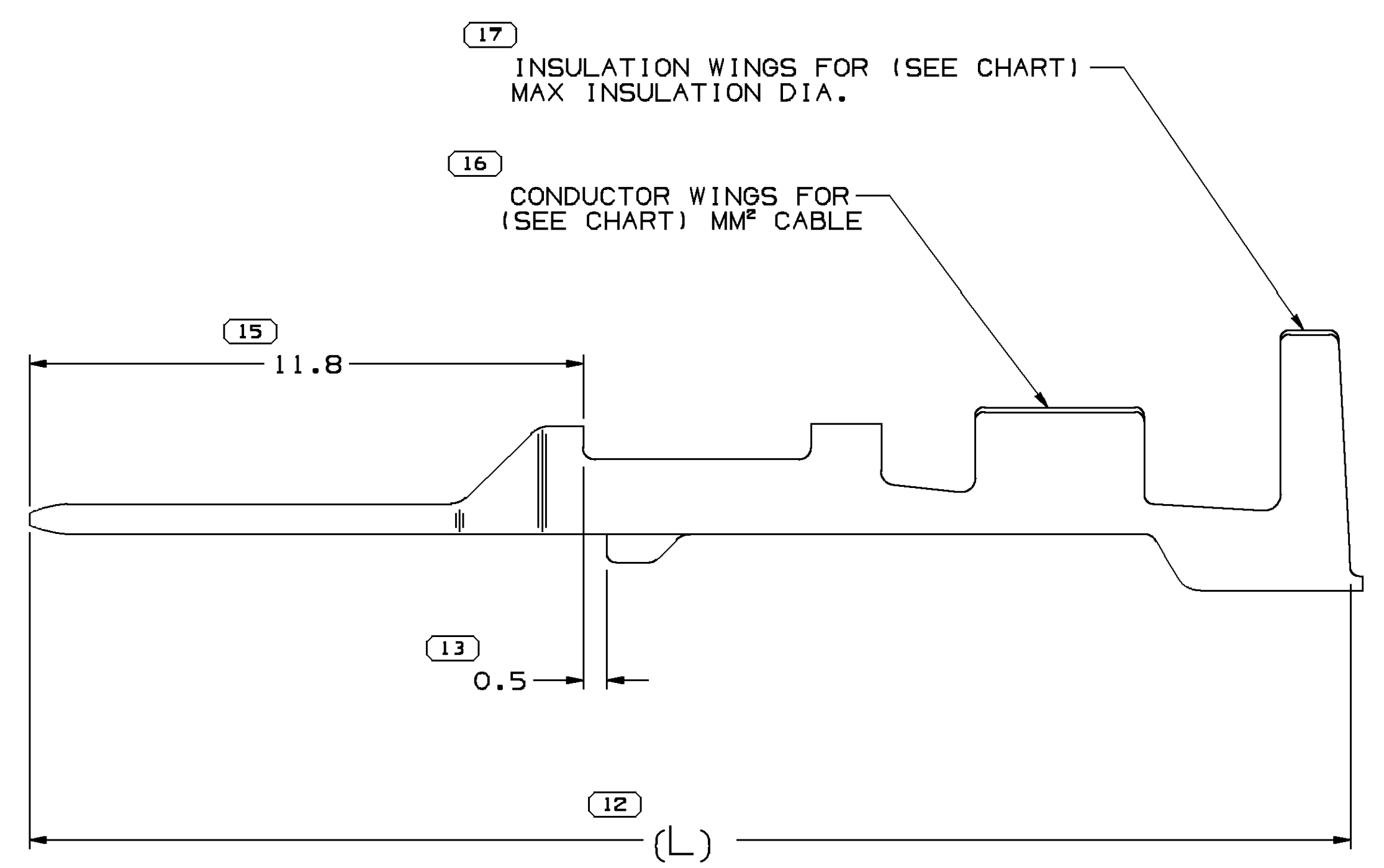
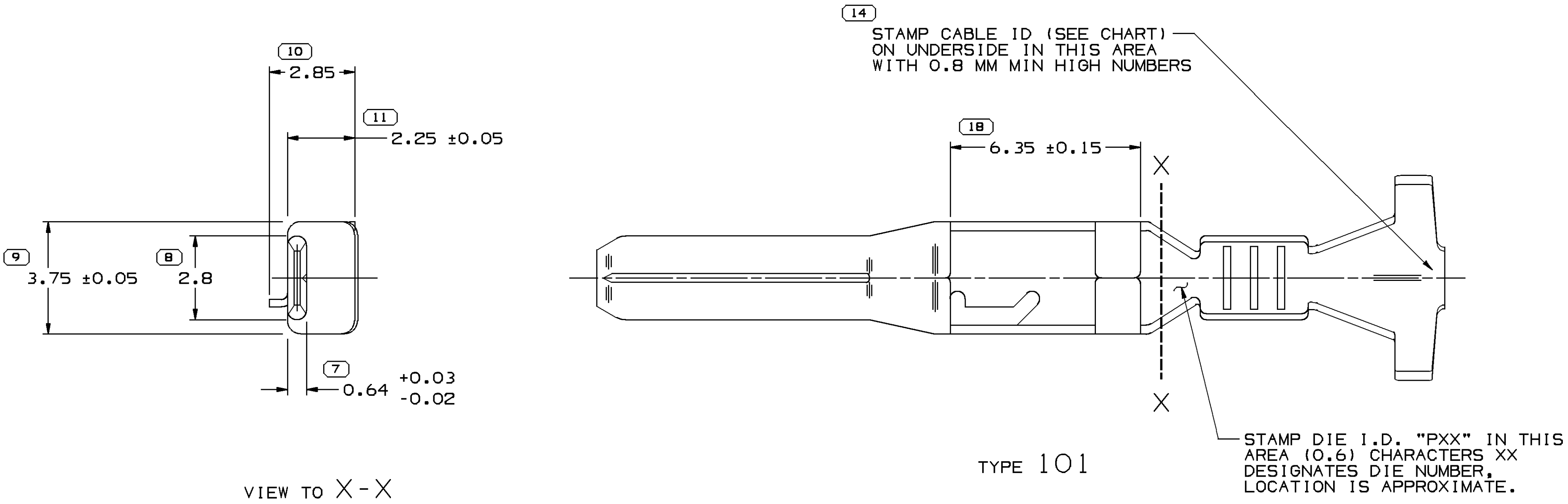
