

## PRODUCT / PROCESS CHANGE NOTIFICATION

### 1. PCN basic data

1.1 Company	 STMicroelectronics International N.V
1.2 PCN No.	ADG/23/14215
1.3 Title of PCN	New molding compound for STPSC10H12G2Y-TR and STPSC20H12G2Y-TR
1.4 Product Category	STPSC10H12G2Y-TR STPSC20H12G2Y-TR
1.5 Issue date	2023-07-17

### 2. PCN Team

2.1 Contact supplier	
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2.1.2 Phone	+1 8475853058
2.1.3 Email	heather.robertson@st.com
2.2 Change responsibility	
2.2.1 Product Manager	Stephane CHAMARD
2.1.2 Marketing Manager	Philippe LEGER
2.1.3 Quality Manager	Jean-Paul REBRASSE

### 3. Change

3.1 Category	3.2 Type of change	3.3 Manufacturing Location
Materials	New direct material part number (same supplier, different supplier or new supplier), Mold compound	ST Shenzhen (China)

### 4. Description of change

	Old	New
4.1 Description	Molding compound MG2	Molding compound MG1
4.2 Anticipated Impact on form,fit, function, quality, reliability or processability?	No	

### 5. Reason / motivation for change

5.1 Motivation	Molding compound upgrade to MG1 for these two products.
5.2 Customer Benefit	QUALITY IMPROVEMENT

### 6. Marking of parts / traceability of change

6.1 Description	Traceability of the change will be ensured by Finished Good/Type print on carton labels.
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### 7. Timing / schedule

7.1 Date of qualification results	2023-07-11
7.2 Intended start of delivery	2024-01-26
7.3 Qualification sample available?	Upon Request

### 8. Qualification / Validation

8.1 Description	14215 23016QRP Rev1.pdf		
8.2 Qualification report and qualification results	Available (see attachment)	Issue Date	2023-07-17

### 9. Attachments (additional documentations)

14215 Public product.pdf
14215 PCN new molding compound for STPSCx0H12G2Y-TR.pdf
14215 23016QRP Rev1.pdf

10. Affected parts		
10. 1 Current		10.2 New (if applicable)
10.1.1 Customer Part No	10.1.2 Supplier Part No	10.1.2 Supplier Part No
	STPSC10H12G2Y-TR	
	STPSC20H12G2Y-TR	

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# Qualification Report

## Qualification STPSC20H12G2Y-TR and STPSC10H12G2Y-TR with New resin Material Group 1

General Information		Locations	
<b>Product Line</b>	Rectifiers		
<b>Product Description</b>	Automotive 1200 V, 10 A, 20A, silicon carbide power Schottky diode	<b>Wafer Fab</b>	ST Catania – Italy
<b>Product Perimeter</b>	STPSC20H12G2Y-TR STPSC10H12G2Y-TR	<b>Assembly Plant</b>	ST Shenzhen – China
<b>Product Group</b>	ADG	<b>Reliability Lab</b>	ST Tours – France
<b>Product Division</b>	Discrete & Filter	<b>Reliability Assessment</b>	PASS
<b>Packages</b>	D <sup>2</sup> PAK HV		
<b>Maturity level step</b>	QUALIFIED		

## DOCUMENT INFORMATION

Version	Date	Pages	Prepared by	Approved by	Comments
1.0	June 30, 2023	16	Elisabeth PREVOST	Julien Michelon  <small>Digitally signed by    Julien Michelon    Date: 2023.07.07    17:49:57 +02'00'</small>	Qualification of STPSC20H12G2Y-TR and STPSC10H12G2Y-T

Note: This report is a summary of the qualification trials performed in good faith by STMicroelectronics in order to evaluate the potential risks during the product life using a set of defined test methods.

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## 1 APPLICABLE AND REFERENCE DOCUMENTS

Document reference	Short description
AEC-Q101 Rev. E	Failure Mechanism Based Stress Test Qualification for Discrete Semiconductors in Automotive Applications
JESD 47	Stress-Test-Driven Qualification of Integrated Circuits
JESD 94	Application specific qualification using knowledge based test methodology
JESD 22	Reliability test methods for packaged devices
MIL-STD-750C	Test method for semiconductor devices

## 2 GLOSSARY

<b>DBT</b>	Dead Bug Test
<b>DPA</b>	Destructive Physical Analysis
<b>EV</b>	External Visual
<b>H3TRB</b>	High Humidity High Temperature Reverse Bias
<b>HTRB</b>	High Temperature Reverse Bias
<b>IOLT</b>	Intermittent Operating Life Test
<b>MSL</b>	Moisture Sensitivity Level
<b>PC</b>	Preconditioning
<b>PD</b>	Physical Dimensions
<b>PV</b>	Parametric Verification
<b>RSH</b>	Resistance to Soldering Heat
<b>SD</b>	Solderability test
<b>SS</b>	Sample Size
<b>TC</b>	Temperature Cycling
<b>UHAST</b>	Unbiased Highly Accelerated Stress Test

## 3 RELIABILITY EVALUATION OVERVIEW

### 3.1 Objectives

The objective of this report is to qualify STPSC20H12G2Y-TR and STPSC10H12G2Y-TR with New resin Material Group 1, Automotive 1200 V, 10 A, 20A, silicon carbide power Schottky diode embedded in D<sup>2</sup>PAK HV package.

Table of involved products

Commercial Product	Description	Package	Comment
STPSC20H12G2Y-TR	Power Schottky Diode	D <sup>2</sup> PAK HV	Automotive Grade
STPSC10H12G2Y-TR			

The reliability test methodology used follows the JESD47: « Stress Test driven Qualification Methodology » and AEC-Q101 rev E guidelines.

The reliability tests ensuing are:

- TC and IOLT to ensure the mechanical robustness of the products.
- HTRB to evaluate the risk of contamination from the resin and the assembly process versus the die layout sensitivity.
- UHAST to check the robustness to corrosion and the good package hermeticity.
- RSH, Solderability and DBT to check compatibility of package with customer assembly.

For some tests, similarity methodology is used. See 5.1 “comments” for more details about similarities.

### 3.2 Conclusion

Qualification Plan requirements have been fulfilled without exception. Reliability tests have shown that the devices behave correctly against environmental tests (no failure). Moreover, the stability of electrical parameters during the accelerated tests demonstrates the robustness of the products and safe operation, which is consequently expected during their lifetime.

Based on these results, STPSC20H12G2Y-TR and STPSC10H12G2Y-TR are compliant with AEC-Q101 Rev E.

## 4 DEVICE CHARACTERISTICS

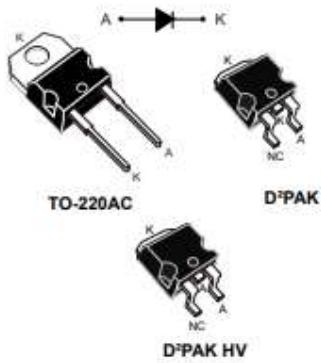
### 4.1 Device description



STPSC20H12-Y

Datasheet

Automotive 1200 V, 20 A, silicon carbide power Schottky diode



#### Features



- AEC-Q101 qualified
- No or negligible reverse recovery
- Switching behavior independent of temperature
- Robust high voltage periphery
- PPAP capable
- Operating  $T_j$  from -40 °C to 175 °C
- DPAK HV creepage distance (anode to cathode) = 5.38 mm min.
- ECOPACK compliant

#### Applications

- On board charger

#### Description

The SiC diode is an ultra high performance power Schottky diode. It is manufactured using a silicon carbide substrate. The wide band gap material allows the design of a Schottky diode structure with a 1200 V rating. Due to the Schottky construction, no recovery is shown at turn-off and ringing patterns are negligible. The minimal capacitive turn-off behavior is independent of temperature.

Especially suited for use in PFC applications, the STPSC20H12-Y will boost performance in hard switching conditions. Its high forward surge capability ensures good robustness during transient phases.



Product summary	
I <sub>F(AV)</sub>	20 A
V <sub>RRM</sub>	1200 V
T <sub>j</sub> (max.)	175 °C
V <sub>F</sub> (typ.)	1.35 V


**STPSC10H12G2Y-TR**

Datasheet

Automotive 1200 V, 10 A, silicon carbide power Schottky diode

## Features



**D<sup>2</sup>PAK HV**


- AEC-Q101 qualified
- No or negligible reverse recovery
- Switching behavior independent of temperature
- Robust high voltage periphery
- PPAP capable
- Operating  $T_j$  from -40 °C to 175 °C
- Low  $V_F$
- D<sup>2</sup>PAK HV creepage distance (anode to cathode) = 5.38 mm min.
- ECOPACK2 compliant

**Product label**


## Applications

- On board charger (OBC)
- DC/DC
- PFC

## Description

This 10 A, 1200 V SiC diode is an ultra-high performance power Schottky diode. It is manufactured using a silicon carbide substrate. The wide band gap material allows the design of a Schottky diode structure with a 1200 V rating. Due to the Schottky construction, no recovery is shown at turn-off and ringing patterns are negligible. The minimal capacitive turn-off behavior is independent of temperature.

