

PIC18F27/47/57Q83 Silicon Errata and Data Sheet Clarifications

PIC18F27/47/57Q83



The PIC18F27/47/57Q83 devices that you have received conform functionally to the current device data sheet (DS40002265C), except for the anomalies described in this document.

The silicon issues discussed in the following pages are for silicon revisions with the Device and Revision IDs listed in the table below.

The errata described in this document will be addressed in future revisions of the PIC18F27/47/57Q83 silicon.

Note: This document summarizes all silicon errata issues from all revisions of silicon, previous as well as current.

Table 1. Silicon Device Identification

| Part Number | Device ID | Revision ID | | | |
|-------------|-----------|-------------|--------|--------|--------|
| | | B3 | B4 | B5 | C0 |
| PIC18F27Q83 | 0x9909 | 0xA043 | 0xA044 | 0xA045 | 0xA080 |
| PIC18F47Q83 | 0x990A | 0xA043 | 0xA044 | 0xA045 | 0xA080 |
| PIC18F57Q83 | 0x990B | 0xA043 | 0xA044 | 0xA045 | 0xA080 |



Important: Refer to the **Device/Revision ID** section in the current “PIC18-Q83/84 Family Programming Specification” (DS40002137) for more detailed information on Device Identification and Revision IDs for a specific device.

Table 2. Silicon Issue Summary

| Module | Feature | Item No. | Issue Summary | Affected Revisions | | | |
|--|---|----------|---|--------------------|----|----|----|
| | | | | B3 | B4 | B5 | C0 |
| UTMR | Hardware Reset condition | 1.1.1 | Reset does not happen at period match when the prescaler > 0 | X | | | |
| | Level-triggered ERS Start/Reset condition | 1.1.2 | Dead zone exists in level-triggered Start/Reset condition when an ERS signal is generated due to an SFR access | X | X | X | X |
| | Hardware Reset condition | 1.1.3 | Reset does not happen at period match when the prescaler > 0 and the timer stops at period match (includes One Shot mode) | X | X | X | X |
| | Pulse output | 1.1.4 | Pulse output does not occur at period match when the prescaler = 1 | | X | X | X |
| | Clear Command | 1.1.5 | Clear Command may not work properly | X | X | X | X |
| I ² C | Start and Stop Interrupt Function | 1.2.1 | The I ² C Start and/or Stop flags may be set when I ² C is enabled | X | X | X | X |
| SMT | Reset Bit | 1.3.1 | SMT Stops working if RST is set while prescaler setting is not zero | X | X | X | X |
| ADCC with Context | Double Sample Conversions | 1.4.1 | An unexpected acquisition time is added between the first and second conversion | X | X | X | X |
| PIC18 Core | FSR Shadow Registers | 1.5.1 | FSR shadow registers are not writable | X | X | X | X |
| UART | Stop bit | 1.6.1 | TXDE signal may go low before the STOP bit has been entirely transmitted | X | X | X | X |
| ICD | Single-Step Function (SSTEP) | 1.7.1 | Single Step function does not execute at Software Breakpoint | X | X | X | X |
| PWM | PWM Mode | 1.8.1 | Wrong Duty Cycle for CCP Module | X | X | X | X |
| ICSP™ | Low-Voltage Programming (LVP) | 1.9.1 | Low-Voltage Programming is not possible when V _{DD} is below BORV while BOR is enabled | X | X | X | X |
| CAN | Masks/Filters | 1.10.1 | Filters 8-11 will erroneously accept incoming messages with SID of 0x000 | X | X | X | |
| Note: Only those issues indicated in the last column apply to the current silicon revision. | | | | | | | |

1. Silicon Errata Issues

NOTICE

This document summarizes all silicon errata issues from all revisions of silicon, previous and current. Only the issues indicated by the bold font in the following tables apply to the current silicon revision.

1.1 Module: Universal Timer (UTMR) Module

1.1.1 Reset Does Not Happen at Period Match When the Prescaler > 0

When the prescaler > 0 and a hardware-based Reset event is selected (RESET = 'b01 or 'b10 or 'b11), the timer does not reset at period match.

Work around

1. Use prescaler = 0, or
2. When using prescaler > 0, clear the timer in software using the CLR command at every PR match interrupt.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | | | |

1.1.2 Dead Zone Exists in Level-Triggered Start/Reset Condition When an ERS Signal Is Generated Due to an SFR Access

When a level-triggered Start/Reset condition (START = 'b11 or RESET = 'b01) is triggered by an ERS signal generated by an SFR access such as TUxyPRL_Write or TUxyTMRL_Read or TUxyCRL_Read (TUxyERS = 0x3E or 0x3F), there exists a dead zone in which subsequent SFR accesses will be missed. This dead zone is the period between the ZIF flag being set and the timer starting to count again. This can be monitored by checking either the RUN status bit or the level output of the timer.

