

**PRODUCT / PROCESS CHANGE NOTIFICATION**

**1. PCN basic data**

|                      |  |                                      |
|----------------------|--|--------------------------------------|
| 1.1 Company          |   | STMicroelectronics International N.V |
| 1.2 PCN No.          | AMS/22/13298   |                                      |
| 1.3 Title of PCN     | Qualification of subcontractor TSHT (China) as additional assembly plant for selected products of General Purpose Analog Division in SO8 package |                                      |
| 1.4 Product Category | See product list   |                                      |
| 1.5 Issue date       | 2022-04-11   |                                      |

**2. PCN Team**

|                                  |                          |
|----------------------------------|--------------------------|
| <b>2.1 Contact supplier</b>      |                          |
| 2.1.1 Name                       | ROBERTSON HEATHER        |
| 2.1.2 Phone                      | +1 8475853058            |
| 2.1.3 Email                      | heather.robertson@st.com |
| <b>2.2 Change responsibility</b> |                          |
| 2.2.1 Product Manager            | Marcello SAN BIAGIO      |
| 2.1.2 Marketing Manager          | Salvatore DI VINCENZO    |
| 2.1.3 Quality Manager            | Jean-Marc BUGNARD        |

**3. Change**

|              |   |                            |
|--------------|---|----------------------------|
| 3.1 Category | 3.2 Type of change  | 3.3 Manufacturing Location |
| Transfer     | Line transfer for a full process or process brick (process step, control plan, recipes) from one site to another site: Assembly site (SOP 2617) | TSHT                       |

**4. Description of change**

|   |  |  |
|---|--|--|
|   | Old  | New  |
| 4.1 Description   | Assembly :<br>- ST Bouskoura (Morocco)<br>- ST Shenzhen (China) for Voltage reference only | Assembly :<br>- ST Bouskoura (Morocco)<br>- ST Shenzhen (China) for Voltage reference only<br>- Subcontractor TSHT (China) |
| 4.2 Anticipated Impact on form,fit, function, quality, reliability or processability? | No impact  |  |

**5. Reason / motivation for change**

|                      |   |
|----------------------|---|
| 5.1 Motivation       | The purpose of this change is to improve the rationalization of our manufacturing assets, provide a better support to our customers by enhancing the manufacturing process for higher volume production |
| 5.2 Customer Benefit | SERVICE IMPROVEMENT   |

**6. Marking of parts / traceability of change**

|                 |                         |
|-----------------|-------------------------|
| 6.1 Description | New Finished good codes |
|-----------------|-------------------------|

**7. Timing / schedule**

|                                     |              |
|-------------------------------------|--------------|
| 7.1 Date of qualification results   | 2022-03-03   |
| 7.2 Intended start of delivery      | 2022-07-15   |
| 7.3 Qualification sample available? | Upon Request |

**8. Qualification / Validation**

|  |                            |            |            |
|--|----------------------------|------------|------------|
| 8.1 Description                                    | 13298 Qual report.zip      |            |            |
| 8.2 Qualification report and qualification results | Available (see attachment) | Issue Date | 2022-04-11 |

| 9. Attachments (additional documentations)        |
|---|
| 13298 Public product.pdf<br>13298 Qual report.zip |

| 10. Affected parts      |                         |                          |
|-------------------------|-------------------------|--------------------------|
| 10. 1 Current           |                         | 10.2 New (if applicable) |
| 10.1.1 Customer Part No | 10.1.2 Supplier Part No | 10.1.2 Supplier Part No  |
| LMV358IDT               | LMV358IDT               |                          |
| MC1458DT                | MC1458DT                |                          |
|                         | MC1458IDT               |                          |
| MC33078D                | MC33078D                |                          |
| MC33078DT               | MC33078DT               |                          |
| MC33172D                | MC33172D                |                          |
| MC33172DT               | MC33172DT               |                          |
| TL062ACDT               | TL062ACDT               |                          |
|                         | TL062BCDT               |                          |
| TL062ID                 | TL062ID                 |                          |
| TL062IDT                | TL062IDT                |                          |
| TL431ACDT               | TL431ACDT               |                          |
| TL431AIDT               | TL431AIDT               |                          |
| TL431CDT                | TL431CDT                |                          |
| TL431IDT                | TL431IDT                |                          |
| TS1852IDT               | TS1852IDT               |                          |
| TS1872AIDT              | TS1872AIDT              |                          |
| TS1872IDT               | TS1872IDT               |                          |
| TS462CDT                | TS462CDT                |                          |
| TS482IDT                | TS482IDT                |                          |
| TS512AIDT               | TS512AIDT               |                          |
| TS512IDT                | TS512IDT                |                          |
| TS522IDT                | TS522IDT                |                          |
| TS862IDT                | TS862IDT                |                          |
| TS932IDT                | TS932IDT                |                          |
| TS942AIDT               | TS942AIDT               |                          |
| TS942IDT                | TS942IDT                |                          |
| TS972IDT                | TS972IDT                |                          |
| TSH22IDT                | TSH22IDT                |                          |
|                         | TSV358AIDT              |                          |
| TSV358IDT               | TSV358IDT               |                          |
|                         | TSV632AIDT              |                          |
|                         | TSV632IDT               |                          |
|                         | TSV912AIDT              |                          |
|                         | TSV912IDT               |                          |
|                         | TSV992AIDT              |                          |
|                         | TSV992IDT               |                          |

## **IMPORTANT NOTICE – PLEASE READ CAREFULLY**

Subject to any contractual arrangement in force with you or to any industry standard implemented by us, STMicroelectronics NV and its subsidiaries ("ST") reserve the right to make changes, corrections, enhancements, modifications, and improvements to ST products and/or to this document at any time without notice. Purchasers should obtain the latest relevant information on ST products before placing orders. ST products are sold pursuant to ST's terms and conditions of sale in place at the time of order acknowledgement.

Purchasers are solely responsible for the choice, selection, and use of ST products and ST assumes no liability for application assistance or the design of Purchasers' products.

No license, express or implied, to any intellectual property right is granted by ST herein.

Resale of ST products with provisions different from the information set forth herein shall void any warranty granted by ST for such product.

ST and the ST logo are trademarks of ST. All other product or service names are the property of their respective owners.

Information in this document supersedes and replaces information previously supplied in any prior versions of this document.

© 2018 STMicroelectronics – All rights reserved



## Public Products List

Public Products are off the shelf products. They are not dedicated to specific customers, they are available through ST Sales team, or Distributors, and visible on ST.com

**PCN Title :** Qualification of subcontractor TSHT (China) as additional assembly plant for selected products of General Purpose Analog Division in SO8 package

**PCN Reference :** AMS/22/13298

**Subject :** Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

|            |            |            |
|------------|------------|------------|
| MC33172DT  | TSV912AIDT | TSV992IDT  |
| TL062IDT   | TS522IDT   | TSV632AIDT |
| TSH22IDT   | TS942AIDT  | MC1458IDT  |
| MC33078D   | TS512AIDT  | MC1458DT   |
| TL431AIDT  | TS1872AIDT | TSV358IDT  |
| TS512IDT   | TL431ACDT  | MC33172D   |
| TSV992AIDT | TS972IDT   | TS482IDT   |
| TSV632IDT  | TSV912IDT  | TS462CDT   |
| TL062ID    | TS942IDT   | TL062BCDT  |
| TS932IDT   | TS1872IDT  | TSV358AIDT |
| TL431CDT   | TL062ACDT  | TS1852IDT  |
| LMV358IDT  | MC33078DT  | TS862IDT   |
| TL431IDT   |            |            |



### IMPORTANT NOTICE – PLEASE READ CAREFULLY

Subject to any contractual arrangement in force with you or to any industry standard implemented by us, STMicroelectronics NV and its subsidiaries ("ST") reserve the right to make changes, corrections, enhancements, modifications, and improvements to ST products and/or to this document at any time without notice. Purchasers should obtain the latest relevant information on ST products before placing orders. ST products are sold pursuant to ST's terms and conditions of sale in place at the time of order acknowledgement.