Housed in D<sup>2</sup>PAK HV, this diode is perfectly suited for a usage in PFC applications, in OBC, DC/DC for EV, easing the compliance to IEC-60664-1.

The STPSC10H12G2Y-TR will boost performances in hard switching conditions. Its high forward surge capability ensures good robustness during transient phases.

**Product status link**
[STPSC10H12G2Y-TR](https://www.st.com/Products/STPSC10H12G2Y-TR)
**Product summary**

$I_F(AV)$	10 A
$V_{RRM}$	1200 V
$T_j$ (max.)	175 °C
$V_F$ (typ.)	1.35 V

## 4.2 Construction Note

STPSC20H12G2Y-TR and STPSC10H12G2Y-TR	
<b>Wafer/Die fab. information</b>	
Wafer fab manufacturing location	ST Catania - Italy
Technology / Process family	Silicon Carbide Power Schottky Diode
<b>Wafer Testing (EWS) information</b>	
Electrical testing manufacturing location	ST Catania - Italy
<b>Assembly information</b>	
Assembly site	ST Shenzhen- China
Package description	D <sup>2</sup> PAK HV
Molding compound	ECOPACK®2 molding compound
<b>Final testing information</b>	
Testing location	ST Shenzhen- China

## 5 TESTS PLAN AND RESULTS SUMMARY

### 5.1 Test vehicles

Lot #	Part Number	Package	Wafer fab location	Assy plant Location	Comments
L1	STPSC10H12G2Y-TR	D <sup>2</sup> PAK HV	ST Catania - Italy	ST Shenzhen - China	1 <sup>st</sup> Qualification lot
L2	STPSC20H12G2Y-TR	D <sup>2</sup> PAK HV	ST Catania - Italy	ST Shenzhen - China	2 <sup>nd</sup> Qualification lot
L3	STPSC20H12G2Y-TR	D <sup>2</sup> PAK HV	ST Catania - Italy	ST Shenzhen - China	3 <sup>rd</sup> Qualification lot

Detailed results in below chapter will refer to these references.

## 5.2 Test plan

Stress	Abrv	Reference	Lot	SS	Comments	Test plan
Pre and Post-Stress Electrical Test	TEST	User specification or supplier's standard Specification	All qualification parts tested per the requirements of the appropriate device specification.			X
Pre-conditioning	PC	J-STD-020 JESD22-A113	All qualification parts tested per the requirements of the appropriate device specification.		As per targeted MSL Not applicable for PTH and WLCSP without coating	X
MSL research	MSL	J-STD-020	L2	30	Not applicable for PTH and WLCSP without coating	X
External Visual	EV	JESD22B-101	All qualification parts tested per the requirements of the appropriate device specification.		Done during Assembly → Test & Finish inspection	
Parametric Verification	PV	User specification	L1 L2	30 30		X
High Temperature Reverse Bias	HTRB	MIL-STD-750-1 M1038 Method A (for diodes, rectifiers and Zeners) M1039 Method A (for transistors)	L1 L2 L3	77 77 77	WBI after HTRB applicable only for dissimilar metal (wire/meta) in case of no Cu wire	X
AC blocking voltage	ACBV	MIL-STD-750-1 M1040 Test condition A			Required for Thyristor only. Alternative to HTRB	
High Temperature Forward Bias	HTFB	JESD22 A-108			Not required, applicable only to LEDs Alternative to HTRB	
High Temperature Operating Life	HTOL				Covered by HTRB or ACBV	
Steady State Operational	SSOP	MIL-STD-750-1 M1038 Test condition B			Required for Voltage Regulator (Zener) only.	
High Temperature Gate Bias	HTGB	JESD 22A-108			Required for Power MOSFET – IGBT only.	
High Temperature Storage Life	HTSL	JESD22 A-103			Covered by HTRB	
Temperature Humidity Storage	THS	JESD22 A-118			Covered by H3TRB	
Temperature Cycling	TC	JESD22A-104	L1 L2 L3	77 77 77		X
Temperature Cycling Hot Test	TCHT	JESD22A-104			Required for Power MOSFET – IGBT only.	
Temperature Cycling Delamination Test	TCDT	JESD22A-104 J-STD-035			Required for Power MOSFET – IGBT only. Alternative to TCHT	
Wire Bond Integrity	WBI	MIL-STD-750 Method 2037			For dissimilar metal bonding systems only	
Unbiased Highly Accelerated Stress Test	UHAST	JESD22A-118 or A101	L1 L2 L3	77 77 77	Required for SCR/TRIAC RECTIFIER and Protection devices	X
Autoclave	AC	JESD22A-102			Alternative to UHAST	
Highly Accelerated Stress Test	HAST	JESD22A-110			Covered by H3TRB (same failure mechanisms activation).	
High Humidity High Temperature Reverse Bias	H3TRB	JESD22A-101	L1 L2 L3	77 77 77	Alternative to HAST	X
High Temperature High Humidity Bias	HTHBB	JED22A-101			Not required, LED only	
Intermittent Operational Life / Thermal Fatigue	IOL	MIL-STD-750 Method 1037	L1 L2 L3	77 77 77	For power devices. Not required for Transient Voltage Suppressor (TVS) parts	X

Stress	Abrv	Reference	Lot	SS	Comments	Test plan
Power and Temperature Cycle	PTC	JED22A-105			For power devices. Not required for Transient Voltage Suppressor (TVS) parts Perform PTC if $\Delta T_j > 100^\circ\text{C}$ cannot be achieved with IOL Alternative to IOL	
ESD Characterization	ESD HBM	AEC Q101-001 and 005				
ESD Characterization	ESD CDM	AEC Q101-001 and 005				
Destructive Physical Analysis	DPA	AEC-Q101-004 Section 4	L1 L2	4 4	After H3TRB and TC	X
Physical Dimension	PD	JESD22B-100				
Terminal Strength	TS	MIL-STD-750 Method 2036			Required for leaded parts only	
Resistance to Solvents	RTS	JESD22B-107			Not applicable for Laser Marking	
Constant Acceleration	CA	MIL-STD-750 Method 2006			Required for hermetic packaged parts only.	
Vibration Variable Frequency	VVF	JESD22B-103			Required for hermetic packaged parts only.	
Mechanical Shock	MS	JESD22 B-104			Required for hermetic packaged parts only.	
Hermeticity	HER	JESD22A-109			Required for hermetic packaged parts only.	
Resistance to Solder Heat	RSH	JESD22 A-111 (SMD) B-106 (PTH)	L2	30	Not applicable for SMD pitch < 0.5mm, package size > 5.5*12.5mm and die paddle > 2.5*3.5mm	X
Solderability	SD	J-STD-002 JESD22B102	L2	40		X
Dead Bug Test	DBT	ST Internal specification	L2	30	Mandatory for SMD package Data collection for PTH package	X
Thermal Resistance	TR	JESD24-3, 24-4, 24-6 as appropriate			Required in case of process change. Not applicable to protection device as no limit specified in the datasheet	
Wire Bond Strength	WBS	MIL-STD-750 Method 2037			Covered during workability trials	
Bond Shear	BS	AEC-Q101-003			Covered during workability trials	
Die Shear	DS	MIL-STD-750 Method 2017			Not Applicable to parts with solder paste die attach	
Unclamped Inductive Switching	UIS	AEC-Q101-004 section 2			Required for Power MOS and internally clamped IGBTs only	
Dielectric Integrity	DI	AEC-Q101-004 section 3			Required for Power MOSFET – IGBT only.	
Short Circuit Reliability Characterization	SCR	AEC-Q101-006			Required for smart power parts only	
Whisker Growth Evaluation	WG	AEC-Q005 JESD201				
Early Life Failure Rate	ELFR	JESD74			Recommended for new techno development in case of identified failure mechanism	
Functional Test (in rush, di/dt,...)	FT	Internal specification				
Repetitive Surge	RS	Internal specification			Required for protection devices only.	