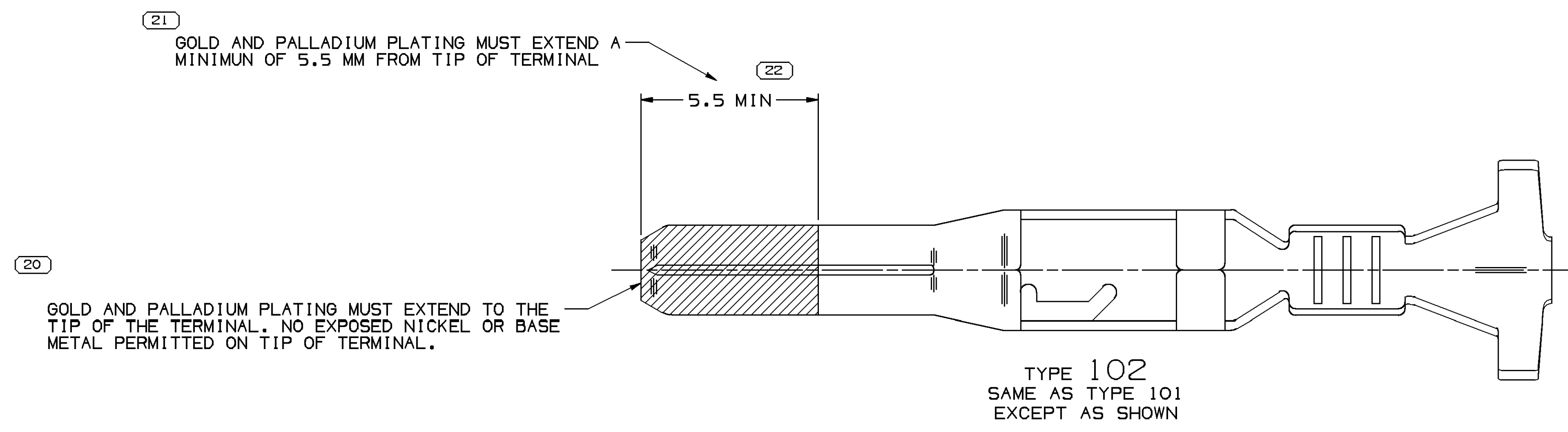
