

# 4DLCD-144-128-128-SQ-NT-NM-300-S

- 1.44" TFT-LCD
- Colour active matrix TFT-LCD module



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# **Revision History**

REVISION	DATE	COMMENT	REMARKS
1.0	04/03/2018	Initial Draft	Initial Draft Version

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### 1. General Specification

**4DLCD-144-128-SQ-NT-NM-300-S** is a colour active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a colour TFT-LCD panel, driver IC, FPC and a back light unit. The module display area contains 128 x 128 pixels. This product accords with RoHS environmental criterion.

	ITEM	CONTENTS	UNIT
LCD Type		TFT / Transmissive / Normally white	
Size		1.44	Inch
Viewing Direction		6:00 (without image inversion)	O'Clock
Gray Scale	Inversion Direction	12:00	O'Clock
LCD (W × H	<del>1</del> )	30 x 33.03	mm <sup>2</sup>
Active Area	(W×H)	25.5 × 26.5	mm <sup>2</sup>
Dot Pitch (V	V × H)	0.1992 × 0.207	mm <sup>2</sup>
Number of	Dots (Pixels)	128RGB) × 128	
Driver IC		ST7735S	
Backlight T	уре	2 LEDs	
Surface Luminance	4DLCD-144-128-128- SQ-NT-NM-300-S	300 (typical)	cd/m <sup>2</sup>
Interface Ty	/pe	SPI	
Color Depth	า	262K	
Pixel Arran	gement	RGB Vertical Stripe	
Surface Tre	eatment	AG	
Input Voltag	ge	2.8 (typical)	V
With/Without TP		4DLCD-144-128-128-SQ-NT-NM-300-S	
Weight	-	-	g

Note 1: RoHS compliant

Note 2: LCD weight tolerance: ± 5%.

#### **Part Number Details:**

NT - Non Touch

RP - Resistive Touch

**CP - Capacitive Touch** 

EAR - Metal or Plastic EARs

CLB - Glass Cover Lenz Bezel

NM - No Mounting

L - LVDS

D - MIPI/DSI

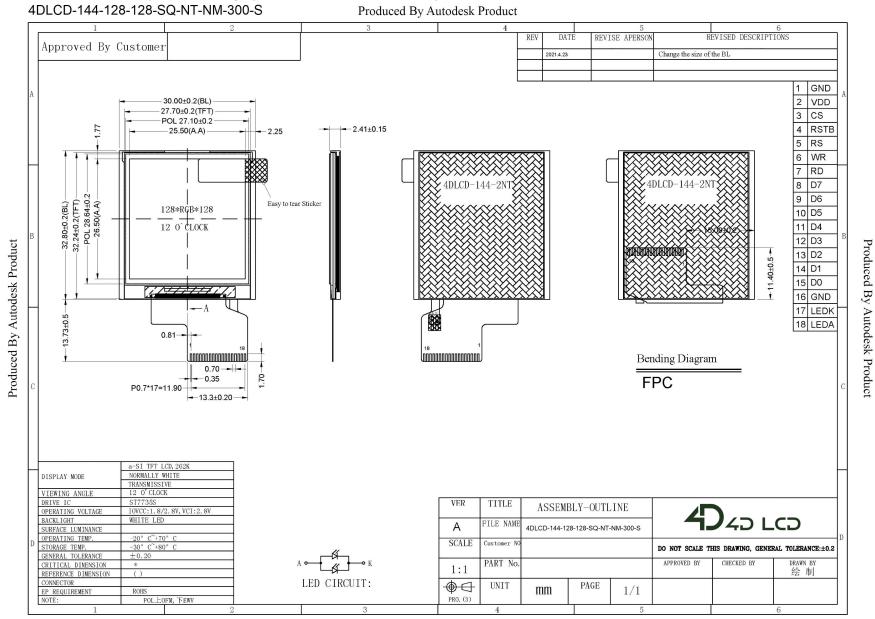
R - RGB

S - SPI

M8 - MCU 8bit

M16 - MCU 16bit

### 2. TFT LCD Display Drawing (Non Touch Version)



Produced By Autodesk Product

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# 3. Absolute Maximum Ratings