Low Temperature Storage	LTS	JESD-22 A119: 209			AQG324 test for Modules	
Thermal shock test	TST	JESD22-A104			AQG324 test for Modules	
Power Cycling (seconds)	PCsec	MIL-STD750-1 Method1037			AQG324 test for Modules	
Power Cycling (minutes)	PCmin	MIL-STD750-1 Method1037			AQG324 test for Modules	

Mechanical shock	MS	IEC 60068-2-27			AQG324 test for Modules	
Vibration	V	IEC60068-2-6			AQG324 test for Modules	

### 5.3 Results summary

Test	PC	Std ref.	Conditions	Steps / Duration	SS	Failure / SS			
						L1	L2	L3	
Pre-and Post-Electrical Test	-	ST datasheet	Ir, vf parameters following product datasheet	0/1298					
External Visual	-	JESD22B-101	All qualification parts submitted for testing passed External & Visual inspection. during manufacturing process						
Parametric Verification	-	ST datasheet	Over part temperature range (note 1)	-	Refer to paragraph 6.1 in Annexes				
PD	-	JESD22 B-100		-	Refer to paragraph 6.3 in Annexes				
ESD	-	AEC-Q101-001 AEC-Q101-005	HBM CDM	-	Refer to paragraph 6.2 in Annexes				
HTRB	N	MIL-STD-750-1 M1038 Method A	Junction Temperature=175°C Temperature= 170°C Voltage= 1200V	1Khrs	231	0/77	0/77	0/77	
TC	Y	JESD22A-104	-55/+150°C 2cy/h	1Kcys	231	0/77	0/77	0/77	
RSH	N	JESD22A-111	Temperature=260°C Time (on)=10s	-	30	-	0/30	-	
H3TRB	Y	JESD22A-101	85°C; 85% RH Voltage=100V	1Khrs	231	0/77	0/77	0/77	
DBT	N	DM00112629 (ST internal)	IR reflow after flux deposition	-	30	-	0/30	-	
DPA	Y	AEC-Q101-004	After TC 1Kcy	-	4	0/2	0/2	-	
			After H3TRB 1Khrs	-	4	0/2	0/2	-	
UHAST	Y	JESD22A-118	130°C; 85% RH 2.3bar	96hrs	231	0/77	0/77	0/77	
IOLT	Y	MIL-STD 750 Method 1037	ΔTj=100°C Ton=Toff=210s	1Khrs	231	0/77	0/77	0/77	
SD	N	J-STD-002 JESD22B-102	Wet ageing SnPb bath 220°C	-	15	-	0/15	-	
			Dry ageing SnPb bath 220°C	-	15	-	0/15	-	
			Wet ageing SnAgCu bath 245°C	-	15	-	0/15	-	
			Dry ageing SnAgCu bath 245°C	-	15	-	0/15	-	
MSL	Y	JESD22-A113	Humidity (HR)=85% MSL=1 Reflow=3 Temperature=85°C	-	30	-	0/30	-	

Note 1: These data are indicative values given as information only. Please note that the ST guarantee is the compliance of the products to the ST datasheet. Parameters distributions are not considered as a ST guarantee under any circumstances.

Please note that these electrical parameters are 100% tested at 25°C at Final stage of back-end manufacturing before deliveries to customers."

## 6 ANNEXES

### 6.1 Parametric Verification

#### STPSC10H12G2Y-TR product

TEST	IR	IR	VF	VF	VR	VR	VR
EQUIPMENT	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC
Condition 1	25°C	150°C	25°C	150°C	-40°C	25°C	150°C
Condition 2	VR=1.2kV	VR=1.2kV	IF=10A	IF=10A	IR=5mA	IR=5mA	IR=5mA
Condition 3							
Min. Datasheet					1200V	1200V	1200V
Typ. Datasheet	5uA	30uA	1.35V	1.75V			
Max. Datasheet	60uA	400uA	1.50V	2.25V			
Comments							
UNIT	nA	uA	V	V	V	V	V
N	30	30	30	30	30	30	30
Min	4,000	0,468	1,380	1,791	1399,000	1416,000	1456,000
Max	4955,000	10,870	1,482	2,040	1505,000	1522,000	1562,000
Avg.	245,057	1,155	1,411	1,891	1473,533	1500,467	1542,333

#### STPSC20H12G2Y-TR product

TEST	IR	IR	VF	VF	VR	VR	VR
EQUIPMENT	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC
Condition 1	25°C	150°C	25°C	150°C	-40°C	25°C	150°C
Condition 2	VR=1.2kV	VR=1.2kV	IF=20A	IF=20A	IR=1mA	IR=1mA	IR=1mA
Condition 3							
Min. Datasheet					1200V	1200V	1200V
Typ. Datasheet	10uA	60uA	1.35V	1.75V			
Max. Datasheet	120uA	800uA	1.50V	2.25V			
Comments							
UNIT	nA	uA	V	V	V	V	V
N	30	30	30	30	30	30	30
Min	136,900	1,499	1,337	1,695	1449,000	1462,000	1517,000
Max	2357,000	5,045	1,384	1,806	1480,000	1497,000	1532,000
Avg.	342,577	2,093	1,360	1,758	1468,067	1484,533	1527,167

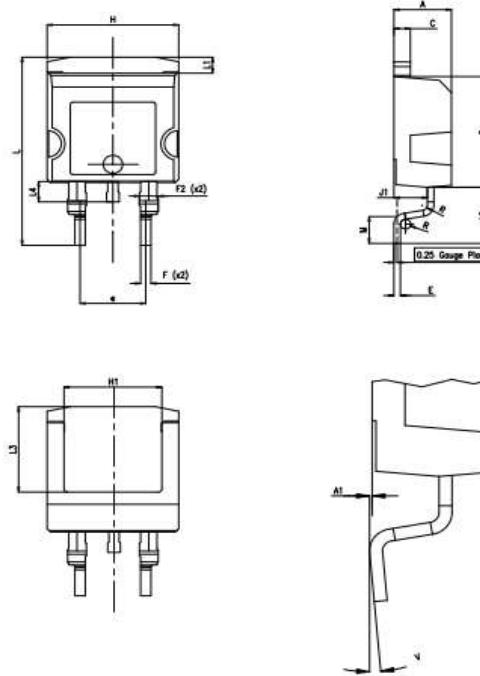
## 6.2 ESD

STPSC10H12G2Y-TR product			STPSC20H12G2Y-TR product		
TEST	ESD_CDM*	ESD_HBM*	TEST	ESD_CDM*	ESD_HBM*
EQUIPMENT	ESD-CDM TEST SYSTEM	ESS6008	EQUIPMENT	ESD-CDM TEST SYSTEM	ESS6008
Condition 1	23°C	24°C	Condition 1	25°C	25°C
Condition 2			Condition 2		
Condition 3			Condition 3		
Min. Datasheet			Min. Datasheet		
Typ. Datasheet			Typ. Datasheet		
Max. Datasheet			Max. Datasheet		
Comments	AEC-Q101	AEC-Q101	Comments	AEC-Q101	AEC-Q101
UNIT	KV	KV	UNIT	KV	KV
N	30	30	N	30	30
Min	>1.0	>8.0	Min	>1.0	>8.0
Max	>1.0	>8.0	Max	>1.0	>8.0
Avg.			Avg.		

\* Data retrieved from the characterization report 22027A for STPSC10H12DY as same die

