



12500 TI Boulevard, MS 8640, Dallas, Texas 75243

PCN# 20250625001.1
Qualification of TI Clark as an additional Assembly site
for select package devices
Change Notification / Sample Request

Date: June 25, 2025
To: MOUSER PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

Texas Instruments requires acknowledgement of receipt of this notification within 60 days of the date of this notice. Lack of acknowledgement of this notice within 60 days constitutes acceptance and approval of this change. If samples or additional data are required, requests must be received within 60 days of this notification.

The changes discussed within this PCN will not take effect any earlier than the proposed first ship date on Page 3 of this notification, unless customer agreement has been reached on an earlier implementation of the change.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice or to provide acknowledgement of this PCN, you may contact your local Field Sales Representative or the change management team.

For sample requests or sample related questions, contact your local Field Sales Representative.

TI values customer engagement and feedback related to TI changes. Customers should contact TI if there are questions or concerns regarding a change notification.

Sincerely,

Change Management Team
SC Business Services

20250625001.1
Change Notification / Sample Request
Attachments

Products Affected:

The devices listed on this page are a subset of the complete list of affected devices. According to our records, you have recently purchased these devices. The corresponding customer part number is also listed, if available.

DEVICE	CUSTOMER PART NUMBER
TPS6521902RHBR	NULL
TPS6521908RHBR	NULL
TPS6522053RHBR	NULL
TPS652190CRHBR	NULL
TPS6521903RHBR	595-TPS6521903RHBR
TPS6521904RHBR	NULL
TPS6521907RHBR	NULL
TPS6521905RHBR	NULL
TPS6521901RHBR	NULL

Technical details of this Product Change follow on the next page(s).

PCN Number:	20250625001.1			PCN Date:	June 25, 2025												
Title:	Qualification of TI Clark as an additional Assembly site for select package devices																
Customer Contact:	Change Management team		Dept:	Quality Services													
Proposed 1st Ship Date:	September 23, 2025		Estimated Sample Availability:	August 24, 2025													
*Sample requests received after August 24, 2025 will not be supported.																	
Change Type:																	
<input checked="" type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Design	<input type="checkbox"/>	Wafer Bump Material												
<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Data Sheet	<input type="checkbox"/>	Wafer Bump Process												
<input type="checkbox"/>	Assembly Materials	<input type="checkbox"/>	Part number change	<input type="checkbox"/>	Wafer Fab Site												
<input type="checkbox"/>	Mechanical Specification	<input type="checkbox"/>	Test Site	<input type="checkbox"/>	Wafer Fab Material												
<input checked="" type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process	<input type="checkbox"/>	Wafer Fab Process												
PCN Details																	
Description of Change:																	
Texas Instruments is pleased to announce the Qualification of TI Clark as an additional Assembly site for select package devices. No material differences between sites.																	
<table border="1" style="width: 100%;"> <tr> <td></td> <td style="text-align: center;">Current</td> <td style="text-align: center;">Additional</td> </tr> <tr> <td>Assembly Site</td> <td style="text-align: center;">TI CDAT</td> <td style="text-align: center;">TI Clark</td> </tr> </table>							Current	Additional	Assembly Site	TI CDAT	TI Clark						
	Current	Additional															
Assembly Site	TI CDAT	TI Clark															
Test coverage, insertions, conditions will remain consistent with current testing.																	
Reason for Change:																	
Continuity of supply.																	
Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):																	
None																	
Impact on Environmental Ratings:																	
Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.																	
<table border="1" style="width: 100%;"> <tr> <td style="text-align: center;">RoHS</td> <td style="text-align: center;">REACH</td> <td style="text-align: center;">Green Status</td> <td style="text-align: center;">IEC 62474</td> </tr> <tr> <td><input checked="" type="checkbox"/> No Change</td> <td><input checked="" type="checkbox"/> No Change</td> <td><input checked="" type="checkbox"/> No Change</td> <td><input checked="" type="checkbox"/> No Change</td> </tr> </table>						RoHS	REACH	Green Status	IEC 62474	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change				
RoHS	REACH	Green Status	IEC 62474														
<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change														
Changes to product identification resulting from this PCN:																	
<table border="1" style="width: 100%;"> <tr> <th>Assembly Site</th> <th>Assembly Site Origin (22L)</th> <th>Assembly Country Code (21L)</th> <th>Assembly City</th> </tr> <tr> <td>TI CDAT</td> <td>CDA</td> <td>CHN</td> <td>Chengdu</td> </tr> <tr> <td>TI Clark</td> <td>QAB</td> <td>PHL</td> <td>Pampanga</td> </tr> </table>						Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (21L)	Assembly City	TI CDAT	CDA	CHN	Chengdu	TI Clark	QAB	PHL	Pampanga
Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (21L)	Assembly City														
TI CDAT	CDA	CHN	Chengdu														
TI Clark	QAB	PHL	Pampanga														
Sample product shipping label (not actual product label)																	
Product Affected:																	