Purchasers are solely responsible for the choice, selection, and use of ST products and ST assumes no liability for application assistance or the design of Purchasers' products.

No license, express or implied, to any intellectual property right is granted by ST herein.

Resale of ST products with provisions different from the information set forth herein shall void any warranty granted by ST for such product.

ST and the ST logo are trademarks of ST. All other product or service names are the property of their respective owners.

Information in this document supersedes and replaces information previously supplied in any prior versions of this document.

© 2018 STMicroelectronics – All rights reserved

# External Reliability Evaluation Report

*New assembly plant TSHT with 70x70LF*

## General Information

|                                   |  |
|-----------------------------------|--|
| <b>Product Line</b>               | 0158, 0922, 0082, LA05, KS33   |
| <b>Product Description</b>        | Low power dual op-amps with low input bias current, Rail-to-rail, high output current, dual operational amplifier, LDO |
| <b>P/N</b>                        | LM358DT, TS922IDT, L78L05, LD1117  |
| <b>Product Group</b>              | AMS  |
| <b>Product division</b>           | GPA&RF   |
| <b>Package</b>                    | SO8  |
| <b>Silicon Process technology</b> | Bipolar, HF2CMOS, HBIP40   |

## Locations

|                        |  |
|------------------------|--|
| <b>Wafer fab</b>       | Ang Mo Kio 6"                            |
| <b>Assembly plant</b>  | TSHT (TianShui Huatian Technology) China |
| <b>Reliability Lab</b> | Grenoble                                 |

## DOCUMENT INFORMATION

| Version | Date        | Pages | Comment               |
|---------|-------------|-------|-----------------------|
| 1.0     | 6-oct-2017  | 12    | First issue           |
| 2.0     | 19-Apr-2018 | 12    | Plan for large LF Pad |
|         |             |       |                       |

Note: This report is a summary of the reliability trials performed in good faith by STMicroelectronics in order to evaluate the potential reliability risks during the product life using a set of defined test methods.

This report does not imply for STMicroelectronics expressly or implicitly any contractual obligations other than as set forth in STMicroelectronics general terms and conditions of Sale. This report and its contents shall not be disclosed to a third party without previous written agreement from STMicroelectronics.

## TABLE OF CONTENTS

|          |   |           |
|----------|---|-----------|
| <b>1</b> | <b>APPLICABLE AND REFERENCE DOCUMENTS</b> | <b>3</b>  |
| <b>2</b> | <b>GLOSSARY</b>                           | <b>3</b>  |
| <b>3</b> | <b>RELIABILITY EVALUATION OVERVIEW</b>    | <b>3</b>  |
| 3.1      | OBJECTIVES                                | 3         |
| 3.2      | CONCLUSION                                | 4         |
| <b>4</b> | <b>DEVICE CHARACTERISTICS</b>             | <b>5</b>  |
| 4.1      | DEVICE DESCRIPTION                        | 5         |
| <b>5</b> | <b>CONSTRUCTION NOTE</b>                  | <b>9</b>  |
| <b>6</b> | <b>TESTS RESULTS SUMMARY</b>              | <b>10</b> |
| 6.1      | TEST VEHICLE                              | 10        |
| 6.2      | TEST PLAN AND RESULTS SUMMARY             | 10        |
| <b>7</b> | <b>ANNEXES</b>                            | <b>12</b> |
| 7.1      | DEVICE DETAILS                            | 12        |
| 7.2      | TESTS DESCRIPTION                         | 16        |

## 1 APPLICABLE AND REFERENCE DOCUMENTS

| Document reference | Short description  |
|--------------------|--|
| AEC-Q100           | Stress test qualification for automotive grade integrated circuits     |
| AEC-Q101           | Stress test qualification for automotive grade discrete semiconductors |
| JESD47             | Stress-Test-Driven Qualification of Integrated Circuits                |
|                    |  |

## 2 GLOSSARY

|     |                       |
|-----|-----------------------|
| DUT | Device Under Test     |
| PCB | Printed Circuit Board |
| SS  | Sample Size           |
|     |                       |

## 3 RELIABILITY EVALUATION OVERVIEW

### 3.1 Objectives

The objective of this evaluation is to qualify the subcontractor TSHT for the assembly of selected product in SO8 package.

The line under qualification will serve several part numbers.

The qualification plan is based on the similarity and based on the JESD47 specification.

Here below are the details of the change depending on the affected product.

From ST Bouskoura to TSHT (see annex for product list)

| Material           | Current process    | Modified process         | Comment |
|--------------------|--------------------|--------------------------|---------|
| Diffusion location | No change          |                          |         |
| Assembly location  | ST Bouskoura       | TSHT                     |         |
| Molding compound   | Sumitomo G700KC    | Hitachi CEL-9220         |         |
| Die attach         | Ablestick 8601-S25 | Ablestik -Ablecoat 8200T |         |
| Lead-frame         | Copper             | Copper                   |         |
| Wire               | Copper 1 mil       | Copper 1 mil Pd coated   |         |
| Plating            | Sn                 | Sn                       |         |

From ST Shenzhen to TSHT (see annex for product list)

| Material           | Current process    | Modified process         | Comment |
|--------------------|--------------------|--------------------------|---------|
| Diffusion location | No change          |                          |         |
| Assembly location  | ST Shenzhen        | TSHT                     |         |
| Molding compound   | Sumitomo G700KC    | Hitachi CEL-9220         |         |
| Die attach         | Ablestick 8601-S25 | Ablestik -Ablecoat 8200T |         |
| Lead-frame         | Copper             | Copper                   |         |
| Wire               | Copper 1 mil       | Copper 1 mil             |         |
| Plating            | NiPdAgAu           | Sn                       |         |



## **3.2 Conclusion**

Qualification Plan requirements have been fulfilled without exception. It is stressed that reliability tests have shown that the devices behave correctly against environmental tests (no failure). Moreover, the stability of electrical parameters during the accelerated tests demonstrates the ruggedness of the products and safe operation, which is consequently expected during their lifetime.

Reliability agreement for qualification.

## 4 DEVICE CHARACTERISTICS

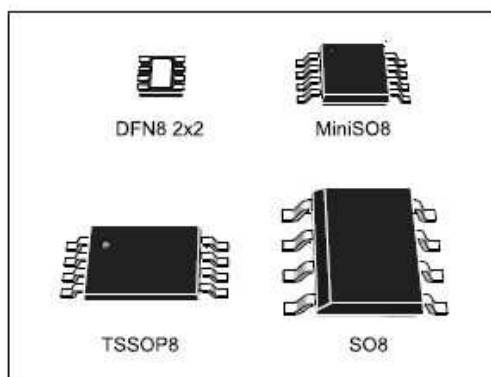
### 4.1 Device description



## LM158, LM258, LM358

### Low-power dual operational amplifiers

Datasheet - production data



### Related products

- See LM158W for enhanced ESD ratings

### Description

These circuits consist of two independent, high-gain, internally frequency-compensated op amps, specifically designed to operate from a single power supply over a wide range of voltages. The low-power supply drain is independent of the magnitude of the power supply voltage.