\* Data retrieved from the characterization report 21869A for STPSC20H12G2Y-TR

## 6.3 Physical Dimensions



DIMENSION	Results in mm																			
	A	A1	C	D	e	E	F	F2	H	H1	J1	L	L1	L2	L3	L4	M	R	V	
Data book Min (mm)	4.30	0.03	1.17	8.95	4.98	0.50	0.78	1.14	10.00	7.40	2.49	15.30	1.27	4.93	6.85	1.50	2.60	0.20	0°	
Data book Typ (mm)																				
Data book Max (mm)	4.70	0.20	1.37	9.35	5.18	0.90	0.85	1.70	10.40	7.80	2.69	15.80	1.40	5.23	7.25	1.70	2.90	0.60	8°	
1	4.479	0.122	1.295	9.144	5.062	0.525	0.824	1.417	10.233	7.540	2.505	15.503	1.321	4.960	7.101	1.554	2.725	0.534	2.310	
2	4.466	0.123	1.291	9.128	5.084	0.526	0.813	1.417	10.257	7.540	2.526	15.484	1.272	4.970	7.131	1.514	2.725	0.533	2.310	
3	4.455	0.103	1.287	9.170	5.088	0.519	0.843	1.427	10.222	7.527	2.595	15.576	1.280	5.044	7.099	1.538	2.771	0.560	2.650	
4	4.485	0.105	1.291	9.146	5.077	0.521	0.782	1.383	10.222	7.478	2.559	15.544	1.293	5.010	6.999	1.563	2.776	0.546	2.740	
5	4.466	0.097	1.288	9.159	5.092	0.521	0.795	1.419	10.245	7.529	2.566	15.468	1.300	5.026	7.064	1.534	2.737	0.562	2.470	
6	4.467	0.104	1.286	9.151	5.110	0.527	0.809	1.413	10.278	7.509	2.518	15.584	1.384	5.004	7.095	1.540	2.754	0.513	2.850	
7	4.460	0.133	1.300	9.156	5.071	0.521	0.807	1.421	10.265	7.514	2.546	15.546	1.382	5.008	7.089	1.552	2.723	0.569	2.260	
8	4.459	0.112	1.289	9.155	5.117	0.513	0.798	1.404	10.272	7.541	2.595	15.494	1.274	4.965	7.098	1.557	2.762	0.561	1.570	
9	4.493	0.156	1.307	9.171	5.098	0.518	0.815	1.392	10.228	7.533	2.521	15.561	1.278	4.953	7.100	1.550	2.744	0.575	2.020	
10	4.467	0.106	1.291	9.167	5.079	0.535	0.829	1.339	10.210	7.524	2.630	15.573	1.368	4.940	7.022	1.535	2.714	0.561	1.800	
11	4.451	0.132	1.282	9.150	5.094	0.518	0.845	1.353	10.226	7.528	2.588	15.499	1.297	4.998	7.080	1.536	2.719	0.557	1.740	
12	4.476	0.135	1.293	9.123	5.116	0.515	0.792	1.337	10.231	7.523	2.596	15.523	1.288	4.950	7.001	1.582	2.735	0.509	2.570	
13	4.485	0.131	1.295	9.148	5.100	0.514	0.846	1.397	10.215	7.527	2.526	15.476	1.336	5.066	7.108	1.592	2.743	0.560	2.400	
14	4.471	0.146	1.283	9.159	5.094	0.528	0.846	1.339	10.247	7.536	2.509	15.527	1.339	4.973	7.136	1.589	2.770	0.558	2.720	
15	4.507	0.116	1.290	9.128	5.125	0.508	0.837	1.371	10.207	7.537	2.641	15.515	1.316	4.973	7.098	1.155	2.771	0.572	1.830	
16	4.491	0.108	1.289	9.194	5.101	0.523	0.822	1.440	10.242	7.508	2.585	15.507	1.359	4.989	7.100	1.591	2.739	0.559	2.450	
17	4.470	0.133	1.293	9.145	5.112	0.533	0.780	1.386	10.208	7.517	2.603	15.551	1.367	4.999	7.101	1.538	2.744	0.559	3.540	
18	4.493	0.173	1.295	9.197	5.108	0.526	0.821	1.415	10.209	7.517	2.567	15.517	1.282	4.972	7.094	1.541	2.745	0.552	2.180	
19	4.482	0.139	1.288	9.199	5.094	0.529	0.789	1.423	10.214	7.527	2.565	15.435	1.381	4.950	6.974	1.538	2.715	0.568	2.060	
20	4.458	0.121	1.283	9.135	5.100	0.525	0.829	1.419	10.224	7.528	2.534	15.522	1.310	4.984	7.073	1.515	2.731	0.542	1.620	
21	4.444	0.164	1.278	9.149	5.066	0.515	0.817	1.421	10.212	7.509	2.585	15.573	1.372	4.983	7.092	1.525	2.722	0.549	2.920	
22	4.481	0.141	1.235	9.162	5.063	0.524	0.845	1.357	10.232	7.524	2.541	15.530	1.270	4.959	7.012	1.530	2.709	0.537	2.830	
23	4.478	0.111	1.285	9.157	5.097	0.521	0.834	1.365	10.231	7.528	2.542	15.526	1.272	4.985	7.091	1.591	2.756	0.573	1.380	
24	4.486	0.106	1.283	9.171	5.082	0.530	0.813	1.356	10.207	7.525	2.551	15.559	1.393	4.936	7.103	1.518	2.741	0.584	1.130	
25	4.458	0.162	1.293	9.161	5.154	0.531	0.831	1.383	10.238	7.528	2.569	15.468	1.355	5.028	6.995	1.614	2.765	0.582	2.830	
26	4.475	0.155	1.289	9.157	5.119	0.520	0.834	1.399	10.213	7.538	2.602	15.594	1.283	5.058	7.157	1.530	2.776	0.586	2.400	
27	4.482	0.155	1.288	9.162	5.084	0.525	0.845	1.439	10.252	7.521	2.568	15.489	1.307	4.964	7.105	1.584	2.735	0.548	2.040	
28	4.487	0.133	1.297	9.151	5.065	0.521	0.833	1.380	10.236	7.519	2.544	15.445	1.323	5.005	7.113	1.552	2.774	0.519	1.430	
29	4.473	0.109	1.354	9.156	5.095	0.526	0.791	1.406	10.244	7.537	2.585	15.486	1.308	4.988	7.145	1.675	2.746	0.554	2.030	
30	4.485	0.111	1.289	9.149	5.127	0.532	0.840	1.345	10.210	7.532	2.564	15.620	1.349	4.964	7.119	1.542	2.765	0.571	1.980	
MOY	4.474	0.128	1.290	9.157	5.096	0.523	0.820	1.392	10.231	7.525	2.565	15.524	1.322	4.987	7.084	1.543	2.744	0.555	2.235	
MIN	4.444	0.097	1.235	9.123	5.062	0.508	0.780	1.337	10.207	7.478	2.505	15.435	1.270	4.936	6.974	1.155	2.709	0.509	1.130	
MAX	4.507	0.173	1.354	9.199	5.154	0.535	0.846	1.440	10.278	7.540	2.641	15.620	1.393	5.066	7.157	1.675	2.776	0.586	3.540	

## 6.1 Thermal Resistance

STPSC10H12G2Y-TR product		STPSC20H12G2Y-TR product	
TEST	RTH(J-C) DC	TEST	RTH(J-C)DC
EQUIPMENT	RTH(PHASE12)_TEST417	EQUIPMENT	RTH(PHASE12)_TEST417
Min. Datasheet	-	Min. Datasheet	-
Typ. Datasheet	0.65°C/W	Typ. Datasheet	0.30°C/W
Max. Datasheet	0.9°C/W	Max. Datasheet	0.45°C/W
Comments	-	Comments	-
UNIT	°C/W	UNIT	°C/W
N	10	N	10
Min	0,564	Min	0,247
Max	0,615	Max	0,308
Avg.	0,594	Avg.	0,274

## 6.2 Tests description

Test name	Description	Purpose
<b>Die Oriented</b>		
<b>HTRB</b> High Temperature Reverse Bias / <b>HTFB</b> High Temperature Forward Bias	<p>The device is stressed in static configuration, trying to satisfy as much as possible the following conditions:</p> <ul style="list-style-type: none"> <li>- Low power dissipation</li> <li>- Max. supply voltage compatible with diffusion process and internal circuitry limitations.</li> </ul> <p>Forward: device is forward biased with a current fixed and adjusted to reach the targeted junction temperature</p>	<p>To determine the effects of bias conditions and temperature on solid state devices over time. It simulates the devices' operating condition in an accelerated way.</p> <p>To maximize the electrical field across either reverse-biased junctions or dielectric layers, in order to investigate the failure modes linked to mobile contamination, oxide ageing, layout sensitivity to surface effects.</p> <p>To assess active area and contacts integrity</p>
<b>Package Oriented</b>		
<b>H3TRB</b> High Humidity High Temperature Reverse Bias	The device is biased in static configuration minimizing its internal power dissipation, and stored at controlled conditions of ambient temperature and relative humidity.	To evaluate the package moisture resistance with electrical field applied, both electrolytic and galvanic corrosion are put in evidence.
<b>TC</b> Temperature Cycling	The device is submitted to cycled temperature excursions, between a hot and a cold chamber in air atmosphere.	To investigate failure modes related to the thermo-mechanical stress induced by the different thermal expansion of the materials interacting in the die-package system. Typical failure modes are linked to metal displacement, dielectric cracking, molding compound delamination, wire-bonds failure, die-attach layer degradation.
<b>UHAST</b> Unbiased Highly Accelerated Stress Test	The device is stored in saturated steam, at fixed and controlled conditions of pressure and temperature.	To investigate corrosion phenomena affecting die or package materials, related to chemical contamination and package hermeticity.
<b>IOLT</b> Intermittent Operating Life Test	All test samples shall be subjected to the specified number of cycles. When stabilized after initial warm-up cycles, a cycle shall consist of an "on" period, when power is applied suddenly, not gradually, to the device for the time necessary to achieve a delta case temperature followed by an "off" period, when the power is suddenly removed, for cooling the case through a similar delta temperature.	The purpose of this test is to determine compliance with the specified numbers of cycles for devices subjected to the specified conditions. It accelerates the stresses on all bonds and interfaces between the chip and mounting face of devices subjected to repeated turn on and off of equipment and is therefore most appropriate for case mount style (e.g., stud, flange, and disc) devices.
<b>DPA</b> Destructive Physical Analysis	Specific construction analysis on random parts that have successfully completed THB or TC.	To investigate on reliability stresses impact on delamination, corrosion and product construction integrity.
<b>RSH</b> Resistance to Solder Heat	Package is dipped by the leads in a solder bath after initial wet ageing (for SMDs only). Assessment by electrical test + no external crack	To simulate wave soldering process and verify that package will not be thermally damaged during this step.
<b>SD</b> Solderability	The purpose of this test method is to provide a referee condition for the evaluation of the solderability of terminations (including leads up to 0.125 inch in diameter) that will be assembled using tin lead eutectic solder.	This evaluation is made on the basis of the ability of these terminations to be wetted and to produce a suitable fillet when coated by tin lead eutectic solder. These procedures will test whether the packaging materials and processes used during the manufacturing operations process produce a component that can be successfully soldered to the next level assembly using tin lead eutectic solder. A preconditioning test is included in this test method, which degrades the termination finish to provide a guard band against marginal finish.
<b>DBT</b> Dead Bug Test	To evaluate the wettability of the package leads. Good indicator to determine the bad solderability behavior	Components are glued up-side down on a substrate. Pins are wetted with a moderately activated flux. Then run once through the reflow oven with leadfree temperature profile. Visual inspection is performed with suitable tool.

