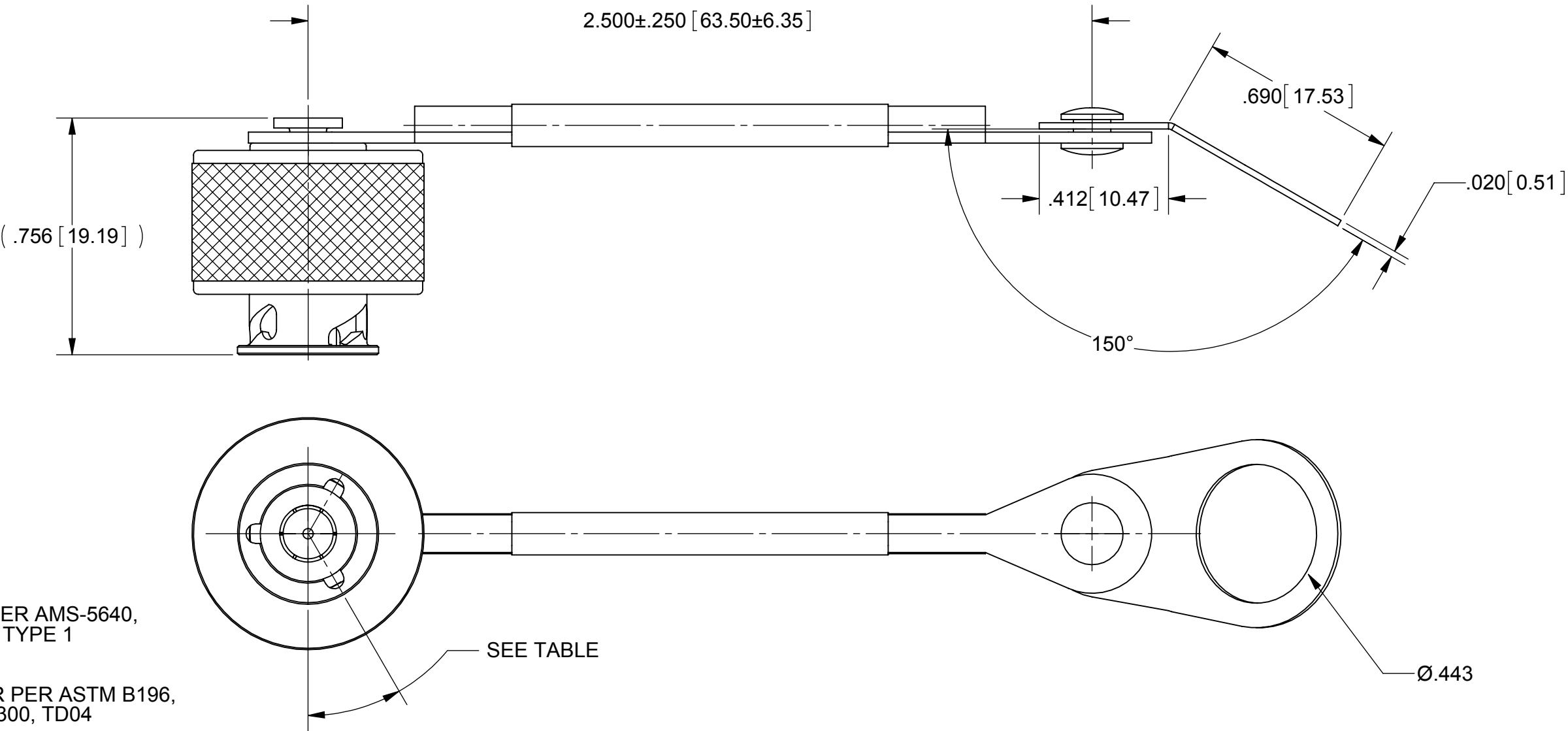


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
04	PRELIMINARY	06/11	



MATERIAL:

BODY, WASHER,
COUPLING NUT &
RIVET:

STAINLESS STEEL PER AMS-5640,
ALLOY UNS S30300, TYPE 1

LOCK RING &
CONTACT:

BERYLLIUM COPPER PER ASTM B196,
ALLOY No. UNS C17300, TD04

SPRING:

STAINLESS STEEL PER ASTM A313, TYPE 631
ALLOY UNS S17700

GASKET:

VITON RUBBER PER AMS 3216

WIRE ASSEMBLY:

TEFLON COATED WIRE ROPE

FINISH:

BODY, WASHER,
COUPLING NUT,
RIVET & SPRING:

PASSIVATED PER AMS-2700.

LOCK RING &
CONTACT:

GOLD PER ASTM B488, TYPE II,
CODE C, CLASS 1.27, OVER NICKEL
PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

MATERIAL:	SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: X° $\pm 1^{\circ}0'$ X°X' $\pm 15'$ DECIMAL: .X $\pm .030$.XX $\pm .010$.XXX $\pm .005$ INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63-MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409	
FINISH:	SEE NOTES				
SURFACE AREA:	N/A				
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		THIRD ANGLE PROJECTION	DRAWN: DAL 03/19/10	TITLE: ZMA MOPP DUST CAP W/ WIRE ROPE	
			CHECKED:		
			APPROVED:	SIZE B CAGE CODE 95077 DWG. NO. SF8711-60098-60099	
				SCALE: 2.5:1	SHEET 1 OF 1