

Global Change Notification (GCN)

Product Family

87427 series

10692859

GCN Number

Series

87427 series

June 24, 2015

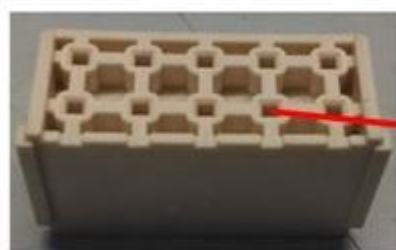
Date Issued

Reason For Change

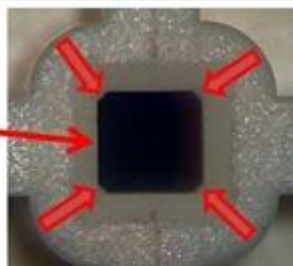
Manufacturing Process Change

Change Description

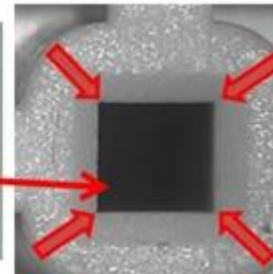
The purpose of this letter is to inform you that hole modification is done in 87427 series by removing the chamfers in all the four sides to avoid plastic skiving issue after assembly. Based on customer notification # 10690765 the changes have been made. This change will have no impact on meeting the retention force specification and the same is validated through FAI & CpK study. part numbers: 874270202 874270248 874270402 874270448 874270602 874271048 874270802 366330008 874271002 366330009 874271202 366330010 874271402 874270832 874271602 874271032 874271802 874271432 874272002 874270234 874272202 874270834 874272402 874271034 874270242 874271434 874270442 874272034 874270642 874270224 874270842 874270424 874271042 874270624 874271242 874270824 874271442 874271024 874271642 874271224 874271842 874271424 874272042 874271624 874272242 874271824 874272442 874272024 874270444 874272224 874272422 874270212 874270412 874270612 874270812 874271012 874271212 874271412 874271612 874271812 874272012 874272212 874272412



Before



After



Part Numbers Affected

Please refer to CustomerPartList.csv attached to e-mail message.

Reason For Short Notice Exception

8D Corrective Action Changes

Assessment Of Change
(How Product Will Be Qualified & Validated)

This change will have no impact on meeting the retention force specification and the same is validated through FAI & CpK study reports.

Internal Molex Qualification Date
(Planned Date Information Available)

March 25, 2015

Sample Availability Date
(Changed Part)

May 25, 2015

Date of Implementation

July 10, 2015

Method of Identifying Change

Identify first 3 consecutive lots with blue color sticker on outer boxes

Recommended Replacement Parts

NA

Last Time Buy Date for Obsolete Parts

Last Time Ship Date for Obsolete Parts

Contact	Name	E-mail	Phone Number
Sales Engineer	Please refer to e-mail message for your local sales engineer.		
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