(<sup>1</sup>) ADG: Automotive and Discrete Group

## PCN

# Product/Process Change Notification

### New molding compound for STPSC10H12G2Y-TR and STPSC20H12G2Y-TR

<b>Notification number:</b>	ADG/23/14215	<b>Issue Date</b>	11-Jul-2023			
<b>Issued by</b>	Sophie da Silva					
<b>Product series affected by the change</b>		STPSC10H12G2Y-TR STPSC20H12G2Y-TR				
<b>Type of change</b>		Backend realization				
<b>Description of the change</b>						
ST Microelectronics is qualifying new molding compound MG1 to replace current molding compound MG2.						
<b>Reason for change</b>						
Molding compound upgrade to MG1 for these two products.						
<b>Former versus changed product:</b>	<p>The changed products do not present modified electrical, dimensional or thermal parameters, leaving unchanged the current information published in the product datasheet</p> <p>The Moisture Sensitivity Level of the part (according to the IPC/JEDEC JSTD-020D standard) remains unchanged.</p> <p>The footprint recommended by ST remains the same.</p> <p>There is no change in the packing modes and the standard delivery quantities either.</p> <p>The products remain in full compliance with the ST ECOPACK®2 grade (so called “halogen-free”).</p>					
<b>Disposition of former products</b>						
Delivery of current products will be done until stock depletion.						

(<sup>1</sup>) ADG: Automotive and Discrete Group

### Marking and traceability

Traceability of the change will be ensured by Finished Good/Type print on carton labels.

Commercial part number/Order code	Former Finished Good/Type	New Finished Good/Type
STPSC10H12G2Y-TR	YPSC10H12G2P/7	YPSC10H12G2P <sup>4</sup> /7
STPSC20H12G2Y-TR	YPSC20H12G2P/7	YPSC20H12G2P <sup>4</sup> /7

Qualification completion date

11-Jul-2023

### Forecasted sample availability

Product family	Sub-family	Commercial part Number	Availability date
RECTIFIERS	SiC	STPSC10H12G2Y-TR	Upon request
RECTIFIERS	SiC	STPSC20H12G2Y-TR	Upon request

For sample(s) request, please inform FSE (Field Sales Engineer) in order to insert corresponding **Non-Standard Samples Order** (a single Commercial Product for each request) with **PCN reference** as additional information.

### Change implementation schedule

Sales-types	Estimated production start	Estimated first shipments
All	Jan-2024	Jan-2024

Comments:

### Customer's feedback

Please contact your local ST sales representative or quality contact for requests concerning this change notification.

Absence of acknowledgement of this PCN within 30 days of receipt will constitute acceptance of the change.

Absence of additional response within 180 days of receipt of this PCN will constitute acceptance of the change

Qualification program and results

23016QRP Attached

# Qualification Report

## Qualification STPSC20H12G2Y-TR and STPSC10H12G2Y-TR with New resin Material Group 1

General Information		Locations	
<b>Product Line</b>	Rectifiers		
<b>Product Description</b>	Automotive 1200 V, 10 A, 20A, silicon carbide power Schottky diode	<b>Wafer Fab</b>	ST Catania – Italy
<b>Product Perimeter</b>	STPSC20H12G2Y-TR STPSC10H12G2Y-TR	<b>Assembly Plant</b>	ST Shenzhen – China
<b>Product Group</b>	ADG	<b>Reliability Lab</b>	ST Tours – France
<b>Product Division</b>	Discrete & Filter	<b>Reliability Assessment</b>	PASS
<b>Packages</b>	D <sup>2</sup> PAK HV		
<b>Maturity level step</b>	QUALIFIED		

## DOCUMENT INFORMATION

Version	Date	Pages	Prepared by	Approved by	Comments
1.0	June 30, 2023	16	Elisabeth PREVOST	Julien Michelon  <small>Digitally signed by    Julien Michelon    Date: 2023.07.07    17:49:57 +02'00'</small>	Qualification of STPSC20H12G2Y-TR and STPSC10H12G2Y-T

Note: This report is a summary of the qualification trials performed in good faith by STMicroelectronics in order to evaluate the potential risks during the product life using a set of defined test methods.

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## 1 APPLICABLE AND REFERENCE DOCUMENTS

Document reference	Short description
AEC-Q101 Rev. E	Failure Mechanism Based Stress Test Qualification for Discrete Semiconductors in Automotive Applications
JESD 47	Stress-Test-Driven Qualification of Integrated Circuits
JESD 94	Application specific qualification using knowledge based test methodology
JESD 22	Reliability test methods for packaged devices
MIL-STD-750C	Test method for semiconductor devices

## 2 GLOSSARY

<b>DBT</b>	Dead Bug Test
<b>DPA</b>	Destructive Physical Analysis
<b>EV</b>	External Visual
<b>H3TRB</b>	High Humidity High Temperature Reverse Bias
<b>HTRB</b>	High Temperature Reverse Bias
<b>IOLT</b>	Intermittent Operating Life Test
<b>MSL</b>	Moisture Sensitivity Level
<b>PC</b>	Preconditioning
<b>PD</b>	Physical Dimensions
<b>PV</b>	Parametric Verification
<b>RSH</b>	Resistance to Soldering Heat
<b>SD</b>	Solderability test
<b>SS</b>	Sample Size
<b>TC</b>	Temperature Cycling
<b>UHAST</b>	Unbiased Highly Accelerated Stress Test

## 3 RELIABILITY EVALUATION OVERVIEW

### 3.1 Objectives

The objective of this report is to qualify STPSC20H12G2Y-TR and STPSC10H12G2Y-TR with New resin Material Group 1, Automotive 1200 V, 10 A, 20A, silicon carbide power Schottky diode embedded in D<sup>2</sup>PAK HV package.

Table of involved products

Commercial Product	Description	Package	Comment
STPSC20H12G2Y-TR	Power Schottky Diode	D <sup>2</sup> PAK HV	Automotive Grade
STPSC10H12G2Y-TR			

The reliability test methodology used follows the JESD47: « Stress Test driven Qualification Methodology » and AEC-Q101 rev E guidelines.

The reliability tests ensuing are:

- TC and IOLT to ensure the mechanical robustness of the products.
- HTRB to evaluate the risk of contamination from the resin and the assembly process versus the die layout sensitivity.
- UHAST to check the robustness to corrosion and the good package hermeticity.
- RSH, Solderability and DBT to check compatibility of package with customer assembly.

For some tests, similarity methodology is used. See 5.1 “comments” for more details about similarities.

### 3.2 Conclusion

Qualification Plan requirements have been fulfilled without exception. Reliability tests have shown that the devices behave correctly against environmental tests (no failure). Moreover, the stability of electrical parameters during the accelerated tests demonstrates the robustness of the products and safe operation, which is consequently expected during their lifetime.

Based on these results, STPSC20H12G2Y-TR and STPSC10H12G2Y-TR are compliant with AEC-Q101 Rev E.

## 4 DEVICE CHARACTERISTICS

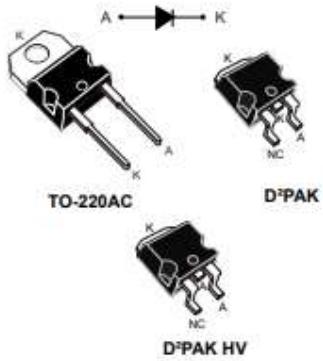
### 4.1 Device description



STPSC20H12-Y

Datasheet

Automotive 1200 V, 20 A, silicon carbide power Schottky diode



#### Features



- AEC-Q101 qualified
- No or negligible reverse recovery
- Switching behavior independent of temperature
- Robust high voltage periphery
- PPAP capable
- Operating  $T_j$  from -40 °C to 175 °C
- DPAK HV creepage distance (anode to cathode) = 5.38 mm min.
- ECOPACK compliant

#### Applications

- On board charger

#### Description

The SiC diode is an ultra high performance power Schottky diode. It is manufactured using a silicon carbide substrate. The wide band gap material allows the design of a Schottky diode structure with a 1200 V rating. Due to the Schottky construction, no recovery is shown at turn-off and ringing patterns are negligible. The minimal capacitive turn-off behavior is independent of temperature.

Especially suited for use in PFC applications, the STPSC20H12-Y will boost performance in hard switching conditions. Its high forward surge capability ensures good robustness during transient phases.



Product summary	
I <sub>F(AV)</sub>	20 A
V <sub>RRM</sub>	1200 V
T <sub>j</sub> (max.)	175 °C
V <sub>F</sub> (typ.)	1.35 V


**STPSC10H12G2Y-TR**

Datasheet

Automotive 1200 V, 10 A, silicon carbide power Schottky diode

## Features


 D<sup>2</sup>PAK HV


- AEC-Q101 qualified
- No or negligible reverse recovery
- Switching behavior independent of temperature
- Robust high voltage periphery
- PPAP capable
- Operating  $T_j$  from -40 °C to 175 °C
- Low  $V_F$
- D<sup>2</sup>PAK HV creepage distance (anode to cathode) = 5.38 mm min.
- ECOPACK2 compliant

### Product label



## Applications

- On board charger (OBC)
- DC/DC
- PFC

## Description

This 10 A, 1200 V SiC diode is an ultra-high performance power Schottky diode. It is manufactured using a silicon carbide substrate. The wide band gap material allows the design of a Schottky diode structure with a 1200 V rating. Due to the Schottky construction, no recovery is shown at turn-off and ringing patterns are negligible. The minimal capacitive turn-off behavior is independent of temperature.

