

4

3

2

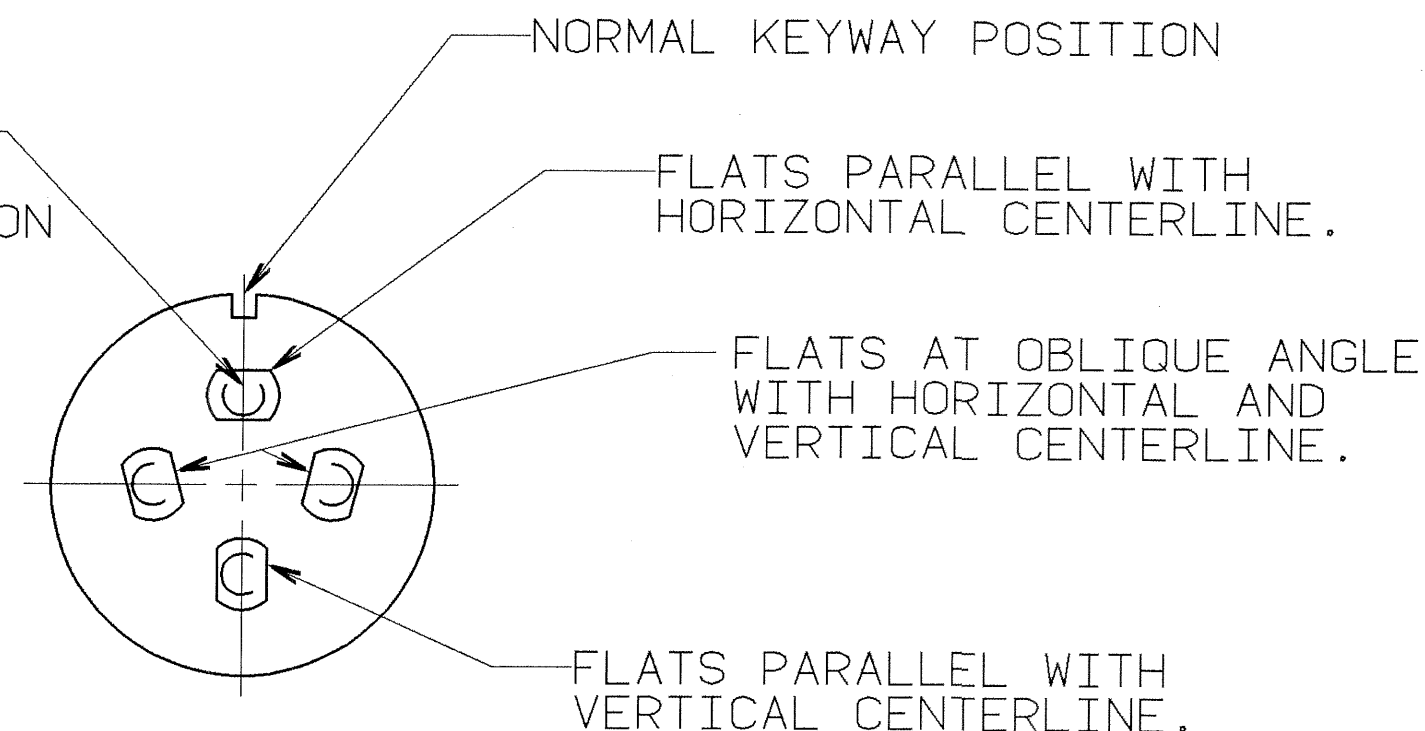
1

BCO ASSEMBLY NUMBER	AMPHENOL ASSEMBLY NUMBER	A DIA +.000 -.005	B +.020 -.025	C +.020 -.025	INSERT ARRANGEMENT
10-825800-()	97- 8S -()	.283	.310	.865	L-22208-()
10-825801-()	-10S -()	.355			L-22210-()
10-825802-()	-10SL-()	.502			L-22211-()
10-825803-()	-12S -()	.518			L-22212-()
10-825804-()	-12SL-()	.605			L-22202-()
10-825805-()	-12 -()	.518	.525	1.270	L-22213-()
10-825806-()	-14S -()	.583	.310	.865	L-22214-()
10-825807-()	-14 -()	.583	.525	1.270	L-22215-()
10-825808-()	-16S -()	.697	.310	.865	L-22216-()
10-825809-()	-16 -()	.697	.525	1.270	L-22217-()
10-825810-()	-18 -()	.825			L-22218-()
10-825811-()	-20 -()	.970			L-22220-()
10-825812-()	-22 -()	1.073			L-22222-()
10-825813-()	-24 -()	1.205			L-22224-()
10-825814-()	-28 -()	1.428			L-22228-()
10-825815-()	-32 -()	1.687	.587	1.332	L-22232-()
10-825816-()	-36 -()	1.885	.587	1.332	L-22236-()
10-825817-()	-40 -()	2.115	.587	1.332	L-22240-()