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply Voltage for LCD Logic	VDD/VCC	-0.3	4.6	V
Supply Voltage for TP Logic	VDD/VCC-VSS	-	-	V
Input Voltage for Logic	VIN	VSS-0.5	VDD	<b>V</b>
LED forward voltage (each LED)	IF	-	25	mA
Operating Temperature	Тор	-20	70	°C
Storage Temperature	Тѕт	-30	80	°C
Humidity	RH	-	90% (Max 60°C	RH

### 4. Electrical Characteristics

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Power Voltage	VDD/DCC	2.6	2.8	3.3	V
Input Current	IVDD	-	-	-	mA
Input Voltage 'H' Level	ViH	0.7 VDD	-	VDD	V
Input Voltage 'L' Level	VIL	0	1	0.3 VDD	V

## 5. Electro-Optical Characteristics

ITEM		SYM	CONDITION	MIN	TYP	MAX	UNIT	REMARI
Response Time		Tr+Tf	θ=0	-	-	32	ms	Figure 1 (4)
Contrast Ratio		Cr	0	400	600	1	-	Figure 2 (1)
Luminance Unif	ormity	δ WHITE	Ø=0	-	50	-	%	Figure 2 (3)
Surface Luminance		Lv	NMLCD-14412812	150		cd/m2	Figure 2 (2)	
			Ø = 90°	ı	60	-	deg	g Figure 3 (6)
Viouing Angle Per	200	θ	Ø = 270°	ı	60	1	deg	
Viewing Angle Rar	ige	ð	Ø = 0°	ı	60	1	deg	
			Ø = 180°	-	60	-	deg	
	Red	х		-0.02	0.626	+0.02		
	Neu	у		-0.02	0.310	+0.02		
	Green	x	θ=0°	-0.02	0.296	+0.02		
CIE (x,y) Cromaci		у	ø=0°	-0.02	0.518	+0.02		Figure 2 (5)
	Blue	х	Ta=25	-0.02	0.142	+0.02		Figure 2 (5)
	blue	у		-0.02	0.141	+0.02		
	White	х		-0.02	0.295	+0.02		
	vviille	у		-0.02	0.327	+0.02		

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### 6. Backlight Characteristics

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Voltage for LED backlight	Vı	-	3.2	3.4	V
Current for LED backlight	lı	-	40	50	mA
LED Life Time	-	30000	-	-	Hrs

Note: The LED life time is defined as the module brightness decrease to 50% original brightness

at Ta=25°C. Note 1: Contrast Ratio(CR) is defined mathematically as below, for more information

Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

**Note 2**: Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information, see Figure 2.

Lv = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

**Note 3**: The uniformity in surface luminance  $\delta$  WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information, see Figure 2.

δ WHITE = Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

**Note 4**: Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see FIG 1. The test equipment is Autronic-Melchers ConoScope series.

**Note 5**: CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

**Note 6**: Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information, see Figure 3.

**Note 7**: For viewing angle and response time testing, the testing data is based on Autronic-Melchers ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCONs BM-5 photo detector.

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Figure 1. The definition of response time

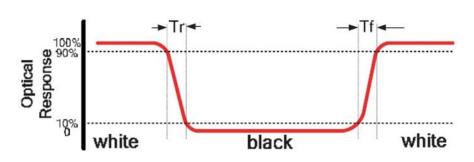


Figure 2. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A: 5 mm B: 5 mm H,V: Active Area Light spot size Ø=5mm, 500mm distance from the LCD surface to detector lens measurement instrument is TOPCON's luminance meter BM-5

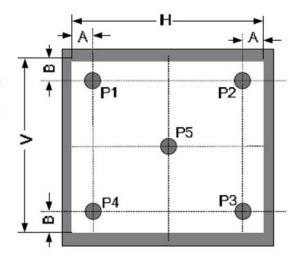
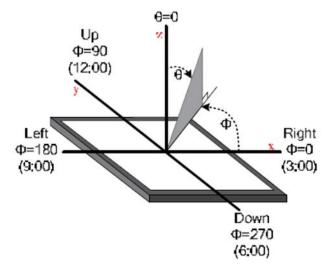