Housed in D<sup>2</sup>PAK HV, this diode is perfectly suited for a usage in PFC applications, in OBC, DC/DC for EV, easing the compliance to IEC-60664-1.

The STPSC10H12G2Y-TR will boost performances in hard switching conditions. Its high forward surge capability ensures good robustness during transient phases.

### Product status link

STPSC10H12G2Y-TR

### Product summary

$I_F(AV)$	10 A
$V_{RRM}$	1200 V
$T_j$ (max.)	175 °C
$V_F$ (typ.)	1.35 V

## 4.2 Construction Note

STPSC20H12G2Y-TR and STPSC10H12G2Y-TR	
<b>Wafer/Die fab. information</b>	
Wafer fab manufacturing location	ST Catania - Italy
Technology / Process family	Silicon Carbide Power Schottky Diode
<b>Wafer Testing (EWS) information</b>	
Electrical testing manufacturing location	ST Catania - Italy
<b>Assembly information</b>	
Assembly site	ST Shenzhen- China
Package description	D <sup>2</sup> PAK HV
Molding compound	ECOPACK®2 molding compound
<b>Final testing information</b>	
Testing location	ST Shenzhen- China

## 5 TESTS PLAN AND RESULTS SUMMARY

### 5.1 Test vehicles

Lot #	Part Number	Package	Wafer fab location	Assy plant Location	Comments
L1	STPSC10H12G2Y-TR	D <sup>2</sup> PAK HV	ST Catania - Italy	ST Shenzhen - China	1 <sup>st</sup> Qualification lot
L2	STPSC20H12G2Y-TR	D <sup>2</sup> PAK HV	ST Catania - Italy	ST Shenzhen - China	2 <sup>nd</sup> Qualification lot
L3	STPSC20H12G2Y-TR	D <sup>2</sup> PAK HV	ST Catania - Italy	ST Shenzhen - China	3 <sup>rd</sup> Qualification lot

Detailed results in below chapter will refer to these references.

## 5.2 Test plan

Stress	Abrv	Reference	Lot	SS	Comments	Test plan
Pre and Post-Stress Electrical Test	TEST	User specification or supplier's standard Specification	All qualification parts tested per the requirements of the appropriate device specification.			X
Pre-conditioning	PC	J-STD-020 JESD22-A113	All qualification parts tested per the requirements of the appropriate device specification.		As per targeted MSL Not applicable for PTH and WLCSP without coating	X
MSL research	MSL	J-STD-020	L2	30	Not applicable for PTH and WLCSP without coating	X
External Visual	EV	JESD22B-101	All qualification parts tested per the requirements of the appropriate device specification.		Done during Assembly → Test & Finish inspection	
Parametric Verification	PV	User specification	L1 L2	30 30		X
High Temperature Reverse Bias	HTRB	MIL-STD-750-1 M1038 Method A (for diodes, rectifiers and Zeners) M1039 Method A (for transistors)	L1 L2 L3	77 77 77	WBI after HTRB applicable only for dissimilar metal (wire/meta) in case of no Cu wire	X
AC blocking voltage	ACBV	MIL-STD-750-1 M1040 Test condition A			Required for Thyristor only. Alternative to HTRB	
High Temperature Forward Bias	HTFB	JESD22 A-108			Not required, applicable only to LEDs Alternative to HTRB	
High Temperature Operating Life	HTOL				Covered by HTRB or ACBV	
Steady State Operational	SSOP	MIL-STD-750-1 M1038 Test condition B			Required for Voltage Regulator (Zener) only.	
High Temperature Gate Bias	HTGB	JESD 22A-108			Required for Power MOSFET – IGBT only.	
High Temperature Storage Life	HTSL	JESD22 A-103			Covered by HTRB	
Temperature Humidity Storage	THS	JESD22 A-118			Covered by H3TRB	
Temperature Cycling	TC	JESD22A-104	L1 L2 L3	77 77 77		X
Temperature Cycling Hot Test	TCHT	JESD22A-104			Required for Power MOSFET – IGBT only.	
Temperature Cycling Delamination Test	TCDT	JESD22A-104 J-STD-035			Required for Power MOSFET – IGBT only. Alternative to TCHT	
Wire Bond Integrity	WBI	MIL-STD-750 Method 2037			For dissimilar metal bonding systems only	
Unbiased Highly Accelerated Stress Test	UHAST	JESD22A-118 or A101	L1 L2 L3	77 77 77	Required for SCR/TRIAC RECTIFIER and Protection devices	X
Autoclave	AC	JESD22A-102			Alternative to UHAST	
Highly Accelerated Stress Test	HAST	JESD22A-110			Covered by H3TRB (same failure mechanisms activation).	
High Humidity High Temperature Reverse Bias	H3TRB	JESD22A-101	L1 L2 L3	77 77 77	Alternative to HAST	X
High Temperature High Humidity Bias	HTHBB	JED22A-101			Not required, LED only	
Intermittent Operational Life / Thermal Fatigue	IOL	MIL-STD-750 Method 1037	L1 L2 L3	77 77 77	For power devices. Not required for Transient Voltage Suppressor (TVS) parts	X

Stress	Abrv	Reference	Lot	SS	Comments	Test plan
Power and Temperature Cycle	PTC	JED22A-105			For power devices. Not required for Transient Voltage Suppressor (TVS) parts Perform PTC if $\Delta T_j > 100^\circ\text{C}$ cannot be achieved with IOL Alternative to IOL	
ESD Characterization	ESD HBM	AEC Q101-001 and 005				
ESD Characterization	ESD CDM	AEC Q101-001 and 005				
Destructive Physical Analysis	DPA	AEC-Q101-004 Section 4	L1 L2	4 4	After H3TRB and TC	X
Physical Dimension	PD	JESD22B-100				
Terminal Strength	TS	MIL-STD-750 Method 2036			Required for leaded parts only	
Resistance to Solvents	RTS	JESD22B-107			Not applicable for Laser Marking	
Constant Acceleration	CA	MIL-STD-750 Method 2006			Required for hermetic packaged parts only.	
Vibration Variable Frequency	VVF	JESD22B-103			Required for hermetic packaged parts only.	
Mechanical Shock	MS	JESD22 B-104			Required for hermetic packaged parts only.	
Hermeticity	HER	JESD22A-109			Required for hermetic packaged parts only.	
Resistance to Solder Heat	RSH	JESD22 A-111 (SMD) B-106 (PTH)	L2	30	Not applicable for SMD pitch < 0.5mm, package size > 5.5*12.5mm and die paddle > 2.5*3.5mm	X
Solderability	SD	J-STD-002 JESD22B102	L2	40		X
Dead Bug Test	DBT	ST Internal specification	L2	30	Mandatory for SMD package Data collection for PTH package	X
Thermal Resistance	TR	JESD24-3, 24-4, 24-6 as appropriate			Required in case of process change. Not applicable to protection device as no limit specified in the datasheet	
Wire Bond Strength	WBS	MIL-STD-750 Method 2037			Covered during workability trials	
Bond Shear	BS	AEC-Q101-003			Covered during workability trials	
Die Shear	DS	MIL-STD-750 Method 2017			Not Applicable to parts with solder paste die attach	
Unclamped Inductive Switching	UIS	AEC-Q101-004 section 2			Required for Power MOS and internally clamped IGBTs only	
Dielectric Integrity	DI	AEC-Q101-004 section 3			Required for Power MOSFET – IGBT only.	
Short Circuit Reliability Characterization	SCR	AEC-Q101-006			Required for smart power parts only	
Whisker Growth Evaluation	WG	AEC-Q005 JESD201				
Early Life Failure Rate	ELFR	JESD74			Recommended for new techno development in case of identified failure mechanism	
Functional Test (in rush, di/dt,...)	FT	Internal specification				
Repetitive Surge	RS	Internal specification			Required for protection devices only.	

