



**12500 TI Boulevard, MS 8640, Dallas, Texas 75243**

**PCN# 20130218001  
DM6 U\*BGA Cu Wire Bond conversion  
Change Notification / Sample Request**

**Date:** 3/25/2013  
**To:** MOUSER PCN

Dear Customer:

This is an announcement of a change to a device that is currently offered by Texas Instruments. The details of this change are on the following pages.

We request you acknowledge receipt of this notification within **30** days of the date of this notice. Lack of acknowledgement of this notice within 90 days constitutes acceptance of the change. If you require samples or additional data to support your evaluation, please request within 30 days.

The changes discussed within this PCN will not take effect any earlier than **90** days from the date of this notification, unless customer agreement has been reached on an earlier implementation of the change. This notification period is per TI's standard process.

This notice does not change the end-of-life status of any product. Should product affected be on a previously issued product withdrawal/discontinuance notice, this notification does not extend the life of that product or change the life time buy offering/discontinuance plan.

For questions regarding this notice, contact your local Field Sales Representative or the PCN Manager ([PCN\\_ww\\_admin\\_team@list.ti.com](mailto:PCN_ww_admin_team@list.ti.com)).

Sincerely,

PCN Team  
SC Business Services  
Phone: +1(214) 480-6037  
Fax: +1(214) 480-6659

**20130218001**  
**Attachment: 1**

**Products Affected:**

The devices listed on this page are a subset of the complete list of affected devices. According to our records, these are the devices that you have purchased within the past twenty-four (24) months. The corresponding customer part number is also listed, if available.

<b>DEVICE</b>	<b>CUSTOMER PART NUMBER</b>
TMS320VC5503GHH	null
TMS320VC5506GHH	null

Technical details of this Product Change follow on the next page(s).

<b>PCN Number:</b>	20130218001		<b>PCN Date:</b>	03/25/2013	
<b>Title:</b>	DM6 U*BGA Cu Wire Bond conversion for 90nm and 120nm products				
<b>Customer Contact:</b>	PCN_ww_admin_team@list.ti.com	<b>Phone:</b>	+1(214)480-6037	<b>Dept:</b>	Quality Services
<b>Proposed 1<sup>st</sup> Ship Date:</b>	06/25/2013		<b>Estimated Sample Availability:</b>	Date provided at sample request.	
<b>Change Type:</b>					
<input type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Assembly Process	<input checked="" type="checkbox"/>	Assembly Materials
<b>PCN Details</b>					
<b>Description of Change:</b>					
Texas Instruments is pleased to announce the qualification of Cu as an additional bond wire option for devices listed in "Product affected" section below. See table below:					
	Current Assembly	Cu Bond wire option			
Material Set	Au wire				
Wire diam (Mils)	0.96	0.80			
<b>Reason for Change:</b>					
Continuity of supply. 1) To align with world technology trends and use wiring with enhanced mechanical and electrical properties 2) Maximize flexibility within our Assembly/Test production sites. 3) Cu is easier to obtain and stock					
<b>Anticipated impact on Fit, Form, Function, Quality or Reliability (positive / negative):</b>					
None.					
<b>Changes to product identification resulting from this PCN:</b>					
None.					
<b>Product Affected:</b>					
D35004AZGW160	TMS320DM100ZJJR	TMS320VC5506GHH	TMS320VC5510AZGW1		
D35004AZGWA200	TMS320DM270ZHK-K	TMS320VC5506ZHHR	TMS320VC5510AZGWD2		
D751685AM3ZZAR	TMS320DM299DZJJ	TMS320VC5507ZHH	TNETV2510ENGGWR		
D751685AZZAR	TMS320DM299ZJJR	TMS320VC5507ZHHR	TNETV2510GGWR		
D761924ZGUR	TMS320SP109AZHH	TMS320VC5509AGHHR			
OMAP5910JGZG2	TMS320VC5503GHH	TMS320VC5510AGPHA2			
<b>Qualification Data: Approved 11/29/2010</b>					
This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.					
<b>Qual Vehicle 1: D6567GN0ZWKR (MSL 3-260C)</b>					
<b>Package Construction Details</b>					
Assembly Site:	PHI (TIPI)	Mold Compound:	4206745		
# Pins-Designator, Family:	385-ZWK, BGA	Mount Compound:	4073505		
Solder Ball composition	SnAgCu	Bond Wire:	0.80Mil Cu		