Figure 3. The definition of viewing angle



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# 7. Interface Descriptions

### 7.1. LCD Interface

PIN NO.	SYMBOL	DESCRIPTION	REMARK
1	LEDA	Anode of LED Backlight	
2	LEDK	Cathode1 of LED Backlight	
3	RESET	Reset input signal	
4	DC	Serves as command or parameter select	
5	SDA	serial input/output signal in serial interface	
6	NC	No Connect	
7	SCL	Serial interface clock	
8	CS	Chip select input pin	
9	VCC	Power supply	
10	GND	Ground	
11	NC	No Connect	
12	NC	No Connect	
13	NC	No Connect	
14	NC	No Connect	

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#### 8. Initialisation Code

```
LCD_RESET=1;
Delayms (1);
                       //Delay 1ms
LCD_RESET=0;
Delayms (1);
                       //Delay 1ms
LCD RESET=1;
Delayms (120);
                        //Delay 120ms
//-----End ST7735S Reset Sequence -----//
WriteComm(0x11); //Sleep out
Delayms (120);
              //Delay 120ms
//-----ST7735S Frame rate-----//
WriteComm(0xB1); //Frame rate 80Hz
WriteData(0x02);
WriteData(0x35);
WriteData(0x36);
WriteComm(0xB2); //Frame rate 80Hz
WriteData(0x02);
WriteData(0x35);
WriteData(0x36);
WriteComm(0xB3); //Frame rate 80Hz
WriteData(0x02);
WriteData(0x35);
WriteData(0x36);
WriteData(0x02);
WriteData(0x35);
WriteData(0x36);
//------End ST7735S Frame rate-----//
WriteComm(0xB4); //Dot inversion
WriteData(0x03);
               -------ST7735S Power Sequence-----//
WriteComm(0xC0);
WriteData(0xA2);
WriteData(0x02);
WriteData(0x84);
WriteComm(0xC1);
WriteData(0xC5);
WriteComm(0xC2);
WriteData(0x0D);
WriteData(0x00);
WriteComm(0xC3);
WriteData(0x8D);
WriteData(0x2A);
WriteComm(0xC4);
WriteData(0x8D);
WriteData(0xEE);
//------End ST7735S Power Sequence-----//
WriteComm(0xC5); //VCOM
WriteData(0x03);
WriteComm(0x36); //MX, MY, RGB mode
WriteData(0xC8);
```

