PRODUCT / PROCESS CHANGE NOTIFICATION

1. PCN basic data	
1.1 Company	STMicroelectronics International N.V
1.2 PCN No.	MDG/22/13295
1.3 Title of PCN	PTM_CAL_090929 - MDG Transfer of Malibu Leadframe Source from OM Japan to SHT Taiwan
1.4 Product Category	DFN8 2.5x3, DFN8 2X3 and DFN5 1.7x1.4
1.5 Issue date	2022-03-24

2. PCN Team	
2.1 Contact supplier	
2.1.1 Name	ROBERTSON HEATHER
2.1.2 Phone	+1 8475853058
2.1.3 Email	heather.robertson@st.com
2.2 Change responsibility	
2.2.1 Product Manager	Marie-France FLORENTIN,Benoit RODRIGUES
2.1.2 Marketing Manager	Denis FARISON,Hubert LEDUC
2.1.3 Quality Manager	Mickael DENAIS-ALLICHON,Rita PAVANO

3. Change		
3.1 Category	3.2 Type of change	3.3 Manufacturing Location
Materials	Change of qualified supplier providing the same part number for direct material	CA2A---ST - Calamba - Philippines

4. Description of change		
	Old	New
4.1 Description	CWTC OM Japan Plant	CWTC SHT (Taiwan) Plant
4.2 Anticipated Impact on form,fit, function, quality, reliability or processability?	The change is limited to a manufacturing site change, as process, materials, dimensions and tolerances remain unchanged.	

5. Reason / motivation for change	
5.1 Motivation	OM Japan will stop operation by Dec'22 and will transfer the manufacturing of the technology to SHT (a CWTC facility in Taiwan).
5.2 Customer Benefit	SERVICE CONTINUITY

6. Marking of parts / traceability of change	
6.1 Description	Traceability via date code, both ST Commercial Part Number and Finished Good remain the same

7. Timing / schedule	
7.1 Date of qualification results	2022-03-01
7.2 Intended start of delivery	2022-12-11
7.3 Qualification sample available?	Upon Request

8. Qualification / Validation			
8.1 Description			
8.2 Qualification report and qualification results	In progress	Issue Date	

9. Attachments (additional documentations)
13295 Public product.pdf 13295 PCN Calamba DFN Lead Frame supplier .pdf

10. Affected parts		
10. 1 Current		10.2 New (if applicable)
10.1.1 Customer Part No	10.1.2 Supplier Part No	10.1.2 Supplier Part No
	M24128-BFMC6TG	
	M24C02-RMC6TG	
	M24C04-RMC6TG	
	M24C64-FMC6TG	
	M95256-RMC6TG	

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PROCESS CHANGE NOTIFICATION

Calamba DFN Lead Frame supplier (CWTC)
Manufacturing site move from Japan to Taiwan

What is the change?

CWTC DFN Lead Frame supplier is moving its production from Kagoshima Japan to Kaohsiung Taiwan due to Japan plant shutdown. CTWC DFN Lead Frames are used by ST Calamba plant to manufacture DFN8 2.5x3 (Ocelot), DFN8 2x3 and DFN5 1.7x1.4 (Eeprom). CWTC Taiwan is already an ST qualified leadframe source for other package types.
The change is limited to a manufacturing site change, as process, materials, dimensions and tolerances remain unchanged.

Why?

CWTC Kagoshima Japanese plant is closing.

When?

CWTC Japanese plant is closing on wk52 22.
DFN8 qualification samples using CWTC Taiwan will be available in August 22, first production shipments will occur in December 22.
DFN5 qualification samples using CWTC Taiwan will be available in January 23, first production shipments will occur in May 23.

How will the change be qualified?

The change will be qualified using the standard ST Microelectronics Corporate Procedures, as per qualification plan detailed in Appendix B.

What is the impact of the change?

- **Form:** none
- **Fit:** none
- **Function:** none

How can the change be seen?