Application areas include transducer amplifiers, DC gain blocks and all the conventional op amp circuits, which can now be more easily implemented in single power supply systems. For example, these circuits can be directly supplied with the standard 5 V, which is used in logic systems and will easily provide the required interface electronics with no additional power supply.

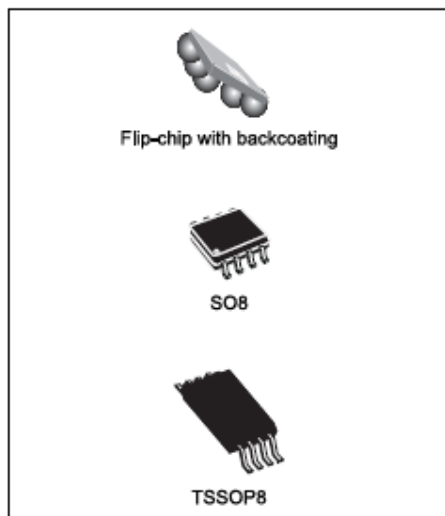
In linear mode, the input common-mode voltage range includes ground and the output voltage can also swing to ground, even though operated from only a single power supply voltage.

### Features

- Frequency compensation implemented internally
- Large DC voltage gain: 100 dB
- Wide bandwidth (unity gain): 1.1 MHz (temperature compensated)
- Very low supply current per channel essentially independent of supply voltage
- Low input bias current: 20 nA (temperature compensated)
- Low input offset voltage: 2 mV
- Low input offset current: 2 nA
- Input common-mode voltage range includes negative rails
- Differential input voltage range equal to the power supply voltage
- Large output voltage swing 0 V to ( $V_{CC+} - 1.5$  V)

## Rail-to-rail, high output current, dual operational amplifier

Datasheet - production data



### Applications

- Headphone and servo amplifiers
- Sound cards, multimedia systems
- Line drivers, actuator drivers
- Mobile phones and portable equipment
- Instrumentation with low noise as key factor
- Piezoelectric speaker drivers

### Description

TS922 and TS922A devices are rail-to-rail dual BiCMOS operational amplifiers optimized and fully specified for 3 V and 5 V operation. These devices have high output currents which allow low-load impedances to be driven.

Very low noise, low distortion, low offset, and a high output current capability make these devices an excellent choice for high quality, low voltage, or battery operated audio systems.

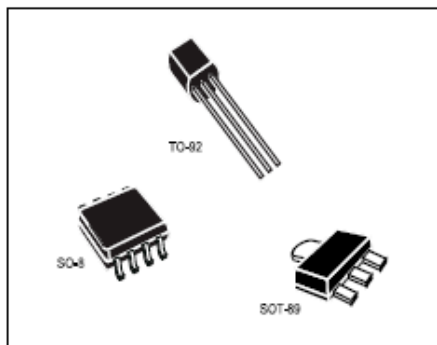
The devices are stable for capacitive loads up to 500 pF.

### Features

- Rail-to-rail input and output
- Low noise: 9 nV/√Hz
- Low distortion
- High output current: 80 mA (able to drive 32 Ω loads)
- High-speed: 4 MHz, 1 V/μs
- Operating from 2.7 to 12 V
- Low input offset voltage: 900 μV max. (TS922A)
- ESD internal protection: 2 kV
- Latch-up immunity
- Macromodel included in this specification
- Dual version available in Flip-chip package

## Positive voltage regulators

Datasheet - production data



### Description

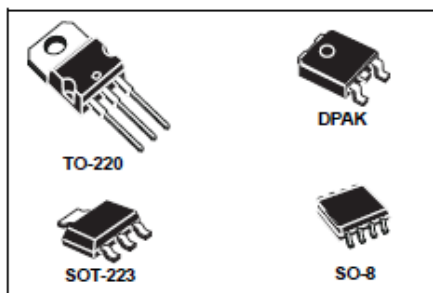
The L78L series of three-terminal positive regulators employ internal current limiting and thermal shutdown, making them essentially indestructible. If adequate heat-sink is provided, they can deliver up to 100 mA output current. They are intended as fixed voltage regulators in a wide range of applications including local or on-card regulation for elimination of noise and distribution problems associated with single-point regulation. In addition, they can be used with power pass elements to make high-current voltage regulators. The L78L series used as Zener diode/resistor combination replacement, offers the improvement along with lower quiescent current and lower noise.

### Features

- Output current up to 100 mA
- Output voltages of 3.3; 5; 6; 8; 9; 10; 12; 15; 18; 24 V thermal overload protection
- Short-circuit protection
- No external components are required
- Available in either  $\pm 4\%$  (A) or  $\pm 8\%$  (C) selection

## Adjustable and fixed low drop positive voltage regulator

Datasheet - production data



flows mostly into the load. Only a very common 10  $\mu$ F minimum capacitor is needed for stability. On chip trimming allows the regulator to reach a very tight output voltage tolerance, within  $\pm 1\%$  at 25 °C. The adjustable LD1117 is pin to pin compatible with the other standard. Adjustable voltage regulators maintaining the better performances in terms of drop and tolerance.

### Features

- Low dropout voltage (1 V typ.)
- 2.85 V device performances are suitable for SCSI-2 active termination
- Output current up to 800 mA
- Fixed output voltage of: 1.2 V, 1.8 V, 2.5 V, 3.3 V, 5.0 V
- Adjustable version availability ( $V_{REF} = 1.25$  V)
- Internal current and thermal limit
- Available in  $\pm 1\%$  (at 25 °C) and 2 % in full temperature range
- Supply voltage rejection: 75 dB (typ.)

### Description

The LD1117 is a low drop voltage regulator able to provide up to 800 mA of output current, available even in adjustable version ( $V_{REF} = 1.25$  V). Concerning fixed versions, are offered the following output voltages: 1.2 V, 1.8 V, 2.5 V, 2.85 V, 3.3 V and 5.0 V. The device is supplied in: SOT-223, DPAK, SO-8 and TO-220. The SOT-223 and DPAK surface mount packages optimize the thermal characteristics even offering a relevant space saving effect. High efficiency is assured by NPN pass transistor. In fact in this case, unlike than PNP one, the quiescent current

