



**12500 TI Boulevard, MS 8640, Dallas, Texas 75243**

**PCN# 20250930001.1**

**Qualification of TI Clark as an additional Assembly site for select devices  
Change Notification / Sample Request**

**Date:** September 30, 2025

**To:** MOUSER PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

Texas Instruments requires acknowledgement of receipt of this notification within 60 days of the date of this notice. Lack of acknowledgement of this notice within 60 days constitutes acceptance and approval of this change. If samples or additional data are required, requests must be received within 60 days of this notification.

The changes discussed within this PCN will not take effect any earlier than the proposed first ship date on Page 3 of this notification, unless customer agreement has been reached on an earlier implementation of the change.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice or to provide acknowledgement of this PCN, you may contact your local Field Sales Representative or the change management team.

For sample requests or sample related questions, contact your local Field Sales Representative.

TI values customer engagement and feedback related to TI changes. Customers should contact TI if there are questions or concerns regarding a change notification.

Sincerely,

Change Management Team  
SC Business Services

**20250930001.1**  
**Attachment: 1**




**Products Affected:**

The devices listed on this page are a subset of the complete list of affected devices. According to our records, you have recently purchased these devices. The corresponding customer part number is also listed, if available.

DEVICE	CUSTOMER PART NUMBER
SN74HCS00BQAR	NULL

Technical details of this Product Change follow on the next page(s).

<b>PCN Number:</b>	20250930001.1			<b>PCN Date:</b>	September 30, 2025									
<b>Title:</b>	Qualification of TI Clark as an additional Assembly site for select devices													
<b>Customer Contact:</b>	Change Management team		<b>Dept:</b>	Quality Services										
<b>Proposed 1<sup>st</sup> Ship Date:</b>	December 29, 2025		<b>Sample requests accepted until:</b>	November 29, 2025*										
*Sample requests received after November 29, 2025 will not be supported.														
<b>Change Type:</b>														
<input checked="" type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Design	<input type="checkbox"/>	Wafer Bump Material									
<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Data Sheet	<input type="checkbox"/>	Wafer Bump Process									
<input checked="" type="checkbox"/>	Assembly Materials	<input type="checkbox"/>	Part number change	<input type="checkbox"/>	Wafer Fab Site									
<input type="checkbox"/>	Mechanical Specification	<input type="checkbox"/>	Test Site	<input type="checkbox"/>	Wafer Fab Material									
<input checked="" type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process	<input type="checkbox"/>	Wafer Fab Process									
<b>PCN Details</b>														
<b>Description of Change:</b>														
Texas Instruments is pleased to announce the qualification of TI Clark as an additional Assembly site for select devices. Material differences between sites: as follows:														
<table border="1"> <thead> <tr> <th></th><th>Current</th><th>Additional</th></tr> </thead> <tbody> <tr> <td>Assembly site</td><td>CDAT</td><td>CLARK</td></tr> <tr> <td>Mount compound</td><td>4211470</td><td>4207123</td></tr> </tbody> </table>							Current	Additional	Assembly site	CDAT	CLARK	Mount compound	4211470	4207123
	Current	Additional												
Assembly site	CDAT	CLARK												
Mount compound	4211470	4207123												
Qual details are provided in the Qual Data Section.														
<b>Reason for Change:</b>														
Continuity of Supply														
<b>Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):</b>														
None														
<b>Impact on Environmental Ratings</b>														
Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.														
<table border="1"> <thead> <tr> <th>RoHS</th><th>REACH</th><th>Green Status</th><th>IEC 62474</th></tr> </thead> <tbody> <tr> <td><input checked="" type="checkbox"/> No Change</td><td><input checked="" type="checkbox"/> No Change</td><td><input checked="" type="checkbox"/> No Change</td><td><input checked="" type="checkbox"/> No Change</td></tr> </tbody> </table>						RoHS	REACH	Green Status	IEC 62474	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	
RoHS	REACH	Green Status	IEC 62474											
<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change											
<b>Changes to product identification resulting from this PCN:</b>														
<b>Assembly Site Information:</b>														
Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (23L)	Assembly City											
TI Chengdu	CDA	CHN	Chengdu											
<b>TI Clark</b>	<b>QAB</b>	<b>PHL</b>	<b>Pampanga</b>											
<b>Sample Product Shipping Label (not actual product label)</b>														

 <b>TEXAS INSTRUMENTS</b> MADE IN: Malaysia 2DC: 2Q: MSL 2 / 260C/1 YEAR MSL 1 / 235C/UNLIM SEAL DT 03/29/04 OPT: ITEM: LBL: 5A (L)T0:1750	 	(1P) SN74LS07NSR (Q) 2000 (D) 0336 (31T) LOT: 3959047MLA (4W) TKY (1T) 7523483SI2 (P) (2P) REV: (V) 0033317 (20L) CS0: SHE (21L) CC0: USA (22L) AS0: MLA (23L) AC0: MYS
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**Product Affected:**

SN74HCS00BQAR

## Qualification Report

Approve Date 01-July-2025

### Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: SN74HCS00BQAR	QBS Reference: IPS2543QRTET01	QBS Reference: BQ41390RSNR	QBS Reference: BQ24160ARGER
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	3/231/0	-
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	3/231/0	-	3/231/0
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	-	3/231/0	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	3/231/0	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	-	3/231/0	-
HTSL	A6	High Temperature Storage Life	175C	500 Hours	-	3/135/0	-	-
HTSL	A6	High Temperature Storage Life	Per QSS-009-018	1 Step	-	-	3/231/0	-
HTOL	B1	Life Test	125C	1000 Hours	-	3/231/0	3/231/0	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-	-
WBP	C2	Bond Pull	76 Wires, 3 units min	Wires	-	-	-	3/228/0
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	1/15/0	-	-
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes); PB-Free Solder;	-	-	-	-	3/66/0
PD	C4	Physical Dimensions	(per mechanical drawing)	-	-	-	-	3/15/0
PD	C4	Physical Dimensions	Cpk>1.67	-	-	3/30/0	-	-
ESD	E2	ESD CDM	-	250 Volts	-	-	1/3/0	-
ESD	E2	ESD CDM	-	500 Volts	-	1/3/0	-	-
ESD	E2	ESD HBM	-	1000 Volts	-	-	1/3/0	-
ESD	E2	ESD HBM	-	2000 Volts	-	1/3/0	-	-
LU	E4	Latch-Up	Per JESD78	-	-	1/6/0	1/3/0	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	-	-	1/30/0	-
CHAR	E5	Electrical Distributions	Cpk>1.67 Room, hot, and cold	-	-	3/90/0	-	-

QBS: Qual By Similarity, also known as Generic Data

Qual Device SN74HCS00BQAR is qualified at MSL1 260C

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours

The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2410-079

In performing change qualifications, Texas Instruments follows integrated circuit industry standards in performing defect mechanism analysis and failure mechanism-based accelerated environmental testing to ensure wafer fab process, assembly process and product quality and reliability. As encouraged by these standards, TI uses both product-specific and generic (family) data in qualifying its changes. For devices to be categorized as a 'product qualification family' for generic data purposes, they must share similar product, wafer fab process and assembly process elements. The applicability of generic data (also known at TI as Qualification by Similarity (QBS)) is determined by the Reliability Engineering function following these industry standards. Generic data is shown in the qualification report in columns titled "QBS Process" (for wafer fab process), "QBS Package" (for assembly process) and "QBS Product" (for product family).

For questions regarding this notice, e-mails can be sent to Change Management team or your local Field Sales Representative.

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