Low Temperature Storage	LTS	JESD-22 A119: 209			AQG324 test for Modules	
Thermal shock test	TST	JESD22-A104			AQG324 test for Modules	
Power Cycling (seconds)	PCsec	MIL-STD750-1 Method1037			AQG324 test for Modules	
Power Cycling (minutes)	PCmin	MIL-STD750-1 Method1037			AQG324 test for Modules	

Mechanical shock	MS	IEC 60068-2-27			AQG324 test for Modules	
Vibration	V	IEC60068-2-6			AQG324 test for Modules	

### 5.3 Results summary

Test	PC	Std ref.	Conditions	Steps / Duration	SS	Failure / SS			
						L1	L2	L3	
Pre-and Post-Electrical Test	-	ST datasheet	Ir, vf parameters following product datasheet	0/1298					
External Visual	-	JESD22B-101	All qualification parts submitted for testing passed External & Visual inspection. during manufacturing process						
Parametric Verification	-	ST datasheet	Over part temperature range (note 1)	-	Refer to paragraph 6.1 in Annexes				
PD	-	JESD22 B-100		-	Refer to paragraph 6.3 in Annexes				
ESD	-	AEC-Q101-001 AEC-Q101-005	HBM CDM	-	Refer to paragraph 6.2 in Annexes				
HTRB	N	MIL-STD-750-1 M1038 Method A	Junction Temperature=175°C Temperature= 170°C Voltage= 1200V	1Khrs	231	0/77	0/77	0/77	
TC	Y	JESD22A-104	-55/+150°C 2cy/h	1Kcys	231	0/77	0/77	0/77	
RSH	N	JESD22A-111	Temperature=260°C Time (on)=10s	-	30	-	0/30	-	
H3TRB	Y	JESD22A-101	85°C; 85% RH Voltage=100V	1Khrs	231	0/77	0/77	0/77	
DBT	N	DM00112629 (ST internal)	IR reflow after flux deposition	-	30	-	0/30	-	
DPA	Y	AEC-Q101-004	After TC 1Kcy	-	4	0/2	0/2	-	
			After H3TRB 1Khrs	-	4	0/2	0/2	-	
UHAST	Y	JESD22A-118	130°C; 85% RH 2.3bar	96hrs	231	0/77	0/77	0/77	
IOLT	Y	MIL-STD 750 Method 1037	ΔTj=100°C Ton=Toff=210s	1Khrs	231	0/77	0/77	0/77	
SD	N	J-STD-002 JESD22B-102	Wet ageing SnPb bath 220°C	-	15	-	0/15	-	
			Dry ageing SnPb bath 220°C	-	15	-	0/15	-	
			Wet ageing SnAgCu bath 245°C	-	15	-	0/15	-	
			Dry ageing SnAgCu bath 245°C	-	15	-	0/15	-	
MSL	Y	JESD22-A113	Humidity (HR)=85% MSL=1 Reflow=3 Temperature=85°C	-	30	-	0/30	-	

Note 1: These data are indicative values given as information only. Please note that the ST guarantee is the compliance of the products to the ST datasheet. Parameters distributions are not considered as a ST guarantee under any circumstances.

Please note that these electrical parameters are 100% tested at 25°C at Final stage of back-end manufacturing before deliveries to customers."

## 6 ANNEXES

### 6.1 Parametric Verification

#### STPSC10H12G2Y-TR product

TEST	IR	IR	VF	VF	VR	VR	VR
EQUIPMENT	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC
Condition 1	25°C	150°C	25°C	150°C	-40°C	25°C	150°C
Condition 2	VR=1.2kV	VR=1.2kV	IF=10A	IF=10A	IR=5mA	IR=5mA	IR=5mA
Condition 3							
Min. Datasheet					1200V	1200V	1200V
Typ. Datasheet	5uA	30uA	1.35V	1.75V			
Max. Datasheet	60uA	400uA	1.50V	2.25V			
Comments							
UNIT	nA	uA	V	V	V	V	V
N	30	30	30	30	30	30	30
Min	4,000	0,468	1,380	1,791	1399,000	1416,000	1456,000
Max	4955,000	10,870	1,482	2,040	1505,000	1522,000	1562,000
Avg.	245,057	1,155	1,411	1,891	1473,533	1500,467	1542,333

#### STPSC20H12G2Y-TR product

TEST	IR	IR	VF	VF	VR	VR	VR
EQUIPMENT	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC	TESEC
Condition 1	25°C	150°C	25°C	150°C	-40°C	25°C	150°C
Condition 2	VR=1.2kV	VR=1.2kV	IF=20A	IF=20A	IR=1mA	IR=1mA	IR=1mA
Condition 3							
Min. Datasheet					1200V	1200V	1200V
Typ. Datasheet	10uA	60uA	1.35V	1.75V			
Max. Datasheet	120uA	800uA	1.50V	2.25V			
Comments							
UNIT	nA	uA	V	V	V	V	V
N	30	30	30	30	30	30	30
Min	136,900	1,499	1,337	1,695	1449,000	1462,000	1517,000
Max	2357,000	5,045	1,384	1,806	1480,000	1497,000	1532,000
Avg.	342,577	2,093	1,360	1,758	1468,067	1484,533	1527,167

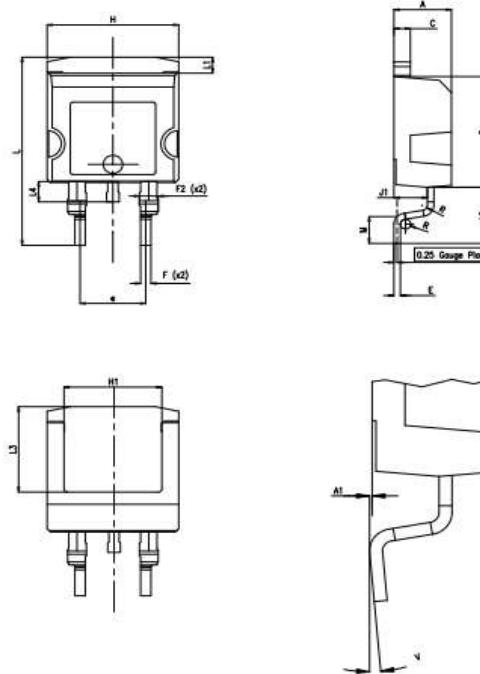
## 6.2 ESD

STPSC10H12G2Y-TR product			STPSC20H12G2Y-TR product		
TEST	ESD_CDM*	ESD_HBM*	TEST	ESD_CDM*	ESD_HBM*
EQUIPMENT	ESD-CDM TEST SYSTEM	ESS6008	EQUIPMENT	ESD-CDM TEST SYSTEM	ESS6008
Condition 1	23°C	24°C	Condition 1	25°C	25°C
Condition 2			Condition 2		
Condition 3			Condition 3		
Min. Datasheet			Min. Datasheet		
Typ. Datasheet			Typ. Datasheet		
Max. Datasheet			Max. Datasheet		
Comments	AEC-Q101	AEC-Q101	Comments	AEC-Q101	AEC-Q101
UNIT	KV	KV	UNIT	KV	KV
N	30	30	N	30	30
Min	>1.0	>8.0	Min	>1.0	>8.0
Max	>1.0	>8.0	Max	>1.0	>8.0
Avg.			Avg.		

\* Data retrieved from the characterization report 22027A for STPSC10H12DY as same die