## 5 CONSTRUCTION NOTE

| New Plant Qualification               |                                  |                |                   |                  |
|---------------------------------------|----------------------------------|----------------|-------------------|------------------|
| P/N LM358DT                           |                                  | PN/TS922IDT    | P/N L78L05ABD13TR | P/N LD1117D33CTR |
| Wafer/Die fab. information            |                                  |                |                   |                  |
| Wafer fab manufacturing location      | AM6F (Singapore)                 |                |                   |                  |
| Technology                            | Bipolar                          | HF2CMOS        | HBIP40            | Bipolar          |
| Process family                        | Bipolar                          | BiCMOS2        | Bipolar           | Bipolar          |
| Die finishing back side               | Raw Silicon                      | Raw Silicon    | Lapped silicon    | CrNiAg           |
| Die size                              | 1070 x 1010 μm²                  | 1720x1190μm²   | 766 x 706 um²     | 1990 x 1860um²   |
| Passivation type                      | SiN (nitride)                    | PVAPOX+Nitride | PVAPOX+Nitride    | SiN (nitride)    |
| Assembly information                  |                                  |                |                   |                  |
| Assembly site                         | SC-Tianshui Huatian-China (TSHT) |                |                   |                  |
| Package description                   | SO8                              |                |                   |                  |
| Molding compound                      | Hitachi CEL-9220                 |                |                   |                  |
| Frame material                        | Copper 70x70                     | Copper 90x90   | Copper 94x125     | Copper 94x125    |
| Die attach process                    | Glue                             |                |                   |                  |
| Die attach material                   | Ablestik -Ablecoat 8200T-        |                |                   |                  |
| Wire bonding process                  | Wire                             |                |                   |                  |
| Wires bonding materials/diameters     | 1.0mil PdCu                      |                |                   |                  |
| Lead finishing process                | Copper                           |                |                   |                  |
| Lead finishing/bump solder material   | Sn                               |                |                   |                  |
| Final testing information             |                                  |                |                   |                  |
| Testing location                      |                                  |                |                   |                  |
| SC-Tianshui Huatian-China (TSHT) 999L |                                  |                |                   |                  |

## 6 TESTS RESULTS SUMMARY

### 6.1 Test vehicle

| Lot # | Diffusion Lot | Assy Lot     | Trace Code | Process/Package | Product Line | Comments |
|-------|---------------|--------------|------------|-----------------|--------------|----------|
| 1     | V66053FV      | 9HL190060001 | G9714001   | SO8             | 0158         |          |
| 2     | V66053FV      | 9HL1900A0001 | G9714005   | SO8             | 0158         |          |
| 3     | V66053FV      | 9HL190090001 | G9714004   | SO8             | 0158         |          |

Detailed results in below chapter will refer to P/N and Lot #.

### 6.2 Test plan and results summary

P/N LM358DT

| Test                   | PC | Std ref.                  | Conditions  | SS  | Steps   | Failure/SS |       |       | Note |
|------------------------|----|---------------------------|---|-----|---------|------------|-------|-------|------|
|                        |    |                           |   |     |         | Lot 1      | Lot 2 | Lot 3 |      |
| Die Oriented Tests     |    |                           |   |     |         |            |       |       |      |
| HTOL                   | N  | JESD22 A-108              | T <sub>j</sub> = 125°C, BIAS                      | 80  | 168 H   | 0/80       | 0/80  | 0/80  |      |
|                        |    |                           |   |     | 500 H   | 0/80       | 0/80  | 0/80  |      |
|                        |    |                           |   |     | 1000 H  | 0/80       | 0/80  | 0/80  |      |
| HTSL                   | N  | JESD22 A-103              | T <sub>a</sub> = 150°C                            |     | 168 H   | 0/77       | 0/77  |       |      |
|                        |    |                           |   |     | 500 H   |            |       |       |      |
|                        |    |                           |   |     | 1000 H  | 0/77       | 0/77  |       |      |
| ELFR                   | N  | AEC Q100 - 008            |   | 400 | 48H     | 0/400      | 0/401 | 0/396 |      |
| Package Oriented Tests |    |                           |   |     |         |            |       |       |      |
| PC                     |    | JESD22 A-113              | Drying 24 H @ 125°C                               |     | Final   | PASS       | PASS  | PASS  |      |
|                        |    |                           | Store 192 H @ T <sub>a</sub> =30°C<br>Rh=60%      |     |         |            |       |       |      |
|                        |    |                           | Over Reflow @ T <sub>peak</sub> =260°C<br>3 times |     |         |            |       |       |      |
| uHAST                  | Y  | JESD22 A-118              | T°=130°C; Pressure=2.3 atm;<br>HR=85%             |     | 96 H    | 0/80       | 0/80  |       |      |
| THS                    | Y  | JESD22 A-110              | T <sub>a</sub> = 85°C, RH = 85%,                  |     | 168 H   | 0/80       |       |       |      |
|                        |    |                           |   |     | 1000 H  | 0/80       |       |       |      |
| TC                     | Y  | JESD22 A-104              | T <sub>a</sub> = -65°C to 150°C                   |     | 100 cy  | 0/77       | 0/77  |       |      |
|                        |    |                           |   |     | 1000 cy | 0/77       | 0/77  |       |      |
| THB                    | Y  | JESD22 A-101              | T <sub>a</sub> = 85°C, RH = 85%, BIAS             |     | 168 H   | 0/77       | 0/77  | 0/77  |      |
|                        |    |                           |   |     | 500 H   | 0/77       | 0/77  | 0/77  |      |
|                        |    |                           |   |     | 1000 H  | 0/77       | 0/77  | 0/77  |      |
| Other Tests            |    |                           |   |     |         |            |       |       |      |
| ESD                    | N  | AEC Q101-001, 002 and 005 | CDM   | 3   | 1.5kV   | PASS       |       |       |      |
|                        |    |                           |   |     |         |            |       |       |      |

**Evaluation plan and preliminar results for P/N TS922IDT, L78L05ABD13TR, LD1117D33CTR**

| Test                   | PC | Std ref.        | Conditions   | SS | Steps        | Failure/SS    |               |               |  |  | Note |
|------------------------|----|-----------------|--|----|--------------|---------------|---------------|---------------|--|--|------|
|                        |    |                 |  |    |              | Lot 1<br>0922 | Lot 2<br>LA05 | Lot 3<br>KS33 |  |  |      |
|                        |    |                 |  |    |              |               |               |               |  |  |      |
| HTB/<br>HTOL           | N  | JESD22<br>A-108 | Ta = 150°C, BIAS   |    | 168 H        | 0/77          | 0/77          | 0/77          |  |  |      |
|                        |    |                 |  |    | 500 H        | 0/77          | 0/77          | 0/77          |  |  |      |
|                        |    |                 |  |    | 1000 H       | 0/77          | 0/77          | 0/77          |  |  |      |
| HTSL                   | N  | JESD22<br>A-103 | Ta = 150°C   |    | 168 H        | 0/77          | 0/45          | 0/45          |  |  |      |
|                        |    |                 |  |    | 500 H        | 0/77          | 0/45          | 0/45          |  |  |      |
|                        |    |                 |  |    | 1000 H       | 0/77          | 0/45          | 0/45          |  |  |      |
|                        |    |                 |  |    |              |               |               |               |  |  |      |
| Package Oriented Tests |    |                 |  |    |              |               |               |               |  |  |      |
| PC                     |    | JESD22<br>A-113 | Drying 24 H @ 125°C<br>Store 168 H @ Ta=85°C<br>Rh=85%<br>Over Reflow @ Tpeak=260°C 3<br>times |    | Final        |               |               |               |  |  |      |
| UHAST/<br>AC           | Y  | JESD22<br>A-102 | Pa=2Atm / Ta=121°C   |    | 96 H<br>168H | 0/77          | 0/77          | 0/77          |  |  |      |
| TC                     | Y  | JESD22<br>A-104 | Ta = -65°C to 150°C  |    | 100 cy       | 0/77          | 0/77          | 0/77          |  |  |      |
|                        |    |                 |  |    | 200 cy       | 0/77          | 0/77          | 0/77          |  |  |      |
|                        |    |                 |  |    | 500 cy       | 0/77          | 0/77          | 0/77          |  |  |      |
| THB                    | Y  | JESD22<br>A-101 | Ta = 85°C, RH = 85%, BIAS  |    | 168 H        | 0/77          | 0/77          | 0/77          |  |  |      |
|                        |    |                 |  |    | 500 H        | 0/77          | 0/77          | 0/77          |  |  |      |
|                        |    |                 |  |    | 1000 H       | 0/77          | 0/77          | 0/77          |  |  |      |



