



# Product Change Notification

Date Issued :	August 24, 2022	PCN Number :	512420
Reason for Change :	Equipment Transfer, Production Transfer or Rearrangement		
Description of Change :	<p>* Production plant location change            - Current : Molex Japan            - After : Molex Vietnam            * Change reason :            To better serve our customers and to leverage our global manufacturing footprint, Molex will relocate production of the 2.5MM W/B from Japan vendor to Molex Vietnam production facility. This change will started in Q3 2022 and target to complete in Q4 2022. Buffer stock and capacity tooling will be built as need to ensure a seamless transfer.</p>		
Reason for Short Notice :	Special Request		
Assessment of Change :	First Article Inspection		
Planned Implementation Date :	January 04, 2023		
Sample Availability Date:	November 15, 2022		
Internal Molex Qualification Date :	November 15, 2022		
Last date to request Samples by Customer :	October 14, 2022		
Traceability Code Markings / Date :	Date code		

Before Picture



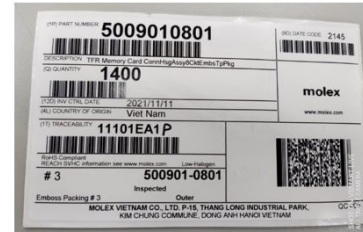
## Before change

	Current	After change
Manufacturing location	Molex Japan	Molex Vietnam
Product	Current	No change
Tooling (mould)	Current	New one
Man	Current	Change
Control plan	Current	No change

### After Picture

## After change

- **Change overview :**  
To better serve our customers and to leverage our global manufacturing footprint, Molex will relocate production of the 2.5MM W/B from Japan to Molex Vietnam production facility.  
This change will started in Q3 2022 and target to complete in Q4 2022. Buffer stock and capacity tooling will be built as need to ensure a seamless transfer.
- **Product impact :**  
No impact to form, fit and function.  
No change in product specification.
- **Part number impacted :**  
51164-xxxx
- **Qualification report and samples :** Available as execution plan.
- **Identification :**  
For 1<sup>st</sup> lot of production starting by Vietnam plant, Molex will add “P” at the end of Traceability number on the label as signal to recognize product that made by Vietnam.



(Image sample)

RELEASED

You may address inquiries regarding this PCN by clicking on the below link

For more information, please contact the PCN Coordinator at [pcn\\_coordinator@molex.com](mailto:pcn_coordinator@molex.com) or call 1-800-393-6343.

or contact your Local Sales Engineer.

Note: While responding, please retain " PCN Notification : **PCN Notification: 512420** " in the e-mail Subject line for faster response.

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