<b>Qualification:</b> <input type="checkbox"/> <b>Plan</b> <input checked="" type="checkbox"/> <b>Test Results</b>				
Reliability Test	Conditions	Sample Size/Fail		
		Lot#1	Lot#2	Lot#3
**Biased Temp Humidity	85C/85%RH (600hrs)	78/0	-	-
**Unbiased HAST	110C/85%RH (264hrs)	78/0	78/0	78/0
**High Temp. Storage Bake	150C (600 hrs)	78/0	78/0	78/0
**T/C -65C/150C	-55C/+125C (1000 Cyc)	78/0	78/0	78/0
Manufacturability	(per mfg. Site specification)	Pass	Pass	Pass
Notes   **- Preconditioning sequence: Level 3-260C.				
<b>Qual Vehicle 2: F761536ZZD (MSL 3-260C)</b>				
<b>Package Construction Details</b>				
Assembly Site:	PHI (TIPI)	Mold Compound:	4203565	
# Pins-Designator, Family:	179-ZZD, BGA	Mount Compound:	4111062	
Solder Ball composition	SnAgCu	Bond Wire:	0.80Mil Au	
<b>Qualification:</b> <input type="checkbox"/> <b>Plan</b> <input checked="" type="checkbox"/> <b>Test Results</b>				
Reliability Test	Conditions	Sample Size/Fail		
		Lot#1	Lot#2	Lot#3
** Biased HAST	110C/85%RH, 264 hrs	70/0	70/0	70/0
** Unbiased HAST	130C/85%RH (192hrs)	98/0	99/0	99/0
** Unbiased HAST	110C/85%RH (192hrs)	97/0	97/0	96/0
**High Temp. Storage Bake	150C (1008 hrs)	96/0	97/0	97/0
**T/C -65C/150C	-55C/+125C (1000 Cyc)	101/0	103/0	101/0
Notes   **- Preconditioning sequence: Level 3-260C.				
<b>Qual Vehicle 3: TSB43DA42AGHC (MSL 3-260C)</b>				
<b>Package Construction Details</b>				
Assembly Site:	PHI (TIPI)	Mold Compound:	4203565	
# Pins-Designator, Family:	196-GHC, BGA	Mount Compound:	4111062	
Solder Ball composition	SnAgCu	Bond Wire:	0.80Mil Cu	
<b>Qualification:</b> <input type="checkbox"/> <b>Plan</b> <input checked="" type="checkbox"/> <b>Test Results</b>				
Reliability Test	Conditions	Sample Size/Fail		
		Lot#1	Lot#2	Lot#3
**High Temp. Storage Bake	150C (1008 hrs)	90/0	90/0	90/0
**Biased Temp and Humidity	85C/85%RH (600hrs)	77/0	77/0	77/0
** Unbiased HAST	130C/85%RH (192hrs)	90/0	90/0	90/0
**T/C -65C/150C	-55C/+125C (1000 Cyc)	110/0	110/0	110/0
Notes   **- Preconditioning sequence: Level 3-260C.				

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

<b>Location</b>	<b>E-Mail</b>
USA	<a href="mailto:PCNAmericasContact@list.ti.com">PCNAmericasContact@list.ti.com</a>
Europe	<a href="mailto:PCNEuropeContact@list.ti.com">PCNEuropeContact@list.ti.com</a>
Asia Pacific	<a href="mailto:PCNAsiaContact@list.ti.com">PCNAsiaContact@list.ti.com</a>
Japan	<a href="mailto:PCNJapanContact@list.ti.com">PCNJapanContact@list.ti.com</a>