## 7 ANNEXES

### 7.1 Device details

#### 7.1.1 Package outline/Mechanical data

##### PACKAGE OUTLINE ASSEMBLY

TITLE: POA SO 8L

PLANT CODE: 999L

PACKAGE CODE: 07

PACKAGE WEIGHT: 0,0765 g/unit typ

JEDEC REFERENCE NUMBER: JEDEC MS-012-AA

Option C

##### PACKAGE DIMENSIONS

| DATABOOK |         |      |       |      |
|----------|---------|------|-------|------|
| SYMBOL   | MIN.    | NOM. | MAX.  | NOTE |
| A        | -       | -    | 1.75  |      |
| A1       | 0.10    | -    | 0.225 |      |
| A2       | 1.30    | 1.40 | 1.50  |      |
| A3       | 0.60    | 0.65 | 0.70  |      |
| b        | 0.39    | -    | 0.47  |      |
| b1       | 0.38    | 0.41 | 0.44  |      |
| c        | 0.20    | -    | 0.24  |      |
| c1       | 0.19    | 0.20 | 0.21  |      |
| D        | 4.80    | 4.90 | 5.00  |      |
| E        | 5.80    | 6.00 | 6.20  |      |
| E1       | 3.80    | 3.90 | 4.00  |      |
| e        | 1.27BSC |      |       |      |
| L1       | 1.05REF |      |       |      |
| h        | 0.25    | -    | 0.50  |      |
| L        | 0.50    | -    | 0.80  |      |
| Ø        | 0       | -    | 8°    |      |

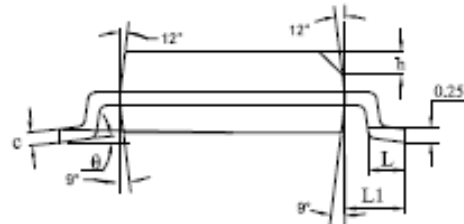
#### NOTES:

1. Controlling Dimension: MILLIMETER
2. Package outline exclusive of any mold flashes dimensions and metal burrs
3. Max resin gate protrusion : 0.20mm