Work around

The user must wait for the timer to start counting before accessing the period, counter and capture registers again.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.1.3 Reset Does Not Happen at Period Match When the Prescaler > 0 and the Timer Stops at Period Match

When the prescaler > 0 and the timer is configured to reset at a hardware-based event (RESET = 'b01 or 'b10 or 'b11) and stop at period match (STOP = 'b11), the timer stops at period match but does not reset (no pulse output occurs and ZIF interrupt is not generated).

Work around

1. Use prescaler = 0, or
2. When using prescaler > 0, clear the timer in software using the CLR command at every PR match interrupt.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.1.4 Pulse Output Does Not Occur at Period Match When the Prescaler = 1

The timer output pulse will not occur at period match when prescaler = 1.

Work around

Use prescaler = 0 or prescaler > 1 when a pulse output is desired.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| | X | X | X |

1.1.5 Clear Command May Not Work Properly in Asynchronous Mode

When operating in asynchronous mode (CSYNC = 0), setting the Clear Command bit (CLR = 1) may not clear the Timer Counter register value.

Work around

Use the Universal Timer module in synchronous mode (CSYNC = 1) when Clear Command bit (CLR) is being used.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.2 Module: Inter-Integrated Circuit (I²C)**1.2.1 The I²C Start and/or Stop Flags May Be Set When I²C Is Enabled**

When I²C is enabled, erroneous Start and/or Stop conditions may be detected. This can generate erroneous I²C interrupts if enabled.

Work around

Use the following procedure to correctly detect the Start and Stop conditions:

1. Disable the Start and Stop conditions interrupt functions.
2. Enable the I²C module.
3. Wait 250 ns + six instruction cycles ($F_{OSC}/4$).
4. Clear the Start and Stop conditions interrupt flags.
5. Enable the Start and Stop conditions interrupt functions if used.

```

I2CxPIEBits.SCIE = 0;           // Disable Start condition interrupt
I2CxPIEBits.PCIE = 0;           // Disable Stop condition interrupt
I2CxCON0bits.EN = 1;            // Enable I2C
Delay();                         // Wait for 250 ns + 6 instruction cycles ( $F_{OSC}/4$ )
I2CxPIRbits.SCIF = 0;           // Clear the Start condition interrupt flags
I2CxPIRbits.PCIF = 0;           // Clear the Stop condition interrupt flags
I2CxPIEBits.SCIE = 1;           // Enable Start condition interrupt if used
I2CxPIEBits.PCIE = 1;           // Enable Stop condition interrupt if used

```

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.3 Module: Signal Measurement Timer (SMT)

1.3.1 Reset Bit

If the SMT clock prescaler is set to any value other than '00', setting the RST bit will cause the module to stop working. The RST bit will remain at the value '1', the counter will not increment, and no interrupts will be generated. The problem is cleared by turning the module off and on or by performing a device reset.

Work around

Method 1:

Do not set the RST bit; manual reset is usually not required for typical operation because the measurement logic will reset the counter automatically.

Method 2:

Write zero to the counter manually. Either disable the module or the clock before using this method.

Method 3:

Use 1:1 prescaler (PS = 00).

Method 4:

Use the CLKREF subsystem to provide a prescaled clock and set PS = 00.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.4 Module: Analog-to-Digital Converter with Computation and Context Switching (ADC)

1.4.1 Double Sample Conversions

When enabling a Double Sample Conversion (DSEN = 1) with no Precharge time (ADPRE = 0) and no Acquisition time (ADACQ = 0), the maximum number of cycles of acquisition time is inserted prior to the second conversion. The first conversion will be performed as expected with no Precharge time and no Acquisition time. It is only between the first and second conversions where a maximum number of cycles of Acquisition time is performed unexpectedly.

Work around

Method 1:

Disable Double Sample Conversion (DSEN = 0) and perform two single conversions back to back.

Method 2:

If adding acquisition time is acceptable, then select no Precharge time, along with the desired Acquisition time.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.5 Module: PIC18 Core

1.5.1 FSR Shadow Registers Are Not Writable

Writing to the FSR Shadow Registers does not result in accurate values being stored in the registers. Consequently, reading the FSR Shadow Registers after they have been written will return inaccurate data.

