



Product Change Notification (PCN)

PCN Number	507698	Date Issued	November 18, 2019
Reason for Change	Capacity change or tool replacement		
Change Type Description	This letter is to inform you that another set of tooling is being added to meet the current and future demands of this product. There will be no changes in the fit, form or function from the additional tooling when compared to the current tooling.		
Assessment of Change	Passed FAI		
Internal Molex Qualification Date	January 20, 2020		
Sample Availability Date (Changed Part)	January 20, 2020		
Planned Implementation Date	February 11, 2020		
Method of Identifying Change	Product made after planned implementation date can contain the change		

Before Change

After Change

Before -Current condition

- Currently we have one set of dies for each series to produce the listed terminals. Those dies are very old with lot of interruptions during production
- For old dies identification will be done as per below attachment.



Part#	Series
2082003	42023
2082005	
420232013	
420232014	
420232015	
420232016	
2081001	42024
2081003	
420241017	
420241018	
420241019	
420241020	
365360001	36536/
368540001	36854/
366630001	36663

After over view - Addition of new dies for MLX crimp terminals

- We are adding 3 more dies to produce these terminals so that production of these terminals won't get affected due to die condition. Separate identification will be provided to identify the terminals from new dies.
- New dies also can produce the listed terminals.
- All terminals will be meeting the drawing spec.
- There will not be any change in terminal design.
- Separate identification will be there to identify the terminals with produced new dies, as per attached
- Qualification as per procedure of the new dies will be carried out before starting of regular production.



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420241017	
420241018	
420241019	
420241020	
365360001	36536/
368540001	36854/
366630001	36663



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You may address any technical inquiries regarding this PCN by sending E-mail to pcn_coordinator@molex.com or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:507698**" in the e-mail Subject line for faster response.

RELEASED

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