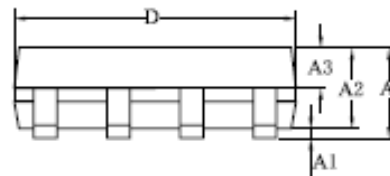
# PLANT CODE: 999L

## SO 8L

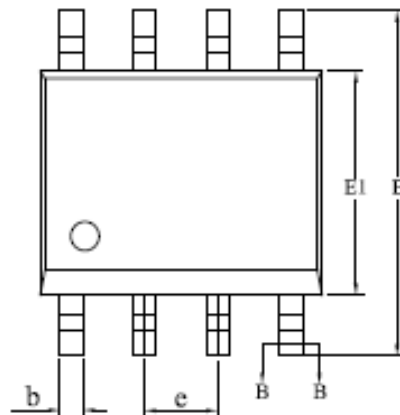
SIDE VIEW



SIDE VIEW

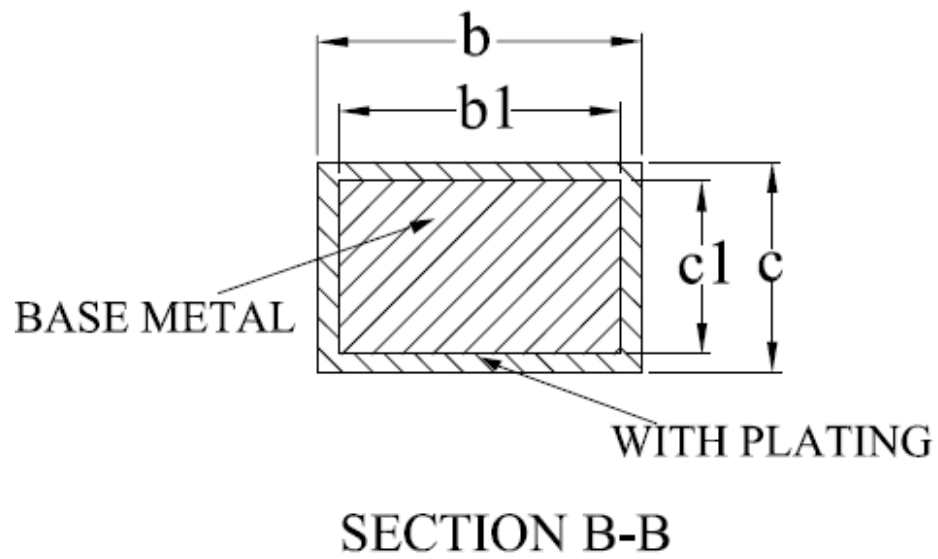


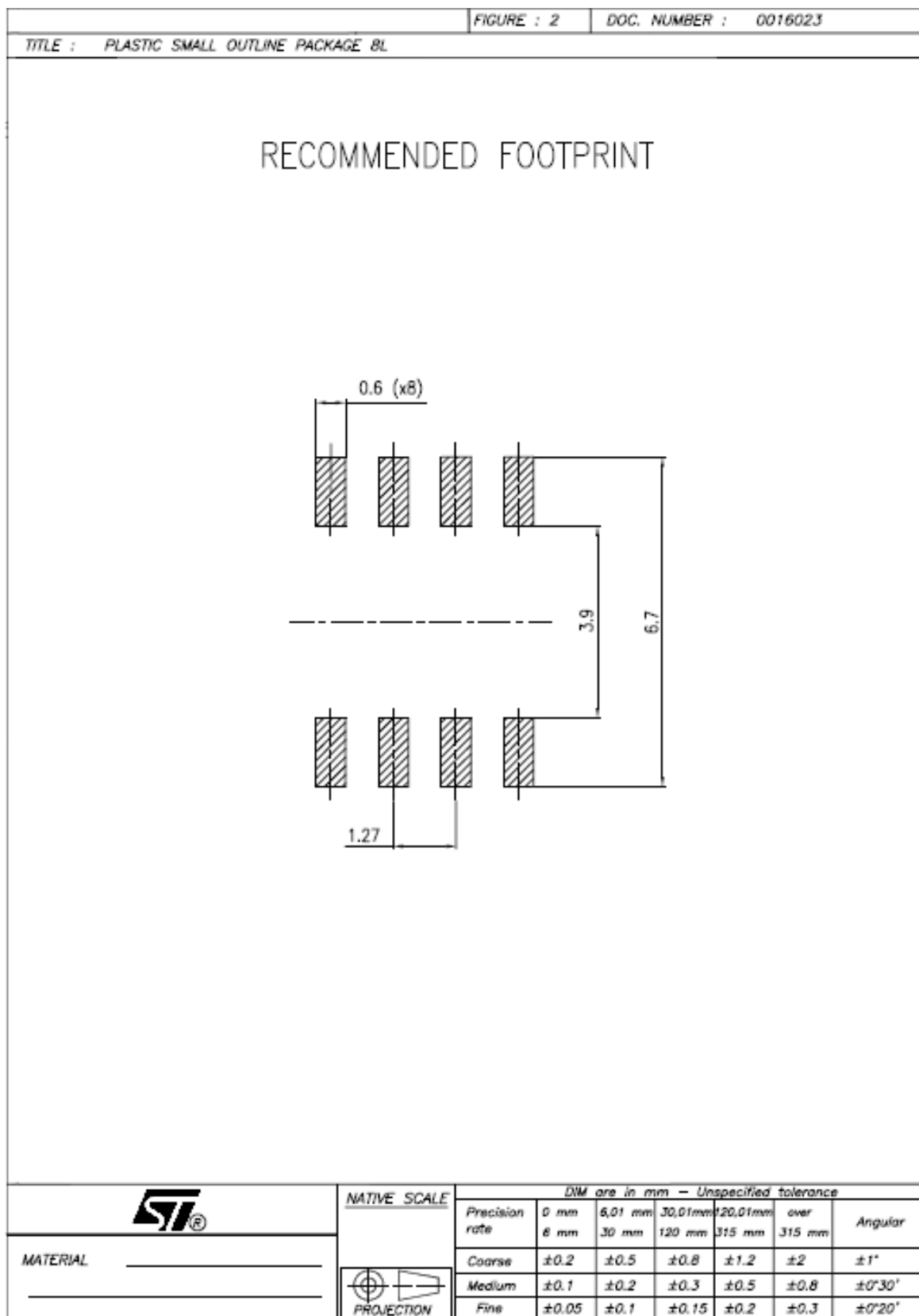
TOP VIEW



PLANT CODE: 999L

S0 8L





## 7.2 Tests Description

| Test name   | Description  | Purpose   |
|---|--|---|
| <b>Die Oriented</b>   |  |   |
| <b>HTOL</b><br>High Temperature Operating Life<br><br><b>HTB</b><br>High Temperature Bias | The device is stressed in static or dynamic configuration, approaching the operative max. absolute ratings in terms of junction temperature and bias condition.  | To determine the effects of bias conditions and temperature on solid state devices over time. It simulates the devices' operating condition in an accelerated way.<br>The typical failure modes are related to, silicon degradation, wire-bonds degradation, oxide faults.  |
| <b>HTSL</b><br>High Temperature Storage Life  | The device is stored in unbiased condition at the max. temperature allowed by the package materials, sometimes higher than the max. operative temperature.   | To investigate the failure mechanisms activated by high temperature, typically wire-bonds solder joint ageing, data retention faults, metal stress-voiding.   |
| <b>ELFR</b><br>Early Life Failure Rate  | The device is stressed in biased conditions at the max junction temperature.   | To evaluate the defects inducing failure in early life.   |
| <b>Package Oriented</b>   |  |   |
| <b>PC</b><br>Preconditioning  | The device is submitted to a typical temperature profile used for surface mounting devices, after a controlled moisture absorption.  | As stand-alone test: to investigate the moisture sensitivity level.<br>As preconditioning before other reliability tests: to verify that the surface mounting stress does not impact on the subsequent reliability performance.<br>The typical failure modes are "pop corn" effect and delamination.                                  |
| <b>AC</b><br>Auto Clave (Pressure Pot)  | The device is stored in saturated steam, at fixed and controlled conditions of pressure and temperature.   | To investigate corrosion phenomena affecting die or package materials, related to chemical contamination and package hermeticity.   |
| <b>TC</b><br>Temperature Cycling  | The device is submitted to cycled temperature excursions, between a hot and a cold chamber in air atmosphere.  | To investigate failure modes related to the thermo-mechanical stress induced by the different thermal expansion of the materials interacting in the die-package system. Typical failure modes are linked to metal displacement, dielectric cracking, molding compound delamination, wire-bonds failure, die-attach layer degradation. |
| <b>THB</b><br>Temperature Humidity Bias   | The device is biased in static configuration minimizing its internal power dissipation, and stored at controlled conditions of ambient temperature and relative humidity.  | To evaluate the package moisture resistance with electrical field applied, both electrolytic and galvanic corrosion are put in evidence.  |
| <b>Other</b>  |  |   |
| <b>ESD</b><br>Electro Static Discharge  | The device is submitted to a high voltage peak on all his pins simulating ESD stress according to different simulation models.<br><b>CBM:</b> Charged Device Model<br><b>HBM:</b> Human Body Model<br><b>MM:</b> Machine Model | To classify the device according to his susceptibility to damage or degradation by exposure to electrostatic discharge.   |

## Annex 1: Other results

## Wire pull test

| Value in gram (min limit 4g) |        |        |        |        |        |        |
|------------------------------|--------|--------|--------|--------|--------|--------|
|                              | Unit 1 | Unit 2 | Unit 3 | Unit 4 | Unit 5 | Unit 6 |
|                              | 23.67  | 23.97  | 22.2   | 21.1   | 22.17  | 20.99  |
|                              | 24.06  | 23.24  | 23.14  | 20.26  | 19.5   | 24.18  |
|                              | 19.33  | 24.01  | 21.18  | 23     | 25.42  | 19.36  |
|                              | 19.58  | 22.17  | 20.99  | 21.15  | 24.64  | 22.17  |
|                              | 20.16  | 20.35  | 24.87  | 22.87  | 24.2   | 20.5   |
|                              | 20.48  | 20.69  | 22.96  | 21.55  | 22.5   | 25.97  |
|                              | 20.77  | 21.29  | 21.34  | 21.51  | 21.3   | 24.64  |
|                              | 21.65  | 21.79  | 20.85  | 23.26  | 23.31  | 24.2   |
| Min(g)                       | 19.33  |        |        |        |        |        |
| Max(g)                       | 25.97  |        |        |        |        |        |
| average(g)                   | 22.09  |        |        |        |        |        |
| cpl                          | 3.56   |        |        |        |        |        |

## Wire shear test

| Value in gram (min limit 18g) |        |        |        |        |        |        |
|-------------------------------|--------|--------|--------|--------|--------|--------|
|                               | Unit 1 | Unit 2 | Unit 3 | Unit 4 | Unit 5 | Unit 6 |
|                               | 46.89  | 49.58  | 48.33  | 49.26  | 46.21  | 46.88  |
|                               | 48.15  | 46.33  | 46.27  | 47.55  | 48.71  | 49.54  |
|                               | 45.25  | 49.88  | 16.86  | 45.65  | 49.55  | 49.67  |
|                               | 48.22  | 48.37  | 48.17  | 48.14  | 46.35  | 49.18  |
|                               | 47.36  | 48.16  | 46.88  | 49.33  | 45.33  | 49.24  |
|                               | 48.31  | 48.87  | 47.33  | 48.98  | 49.36  | 48.98  |
|                               | 49.16  | 49.33  | 45.33  | 50.17  | 48.71  | 48.36  |
|                               | 48.24  | 47.24  | 46.24  | 48.98  | 49.36  | 48.78  |
| Min (g)                       | 16.86  |        |        |        |        |        |
| Max (g)                       | 50.17  |        |        |        |        |        |
| Average (g)                   | 46.67  |        |        |        |        |        |
| cpl                           | 2.05   |        |        |        |        |        |

