



Application toolkit

EPCOS SAW resonators and frontend filters

info.ae@epcos.com

www.epcos.com/rke
(find application notes, S parameters...)

Edition 2005

Applications for SAW resonators and frontend filters

Automotive



Remote keyless entry



Tire pressure monitoring



Automotive telematics

Security and access



Fire/burglar alarm



Access control and tagging

Home comfort



Wireless switches



Meter reading



Garage door opener

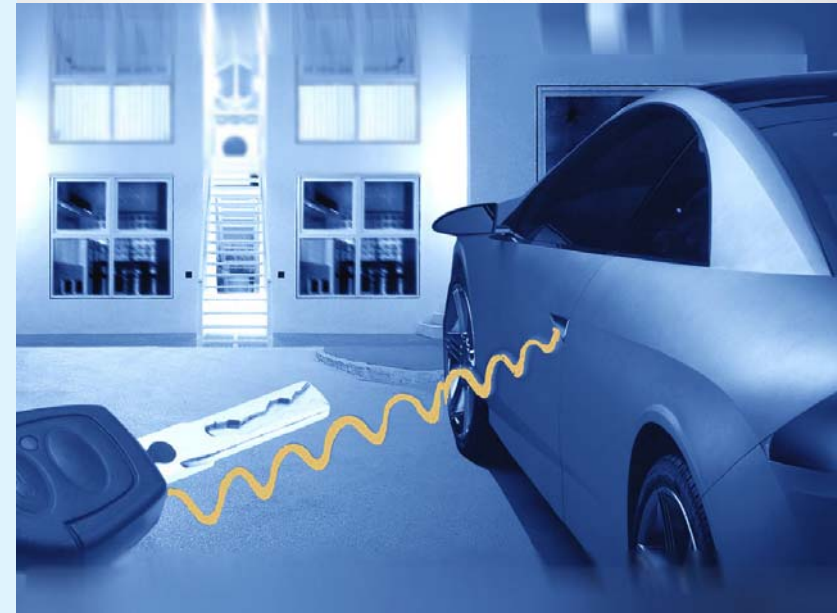


Wireless audio

SAW automotive electronics

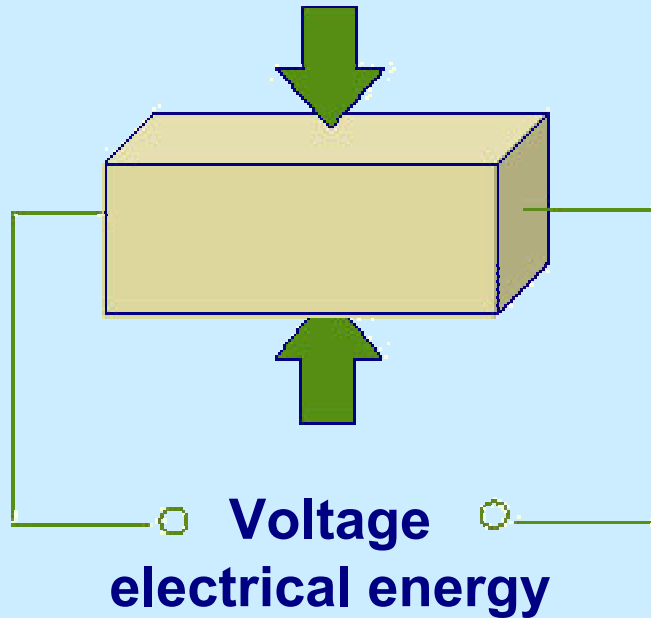
Customer benefits

- Complete range of resonators and frontend filters for all standard frequencies and IF concepts
- SAW resonators with tight frequency tolerances: ± 50 kHz / ± 75 kHz / ± 100 kHz
- Most sophisticated wide band, narrow band and ultra narrow band SAW frontend filters worldwide
- Hermetically sealed SMD package for flawless performance in extremely hostile environments
- Enhanced reliability (particle protection) and reduced aging by patented PROTEC[®] and ELPAS technologies
- Proven and certified reliability complying with stringent QA requirements of the automotive industry worldwide (ISO/TS 16949, AEC-Q200)