Work around

Writes to the FSR shadow registers can be performed safely using the following steps:

1. Save regular FSR2 value into RAM.
2. Write the regular FSR2 with the targeted value minus the computed offset ($IR[6:0] + 1$, see below).
3. Write the shadow FSRxL (data doesn't matter); this will clock the shadow FSR with the FSR computed offset value.
4. Decrement FSR2 value by 1 since FSRxH increments the address by 1 ($IR[6:0]$).
5. Write FSRxH.
6. Restore the regular FSR2 from the stored RAM value.

The FSR shadow should have the value desired and the regular FSR should have the original value.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.6 Module: Universal Asynchronous Receiver Transmitter (UART)

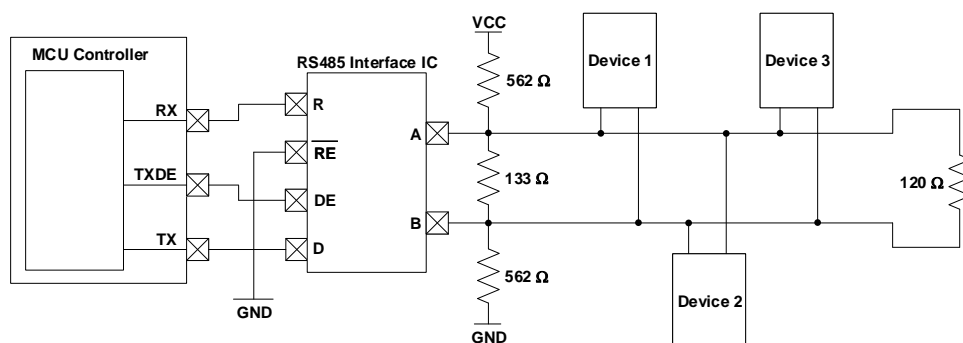
1.6.1 UART TXDE Signal May Go Low before the STOP Bit Has Been Entirely Transmitted

The UART Transmit Drive Enable (TXDE) signal could potentially transition into a low state before the UART STOP bit has been entirely transmitted due to the effects of parasitic capacitance on the TX line. In some applications, this could result in communication being prematurely terminated due to the TXDE bit going low before the STOP bit has had enough time to settle.

Work around

To ensure that the STOP bit settles into its final logic state before the TXDE signal transitions low, a biasing circuit can be implemented. A biasing circuit allows the TX line to either be driven high or low, rather than being left in a floating tri-state mode where prolonged rise or fall times could lead to communication being disrupted. This bias circuit should only be implemented on one end of the serial bus, and a termination resistor should be used on the other end. The figure below shows an example of a bias circuit that can be used to achieve this.

Please note that the resistor values used in this circuit are recommendations and that the actual resistor values required may vary based on the application.



Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.7 Module: In-Circuit Debug**1.7.1 Single Step Function Does Not Execute at SW Breakpoint**

The SW breakpoint occurs, but the SSTEP function does not execute at the breakpoint.

Work around

None.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.8 Module: Pulse-Width Modulation (PWM)**1.8.1 Wrong Duty Cycle for CCP Module**

While in PWM mode and the Timer2 prescaler is configured to 1:1, the duty cycle of the PWM output is as expected. When the Timer2 prescaler is changed to a value other than 1:1 while T2PR = 0 (PWM resolution of two bits), the expected duty cycle is wrong. The corrected duty cycle values are shown in the table below.

Table 1-1. Corrected Duty Cycle Values

| Prescaler/CCPR | 0 | 1 | 2 | 3 | 4 |
|----------------|-----|-----|-----|-----|------|
| 1:1 | 0% | 25% | 50% | 75% | 100% |
| 1:2 | 50% | 75% | 50% | 75% | 100% |
| 1:4...1:128 | 75% | 75% | 75% | 75% | 100% |

Work around

None.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | X |

1.9 Module: Low-Voltage In-Circuit Serial Programming™ (LVP)**1.9.1 Low-Voltage Programming Not Possible**

Low-Voltage Programming is not possible when V_{DD} is below the selected BORV voltage level while BOR is enabled.

Work around**Method 1:**

Disable BOR to use Low-Voltage Programming.

Method 2:

Raise V_{DD} above the selected BORV level while using Low-Voltage Programming.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
|----|----|----|----|

| | | | |
|---|---|---|---|
| X | X | X | X |
|---|---|---|---|

1.10 Module: Controller Area Network (CAN) Module

1.10.1 Filters 8-11 Will Erroneously Accept Incoming Messages With SID of 0x000

When using the CAN RX filters 8-11, any messages where the incoming message after masking is SID 0x000 will trigger a filter match, regardless of the filter ID settings. For example: an incoming message with ID of 0x350 and a mask setting of 0x00F will trigger a filter match regardless of other mask/filter settings. This will occur even if the filter is set to only accept extended IDs.