Conclusion: in line with ST specification

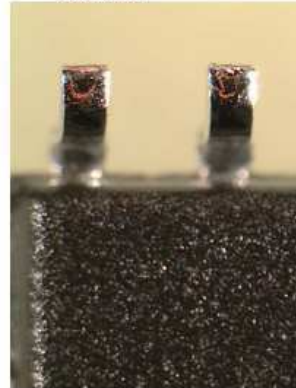
Solderability  
Coverage minimum 95% after dipping

| PACKAGE                        | SOLDER BATH | SOLDER BATH TEMP. | SOLDER DIPPING TIME | AGING                   | SAMPLING | REJECT |
|--------------------------------|-------------|-------------------|---------------------|-------------------------|----------|--------|
| Lead finishing Sn<br>Preplated | SnPb        | 220°C             | 10s                 | 8h steam<br>@85°C/85HR  | 10       | 0      |
|                                |             |                   | 10s                 | 10hrs dry air<br>@150°C | 10       | 0      |
|                                | SnAgCu      | 245°C             | 10s                 | 8h steam<br>@85°C/85HR  | 10       | 0      |
|                                |             |                   | 10s                 | 10hrs dry air<br>@150°C | 10       | 0      |

Dry air SnAgCu



Steam SnPb



Dry air SnPb



Conclusion: in line with ST specification.

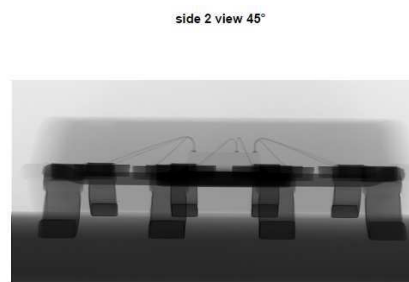
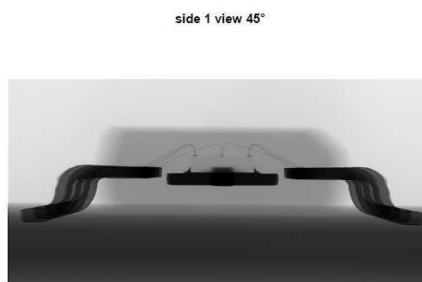
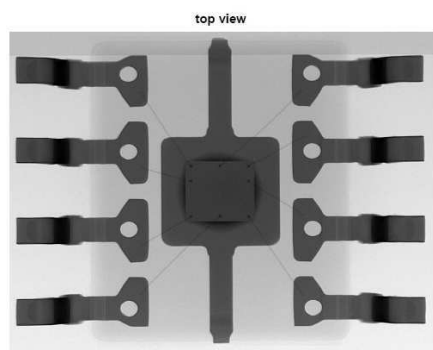
## Electrical distribution compare to part produce in ST Bouskoura

|          | Units | MEAN      |           | Mean Drift | CPK     | Comments |
|----------|-------|-----------|-----------|------------|---------|----------|
|          |       | TSHT      | BSK       |            | TSHT    |          |
| P106_*0  | mA    | 0.45      | 0.46      | -0.01      | 50.38   | OK       |
| P101_A0  | mV    | 0.26      | 0.49      | -0.23      | 3.03    | OK       |
| P101_B0  | mV    | 0.98      | 1.26      | -0.27      | 3.07    | OK       |
| P117_A0  | V     | 28.52     | 28.53     | -0.01      | 8.11    | OK       |
| P117_B0  | V     | 28.53     | 28.52     | 0.01       | 8.55    | OK       |
| P117_A0  | V     | 0.00      | 0.00      | 0.00       | 10.11   | OK       |
| P117_B0  | V     | 0.00      | 0.00      | 0.00       | 9.14    | OK       |
| P106_*1  | mA    | 0.56      | 0.62      | -0.05      | 30.83   | OK       |
| P101_A1  | mV    | 0.25      | 0.46      | -0.21      | 2.82    | OK       |
| P101_B1  | mV    | 1.00      | 1.23      | -0.23      | 2.38    | OK       |
| P106_*3  | mA    | 0.47      | 0.50      | -0.03      | 13.11   | OK       |
| P101_A3  | mV    | 0.24      | 0.47      | -0.23      | 2.86    | OK       |
| P101_B3  | mV    | 0.98      | 1.23      | -0.25      | 2.43    | OK       |
| P101_A2  | mV    | -0.03     | 0.23      | -0.26      | 2.97    | OK       |
| P101_B2  | mV    | 0.68      | 0.99      | -0.31      | 2.66    | OK       |
| P105_A1  | dB    | 128.55    | 129.38    | -0.83      | n/a .   | OK       |
| P105_B1  | dB    | 119.44    | 133.49    | -14.05     | n/a .   | OK       |
| P109_A1  | dB    | 100.65    | 102.89    | -2.24      | n/a .   | OK       |
| P109_B1  | dB    | 99.57     | 102.83    | -3.26      | n/a .   | OK       |
| P104_A1  | V/mV  | 302.14    | 253.98    | 48.15      | n/a .   | OK       |
| P104_B1  | V/mV  | 318.47    | 259.78    | 58.69      | n/a .   | OK       |
| P115_*1  | n/a   | 1.00      | 1.00      | 0.00       | n/a .   | OK       |
| P150_*1  | V     | 5.00      | 5.00      | 0.00       | 3024.28 | OK       |
| P117_A3  | mV    | 0.00      | 0.00      | 0.00       | 8.43    | OK       |
| P117_B3  | mV    | 0.00      | 0.00      | 0.00       | 8.29    | OK       |
| P117_A1  | V     | 28.20     | 28.45     | -0.24      | 70.80   | OK       |
| P117_B1  | V     | 28.21     | 28.44     | -0.23      | 69.45   | OK       |
| P117_A5  | V     | 8.52      | 8.53      | -0.01      | 14.79   | OK       |
| P117_B5  | V     | 8.53      | 8.53      | -0.01      | 14.46   | OK       |
| P117_A3  | V     | 3.62      | 3.59      | 0.03       | 8.21    | OK       |
| P117_B3  | V     | 3.62      | 3.59      | 0.03       | 8.13    | OK       |
| P101_A31 | mV    | 0.00      | 0.00      | 0.00       | 3.19    | OK       |
| P101_B31 | mV    | 0.00      | 0.00      | 0.00       | 3.28    | OK       |
| P102_A1  | nA    | -1.85     | 0.00      | -1.85      | n/a .   | OK       |
| P102_B1  | nA    | -3.92     | 0.00      | -3.92      | n/a .   | OK       |
| P103_A1  | μA    | -0.0395   | -0.0311   | -0.0084    | n/a .   | OK       |
| P103_B1  | μA    | -0.0403   | -0.0324   | -0.0079    | n/a .   | OK       |
| P103_A1  | μA    | -0.0377   | -0.0306   | -0.0071    | n/a .   | OK       |
| P103_B1  | μA    | -0.0364   | -0.0298   | -0.0066    | n/a .   | OK       |
| P137_A2  | mA    | 0.0180729 | 0.0183346 | -0.0002617 | 20.07   | OK       |
| P137_B2  | mA    | 0.0182641 | 0.0184874 | -0.0002233 | 18.19   | OK       |
| P137_A1  | mA    | -0.03     | -0.03     | 0.00       | 18.23   | OK       |
| P137_B1  | mA    | -0.03     | -0.03     | 0.00       | 20.08   | OK       |
| P137_A21 | mA    | 0.08      | 0.00      | 0.08       | 13.39   | OK       |
| P137_B21 | mA    | 0.08      | 0.00      | 0.08       | 10.34   | OK       |
| P121_A1  | MHz   | 1.19      | 1.27      | -0.08      | 13.47   | OK       |
| P121_B1  | MHz   | 1.22      | 1.27      | -0.05      | 13.07   | OK       |
| P113_A2  | V/uS  | 0.84      | 0.82      | 0.02       | 20.08   | OK       |
| P113_B2  | V/uS  | 0.85      | 0.86      | -0.01      | 19.50   | OK       |
| P113_A2  | V/uS  | 0.73      | 0.71      | 0.02       | 15.39   | OK       |
| P113_B2  | V/uS  | 0.73      | 0.74      | -0.01      | 20.00   | OK       |