\* Data retrieved from the characterization report 21869A for STPSC20H12G2Y-TR

## 6.3 Physical Dimensions



DIMENSION	Results in mm																			
	A	A1	C	D	e	E	F	F2	H	H1	J1	L	L1	L2	L3	L4	M	R	V	
Data book Min (mm)	4.30	0.03	1.17	8.95	4.98	0.50	0.78	1.14	10.00	7.40	2.49	15.30	1.27	4.93	6.85	1.50	2.60	0.20	0°	
Data book Typ (mm)																				
Data book Max (mm)	4.70	0.20	1.37	9.35	5.18	0.90	0.85	1.70	10.40	7.80	2.69	15.80	1.40	5.23	7.25	1.70	2.90	0.60	8°	
1	4.479	0.122	1.295	9.144	5.062	0.525	0.824	1.417	10.233	7.540	2.505	15.503	1.321	4.960	7.101	1.554	2.725	0.534	2.310	
2	4.466	0.123	1.291	9.128	5.084	0.526	0.813	1.417	10.257	7.540	2.526	15.484	1.272	4.970	7.131	1.514	2.725	0.533	2.310	
3	4.455	0.103	1.287	9.170	5.088	0.519	0.843	1.427	10.222	7.527	2.595	15.576	1.280	5.044	7.099	1.538	2.771	0.560	2.650	
4	4.485	0.105	1.291	9.146	5.077	0.521	0.782	1.383	10.222	7.478	2.559	15.544	1.293	5.010	6.999	1.563	2.776	0.546	2.740	
5	4.466	0.097	1.288	9.159	5.092	0.521	0.795	1.419	10.245	7.529	2.566	15.468	1.300	5.026	7.064	1.534	2.737	0.562	2.470	
6	4.467	0.104	1.286	9.151	5.110	0.527	0.809	1.413	10.278	7.509	2.518	15.584	1.384	5.004	7.095	1.540	2.754	0.513	2.850	
7	4.460	0.133	1.300	9.156	5.071	0.521	0.807	1.421	10.265	7.514	2.546	15.546	1.382	5.008	7.089	1.552	2.723	0.569	2.260	
8	4.459	0.112	1.289	9.155	5.117	0.513	0.798	1.404	10.272	7.541	2.595	15.494	1.274	4.965	7.098	1.557	2.762	0.561	1.570	
9	4.493	0.156	1.307	9.171	5.098	0.518	0.815	1.392	10.228	7.533	2.521	15.561	1.278	4.953	7.100	1.550	2.744	0.575	2.020	
10	4.467	0.106	1.291	9.167	5.079	0.535	0.829	1.339	10.210	7.524	2.630	15.573	1.368	4.940	7.022	1.535	2.714	0.561	1.800	
11	4.451	0.132	1.282	9.150	5.094	0.518	0.845	1.353	10.226	7.528	2.588	15.499	1.297	4.998	7.080	1.536	2.719	0.557	1.740	
12	4.476	0.135	1.293	9.123	5.116	0.515	0.792	1.337	10.231	7.523	2.596	15.523	1.288	4.950	7.001	1.582	2.735	0.509	2.570	
13	4.485	0.131	1.295	9.148	5.100	0.514	0.846	1.397	10.215	7.527	2.526	15.476	1.336	5.066	7.108	1.592	2.743	0.560	2.400	
14	4.471	0.146	1.283	9.159	5.094	0.528	0.846	1.339	10.247	7.536	2.509	15.527	1.339	4.973	7.136	1.589	2.770	0.558	2.720	
15	4.507	0.116	1.290	9.128	5.125	0.508	0.837	1.371	10.207	7.537	2.641	15.515	1.316	4.973	7.098	1.155	2.771	0.572	1.830	
16	4.491	0.108	1.289	9.194	5.101	0.523	0.822	1.440	10.242	7.508	2.585	15.507	1.359	4.989	7.100	1.591	2.739	0.559	2.450	
17	4.470	0.133	1.293	9.145	5.112	0.533	0.780	1.386	10.208	7.517	2.603	15.551	1.367	4.999	7.101	1.538	2.744	0.559	3.540	
18	4.493	0.173	1.295	9.197	5.108	0.526	0.821	1.415	10.209	7.517	2.567	15.517	1.282	4.972	7.094	1.541	2.745	0.552	2.180	
19	4.482	0.139	1.288	9.199	5.094	0.529	0.789	1.423	10.214	7.527	2.565	15.435	1.381	4.950	6.974	1.538	2.715	0.568	2.060	
20	4.458	0.121	1.283	9.135	5.100	0.525	0.829	1.419	10.224	7.528	2.534	15.522	1.310	4.984	7.073	1.515	2.731	0.542	1.620	
21	4.444	0.164	1.278	9.149	5.066	0.515	0.817	1.421	10.212	7.509	2.585	15.573	1.372	4.983	7.092	1.525	2.722	0.549	2.920	
22	4.481	0.141	1.235	9.162	5.063	0.524	0.845	1.357	10.232	7.524	2.541	15.530	1.270	4.959	7.012	1.530	2.709	0.537	2.830	
23	4.478	0.111	1.285	9.157	5.097	0.521	0.834	1.365	10.231	7.528	2.542	15.526	1.272	4.985	7.091	1.591	2.756	0.573	1.380	
24	4.486	0.106	1.283	9.171	5.082	0.530	0.813	1.356	10.207	7.525	2.551	15.559	1.393	4.936	7.103	1.518	2.741	0.584	1.130	
25	4.458	0.162	1.293	9.161	5.154	0.531	0.831	1.383	10.238	7.528	2.569	15.468	1.355	5.028	6.995	1.614	2.765	0.582	2.830	
26	4.475	0.155	1.289	9.157	5.119	0.520	0.834	1.399	10.213	7.538	2.602	15.594	1.283	5.058	7.157	1.530	2.776	0.586	2.400	
27	4.482	0.155	1.288	9.162	5.084	0.525	0.845	1.439	10.252	7.521	2.568	15.489	1.307	4.964	7.105	1.584	2.735	0.548	2.040	
28	4.487	0.133	1.297	9.151	5.065	0.521	0.833	1.380	10.236	7.519	2.544	15.445	1.323	5.005	7.113	1.552	2.774	0.519	1.430	
29	4.473	0.109	1.354	9.156	5.095	0.526	0.791	1.406	10.244	7.537	2.585	15.486	1.308	4.988	7.145	1.675	2.746	0.554	2.030	
30	4.485	0.111	1.289	9.149	5.127	0.532	0.840	1.345	10.210	7.532	2.564	15.620	1.349	4.964	7.119	1.542	2.765	0.571	1.980	
MOY	4.474	0.128	1.290	9.157	5.096	0.523	0.820	1.392	10.231	7.525	2.565	15.524	1.322	4.987	7.084	1.543	2.744	0.555	2.235	
MIN	4.444	0.097	1.235	9.123	5.062	0.508	0.780	1.337	10.207	7.478	2.505	15.435	1.270	4.936	6.974	1.155	2.709	0.509	1.130	
MAX	4.507	0.173	1.354	9.199	5.154	0.535	0.846	1.440	10.278	7.540	2.641	15.620	1.393	5.066	7.157	1.675	2.776	0.586	3.540	

## 6.1 Thermal Resistance

STPSC10H12G2Y-TR product		STPSC20H12G2Y-TR product	
TEST	RTH(J-C) DC	TEST	RTH(J-C)DC
EQUIPMENT	RTH(PHASE12)_TEST417	EQUIPMENT	RTH(PHASE12)_TEST417
Min. Datasheet	-	Min. Datasheet	-
Typ. Datasheet	0.65°C/W	Typ. Datasheet	0.30°C/W
Max. Datasheet	0.9°C/W	Max. Datasheet	0.45°C/W
Comments	-	Comments	-
UNIT	°C/W	UNIT	°C/W
N	10	N	10
Min	0,564	Min	0,247
Max	0,615	Max	0,308
Avg.	0,594	Avg.	0,274

## 6.2 Tests description

Test name	Description	Purpose
<b>Die Oriented</b>		
<b>HTRB</b> High Temperature Reverse Bias / <b>HTFB</b> High Temperature Forward Bias	<p>The device is stressed in static configuration, trying to satisfy as much as possible the following conditions:</p> <ul style="list-style-type: none"> <li>- Low power dissipation</li> <li>- Max. supply voltage compatible with diffusion process and internal circuitry limitations.</li> </ul> <p>Forward: device is forward biased with a current fixed and adjusted to reach the targeted junction temperature</p>	<p>To determine the effects of bias conditions and temperature on solid state devices over time. It simulates the devices' operating condition in an accelerated way.</p> <p>To maximize the electrical field across either reverse-biased junctions or dielectric layers, in order to investigate the failure modes linked to mobile contamination, oxide ageing, layout sensitivity to surface effects.</p> <p>To assess active area and contacts integrity</p>
<b>Package Oriented</b>		
<b>H3TRB</b> High Humidity High Temperature Reverse Bias	The device is biased in static configuration minimizing its internal power dissipation, and stored at controlled conditions of ambient temperature and relative humidity.	To evaluate the package moisture resistance with electrical field applied, both electrolytic and galvanic corrosion are put in evidence.
<b>TC</b> Temperature Cycling	The device is submitted to cycled temperature excursions, between a hot and a cold chamber in air atmosphere.	To investigate failure modes related to the thermo-mechanical stress induced by the different thermal expansion of the materials interacting in the die-package system. Typical failure modes are linked to metal displacement, dielectric cracking, molding compound delamination, wire-bonds failure, die-attach layer degradation.
<b>UHAST</b> Unbiased Highly Accelerated Stress Test	The device is stored in saturated steam, at fixed and controlled conditions of pressure and temperature.	To investigate corrosion phenomena affecting die or package materials, related to chemical contamination and package hermeticity.
<b>IOLT</b> Intermittent Operating Life Test	All test samples shall be subjected to the specified number of cycles. When stabilized after initial warm-up cycles, a cycle shall consist of an "on" period, when power is applied suddenly, not gradually, to the device for the time necessary to achieve a delta case temperature followed by an "off" period, when the power is suddenly removed, for cooling the case through a similar delta temperature.	The purpose of this test is to determine compliance with the specified numbers of cycles for devices subjected to the specified conditions. It accelerates the stresses on all bonds and interfaces between the chip and mounting face of devices subjected to repeated turn on and off of equipment and is therefore most appropriate for case mount style (e.g., stud, flange, and disc) devices.
<b>DPA</b> Destructive Physical Analysis	Specific construction analysis on random parts that have successfully completed THB or TC.	To investigate on reliability stresses impact on delamination, corrosion and product construction integrity.
<b>RSH</b> Resistance to Solder Heat	Package is dipped by the leads in a solder bath after initial wet ageing (for SMDs only). Assessment by electrical test + no external crack	To simulate wave soldering process and verify that package will not be thermally damaged during this step.
<b>SD</b> Solderability	The purpose of this test method is to provide a referee condition for the evaluation of the solderability of terminations (including leads up to 0.125 inch in diameter) that will be assembled using tin lead eutectic solder.	This evaluation is made on the basis of the ability of these terminations to be wetted and to produce a suitable fillet when coated by tin lead eutectic solder. These procedures will test whether the packaging materials and processes used during the manufacturing operations process produce a component that can be successfully soldered to the next level assembly using tin lead eutectic solder. A preconditioning test is included in this test method, which degrades the termination finish to provide a guard band against marginal finish.
<b>DBT</b> Dead Bug Test	To evaluate the wettability of the package leads. Good indicator to determine the bad solderability behavior	Components are glued up-side down on a substrate. Pins are wetted with a moderately activated flux. Then run once through the reflow oven with leadfree temperature profile. Visual inspection is performed with suitable tool.

## Public Products List

Public Products are off the shelf products. They are not dedicated to specific customers, they are available through ST Sales team, or Distributors, and visible on ST.com

**PCN Title :** New molding compound for STPSC10H12G2Y-TR and STPSC20H12G2Y-TR

**PCN Reference :** ADG/23/14215

**Subject :** Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

STPSC10H12G2Y-TR	STPSC20H12G2Y-TR	
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