

CUSTOMER DRAWING

REVISIONS

ECN 49301

A J J L C ECN 51534

THIS DRAWING TO BE INTERPRETED PER ASME Y 14.5M - 1994

"LLSTATION"

COMPANY CONFIDENTIAL

DATE DRAWN BY TOLERANCE UNLESS OTHERWISE SPECIFIED RJB 5-12-04

2 OF 2

DATE

DATE

5-25-04

5-25-04

10:1

SCALE

DECIMALS

XX

XXX.

MATL

FINISH

CHECKED BY

APPROVED BY

RJB

RELEASE DATE

U/M INCH

CONNECTIVITY SOLUTIONS TITLE JACK ASSEMBLY SURFACE MOUNT END LAUNCH

SMA

DRAWING NO. SHEET) – 142-0751-871/880

CONTACT .030 DIAMETER.

MATING TORQUE: 7-10 INCH POUNDS MAX

CABLE HEX CRIMP SIZE: NOT APPLICABLE

CABLE RETENTION: NOT APPLICABLE

COUPLING NUT RETENTION: NOT APPLICABLE

CONTACT RETENTION: 6 LBS MIN AXIAL FORCE CABLE ACCEPTABILITY: NOT APPLICABLE

COUPLING PROOF TORQUE: 15 INCH POUNDS MAX

.250 (6.35)

.281 (7.13) -

-.431 (10.95) MINIMUM-

ASSEMBLY PROCESS OR SPECIFIC ELECTRICAL

* NOTE: THIS PATTERN IS FOR REFERENCE ONLY.

OR MECHANICAL REQUIREMENTS.

PATTERN MAY VARY DEPENDING ON

DURABILITY: 500 CYCLES MIN ENVIRONMENTAL: (MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-PRF-39012) THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C

CORROSION: MIL-STD-202, METHOD 101, CONDITION B SHOCK: MIL-STD-202, METHOD 213, CONDITION I VIBRATION: MIL-STD-202, METHOD 204, CONDITION D

2. PLATING THICKNESS MEASURED ON BODY TOP SURFACE AND