



12500 TI Boulevard, MS 8640, Dallas, Texas 75243

PCN# 20140915000A
Qualification of TI Chengdu as Additional Assembly and Test Site
for Select Devices on X2SON and WQFN Package
Change Notification / Sample Request

Date: 5/8/2015
To: MOUSER PCN

Dear Customer:

Revision A is to announce the retraction of select devices.

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

We request you acknowledge receipt of this notification within **30** days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance of the change. If you require samples or additional data to support your evaluation, please request within 30 days.

The proposed first ship date is indicated on page 3 of this notification, unless customer agreement has been reached on an earlier implementation of the change.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice, contact your local Field Sales Representative or the PCN Manager (PCN_ww_admin_team@list.ti.com).

Sincerely,

PCN Team
SC Business Services




20140915000A
Attachment: 1

Products Affected:

The devices listed on this page are a subset of the complete list of affected devices. According to our records, these are the devices that you have purchased within the past twenty-four (24) months. The corresponding customer part number is also listed, if available.

DEVICE	CUSTOMER PART NUMBER
TPS62080DSGT	null
TPS62082DSGT	null

Technical details of this Product Change follow on the next page(s).

PCN Number:	20140915000A		PCN Date:	05/08/2015																
Title:	Qualification of TI Chengdu as Additional Assembly and Test Site for Select Devices on X2SON and WQFN Package																			
Customer Contact:	PCN Manager	Dept:	Quality Services																	
Change Type:																				
<input checked="" type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Design	<input type="checkbox"/>	Wafer Bump Site															
<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Data Sheet	<input type="checkbox"/>	Wafer Bump Material															
<input type="checkbox"/>	Assembly Materials	<input type="checkbox"/>	Part number change	<input type="checkbox"/>	Wafer Bump Process															
<input type="checkbox"/>	Mechanical Specification	<input checked="" type="checkbox"/>	Test Site	<input type="checkbox"/>	Wafer Fab Site															
<input checked="" type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process	<input type="checkbox"/>	Wafer Fab Materials															
		<input type="checkbox"/>		<input type="checkbox"/>	Wafer Fab Process															
PCN Details																				
Description of Change:																				
<p>Revision A is to announce the <u>retraction</u> of select devices in Group 1 of the Product Affected section. These devices will continue to be manufactured as prior and will not be subjected to the change described in this notification. Affected devices are identified with a strikethrough and are highlighted in yellow in the Product Affected Section.</p> <p>Texas Instruments Incorporated is announcing the qualification of TI Chengdu (CDAT) as Additional Assembly and Test Site for select devices listed in the "Product Affected" Section. Current assembly sites are as follows and material differences as follows.</p>																				
		Existing Sites		Additional Site																
Assembly/Test Sites		TI-CLARK, CARZ, NSE		CDAT																
Test coverage, insertions, conditions will remain consistent with current testing and verified with test MQ.																				
Reason for Change:																				
Continuity of supply																				
Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):																				
None																				
Changes to product identification resulting from this PCN:																				
<table border="1"> <tr> <td colspan="3">Assembly Site</td> </tr> <tr> <td>TI-CLARK</td> <td>Assembly Site Origin (22L)</td> <td>ASO: QAB</td> </tr> <tr> <td>CARZ</td> <td>Assembly Site Origin (22L)</td> <td>ASO: CSZ</td> </tr> <tr> <td>NSE</td> <td>Assembly Site Origin (22L)</td> <td>ASO: NSE</td> </tr> <tr> <td>TI Chengdu (CDAT)</td> <td>Assembly Site Origin (22L)</td> <td>ASO: CDA</td> </tr> </table>						Assembly Site			TI-CLARK	Assembly Site Origin (22L)	ASO: QAB	CARZ	Assembly Site Origin (22L)	ASO: CSZ	NSE	Assembly Site Origin (22L)	ASO: NSE	TI Chengdu (CDAT)	Assembly Site Origin (22L)	ASO: CDA
Assembly Site																				
TI-CLARK	Assembly Site Origin (22L)	ASO: QAB																		
CARZ	Assembly Site Origin (22L)	ASO: CSZ																		
NSE	Assembly Site Origin (22L)	ASO: NSE																		
TI Chengdu (CDAT)	Assembly Site Origin (22L)	ASO: CDA																		
ASSEMBLY SITE CODES: TI-CLARK = I , CARZ = F , NSE = J, CDAT = 8																				
Sample product shipping label (not actual product label)																				
<div style="display: flex; justify-content: space-between; align-items: flex-start;"> <div style="width: 30%;">  <p>TEXAS INSTRUMENTS MADE IN: Malaysia 2DC: 2Q:</p> <table border="1" style="width: 100%;"> <tr> <td>MSL '2 /260C/1 YEAR</td> <td>SEAL DT</td> </tr> <tr> <td>MSL 1 /235C/UNLIM</td> <td>03/29/04</td> </tr> </table> <p>OPT: ITEM:</p> <p>LBL: 5A (L)T0:1750</p> </div> <div style="width: 15%; text-align: center;">  </div> <div style="width: 20%; text-align: center;">  </div> <div style="width: 35%;"> <p>(1P) SN74LS07NSR (Q) 2000 (D) 0336 (31T) LOT: 3959047MLA (4W) TKY(1T) 7523483SI2 (P) (2P) REV: (V) 0033317 (20L) CSO: SHE (21L) CCO:USA (22L) ASO: MLA (23L) ACO: MYS</p> </div> </div>						MSL '2 /260C/1 YEAR	SEAL DT	MSL 1 /235C/UNLIM	03/29/04											
MSL '2 /260C/1 YEAR	SEAL DT																			
MSL 1 /235C/UNLIM	03/29/04																			