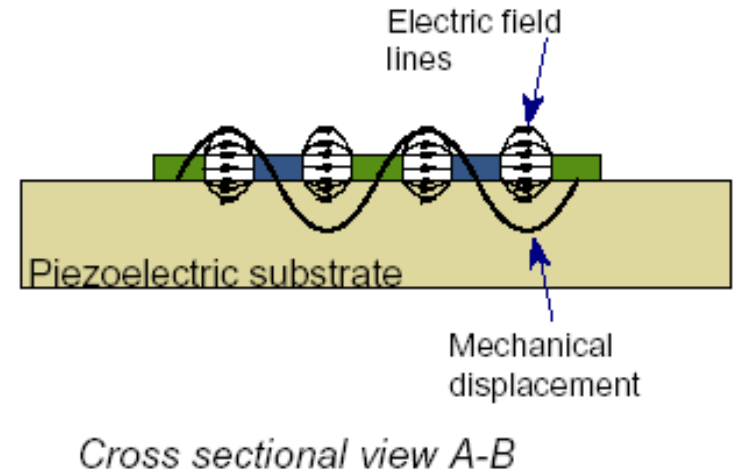
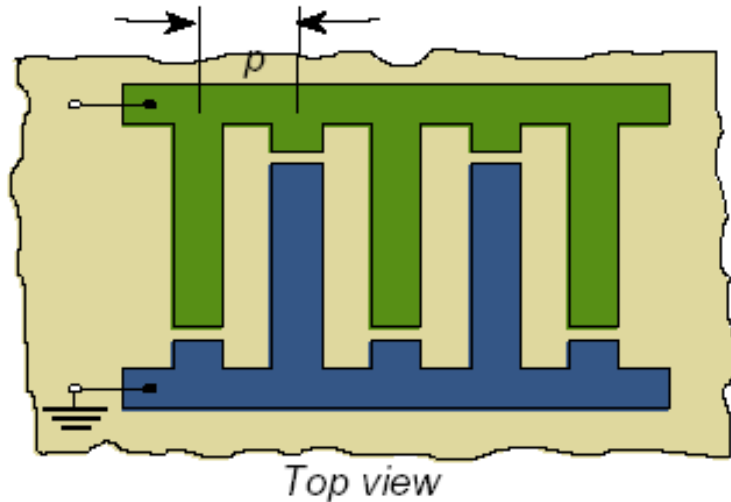
The piezoelectrical effect

**Pressure
mechanical energy**



The piezoelectrical effect describes the transformation of
mechanical energy
into
electrical energy
and vice versa

InterDigital Transducer (IDT)



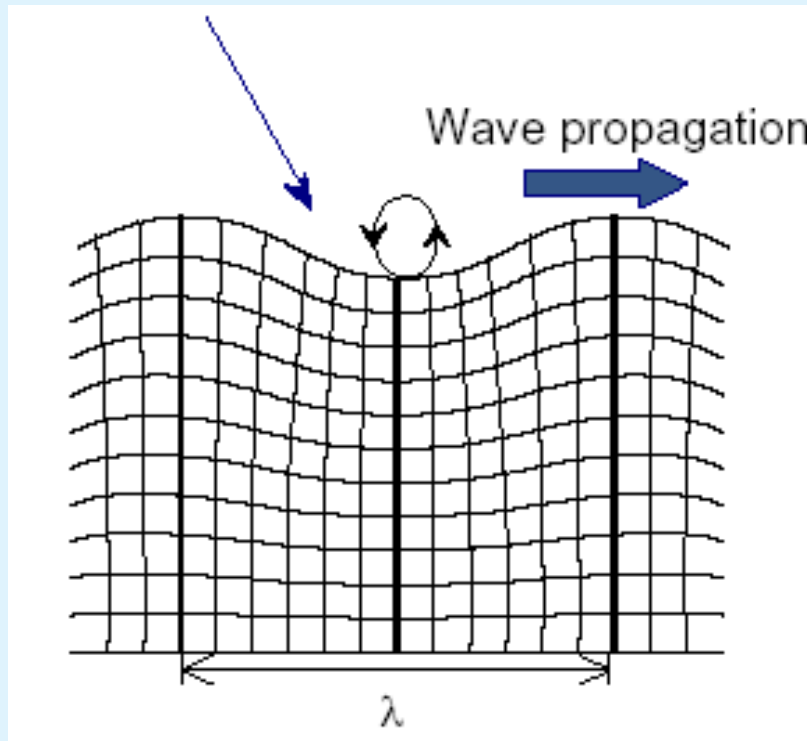
The electromechanical energy conversion via surface acoustic wave (SAW) takes place in the Interdigital Transducer (IDT). Therefore, the IDT acts as:

- Transmitter: reverse piezoelectric effect → electric RF field generates SAW
- Receiver: piezoelectric effect → SAW generates electric RF field

Maximum coupling strength for $I_{SAW} = v_{SAW} / f = 2 \cdot p$

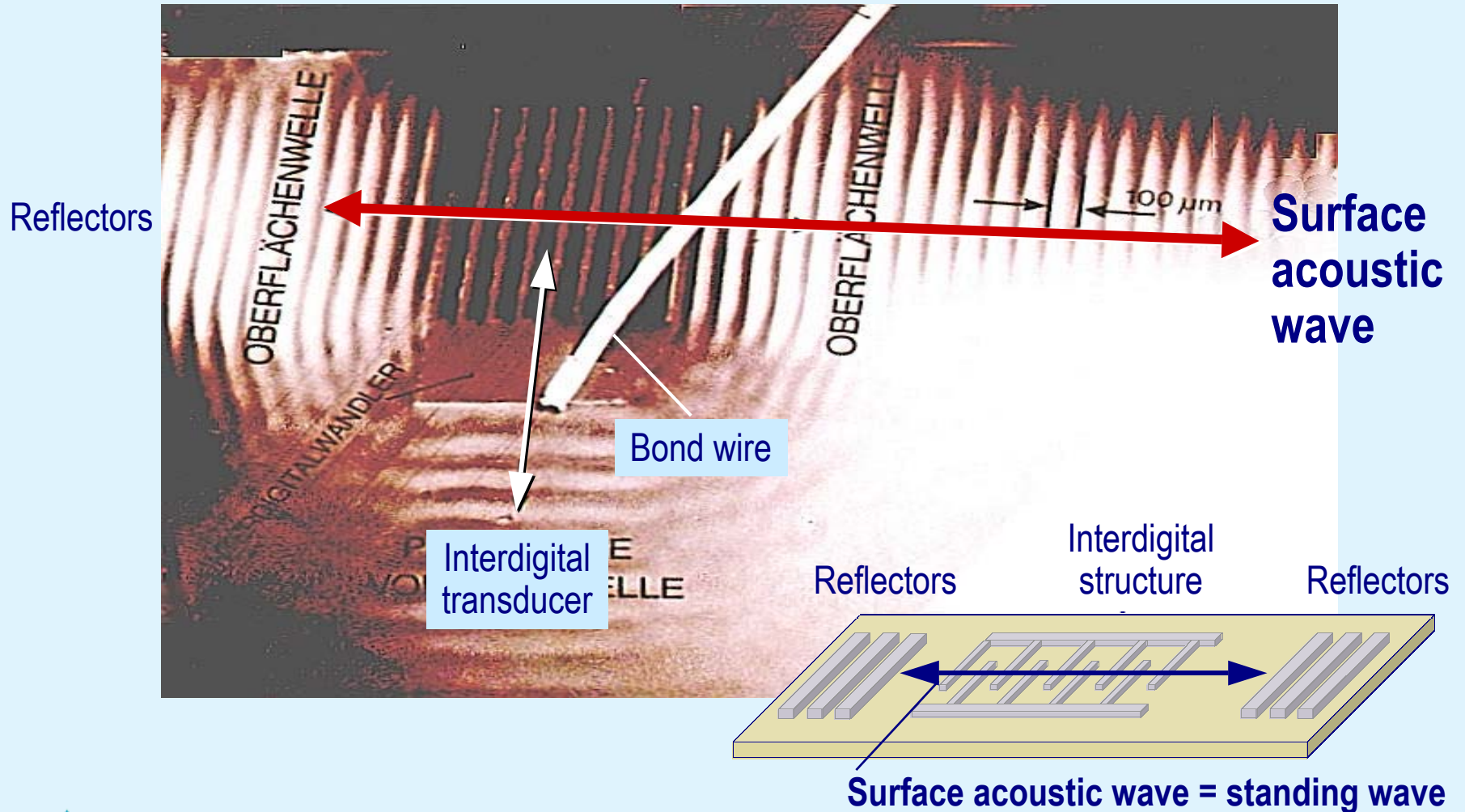
Basics on Surface Acoustic Wave

For Rayleigh waves:
Elliptical particle trajectory

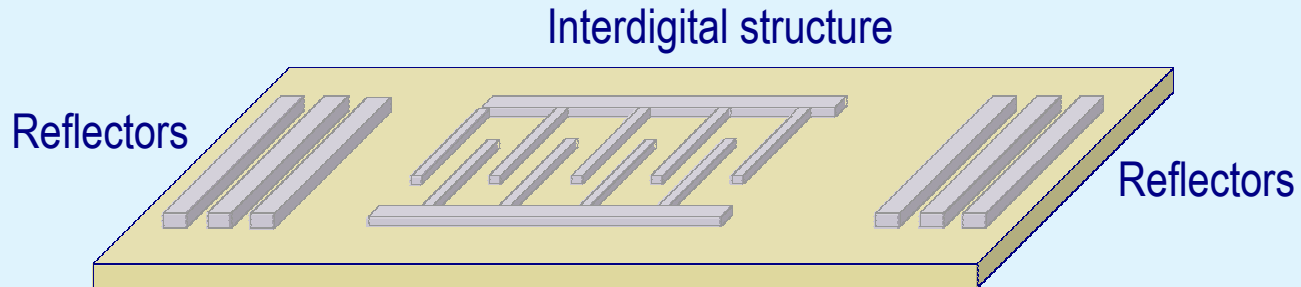


- Depth of penetration about 1 wavelength
- $v_{\text{SAW}} \gg 3000 \text{ m/s} \gg 10^{-5} v_{\text{Light}}$
At the same frequency, the wave length is 10^{-5} times less than for electromagnetic waves
- Typical values for λ :