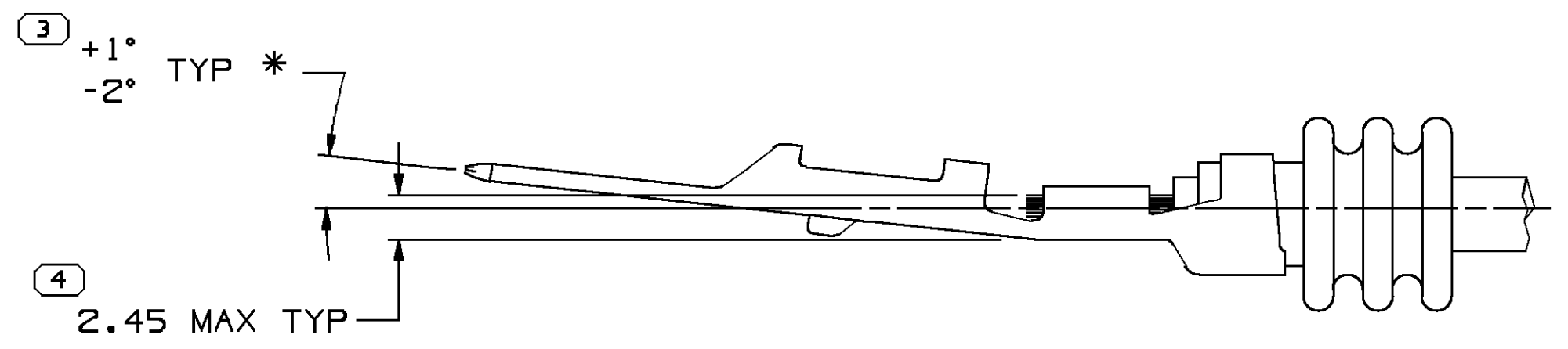
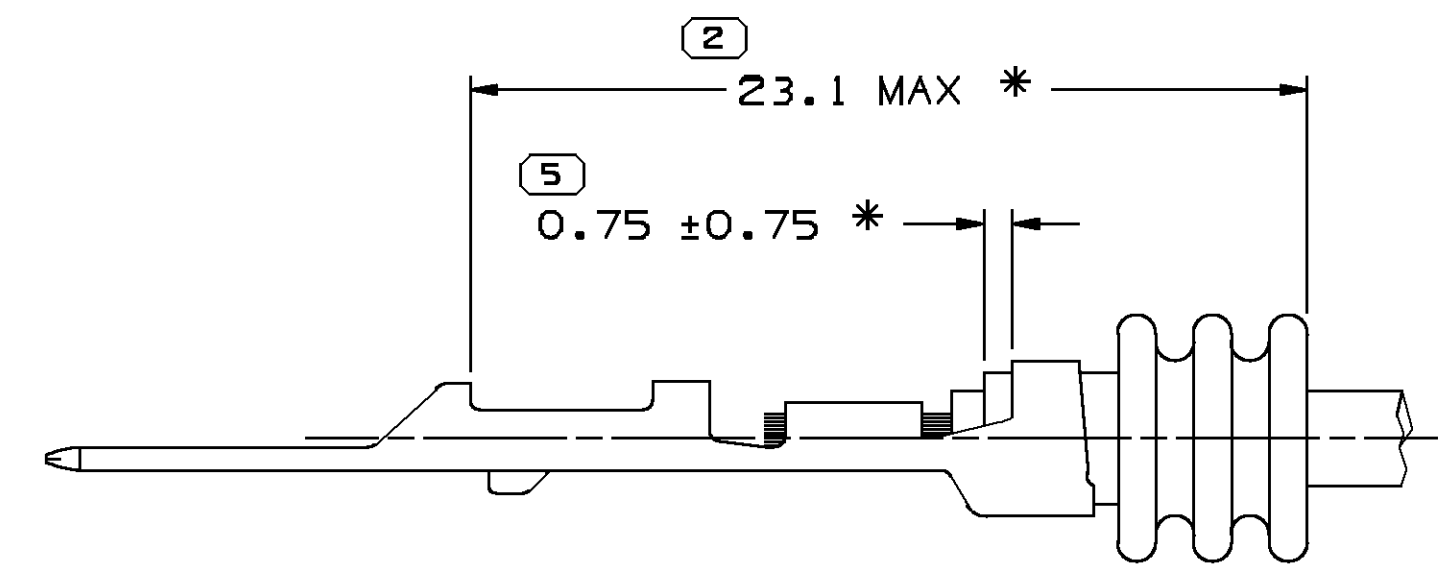