TPS6521901RHBR	TPS6521904RHBR	TPS6521908RHBR
TPS6521901RHBR.A	TPS6521904RHBR.A	TPS6521908RHBR.A
TPS6521902RHBR	TPS6521905RHBR	TPS652190CRHBR
TPS6521902RHBR.A	TPS6521905RHBR.A	TPS652190CRHBR.A
TPS6521903RHBR	TPS6521907RHBR	TPS6522053RHBR
TPS6521903RHBR.A	TPS6521907RHBR.A	TPS6522053RHBR.A

Qualification Data
Automotive Qualification Summary
(As per AEC-Q100 Rev. J and JEDEC Guidelines)
Approve Date 01-April-2025

Product Attributes

Attributes	Qual Device: TPS6521930WRHBRQ1	QBS Process Reference: TPS65033000QRGERQ1	QBS Process, Product Reference: TPS6521920WRHBRQ1	QBS Package Reference: LM70880QRRXRQ1	QBS Package Reference: TPS54122QRHLRQ1
Automotive Grade Level	Grade 1	Grade 1	Grade 1	Grade 1	Grade 1
Operating Temp Range (C)	-40 to 125	-40 to 125	-40 to 125	-40 to 125	-40 to 125
Product Function	Power Management	Power Management	Power Management	Power Management	Power Management
Wafer Fab Supplier	RFAB	RFAB	RFAB	CFAB, CFAB, RFAB	DL-LIN, MH8
Assembly Site	CLARK-AT	UTL1	CDAT	CLARK-AT	CLARK-AT
Package Group	QFN	QFN	QFN	QFN	QFN
Package Designator	RHB	RGE	RHB	RRX	RHL
Pin Count	32	24	32	29	24

QBS: Qual By Similarity, also known as Generic Data
Qual Device TPS6521930WRHBRQ1 is qualified at MSL2 260C

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Spec	Min Lot Qty	SS / Lot	Test Name	Condition	Duration	Qual Device: TPS6521930WRHBRQ1	QBS Process Reference: TPS65033000QRGERQ1	QBS Process, Product Reference: TPS6521920WRHBRQ1	QBS Package Reference: LM70880QRRXRQ1	QBS Package Reference: TPS54122QRHLRQ1
Test Group A - Accelerated Environment Stress Tests												
PC	A1	JEDEC J-STD-020 JESD22-A113	3	77	Preconditioning	MSL2 260C	-	3/574/4 ¹	-	-	3/340/0	-
PC	A1	JEDEC J-STD-020 JESD22-A113	3	77	Preconditioning	MSL3 260C	-	-	-	-	-	3/0/0
HAST	A2	JEDEC JESD22-A110	3	77	Biased HAST	130C/85%RH	96 Hours	1/77/0	-	-	-	3/231/0
AC/UHAST	A3	JEDEC JESD22-A102/JEDEC JESD22-A118	3	77	Autoclave	121C/15psig	96 Hours	-	-	-	-	3/231/0
AC/UHAST	A3	JEDEC JESD22-A102/JEDEC JESD22-A118	3	77	Unbiased HAST	130C/85%RH	96 Hours	1/77/0	-	-	3/231/0	-
TC	A4	JEDEC JESD22-A104 and Appendix 3	3	77	Temperature Cycle	-65C/150C	500 Cycles	3/231/1 ¹	-	-	3/231/0	3/231/0
TC-BP	A4	MIL-STD883 Method 2011	1	5	Post Temp Cycle Bond Pull	-	-	1/5/0	-	-	1/5/0	-
TC-SAM	A4	-	3	3	Post TC SAM	<50% delamination	-	3/9/0	-	-	3/36/0	-
HTSL	A6	JEDEC JESD22-A103	1	45	High Temperature Storage Life	150C	1000 Hours	1/45/0	-	-	3/135/0	3/135/0
Test Group B - Accelerated Lifetime Simulation Tests												
HTOL	B1	JEDEC JESD22-A108	3	77	Life Test	125C	1000 Hours	-	3/231/0	1/77/0	-	-
ELFR	B2	AEC Q100-008	3	800	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-	-	-
Test Group C - Package Assembly Integrity Tests												