 - at 246 MHz 12 mm
 - at 900 MHz 4 mm
 - at 1,800 MHz 2 mm
- Principles of wave guide and antenna theories can be used to describe SAWs

Function of a SAW component made visible: REM picture



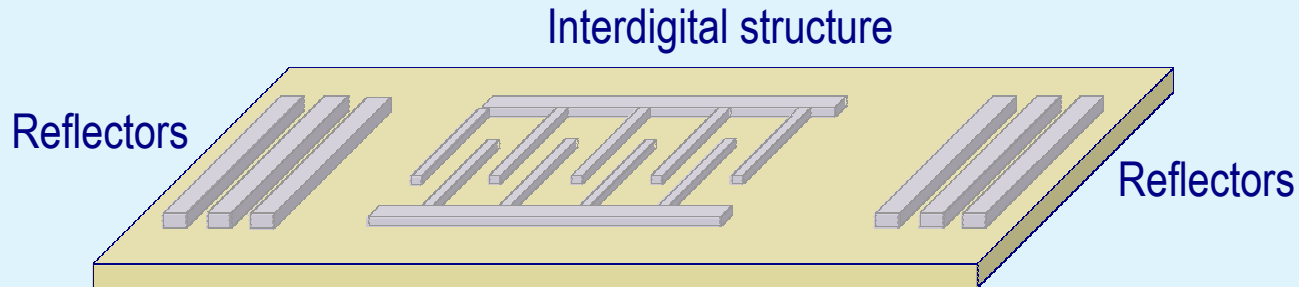
How SAW resonators and frontend filters work



The SAW chip is a piezoelectric single crystal (e.g. quartz, lithium tantalate, lithium niobate), polished on the surface and coated with one or more comb-like, interlocking electrode fingers, so-called interdigital transducers. These usually consist of aluminum and are deposited by photolithographic means.

