



# Product Change Notification

Date Issued :	May 09, 2023	PCN Number :	513629
Reason for Change :	Capacity change or tool replacement Packaging Method/Quantity Changing Manufacturing Process Change (Molex)		
Description of Change :	Molex plans to develop the 4-cavity shell mold, develop the point plating station, and establish a new automated production line to meet the demand. The product design will not change, but the packaging method on the assembly line will be different.		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	March 15, 2024		
Sample Availability Date:	January 15, 2024		
Internal Molex Qualification Date :	January 30, 2024		
Last date to request Samples by Customer :	January 01, 2024		
Traceability Code Markings / Date :	Lot information on label		

Before Picture

## Power plane Vertical and Right Angel Products

	Small(4C)	Median(7C)	Large(10C)			
	213274-0002 213274-1002	213274-0001 213274-1001	213274-0003 213274-1003	213274-0004 213274-1004		
Right Angle	Small(4 contact fingers)	Medium(7 contact fingers)	Large(10 contact fingers)			
	213191-0002 213191-0102	213205-0002 213205-0102	213191-0001	213205-0001	213191-0003	213205-0003

After Picture

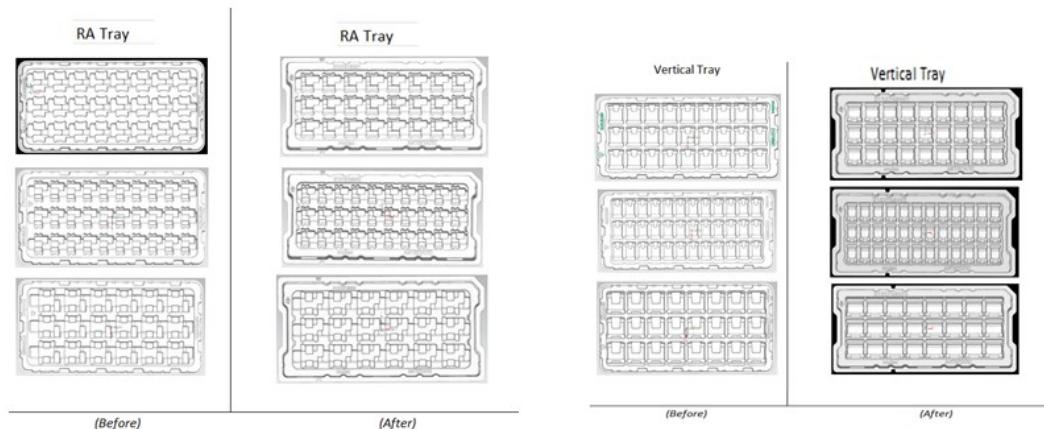
## Overview

- Change Description: Molex plan to develop the 4-cavity shell mold, develop the point plating station(Changing from immersion plating to spot plating leaves no change in the appearance and function of the product). and establish a new automated production line to meet the demand, The product design will not change, but the packaging method on the assembly line will be different(There is a detailed description on the next page).
- Product Impact: no impact to fit, form or function
- Part Number Impact: see attached impacted parts list
- Qualification Reports and samples available upon request after the date shown above

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**Additional Information :****Overview**

- Change Description: The packing method is the same except for the change on the edge of the Tray. (The automation line qualify, will use the new packing tray for shipment.)



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You may address inquires regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?Subject=PCN\\_Notification:513629](mailto:pcn_coordinator@molex.com?Subject=PCN_Notification:513629)  
 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 513629** " in the e-mail Subject line for faster response.

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