No CPK calculation done on the lib, AVD, CMR, SVR as they are not gaussian



## Xray pictures

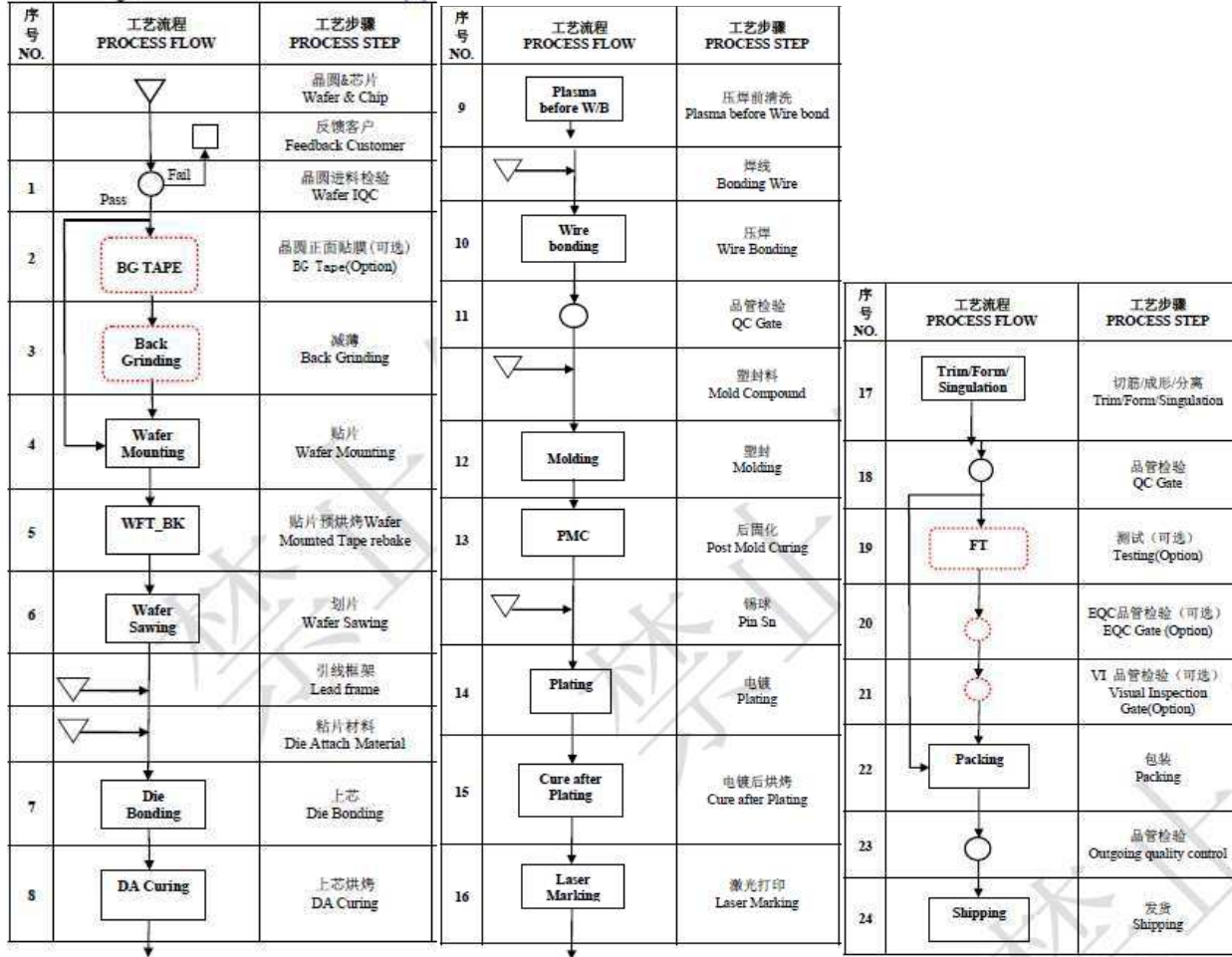




life.augmented

Reference: W816-TSHSTSO8-2

Process flow chart:



### 7.3 **Product list**

| <b>Commercial products from Shenzhen</b> |
|--|
| LM2931AD50R                              |
| LM2931D-R                                |
| LM2931AD33R                              |
| LD1117D33CTR                             |
| LD1117D33TR                              |
| L78L05ABD13TR                            |
| L78L05ACD13TR                            |
| L78L05CD13TR                             |
| L78L06ACD13TR                            |
| L78L08ABD13TR                            |
| L78L08ACD13TR                            |
| L78L08CD13TR                             |
| L78L09ABD13TR                            |
| L78L09ACD13TR                            |
| L78L09CD13TR                             |
| L78L12ABD-TR                             |
| L78L12ACD13TR                            |
| L78L12CD13TR                             |
| L78L15ACD13TR                            |
| L78L15CD-TR                              |
| LM217LD13TR                              |
| LM317LD13TR                              |
| L78L18CD13TR                             |
| L78L24CD-TR                              |
| L78L33ABD-TR                             |
| L78L33ACD13TR                            |
| L78L33CD-TR                              |
| L79L05ABD13TR                            |
| L79L05ACD13TR                            |
| L79L08ACD13TR                            |
| L79L12ACD13TR                            |
| L79L15ABD13TR                            |
| L79L15ACD13TR                            |
| LE30CD-TR                                |
| LE50ABD-TR                               |
| LE50CD-TR                                |
| LE80CD-TR                                |
| LE33CD-TR                                |
| LE45CD-TR                                |

| Commercial products from Bouskoura |
|------------------------------------|
| LF253DT                            |
| LF351D                             |
| LF351DT                            |
| LF353DT                            |
| LM833DT                            |
| MC4558CDT                          |
| MC4558IDT                          |
| TJM4558CDT                         |
| TL061CDT                           |
| TL062CD                            |
| TL062CDT                           |
| TL071CDT                           |
| TL072CD                            |
| TL072CDT                           |
| TL081CDT                           |
| TL082CD                            |
| TL082CDT                           |
| TS922ID                            |
| TS922IDT                           |
| TS952IDT                           |