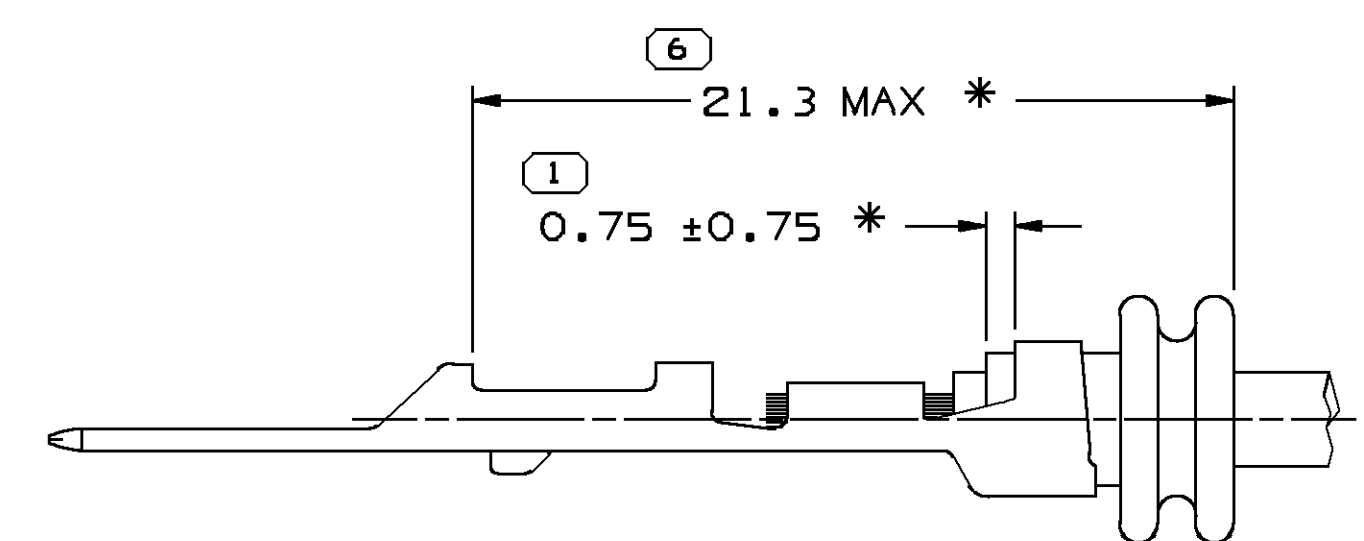
| SYMBOL DEFINITION                                                                                                                      |                                  |    | MISSING SYMBOLS          |  |
|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|----|--------------------------|--|
| A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING. | TOTAL NO OF INSPECTIONS REQUIRED | 22 | NO MISSING SYMBOL NUMBER |  |
|                                                                                                                                        | LAST NO. USED                    | 22 |                          |  |