Work around

If using CAN RX filters 8-11, check the FILHIT bits of C1VECH (or the received message object) upon message reception. If the value of FILHIT is greater than 11, then this error has occurred and the message can be ignored and discarded.

Affected Silicon Revisions

| B3 | B4 | B5 | C0 |
|----|----|----|----|
| X | X | X | |

2. Data Sheet Clarifications

The following typographic corrections and clarifications are to be noted for the latest version of the device data sheet (DS40002265C):

Note: Corrections are shown in **bold**. Where possible, the original bold text formatting has been removed for clarity.

2.1 None

There are no known data sheet clarifications as of this publication date.

3. Appendix A: Revision History

| Doc. Rev. | Date | Comments |
|-----------|---------|---|
| F | 04/2024 | Added silicon revision C0. |
| E | 12/2023 | Added silicon erratum 1.1.5 to UTMR module as well as new errata 1.2.1-1.10.1. Added new errata entry to UTMR module. |
| D | 07/2022 | Added Data Sheet Clarification 2.1. |
| C | 03/2021 | Adding silicon erratum item 1.1.4. |
| B | 01/2021 | Adding silicon erratum item 1.1.3. |
| A | 11/2020 | Initial document release. |

Microchip Information

The Microchip Website

Microchip provides online support via our website at www.microchip.com/. This website is used to make files and information easily available to customers. Some of the content available includes:

- **Product Support** – Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- **General Technical Support** – Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip design partner program member listing
- **Business of Microchip** – Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Product Change Notification Service

Microchip's product change notification service helps keep customers current on Microchip products. Subscribers will receive email notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, go to www.microchip.com/pcn and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Embedded Solutions Engineer (ESE)
- Technical Support

Customers should contact their distributor, representative or ESE for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in this document.

Technical support is available through the website at: www.microchip.com/support

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip products:

- Microchip products meet the specifications contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is secure when used in the intended manner, within operating specifications, and under normal conditions.
- Microchip values and aggressively protects its intellectual property rights. Attempts to breach the code protection features of Microchip product is strictly prohibited and may violate the Digital Millennium Copyright Act.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of its code. Code protection does not mean that we are guaranteeing the product is "unbreakable". Code protection is constantly evolving. Microchip is committed to continuously improving the code protection features of our products.

Legal Notice

This publication and the information herein may be used only with Microchip products, including to design, test, and integrate Microchip products with your application. Use of this information in any other manner violates these terms. Information regarding device applications is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure

that your application meets with your specifications. Contact your local Microchip sales office for additional support or, obtain additional support at www.microchip.com/en-us/support/design-help/client-support-services.

THIS INFORMATION IS PROVIDED BY MICROCHIP "AS IS". MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, AND FITNESS FOR A PARTICULAR PURPOSE, OR WARRANTIES RELATED TO ITS CONDITION, QUALITY, OR PERFORMANCE.

IN NO EVENT WILL MICROCHIP BE LIABLE FOR ANY INDIRECT, SPECIAL, PUNITIVE, INCIDENTAL, OR CONSEQUENTIAL LOSS, DAMAGE, COST, OR EXPENSE OF ANY KIND WHATSOEVER RELATED TO THE INFORMATION OR ITS USE, HOWEVER CAUSED, EVEN IF MICROCHIP HAS BEEN ADVISED OF THE POSSIBILITY OR THE DAMAGES ARE FORESEEABLE. TO THE FULLEST EXTENT ALLOWED BY LAW, MICROCHIP'S TOTAL LIABILITY ON ALL CLAIMS IN ANY WAY RELATED TO THE INFORMATION OR ITS USE WILL NOT EXCEED THE AMOUNT OF FEES, IF ANY, THAT YOU HAVE PAID DIRECTLY TO MICROCHIP FOR THE INFORMATION.

Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, CryptoMemory, CryptoRF, dsPIC, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

AgileSwitch, ClockWorks, The Embedded Control Solutions Company, EtherSynch, Flashtec, Hyper Speed Control, HyperLight Load, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet-Wire, SmartFusion, SyncWorld, TimeCesium, TimeHub, TimePictra, TimeProvider, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, Augmented Switching, BlueSky, BodyCom, Clockstudio, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, Espresso T1S, EtherGREEN, EyeOpen, GridTime, IdealBridge, IGaT, In-Circuit Serial Programming, ICSP, INICnet, Intelligent Paralleling, IntelliMOS, Inter-Chip Connectivity, JitterBlocker, Knob-on-Display, MarginLink, maxCrypto, maxView, memBrain, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, mSiC, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICKit, PICtail, Power MOS IV, Power MOS 7, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, RTAX, RTG4, SAM-ICE, Serial Quad I/O, simpleMAP, SimpliPHY, SmartBuffer, SmartHLS, SMART-I.S., storClad, SQL, SuperSwitcher, SuperSwitcher II, Switchtec, SynchroPHY, Total Endurance, Trusted Time, TSHARC, Turing, USBCheck, VariSense, VectorBlox, VeriPHY, ViewSpan, WiperLock, XpressConnect, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2020-2024, Microchip Technology Incorporated and its subsidiaries. All Rights Reserved.

ISBN: 978-1-6683-4271-8

Quality Management System

For information regarding Microchip's Quality Management Systems, please visit www.microchip.com/quality.

Worldwide Sales and Service

| AMERICAS | ASIA/PACIFIC | ASIA/PACIFIC | EUROPE |
|--|--|---|---|
| Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199 Tel: 480-792-7200 Fax: 480-792-7277 Technical Support: www.microchip.com/support Web Address: www.microchip.com | Australia - Sydney Tel: 61-2-9868-6733 China - Beijing Tel: 86-10-8569-7000 China - Chengdu Tel: 86-28-8665-5511 China - Chongqing Tel: 86-23-8980-9588 China - Dongguan Tel: 86-769-8702-9880 China - Guangzhou Tel: 86-20-8755-8029 China - Hangzhou Tel: 86-571-8792-8115 China - Hong Kong SAR Tel: 852-2943-5100 China - Nanjing Tel: 86-25-8473-2460 China - Qingdao Tel: 86-532-8502-7355 China - Shanghai Tel: 86-21-3326-8000 China - Shenyang Tel: 86-24-2334-2829 China - Shenzhen Tel: 86-755-8864-2200 China - Suzhou Tel: 86-186-6233-1526 China - Wuhan Tel: 86-27-5980-5300 China - Xian Tel: 86-29-8833-7252 China - Xiamen Tel: 86-592-2388138 China - Zhuhai Tel: 86-756-3210040 | India - Bangalore Tel: 91-80-3090-4444 India - New Delhi Tel: 91-11-4160-8631 India - Pune Tel: 91-20-4121-0141 Japan - Osaka Tel: 81-6-6152-7160 Japan - Tokyo Tel: 81-3-6880-3770 Korea - Daegu Tel: 82-53-744-4301 Korea - Seoul Tel: 82-2-554-7200 Malaysia - Kuala Lumpur Tel: 60-3-7651-7906 Malaysia - Penang Tel: 60-4-227-8870 Philippines - Manila Tel: 63-2-634-9065 Singapore Tel: 65-6334-8870 Taiwan - Hsin Chu Tel: 886-3-577-8366 Taiwan - Kaohsiung Tel: 886-7-213-7830 Taiwan - Taipei Tel: 886-2-2508-8600 Thailand - Bangkok Tel: 66-2-694-1351 Vietnam - Ho Chi Minh Tel: 84-28-5448-2100 | Austria - Wels Tel: 43-7242-2244-39 Fax: 43-7242-2244-393 Denmark - Copenhagen Tel: 45-4485-5910 Fax: 45-4485-2829 Finland - Espoo Tel: 358-9-4520-820 France - Paris Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79 Germany - Garching Tel: 49-8931-9700 Germany - Haan Tel: 49-2129-3766400 Germany - Heilbronn Tel: 49-7131-72400 Germany - Karlsruhe Tel: 49-721-625370 Germany - Munich Tel: 49-89-627-144-0 Fax: 49-89-627-144-44 Germany - Rosenheim Tel: 49-8031-354-560 Israel - Ra'anana Tel: 972-9-744-7705 Italy - Milan Tel: 39-0331-742611 Fax: 39-0331-466781 Italy - Padova Tel: 39-049-7625286 Netherlands - Drunen Tel: 31-416-690399 Fax: 31-416-690340 Norway - Trondheim Tel: 47-72884388 Poland - Warsaw Tel: 48-22-3325737 Romania - Bucharest Tel: 40-21-407-87-50 Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91 Sweden - Gothenberg Tel: 46-31-704-60-40 Sweden - Stockholm Tel: 46-8-5090-4654 UK - Wokingham Tel: 44-118-921-5800 Fax: 44-118-921-5820 |