Product Affected: Group 1 Devices

BQ294502DRVR	BQ294592DRVT	TPS51225RUKR	TPS61158DRVR
BQ294502DRVT	BQ294602DRVR	TPS51225RUKT	TPS62061DSGR
BQ294504DRVR	BQ294602DRVT	TPS51275BRUKR	TPS62061DSGT
BQ294504DRVT	BQ294604DRVR	TPS51275BRUKT	TPS62063DSGR
BQ294515DRVT	BQ294604DRVT	TPS51275CRUKR	TPS62063DSGT
BQ294524DRVR	SN51285ARUKR	TPS51275CRUKT	TPS62065DSGR
BQ294524DRVT	TPS22967DSGR	TPS51275RUKR	TPS62065DSGT
BQ294532DRVR	TPS22967DSGT	TPS51275RUKT	TPS62080DSGR
BQ294532DRVT	TPS51225BRUKR	TPS51285ARUKR	TPS62080DSGT
BQ294582DRVR	TPS51225BRUKT	TPS51285ARUKT	TPS62082DSGR
BQ294582DRVT	TPS51225CRUKR	TPS51285BRUKR	TPS62082DSGT
BQ294592DRVR	TPS51225CRUKT	TPS51285BRUKT	

Product Affected: Group 2 Devices

TLV70712PDQNT	TLV707285PDQNT	TLV71718PDQNT	TPS3839G33DQNT
TLV70718PDQNT	TLV70732DQNT	TLV71727PDQNT	TPS3839K33DQNT
TLV70719PDQNT	TLV70736PDQNT	TLV71729PDQNT	TPS3839K50DQNT
TLV70725PDQNT	TLV71320DQNT	TLV71733PDQNT	TPS3839L30DQNT
TLV707285DQNT	TLV717185PDQNT	TPS3839G18DQNT	

Qualification Plan – Group 1 Device

This qualification has been developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

Qualification Schedule:	Start:	Sept 2014	End:	Dec 2014
Qual Vehicle # 1: BQ294504DRVR (MSL2-260C)				
Package Construction Details				
Assembly Site:	TI CHENGDU	Mold Compound:	4208625	
# Pins-Designator, Family:	6-DRV, WQFN	Mount Compound:	4207768	
Lead frame (Finish, Base):	NiPdAu, Cu	Bond Wire:	0.96 Mil Dia., Cu	
Qualification:	<input checked="" type="checkbox"/> Plan <input type="checkbox"/> Test Results			
Reliability Test	Conditions	Sample Size/Fail		
		Lot#1	Lot#2	Lot#3
Electrical Characterization	-	30/0	30/0	30/0
**High Temp. Storage Bake	170C (420hrs)	77/0	77/0	77/0
**Autoclave 121C	121C, 2 atm (96 Hrs)	77/0	77/0	77/0
**T/C -65C/150C	-65C/+150C (500 Cyc)	77/0	77/0	77/0
Manufacturability	(per mfg. Site specification)	1/0	1/0	1/0
Moisture Sensitivity	(level 2 @ 260C peak +5/-0C)	12/0	12/0	12/0
Notes ** - Preconditioning sequence: Level 2-260C.				