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```
//-----ST7735S Gamma Sequence-----//
WriteComm(0XE0);
WriteData(0x12);
WriteData(0x1C);
WriteData(0x10);
WriteData(0x18);
WriteData(0x33);
WriteData(0x2C);
WriteData(0x25);
WriteData(0x28);
WriteData(0x28);
WriteData(0x27);
WriteData(0x2F);
WriteData(0x3C);
WriteData(0x00);
WriteData(0x03);
WriteData(0x03);
WriteData(0x10);
WriteComm(0XE1);
WriteData(0x12);
WriteData(0x1C);
WriteData(0x10);
WriteData(0x18);
WriteData(0x2D);
WriteData(0x28);
WriteData(0x23);
WriteData(0x28);
WriteData(0x28);
WriteData(0x26);
WriteData(0x2F);
WriteData(0x3B);
WriteData(0x00);
WriteData(0x03);
WriteData(0x03);
WriteData(0x10);
//-----End ST7735S Gamma Sequence-----//
WriteComm(0x3A); //65k mode
WriteData(0x05);
WriteComm(0x29); //Display on
WriteComm(0x2C);
}
```

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## 8.1. Timing Chart

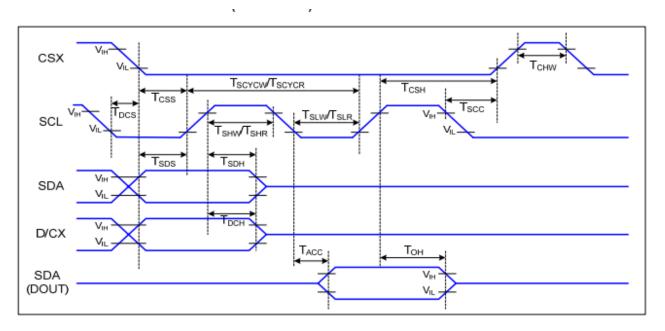


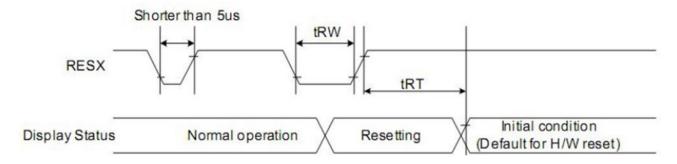
Figure 7 4-line Serial Interface Timing

Ta=25 °C, VDDI=1.65~3.7V, VDD=2.5~4.8V

Signal	Symbol	Parameter	MIN	MAX	Unit	Description
	TCSS	Chip Select Setup Time (Write)	45		ns	
	TCSH	Chip Select Hold Time (Write)	45		ns	
CSX	TCSS	Chip Select Setup Time (Read)	60		ns	
	TSCC	Chip Select Hold Time (Read)	65		ns	
	TCHW	Chip Select "H" Pulse Width	40		ns	
	TSCYCW	Serial Clock Cycle (Write)	66		ns	Maita Caramand 9
	TSHW	SCL "H" Pulse Width (Write)	15		ns	-Write Command & Data Ram
SCL	TSLW	SCL "L" Pulse Width (Write)	15		ns	Data Raili
SOL	TSCYCR	Serial Clock Cycle (Read)	150		ns	Danid Carrana d 0
	TSHR	SCL "H" Pulse Width (Read)	60		ns	-Read Command & Data Ram
	TSLR	SCL "L" Pulse Width (Read)	60		ns	Data Raili
D/CX	TDCS	D/CX Setup Time	10		ns	
DICX	TDCH	D/CX Hold Time	10		ns	
OD A	TSDS	Data Setup Time	10		ns	
SDA	TSDH	Data Hold Time	10		ns	For Maximum CL=30pF
(DIN) (DOUT)	TACC	Access Time	10	50	ns	For Minimum CL=8pF
(0001)	ТОН	Output Disable Time	15	50	ns	

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### 8.2. Reset Timing

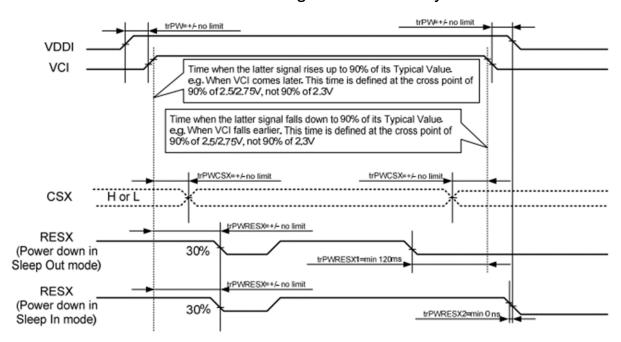


SIGNAL	SYMBOL	PARAMETER	MIN	MAX	UNIT
	tRW	Reset low pulse width	10	-	us
RESET	4DT	Doost complete time	-	5 (note1)	ms
	tRT Reset complete time		-	120 (note2)	ms

**Note 1**: When reset applied during SLPIN mode **Note 2**: When reset applied during SLPOUT mode.

### 8.3. Power On Sequence

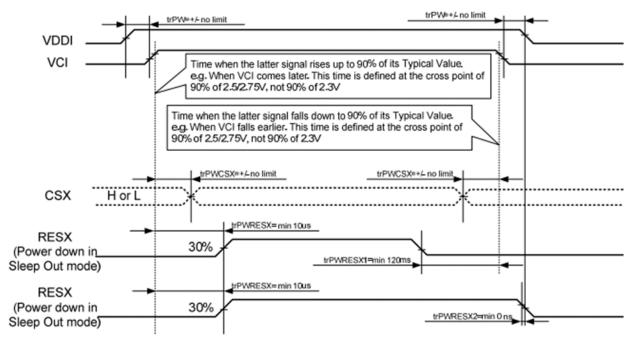
### 8.3.1. Case 1 - RES line is held High or Unstable by Host at Power ON



trPWRESX1 is applied to RESX falling in the Sleep Out Mode trPWRESX2 is applied to RESX falling in the Sleep In Mode

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### 8.3.2. Case 2 - RES line is held Low by Host at Power ON



trPWRESX1 is applied to RESX falling in the Sleep Out Mode trPWRESX2 is applied to RESX falling in the Sleep In Mode

#### 8.4. Power-off Sequence - Uncontrolled Power Off

Uncontrolled power off is a situation where power is removed unexpectedly, e.g. a battery powering a device is disconnected without using the controlled power off sequence. There will not be any damage to the display module, nor will the display module cause any damage to the host. During an uncontrolled power off event, ILI9341V will force the display to blank its content and there will not be any further abnormal visible effects on the display after 1 second of the power being removed. The display will remain blank until the Power On Sequence occurs.

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# 9. Reliability Test

No.	SYMBOL	TEST CONDITION	REMARK
		80°C±2°C 96H	
1	High Temperature Storage	Restore 2H at 25°C	
		Power off	
		-30°C±2°C 96H	
2	Low Temperature Storage	Restore 2H at	