When an electric signal is applied to an electrical transducer, an electrical field is produced between the differently polarized transducer fingers and, because of the (reverse) piezoelectric effect, the chip surface is deformed mechanically. Like tiny seismic waves, a surface acoustic wave spreads out from both sides of the transducer. The reflectors on both sides of the transducer reflect these acoustic waves and thus create a standing wave, which is converted back into an electrical signal at an output transducer (piezoelectric effect).

How SAW frontend filters work

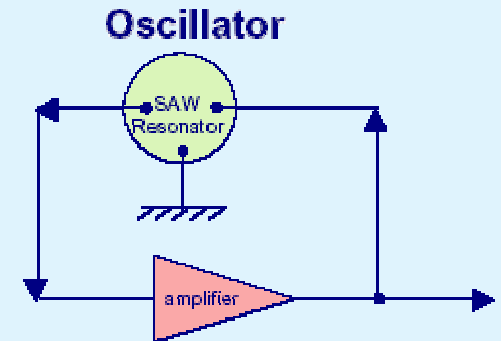
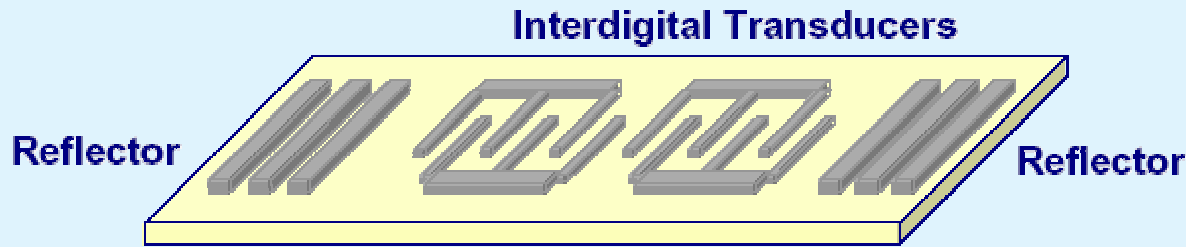


SAW filters are very flexible concerning design: Frequency and bandwidth can be determined by:

- the spacing of the transducer fingers
- their number
- substrate
- design technique

If the wave length corresponds to the finger spacing, there is a constructive - otherwise destructive - superimposition of the surface waves. The result is, put simply, the characteristic bandpass response of SAW filters.

How SAW resonators work



In an oscillator circuit (e.g. Pierce or Colpitts oscillator) the ambient thermal noise is being amplified and fed back through the feedback loop into the oscillator system. A built-in SAW resonator attenuates most of this noise spectrum, only a very narrow frequency band can pass:

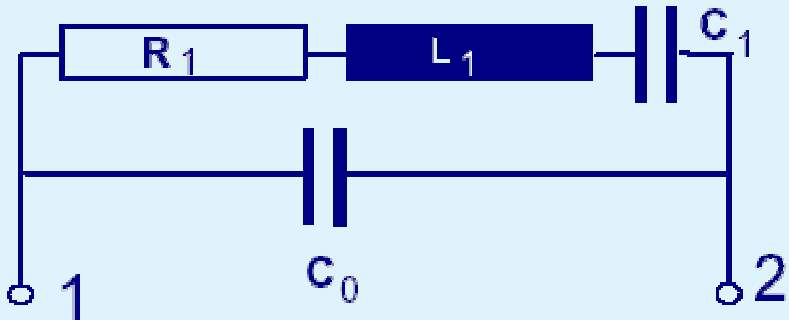
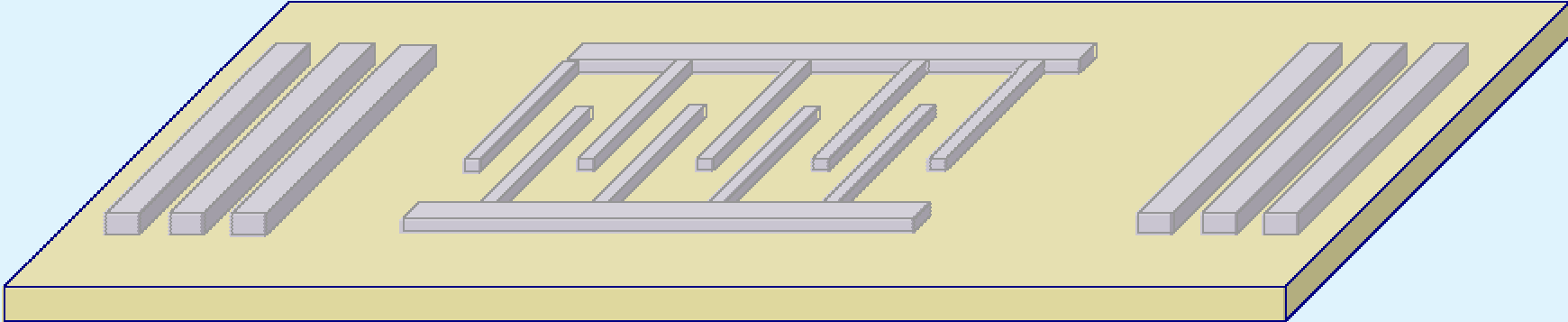
If the wave length corresponds to the finger spacing and resonance occurs, there is a constructive - otherwise destructive - superimposition of the surface waves. As a result, due to the resonator's position in the feedback loop of the oscillator, only the noise portion which closely match the resonator's resonance frequency, will be amplified, thus creating a very exact oscillation frequency of the oscillator.

One port resonator and equivalent circuit

Reflectors

Interdigital structure

Reflectors

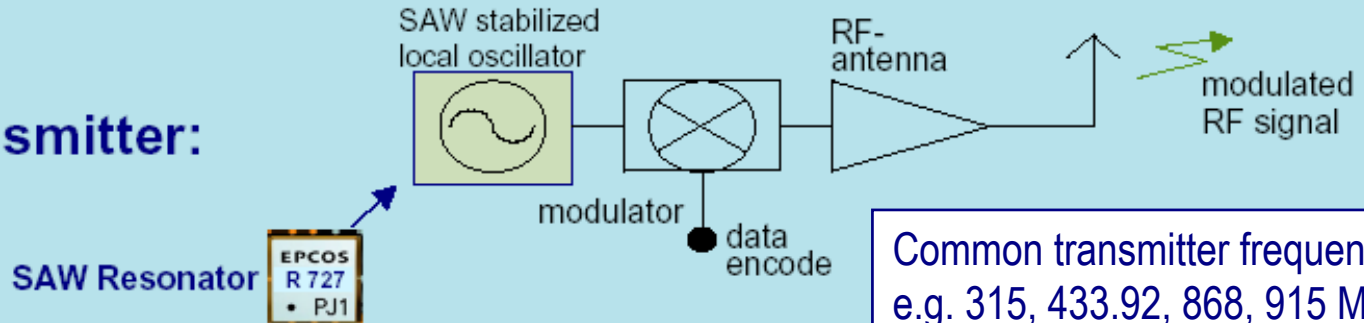


- R_1 = motional resistance
- L_1 = motional inductance
- C_1 = motional capacitance
- C_0 = static capacitance

Architecture of a SAW resonator stabilized remote control transmitter



Transmitter:



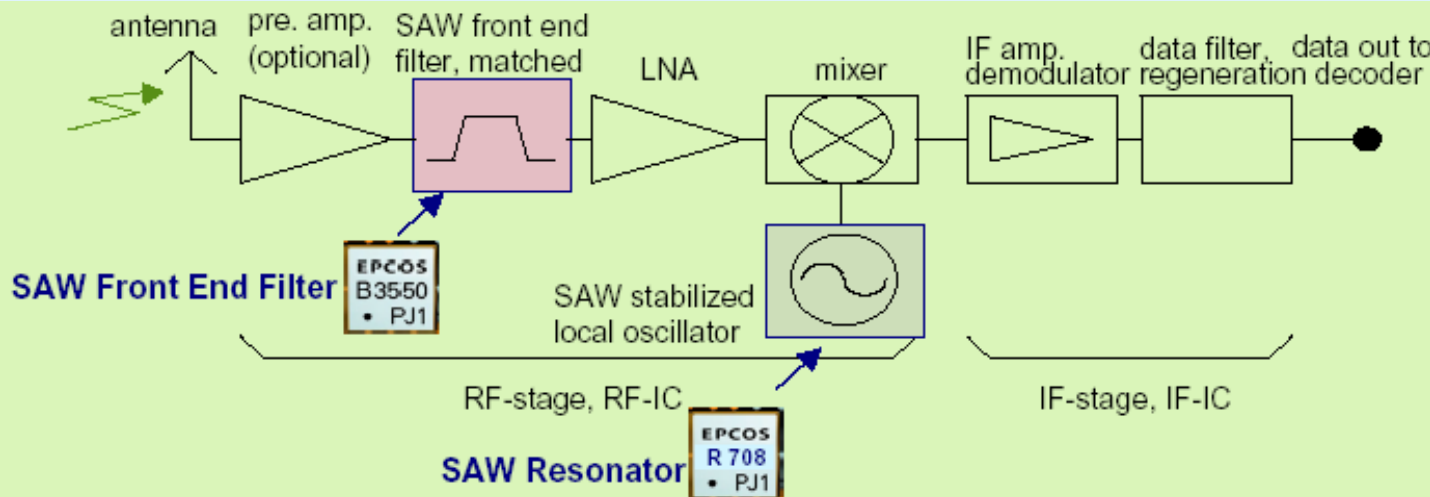
Common transmitter frequencies:
e.g. 315, 433.92, 868, 915 MHz

The code which is supposed to be transmitted to the receiver consists of an encoded identifier (including a rolling code for security reasons) and the message itself to e.g. unlock the central locking system of a car.

An oscillator which is synchronized by a SAW resonator oscillates at an exact frequency. Thereby, it generates an RF carrier signal, which (using the simple on-off-keying procedure, OOK) is modulated according to the transmission code by simply turning the oscillator on and off. This coded, modulated RF signal will be sent out through the antenna of the transmitter.

Architecture of a SAW resonator stabilized remote control receiver with SAW frontend filter

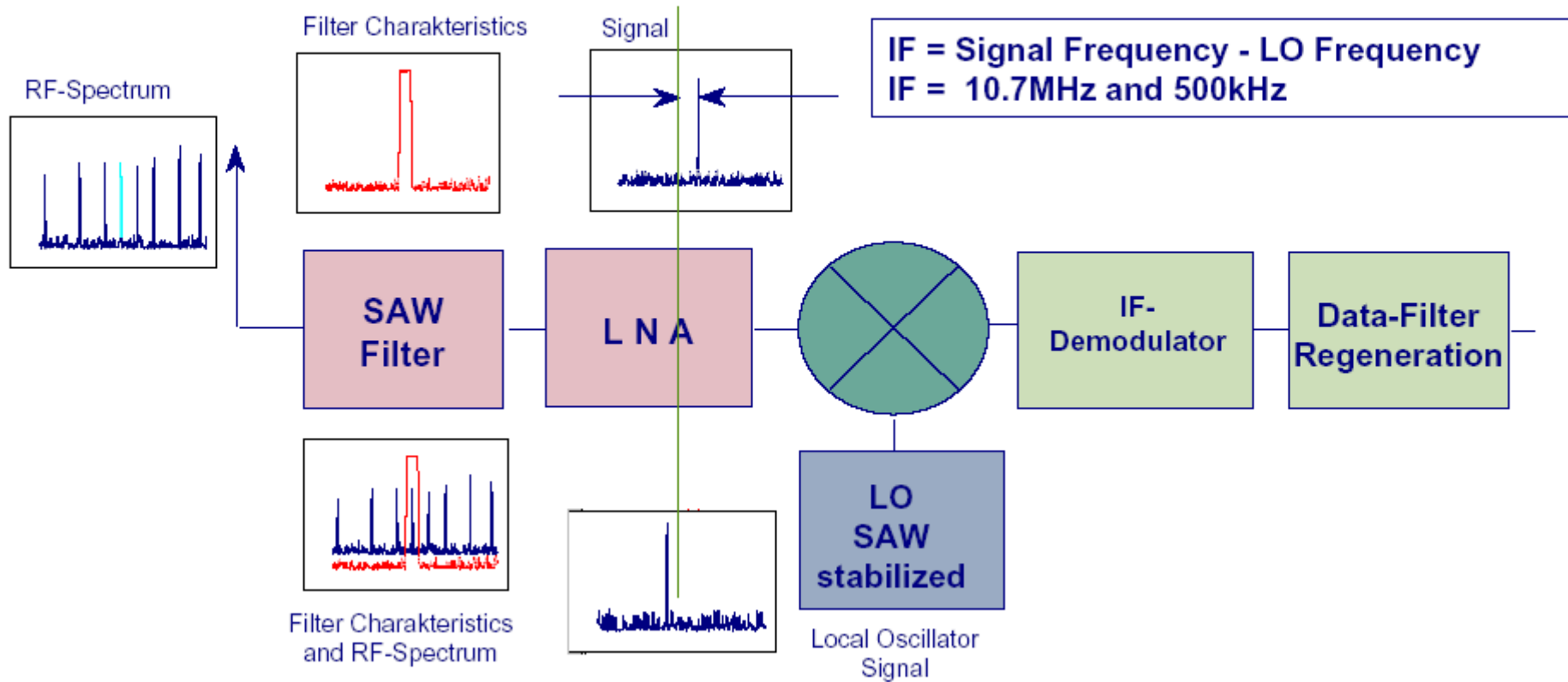
Superhet Receiver:



