

How to Assemble a Speakerlatch Connector

Step 1: Slide the boot **(1)** and the strain relieving insert **(2)** over the unterminated end of the cable and push them back out of your way.

Step 2: Strip the jacket of your cable back 20mm and strip the insulation on your conductors back 8mm.

(Max conductor O.D. 2.75 mm)

Step 3: Using a small phillips head screwdriver, unscrew the terminals on the contact housing **(3)**.

Step 4: Insert the conductors into the proper terminals following the polarity markings in **Fig. B** and then fasten the screw clamps with a screwdriver.

Step 5: Slide the insert **(2)** back up the cable to meet the contact housing **(3)**. Align the cutouts on the insert with the cutouts on the contact housing.

Step 6: Align the internal keyways to slide the contact housing **(3)** and the strain relief **(2)** into the housing **(4)**.

Step 7: Side the boot **(1)** back up the cable and twist it onto the housing **(4)**. Tighten the boot **(1)** with a wrench.

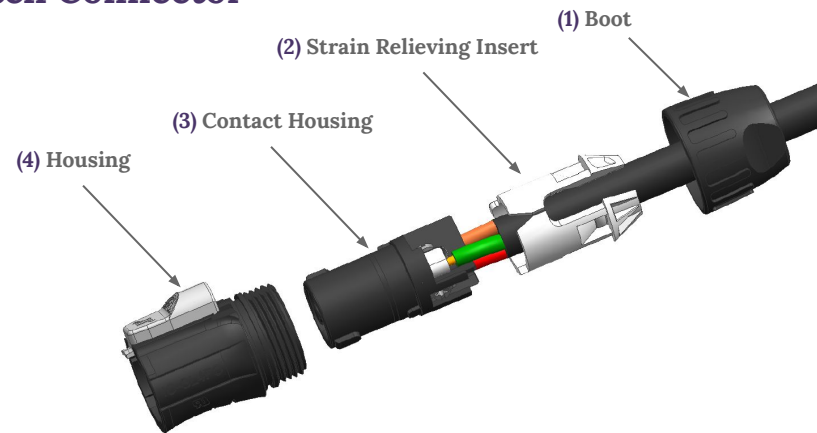
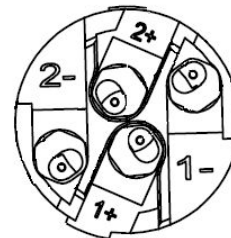


Fig. B:



Polarity markings

Pieces Included in Package:

Housing
Contact Housing
Plastic Strain Relief
Boot

Other Tools You Will Need:

Small Phillips Head Screwdriver
Wrench
Cable and Insulation Stripper
Unterminated Speaker Cable