		25°C Power off	
3	High Temperature Operation	70°C±2°C 96H	
3	Tilgit Temperature Operation	Power on	
4	Low Temperature Operation	-20°C±2°C	
	Low Temperature Operation	96H Power	After test cosmetic and
		60°C±2°C	electrical defects should not happen.
5	High Temperature & Humidity Operation	90%RH 96H	
		Power on	
		-20°C←→25°C←→70°C	
		30min 5min 30min	
6	Temperature Cycle	After 10 cycles, restore 2H at 25°C Power off	
7	Vibration Test	10Hz~150Hz, 100m/s², 120mir	
8	Shock Test	Half-sinewave, 300m/s <sup>2</sup> , 11ms	
	55		

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### 10. Precautions for Using LCD Module

#### 10.1. Handing Precautions

- (1) The display panel is made of glass. Do not subject it to a mechanical shock or impact by dropping it.
- (2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.
- (3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- (5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten a cloth with one of the following solvents:
  - Isopropyl alcohol
- (6) Ethyl alcohol
- (6) Solvents other than those above mentioned may damage the polarizer.

Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- (7) Extra care to minimize corrosion of the electrode. Water droplets, moisture condensation or a current flow in a high-humidity environment accelerates corrosion of the electrode.
- (8) Install the LCD Module by using the mounting holes. When mounting the LCD Module, make free fit is

twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.

- (9) Do not attempt to disassemble or process the LCD Module.
- (10) NC terminal should be open. Do not connect anything.
- (11) If the logic circuit power is off, do not apply the input signals.
- (12) To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - Be sure to ground the body when handling he LCD Module.
  - Tools required for assembling, such as soldering irons, must be properly grounded.
- To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.
- -The LCD Module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated.

### 10.2. Storage Precautions

When storing The LCD Module, avoid exposure to direct sunlight of fluorescent lamps. Keep the modules in bags (avoid high temperature/ high humidity and low temperatures below 0ć). Whenever possible, the LCD Module should be stored in the same conditions in which they were shipped from our company.

#### 10.3. Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low

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temperature.

If the LCD Module have been operating for a long time showing the same display patterns the display patterns may

remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status

can be recovered by suspending use for some time. It should be noted that this phenomenon does not adversely affect

performance reliability.

To minimize the performance degradation of the LCD Module resulting from destruction caused by static electricity etc. exercise care to avoid holding the following sections when handling the modules.

- Exposed area of the printed circuit board.
- Terminal electrode sections.

### 11. Legal Information

4D LCD makes no warranty, either expressed or implied with respect to any product, and specifically disclaims all other warranties, including, without limitation, warranties for merchantability, non-infringement and fitness for any particular purpose. Information about device are the property of 4D LCD and may be the subject of patents pending or granted. It is not allowed to copy or disclosed this document without prior written permission.

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