Qual Vehicle # 2: TPS51285BRUKR (MSL2-260C)					
Package Construction Details					
Assembly Site:	TI CHENGDU	Mold Compound:	4208625		
# Pins-Designator, Family:	20-RUK, WQFN	Mount Compound:	4207768		
Lead frame (Finish, Base):	NiPdAu, Cu	Bond Wire:	0.96 Mil Dia., Cu		
Qualification: <input checked="" type="checkbox"/> Plan <input type="checkbox"/> Test Results					
Reliability Test	Conditions	Sample Size/Fail			
		Lot#1	Lot#2	Lot#3	
Electrical Characterization	-	30/0	30/0	30/0	
**High Temp. Storage Bake	170C (420hrs)	77/0	77/0	77/0	
**Autoclave 121C	121C, 2 atm (96 Hrs)	77/0	77/0	77/0	
**T/C -65C/150C	-65C/+150C (500 Cyc)	77/0	77/0	77/0	
Solderability	Pb-free	22/0	22/0	22/0	
Manufacturability	(per mfg. Site specification)	1/0	1/0	1/0	
Moisture Sensitivity	(level 2 @ 260C peak +5/-0C)	12/0	12/0	12/0	
Notes **- Preconditioning sequence: Level 2-260C.					
Qual Vehicle # 3: TPS61158DRVR (MSL2-260C)					
Package Construction Details					
Assembly Site:	TI CHENGDU	Mold Compound:	4208625		
# Pins-Designator, Family:	6-DRV, WQFN	Mount Compound:	4207768		
Lead frame (Finish, Base):	NiPdAu, Cu	Bond Wire:	0.96 Mil Dia., Au		
Qualification: <input checked="" type="checkbox"/> Plan <input type="checkbox"/> Test Results					
Reliability Test	Conditions	Sample Size/Fail			
		Lot#1	Lot#2	Lot#3	
Electrical Characterization	-	30/0	30/0	30/0	
**High Temp. Storage Bake	170C (420hrs)	77/0	77/0	77/0	
**Autoclave 121C	121C, 2 atm (96 Hrs)	77/0	77/0	77/0	
**T/C -65C/150C	-65C/+150C (500 Cyc)	77/0	77/0	77/0	
Manufacturability	(per mfg. Site specification)	1/0	1/0	1/0	
Notes **- Preconditioning sequence: Level 2-260C.					
Qual Vehicle # 4: TPS62065DSGR (MSL2-260C)					
Package Construction Details					
Assembly Site:	TI CHENGDU	Mold Compound:	4208625		
# Pins-Designator, Family:	8-DSG, WQFN	Mount Compound:	4207768		
Lead frame (Finish, Base):	NiPdAu, Cu	Bond Wire:	1.30 Mil Dia., Cu		
Qualification: <input checked="" type="checkbox"/> Plan <input type="checkbox"/> Test Results					
Reliability Test	Conditions	Sample Size/Fail			
		Lot#1	Lot#2	Lot#3	
Electrical Characterization	-	30/0	30/0	30/0	
**High Temp. Storage Bake	170C (420hrs)	77/0	77/0	77/0	
**Autoclave 121C	121C, 2 atm (96 Hrs)	77/0	77/0	77/0	
**T/C -65C/150C	-65C/+150C (500 Cyc)	77/0	77/0	77/0	
Manufacturability	(per mfg. Site specification)	1/0	1/0	1/0	
Notes **- Preconditioning sequence: Level 2-260C.					

Qualification Data – Group 2 Device				
This qualification has been developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.				
Qual Vehicle : TLV70728PDQNR (MSL1-260C)				
Package Construction Details				
Assembly Site:	TI CHENGDU	Mold Compound:	4210087	
# Pins-Designator, Family:	4-DQN, X2SON	Mount Compound:	4221460	
Lead frame (Finish, Base):	NiPdAu/NiPdAuAg, Cu	Bond Wire:	0.80 Mil Dia., Au	
Qualification: <input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results				
Reliability Test	Conditions	Sample Size/Fail		
		Lot#1	Lot#2	Lot#3
Electrical Characterization	-	Pass	Pass	Pass
**Biased HAST	130C/85%RH (96Hrs)	77/0	77/0	77/0
**High Temp. Storage Bake	170C (420hrs)	77/0	77/0	77/0
**Autoclave 121C	121C, 2 atm (96 Hrs)	75/0	77/0	77/0
**T/C -65C/150C	-65C/+150C (500 Cyc)	77/0	77/0	77/0
ESD-HBM	1000V	3/0	3/0	3/0
ESD-CDM	250V	3/0	3/0	3/0
Solderability	Pb-free	22/0	22/0	22/0
Salt Atmosphere	24 Hrs	22/0	22/0	22/0
Manufacturability	(per mfg. Site specification)	Pass	Pass	Pass
Moisture Sensitivity	(level 1 @ 260C peak +5/-0C)	11/0	12/0	12/0
Notes ** - Preconditioning sequence: Level 1-260C.				

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

Location	E-Mail
USA	PCNAmericasContact@list.ti.com
Europe	PCNEuropeContact@list.ti.com
Asia Pacific	PCNAsiaContact@list.ti.com
Japan	PCNJapanContact@list.ti.com