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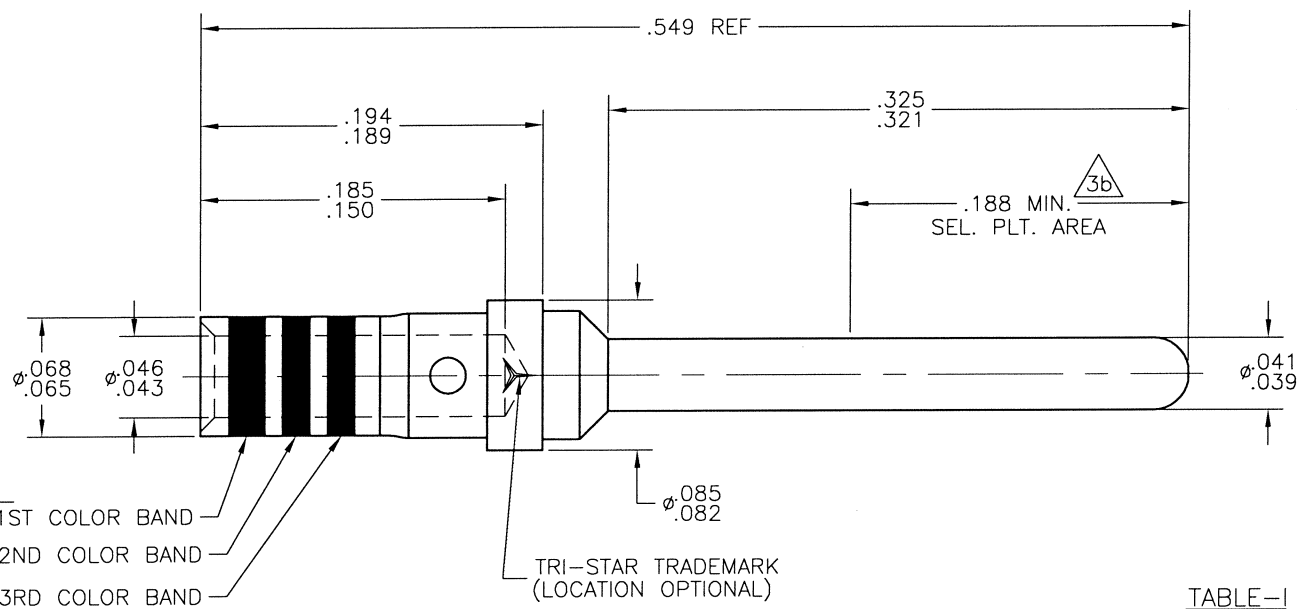
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REV J SH 1 DWG NO. 3**-2020-055-*

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REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPD
	G	REVISED PER E.O. 19840	9/3/09	LBO
	H	REVISED PER E.O. 20239	4/26/10	LBO
	J	REVISED PER E.O. 23186	5-5-15	LBO



SEE TABLE-I

4. CRIMP TOOL DATA:
BASIC CRIMP TOOL - M22520/2-01
POSITIONER - M22520/2-08

3 FINISH:

a). GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, .000050 MIN. THK. OVER .000040 MIN. THK. NICKEL PLATE PER SAE-AMS-QQ-N-290

b). OVERALL PLATING: GOLD FLASH PER MIL-DTL-45204, TYPE I, OVER .000040 MIN. THK. NICKEL PLATE PER AMS-QQ-N-290

SELECTIVE PLATING: GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, .000050 MIN. THK.

2 MATERIAL: SUITABLE COPPER ALLOY PER AS39029.

1. www.carlisleit.com

NOTES: (UNLESS OTHERWISE SPECIFIED)

TABLE-I

MILITARY PART NUMBER	TRI-STAR PART NUMBER	FINISH	COLOR CODING			TSEI LOGO
			1ST	2ND	3RD	
AS39029/64-369	317-2020-055		ORANGE	BLUE	WHITE	YES
	317-2020-055-L					
	31A-2020-055		RED	RED	NONE	
	329-2020-055		NONE			NONE

SALES DRAWING

QTY REQD	FSOM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	ITEM NO.
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:		CONTRACT NO.			
ANGLES .XX .XXX ±30' ±.01 ±.005		RATING:			
DO NOT SCALE DRAWING		APPROVALS DATE			
MATERIAL: TREATMENT: FINISH:		DRAWN: L. PABLO 8-2-99			
2 3		CHECKED: M.T. 8-12-99			
REF:		APPROVED: B.H. 8-13-99			
NEXT ASSEMBLY USED ON		APPROVED: L.K. 8-13-99			
APPLICATION		SCALE: NONE			
		CAGE CODE 55104			
		DWG NO. 3**-2020-055-*			
		REV J			
		SHEET 1 OF 1			

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CONTACT, ELECTRICAL
CONNECTOR, PIN,
CRIMP REMOVABLE, #20

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