



# Product Change Notification (PCN)

PCN Number	502974	Date Issued	June 27, 2017
Reason for Change	Capacity change or tool replacement		
Change Type Description	This letter is to inform you that another set of tooling is being added to meet the current and future demands of this product. There will be no changes in the fit, form or function from the additional tooling when compared to the current tooling.		
Reason for Short Notice	New Capacity		
Assessment of Change	Product will be fully qualified before it is shipped. Qualification reports are available upon request.		
Internal Molex Qualification Date	September 12, 2017		
Sample Availability Date (Changed Part)	September 12, 2017		
Planned Implementation Date	September 18, 2017		
Method of Identifying Change	Cavity identification		

## Before Change

### Overview-Before

- Molex Chengdu existing mold is running production normally, but now face capacity constrain.



## After Change

### Overview-After

- The 2 cavitation mold for Stac64 .14cct Housing is expanded to 4 cavitation to support the increasing demand.
- The expanded 4 cavitation tooling will be qualified and production may be run in either Molex Chengdu or out-sourced to a local qualified molding vendor. Regardless of the location, production conditions will remain the same meaning the same raw material, from the same source, the same process monitoring system and the same quality control plan.

- Product Impact
  - no impact to fit, form or function
- Part Number Impact
  - Please see attached impacted parts list
- PPAP and samples available upon request





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You may address any technical inquiries regarding this PCN by sending E-mail to [pcn\\_coordinator@molex.com](mailto:pcn_coordinator@molex.com) or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:502974**" in the e-mail Subject line for faster response.

RELEASED

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