Type	#	Test Spec	Min Lot Qty	SS / Lot	Test Name	Condition	Duration	Qual Device: TPS6521930WRHBRQ1	QBS Process Reference: TPS65033000QRGERQ1	QBS Process, Product Reference: TPS6521930WRHBRQ1	QBS Package Reference: LM70880QRRXRQ1	QBS Package Reference: TPS54122QRHLRQ1
WBS	C1	AEC Q100-001	1	30	Wire Bond Shear	Minimum of 5 devices, 30 wires Cpk>1.67	Wires	1/30/0	-	-	3/90/0	-
WBP	C2	MIL-STD883 Method 2011	1	30	Wire Bond Pull	Minimum of 5 devices, 30 wires Cpk>1.67	Wires	1/30/0	-	-	3/90/0	-
SD	C3	JEDEC J-STD-002	1	15	PB Solderability	>95% Lead Coverage	-	-	-	-	-	1/25/0
SD	C3	JEDEC J-STD-002	1	15	PB-Free Solderability	>95% Lead Coverage	-	-	-	-	1/15/0	1/25/0
PD	C4	JEDEC JESD22-B100 and B108	3	10	Physical Dimensions	Cpk>1.67	-	1/10/0	-	-	3/30/0	3/30/0
Test Group D - Die Fabrication Reliability Tests												
EM	D1	JESD61	-	-	Electromigration	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
TDD8	D2	JESD35	-	-	Time Dependent Dielectric Breakdown	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
HCI	D3	JESD60 & 28	-	-	Hot Carrier Injection	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
BTI	D4	-	-	-	Bias Temperature Instability	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
SM	D5	-	-	-	Stress Migration	-	-	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements	Completed Per Process Technology Requirements
Test Group E - Electrical Verification Tests												
ESD	E2	AEC Q100-002	1	3	ESD HBM	-	2000 Volts	-	-	1/3/0	-	-
ESD	E3	AEC Q100-011	1	3	ESD CDM	-	500 Volts	-	-	1/3/0	-	-
LU	E4	AEC Q100-004	1	3	Latch-Up	Per AEC Q100-004	-	-	-	1/6/0	-	-
ED	E5	AEC Q100-009	3	30	Electrical Distributions	Cpk>1.67 Room, hot, and cold	-	1/30/0	-	3/90/0	-	-
Additional Tests												
BLR	T1	-	-	-	Board Level Reliability - Temp Cycle	-40/125C	1000 Cycles	-	-	-	1/32/0	-

Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable

The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours

The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours

The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Ambient Operating Temperature by Automotive Grade Level:

Grade 0 (or E): -40C to +150C

Grade 1 (or Q): -40C to +125C

Grade 2 (or T): -40C to +105C

Grade 3 (or I) : -40C to +85C

E1 (TEST): Electrical test temperatures of Qual samples (High temperature according to Grade level):

Room/Hot/Cold : HTOL, ED

Room/Hot : THB / HAST, TC / PTC, HTSL, ELFR, ESD & LU

Room : AC/uHAST

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2404-041

[1]-EOS/EIPD due to handling, unrelated to stress, 8D available

In performing change qualifications, Texas Instruments follows integrated circuit industry standards in performing defect mechanism analysis and failure mechanism-based accelerated environmental testing to ensure wafer fab process, assembly process and product quality and reliability. As encouraged by these standards, TI uses both product-specific and generic (family) data in qualifying its changes. For devices to be categorized as a 'product qualification family' for generic data purposes, they must share similar product, wafer fab process and assembly process elements. The applicability of generic data (also known at TI as

Qualification by Similarity (QBS)) is determined by the Reliability Engineering function following these industry standards. Generic data is shown in the qualification report in columns titled "QBS Process" (for wafer fab process), "QBS Package" (for assembly process) and "QBS Product" (for product family).

For questions regarding this notice, e-mails can be sent to the Change Management team or your local Field Sales Representative.

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