

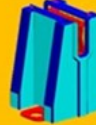





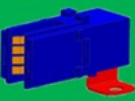

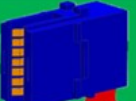


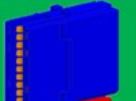
<b>Date Issued :</b>	May 09, 2023	<b>PCN Number :</b>	513629
<b>Reason for Change :</b>	Capacity change or tool replacement Packaging Method/Quantity Changing Manufacturing Process Change (Molex)		
<b>Description of Change :</b>	Molex plans to develop the 4-cavity shell mold, develop the point plating station, and establish a new automated production line to meet the demand, The product design will not change, but the packaging method on the assembly line will be different.		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	March 15, 2024		
<b>Sample Availability Date:</b>	January 15, 2024		
<b>Internal Molex Qualification Date :</b>	January 30, 2024		
<b>Last date to request Samples by Customer :</b>	January 01, 2024		
<b>Traceability Code Markings / Date :</b>	Lot information on label		

Before Picture

## Power plane Vertical and Right Angel Products

Small(4C)		Median(7C)		Large(10C)	
★ 213274-0002	★ 213274-1002	★ 213274-0001	★ 213274-1001	★ 213274-0003 213274-1003	★ 213274-0004 213274-1004
					

Right Angle	Small(4 contact fingers)		Medium(7 contact fingers)		Large(10 contact fingers)	
	213191-0002 213191-0102	213205-0002 213205-0102	213191-0001	213205-0001	213191-0003	213205-0003
						

After Picture

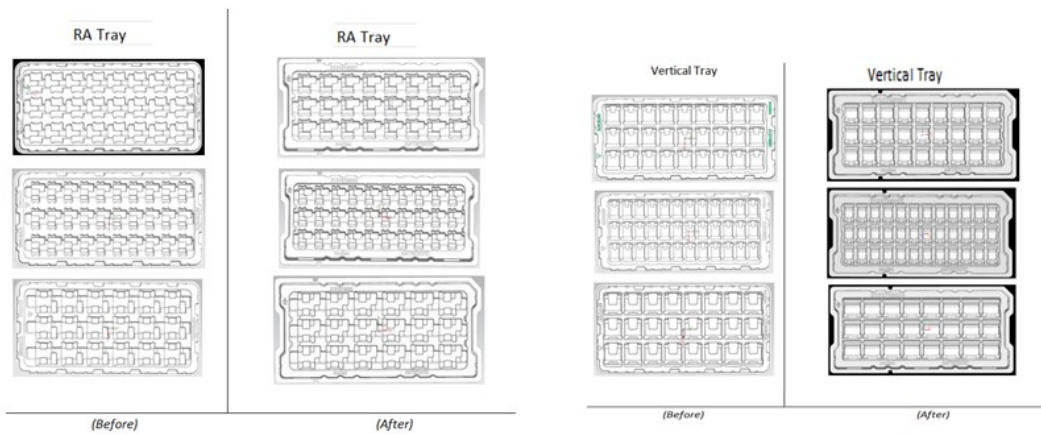
## Overview

- Change Description: Molex plan to develop the 4-cavity shell mold, develop the point plating station(Changing from immersion plating to spot plating leaves no change in the appearance and function of the product). and establish a new automated production line to meet the demand, The product design will not change, but the packaging method on the assembly line will be different(There is a detailed description on the next page).
- Product Impact: no impact to fit, form or function
- Part Number Impact: see attached impacted parts list
- Qualification Reports and samples available upon request after the date shown above

# RELEASED

**Additional Information :****Overview**

- Change Description: The packing method is the same except for the change on the edge of the Tray. (The automation line qualify, will use the new packing tray for shipment.)



# RELEASED

You may address inquiries regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:513629](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:513629)  
 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 513629** " in the e-mail Subject line for faster response.

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