Traceability via date code, both ST Commercial Part Number and Finished Good remain the same

Appendix A- Product Change Notification

Product family / Commercial products:	DFN8 2.5x3 STOCTA1F4RZ3 (335S00488) DFN8 2X3 M24128-BFMC6TG (335S0888) M24128BFMC6TG/12 (335S0888) M24C02-RMC6TG/12 (335S0709) M24C04-RMC6TG (335S00254) M24C64-FMC6TG (335S0859) M95256-RMC6TG (335S0865) M95320-RMC6TG/12 (335S0858) DFN5 1.7x1.4 M24128-BFMH6TG (998-04220) M24C02-FMH6TG (335S00434)
Customer(s):	Malibu
Type of change:	DFN Leadframe manufacturing site change
Reason for the change:	CWTC Kagoshima Japanese plant is closing
Description of the change:	DFN Leadframe manufacturing site change
Forecast date of notification to the customer	March 2022
Forecast date of Qualification samples availability for customer(s):	DFN8: August 2022 DFN5: January 2023
Forecast date for the internal STMicroelectronics change, Qualification Report availability:	DFN8: August 2022 DFN5: January 2023
Marking to identify the changed product:	Unchanged (traceability via date code)
Description of the qualification program:	Standard ST Microelectronics Corporate Procedures (See appendix B)
Manufacturing location:	ST Calamba (Philippines)
Estimated date of first shipment:	DFN8: December 2022 DFN5: May 2023

Appendix B: Qualification Plan:

DFN8:

stress	Nbr units /lot	conditions	readout	Lot1	Lot2	Lot3
Preconditioning	308	JESD22-A113, MSL1				
HTSL	77	JESD22-A103, T=150°C	168h, 500h, 1000h			
MSL1+HAST	77	JESD22-A110, 130°C/85%RH/(230kPa)+bias	96h			
MSL1+uHAST	77	JESD22-A118, 130°C/85%RH/(230kPa)	96h			
MSL1+TC	77	JESD22-A104, -65/+150°C , 2c/h	100cy, 500cy			
MSL1+SAM	77					
Solderability	5	J-STD-002, Precondition C, Test S1, 95% coverage, 36 terminations, 5 units / lot				
Bond Pull Strength	5	MIL-STD-883, M2011, 36 terminations, 5 units / lot				
Bond Shear	5	JESD22-B116, 36 terminations, 5 units / lot				
Package Physical Dimensions	20	Meet all package outline drawing Tolerances				

DFN5:

stress	Nbr units /lot	conditions	readout	Lot1	Lot2	Lot3
Preconditioning	308	JESD22-A113, MSL1				
HTSL	77	JESD22-A103, T=150°C	168h, 500h, 1000h			
MSL1+HAST	77	JESD22-A110, 130°C/85%RH/(230kPa)+bias	96h			
MSL1+uHAST	77	JESD22-A118, 130°C/85%RH/(230kPa)	96h			
MSL1+TC	77	JESD22-A104, -65/+150°C , 2c/h	100cy, 500cy			
MSL1+SAM	77					
Solderability	5	J-STD-002, Precondition C, Test S1, 95% coverage, 36 terminations, 5 units / lot				
Bond Pull Strength	5	MIL-STD-883, M2011, 36 terminations, 5 units / lot				
Bond Shear	5	JESD22-B116, 36 terminations, 5 units / lot				
Package Physical Dimensions	20	Meet all package outline drawing Tolerances				

Public Products List

Publict Products are off the shelf products. They are not dedicated to specific customers, they are available through ST Sales team, or Distributors, and visible on ST.com

PCN Title : PTM_CAL_090929 - MDG Transfer of Malibu Leadframe Source from OM Japan to SHT Taiwan

PCN Reference : MDG/22/13295

Subject : Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

M95256-RMC6TG	M24C64-FMC6TG	M24C04-RMC6TG
M24C02-RMC6TG	M24128-BFMC6TG	

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