PRODUCT / PROCESS CHANGE NOTIFICATION

1. PCN basic data

1.1 Company	STMicroelectronics International N.V
1.2 PCN No.	ADG/21/12658
1.3 Title of PCN	L4979Dx, L4988Dx, L4993Dx, L4989Dx (UH01, UH21, UH44, UH71): Assembly and Final Test Transfer to Bouskoura
1.4 Product Category	see list
1.5 Issue date	2021-03-26

2. PCN Team

2.1 Contact supplier	
2.1.1 Name	ROBERTSON HEATHER
2.1.2 Phone	+1 8475853058
2.1.3 Email	heather.robertson@st.com
2.2 Change responsibility	
2.2.1 Product Manager	Vito GRAZIANO
2.1.2 Marketing Manager	Angelo MOTTESE
2.1.3 Quality Manager	Marcello Donato MENCHISE

3. Change

3.1 Category	3.2 Type of change	3.3 Manufacturing Location
Transfer	Line transfer for a full process or process brick (process step, control plan, recipes) from one site to another site: Assembly site (SOP 2617)	Recipient: ST Shenzhen Plant (China) Destination: ST Bouskoura Plant (Morocco)

4. Description of change

	Old	New
4.1 Description	Assembly and Final Test in Shenzhen (China)	Assembly and Final Test in Bouskoura (Morocco)
4.2 Anticipated Impact on form,fit, function, quality, reliability or processability?	No Impact	

5. Reason / motivation for change

5.1 Motivation	Service and Capacity improvement. Manufacturing process optimization
5.2 Customer Benefit	CAPACITY INCREASE

6. Marking of parts / traceability of change

6.1 Description	Dedicated Finished Goods Codes

7. Timing / schedule

7.1 Date of qualification results	2021-09-30
7.2 Intended start of delivery	2021-10-31
7.3 Qualification sample available?	Upon Request

8. Qualification / Validation

8.1 Description			
8.2 Qualification report and qualification results	In progress	**Issue Date**	

9. Attachments (additional documentations)

12658 Public product.pdf
12658 Details.pdf

10. Affected parts		
10. 1 Current		**10.2 New (if applicable)**
10.1.1 Customer Part No	**10.1.2 Supplier Part No**	**10.1.2 Supplier Part No**
	L4979D013TR	
	L4979DTR-E	
	L4988DTR	
	L4989D013TR	
	L4993DTR	

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PRODUCT/PROCESS CHANGE NOTIFICATION

TITLE

L4979Dx, L4988Dx, L4993Dx, L4989Dx (UH01, UH21, UH44, UH71): Assembly and Final Test Transfer to Bouskoura

IMPACTED PRODUCTS

ST silicon lines UH01 – UH21 – UH44 – UH71 diffused in BCD4 technology and assembled in SO8 package

MANUFACT. STEP

Assembly and Electrical Final Test

INVOLVED PLANT

Recipient: ST Shenzhen Plant (China)

Destination: ST Bouskoura Plant (Morocco)

CHANGE REASON

Service and Capacity improvement. Manufacturing process optimization

CHANGE DESCRIPTION

Transfer of package assembly and electrical final test from current Shenzhen (China) to Bouskoura (Morocco) Plant. Package Bill of Material is subject to upgrade as per following table:

	SHENZHEN	BOUSKOURA	Notes
GLUE	ABLESTIK 8601S-25	ABLESTIK 8601S-25	same
FRAME	94x125 Mt HD NiThPdAgAu	94x125 SSHD IDF SpAg	different
LEAD FINISHING	e4	e3	different
RESIN	SUMITOMO EME-G700KC	SUMITOMO EME-G700KC	same
WIRE	Au D1.0	Cu D1.0	different

TRACEABILITY

Dedicated Finished Good code (internal part number)

VALIDATION

According to ZVEI Delta Qualification Matrix corresponding to following selected items:

- SEM-PA-04 Change of lead frame finishing material / area (internal)
- SEM-PA-08 Change of wire bonding
- SEM-PA-18 Move all or parts of production to a different assembly site
- SEM-TF-01 Move of all or part of electrical wafer test and/or final test to a different test site

leading to the following reliability qualification plan:

Temperature Humidity Bias or biased HAST	Autoclave or Unbiased HAST	Temperature Cycling	Power Temperature Cycling	High Temperature Storage Life	High Temperature Operating Life	Early Life Failure Rate	Wire Bond Shear	Wire Bond Pull	Solderability	Physical Dimensions	Lead Integrity	Electrical Distribution	Short Circuit Characterization	Lead free	Whisker test	Parameter-Analysis: Comparison of current with changed device characterization, electrical distribution	For Cu Wire Products: Consider AEQ-Q006
THB	AC	TC	PTC	HTSL	HTOL	ELFR	WBS	WBP	SD	PD	LI	ED	SC	LF			
A2	A3	A4	A5	A6	B1	B2	C1	C2	C3	C4	C6	E5	E10	E12			
●	●	●	-	●	●	●	●	●	●	●	●	●	-	●	●	●	●

Above plant is implemented with following exceptions:

- A5 Power Temperature Cycling: not performed (not done during original qualification)
- B2 Early Life Failure Rate: limited to one qualification lot (not relevant for package related aspects)
- E10 Short Circuit Characterization: not performed (not done during original qualification) – current limit test I_{LIM} done at final test (100% production)

CURRENT PRODUCTS	Replaced by new version featuring new Plant and upgraded package
REPORTS	Activity in progress. Availability by end 2021-Q3

Public Products List

Publict Products are off the shelf products. They are not dedicated to specific customers, they are available through ST Sales team, or Distributors, and visible on ST.com

PCN Title : L4979Dx, L4988Dx, L4993Dx, L4989Dx (UH01, UH21, UH44, UH71): Assembly and Final Test Transfer to Bouskoura
PCN Reference : ADG/21/12658

Subject : Public Products List

Dear Customer,

Please find below the Standard Public Products List impacted by the change.

L4993DTR	**L4979D013TR**	**L4989D013TR**
L4988D	**L4988DTR**	

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