

<b>Date Issued :</b>	April 13, 2023	<b>PCN Number :</b>	513564
<b>Reason for Change :</b>	Equipment Transfer, Production Transfer or Rearrangement		
<b>Description of Change :</b>	501646 series product will be transferred from Japan vendor to Ansan plant in Korea for the productivity improvement & stable delivery performance.☒ To better serve our customers and leverage our global manufacturing footprint.☒		
<b>Reason for Short Notice :</b>	Special Request		
<b>Assessment of Change :</b>	First Article Inspection		
<b>Planned Implementation Date :</b>	August 01, 2023		
<b>Sample Availability Date:</b>	July 01, 2023		
<b>Internal Molex Qualification Date :</b>	July 15, 2023		
<b>Last date to request Samples by Customer :</b>	August 01, 2023		
<b>Traceability Code Markings / Date :</b>	Lot information on label		

Before Picture

## Overview

- 501646 series product will be transferred from Japan vendor to Ansan plant in Korea for the productivity improvement & stable delivery performance.
- To better serve our customers and leverage our global manufacturing footprint.

Category	Current	After change
Manufacturing location	Molex Japan vendor	<b>Molex Korea</b>
Product	Current	No change
Tooling	Current	No change
Man	Current	<b>Change</b>
Control plan	Current	No change



- **Product Impact**
  - There is no impact to fit, form or function by this change.
  - No change in product specification.
- **Part Number Impact**
  - Please refer attached impacted part list.

After Picture

**After change**

- Qualification Reports and samples available upon request after the date shown above.
- Implementation date may be updated due to customer demand and production condition.
- Paper reel & Carton box vendor also changed not impacting on customer use for this product.
- **Identification** :For the first 6 months of the production starting by Ansan plant in Korea, we will replace "AS" at the end of Traceability number on the label as signal to recognize product that made by Ansan plant in Korea.



Carton label ( sample image)

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RELEASED

You may address inquires regarding this PCN by clicking on the below link  
[mailto:pcn\\_coordinator@molex.com?subject=PCN\\_Notification:513564](mailto:pcn_coordinator@molex.com?subject=PCN_Notification:513564)  
 or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 513564** " in the e-mail Subject line for faster response.

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