TERMINAL, SEAL AND CABLE ALIGNMENT  
SCALE 5:1



THREE RIB SEAL POSITION REF  
SCALE 5:1



TWO RIB SEAL POSITION REF  
SCALE 5:1

- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:  
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
  - REFERENCE MATING COMPONENTS OR EQUIVALENT:  
TERMINAL 15304718
  - \* DENOTES DIMENSIONS MADE AT CUT-OFF AND CRIMP DIE.
  - PLATING TYPE:
    - REFLOW TIN 1.9 - 3.3 MICROMETERS THICK WITH A COPPER UNDERPLATE 0.5 MICROMETER TO 1.0 MICROMETER THICK.
    - MATE TIN ELECTROPLATE 1.9 - 7.0 MICROMETERS THICK WITH A NICKEL UNDERPLATE 0.13 - 0.25 MICROMETERS THICK.
    - SILVER 3.5 - 6.0 MICROMETERS THICK OVER 0.13 - 0.25 MICROMETERS THICK NICKEL UNDERPLATE.

○ FOR TERMINALS PACKAGED & STORED IN THE APPROVED MANNER, TARNISH ON SILVER PLATED SURFACES WILL NOT AFFECT THE PERFORMANCE OF THE PART.

    - GOLD FLASH 0.1 MICROMETERS THICK OVER 1.0 MICROMETER PALLADIUM AND NICKEL UNDERPLATE 0.37 - 0.62 MICROMETERS THICK.
    - MATE TIN ELECTROPLATE 1.9 - 7.0 MICROMETERS THICK.
- PLATING TYPE INFORMATION SHOWN ABOVE IS REFERENCE ONLY. PLATING REQUIREMENTS ARE CONTAINED IN APPLICABLE MATERIAL SPECIFICATION.

| PART     | NO | REV | N/P | STATUS | PREFERRED MAT'L SIZE | ALTERNATIVE MAT'L SIZE | MATERIAL DESCRIPTION   | SIZE (MM)  | ID | DIA        | TYPE | B <sub>1</sub> ±0.2 | (L)   | CONTACT AREA PLATING TYPE (SEE NOTE 4) | CRIMP AREA PLATING TYPE (SEE NOTE 4) |
|----------|----|-----|-----|--------|----------------------|------------------------|------------------------|------------|----|------------|------|---------------------|-------|----------------------------------------|--------------------------------------|
| 13839335 | 01 | AD  | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | AU PLATED COPPER ALLOY | 0.75 - 1   | 17 | 2.25 - 1.7 | 102  | 2.65                | 28.15 | IV                                     | V                                    |
| 13839334 | 01 | AD  | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | AU PLATED COPPER ALLOY | 0.35 - 0.5 | 21 | 1.85 - 1.2 | 102  | 2.1                 | 28.15 | IV                                     | V                                    |
| 13828750 | 01 | AC  | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | AU PLATED COPPER ALLOY | 1.5 - 3    | 13 | 3.2 - 2.2  | 102  | 3.75                | 28.15 | IV                                     | V                                    |
| 13722260 | 01 | AF  | -   | -      | 0.3 X 35.75          | 0.3 X 35.75            | A0 PLATED COPPER ALLOY | 0.75 - 1   | 17 | 2.25 - 1.7 | 101  | 2.65                | 28.15 | III                                    | II                                   |
| 13722257 | 01 | AF  | -   | -      | 0.3 X 35.75          | 0.3 X 35.75            | A0 PLATED COPPER ALLOY | 1.5 - 3    | 13 | 3.2 - 2.2  | 101  | 3.75                | 28.15 | III                                    | II                                   |
| 15336262 | B7 | -   | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | COPPER ALLOY           | 1.25 - 2.5 | 14 | 3 - 2.05   | 101  | 3.7                 | 28.15 | I                                      | I                                    |
| 15304732 | EB | -   | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | COPPER ALLOY           | 1.5 - 3    | 13 | 3.2 - 2.2  | 101  | 3.75                | 28.15 | I                                      | I                                    |
| 15304731 | EB | -   | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | COPPER ALLOY           | 0.75 - 1   | 17 | 2.25 - 1.7 | 101  | 2.65                | 28.15 | I                                      | I                                    |
| 15304730 | C7 | -   | -   | -      | 0.3 X 35.75          | 0.3 X 36.12            | COPPER ALLOY           | 0.35 - 0.5 | 21 | 1.85 - 1.2 | 101  | 2.1                 | 28.15 | I                                      | I                                    |
| PLATED   |    |     |     |        |                      |                        |                        |            |    |            |      |                     |       |                                        |                                      |
| CABLE    |    |     |     |        |                      |                        |                        |            |    |            |      |                     |       |                                        |                                      |

| PROCESS SENSITIVE DIMENSION                                                                      |              |
|--------------------------------------------------------------------------------------------------|--------------|
| DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED | CHART C      |
| OTHER TOLERANCE RANGE (MM)                                                                       | FROM 0 TO 12 |
| TOLERANCE UNLESS OTHERWISE SPECIFIED                                                             | ±0.1         |
| ANGULAR TOLERANCE                                                                                | ±2°          |

| THIRD ANGLE PROJECTION |               |
|------------------------|---------------|
| DO NOT SCALE           | USE MATH DATA |

**DELPHI**  
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE  
WARREN, OH  
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|       |            |        |
|-------|------------|--------|
| APV01 | N. VEROARA | 06JN96 |
| APV02 | T. STEELE  | 08JN96 |
| APV03 | S.C. HSIEH | 28JN96 |
| APV04 |            |        |
| APV05 |            |        |

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI (044990)

DRAWING NAME  
TAXI TERM M GT 280 SEALED

DRAWING NUMBER  
15304726

|      |       |          |          |      |     |     |
|------|-------|----------|----------|------|-----|-----|
| SIZE | SCALE | FRAME NO | SHEET NO | STG  | REV | N/P |
| A0   | 10:1  | 1        | 1        | OF 1 | R   | 16  |