10-825818/819

NOT AVAILABLE

DIRECTION OF
SOLDERWELL CUTOUT
RELATIVE TO POSITION
OF LOCATING FLATS.



VIEW AT D

REAR INSERT REMOVED

SEE INDIVIDUAL DRAWINGS

10-825800-1P	10-825806-AGP	10-825813-ABP
10-825801-2P	10-825806-4P	10-825813-20P
10-825802-ADP	10-825808-AAP	10-825813-22P
10-825802-AEP	10-825808-3P	10-825816-ABP
10-825803-AAP	10-825808-4P	10-825816-ABS
10-825803-ABP	10-825808-6P	
10-825803-ADP	10-825809-11P	
10-825803-4P	10-825810-AAS	
10-825803-6P	10-825810-AAP	
10-825804-AAP	10-825810-5P	
10-825805-5P	10-825810-9P	
10-825806-AAP	10-825810-16P	
10-825806-ABP	10-825810-16S	
10-825806-ACP	10-825810-29P	
10-825806-AFP	10-825811-13S	

4. FOR INSERT ARRANGEMENT DATA AND ALTERNATE INSERT POSITIONS, L-22202-() THRU L-22240-().

3. TO COMPLETE INSERT ARRANGEMENT NUMBER, ADD APPLICABLE INSERT ARRANGEMENT SUFFIX TO BASE NUMBERS LISTED ABOVE.

2. TO COMPLETE ASSEMBLY NUMBER, ADD APPLICABLE INSERT ARRANGEMENT SUFFIX AND INSERT POSITION LETTER TO BASE NUMBERS LISTED ABOVE.

CONTACT STYLE	INSERT POSITION NORMAL	W	X	Y	Z
PIN	P	G	I	K	M
SOCKET	S	H	J	L	N

1. INSERTS ARE TO BE HELD TOGETHER WITH TAPE.

NOTES:

THE USE OF THIS DOCUMENT IS UNLIMITED.
HOWEVER, DOCUMENTS REFERENCED HEREON
MAY CONTAIN LIMITED RIGHTS DATA.

N/A
N/A
NEXT ASSEMBLY

5. ASSEMBLIES CONTAINING CONTACT SIZES 0, 4, 8 & 12 SHALL HAVE CONTACTS ASSEMBLED WITH SOLDERWELL CUTOUT FACING THE DIRECTION INDICATED RELATIVE TO POSITION OF LOCKING FLATS.

UNLESS OTHERWISE SPECIFIED
LINEAR DIMENSIONS ARE IN
INCHES.

TOLERANCES: .XXX±.010,
.XX ±.03, .X ±.1,
ANGLES ±2°.

OTHER STANDARDS PER 9-3800
AND DOD-D-1000.

NOTE REF. =



3	SEE PARTS LIST			CONTACT	
2	I		10-825820/39-()P	PIN INSERT, FRONT	
2	I		10-825820/39-()S	SOCKET INSERT, FRONT	
1	I		10-825840/59-()P	PIN INSERT, REAR	
1	I		10-825840/59-()S	SOCKET INSERT, REAR	
FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
PARTS LIST					
SPECIFICATIONS		SIGNATURES		DATES	
MATERIAL SPEC.		PREPARED		9/25/87	
N/A		CODINGTON		10/20/87	
		CHECKED			
		CARR			
		MATERIAL			
PROCESS SPEC.		APPROVED		10/20/87	
N/A		CARR			
		APPROVED			
		HAYNER			
		1ST PART NO.			
SIZE		FSCM NO.		REV.	
C		77820		B	
SCALE		NONE		SHEET	
		WT.		N/A	
		REF		N/A	
		SHEET		N/A	

COMPUTER GENERATED DRAWING.

000000000

01298

TAB.

10-825800/819