



**12500 TI Boulevard, MS 8640, Dallas, Texas 75243**

**PCN# 20130708001**

**Qualification of JCAP as an Additional Assembly, Bump, and Test site  
for Select Devices on W CSP Package  
Change Notification / Sample Request**

**Date:** 7/15/2013  
**To:** MOUSER PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

We request you acknowledge receipt of this notification within **30** days of the date of this notice. Lack of acknowledgement of this notice within 30 days constitutes acceptance of the change. If you require samples or additional data to support your evaluation, please request within 30 days.

The changes discussed within this PCN will not take effect any earlier than **90** days from the date of this notification, unless customer agreement has been reached on an earlier implementation of the change. This notification period is per TI's standard process.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice, contact your local Field Sales Representative or the PCN Manager ([PCN\\_ww\\_admin\\_team@list.ti.com](mailto:PCN_ww_admin_team@list.ti.com)).

Sincerely,

PCN Team  
SC Business Services  
Phone: +1(214) 480-6037  
Fax: +1(214) 480-6659

**20130708001**  
**Attachment: 1**

**Products Affected:**

The devices listed on this page are a subset of the complete list of affected devices. According to our records, these are the devices that you have purchased within the past twenty-four (24) months. The corresponding customer part number is also listed, if available.

<b>DEVICE</b>	<b>CUSTOMER PART NUMBER</b>
TPS22903YFPR	null
TPS22904YFPT	null
TPS22908YZTR	null
TS5A12301EYFPR	null

Technical details of this Product Change follow on the next page(s).

<b>PCN Number:</b>	20130708001			<b>PCN Date:</b>	07/15/2013	
<b>Title:</b>	Qualification of JCAP as an Additional Assembly, Bump, and Test site for Select Devices on W CSP Package					
<b>Customer Contact:</b>	<u>PCN Manager</u>	<b>Phone:</b>	+1(214)480-6037		<b>Dept:</b>	Quality Services
<b>Proposed 1<sup>st</sup> Ship Date:</b>		10/15/2013	<b>Estimated Sample Availability:</b>		Date Provided at Sample request	
<b>Change Type:</b>						
<input checked="" type="checkbox"/> Assembly Site	<input type="checkbox"/>	Assembly Process	<input type="checkbox"/>	Assembly Materials		
<input type="checkbox"/> Design	<input type="checkbox"/>	Electrical Specification	<input type="checkbox"/>	Mechanical Specification		
<input checked="" type="checkbox"/> Test Site	<input type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process		
<input checked="" type="checkbox"/> Wafer Bump Site	<input type="checkbox"/>	Wafer Bump Material	<input type="checkbox"/>	Wafer Bump Process		
<input type="checkbox"/> Wafer Fab Site	<input type="checkbox"/>	Wafer Fab Materials	<input type="checkbox"/>	Wafer Fab Process		
<b>PCN Details</b>						
<b>Description of Change:</b>						
Qualification of JCAP as an Additional Assembly, Bump, and Test site for Select Devices on W CSP Package. Assembly differences are shown in the following table:						
<b>Group 1 Device: Current Assembly – TI Clark</b>						
	<b>Clark-AT</b>	<b>JCAP-AT</b>				
<b>Bump Site</b>	Clark-BP	JCAP-FAB				
<b>Solder Ball</b>	4207848	MA22008110				
<b>Group 2 Device: Current Assembly – SCSAT</b>						
	<b>SCS-AT</b>	<b>JCAP-AT</b>				
<b>Bump Site</b>	SCS-BP	JCAP-FAB				
<b>Solder Ball</b>	014461D	MA22008110				
Test coverage, insertions, conditions will remain consistent with current testing and verified with test MQ.						
<b>Reason for Change:</b>						
Continuity of supply.						
<b>Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):</b>						
None						

## Changes to product identification resulting from this PCN:

### Assembly Site

SCS-AT	Assembly Site Origin (22L)	ASO: STS
Clark-AT	Assembly Site Origin (22L)	ASO: QAB
JCAP-AT	Assembly Site Origin (22L)	ASO: JCP

### Sample product shipping label to show code location only - not actual product label



Assembly Site Code: Clark-AT=I, JCAP-AT=P

### Product Affected:

#### Group 1 Device: Current Assembly – TI Clark

TPS22908YZTR	TPS22908YZTT
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#### Group 2 Device: Current Assembly – SCSAT

TPS22903YFPR	TPS22904YFPR	TPS22904YFPT	TS5A12301EYFPR
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### Qualification Data – Group 1 Device

This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

#### Qual Vehicle : TS3DS26227YZT (MSL1-260C)

#### Package Construction Details

<b>Assembly &amp; Bump Site:</b>	JCAP	<b>Bump Composition:</b>	SnAgCu
<b># Pins-Designator, Family:</b>	12-YZT, WCSP/DSBGA	<b>Bump Diameter:</b>	0.25mm
<b>Qualification:</b> <input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results			
Reliability Test	Conditions	Sample Size/Fail	
		Lot 1	Lot 2
**Steady-state Life Test	150C (300 Hrs)	116/0	116/0
**High Temp. Storage Bake	170C (420hrs)	77/0	77/0
**Biased HAST	130C/85%RH (96 Hrs)	77/0	77/0
**Unbiased HAST	130C/85%RH (96 Hrs)	77/0	77/0
**Temperature Cycle	-55C/+125C (1000 Cyc)	77/0	77/0
Manufacturability (Assembly)	(per mfg site specifications)	Pass	Pass
Moisture Sensitivity	MSL1-260C	12/0	12/0
** Moisture Preconditioning (MSL1-260C)			12/0

## Qualification Data – Group 2 Device

This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

### Qual Vehicle : CD3239 (MSL1-260C)

#### Package Construction Details

<b>Assembly &amp; Bump Site:</b>	JCAP	<b>Bump Composition:</b>	SnAgCu		
<b># Pins-Designator, Family:</b>	25-YFP, WCSP/DSBGA			<b>Bump Diameter:</b>	0.25mm
<b>Qualification:</b>	<input type="checkbox"/> Plan <input checked="" type="checkbox"/> Test Results				
Reliability Test		Conditions		Sample Size/Fail	
				<b>Lot 1</b>	<b>Lot 2</b>
**Steady-state Life Test		150C (300 Hrs)		116/0	116/0
**High Temp. Storage Bake		150C (1000hrs)		77/0	77/0
**Biased HAST		130C/85%RH (96 Hrs)		77/0	77/0
**Unbiased HAST		130C/85%RH (96 Hrs)		77/0	77/0
**Temperature Cycle		-55C/+125C (1000 Cyc)		77/0	77/0
Manufacturability (Assembly)		(per mfg site specifications)		Pass	Pass
Moisture Sensitivity		MSL1-260C		12/0	12/0
** Moisture Preconditioning (MSL1-260C)				12/0	

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

<b>Location</b>	<b>E-Mail</b>
USA	<a href="mailto:PCNAmericasContact@list.ti.com">PCNAmericasContact@list.ti.com</a>
Europe	<a href="mailto:PCNEuropeContact@list.ti.com">PCNEuropeContact@list.ti.com</a>
Asia Pacific	<a href="mailto:PCNAsiaContact@list.ti.com">PCNAsiaContact@list.ti.com</a>
Japan	<a href="mailto:PCNJapanContact@list.ti.com">PCNJapanContact@list.ti.com</a>