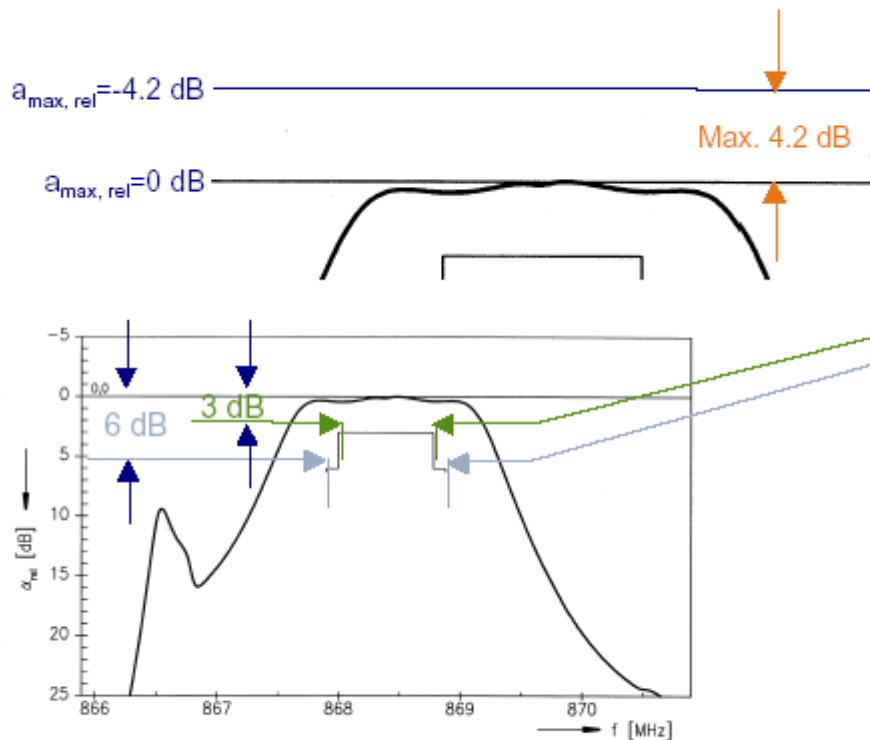
The modulated RF signal (encoded message) sent from the transmitter is received by the antenna of the receiver a few feet away (typically 30 to 300 ft.). Additionally, the receiver will involuntarily pick up environmental noise and spurious emissions which may jam/block the receiver, making it deaf for any message from the transmitter. To avoid this, a narrow band SAW frontend filter with high selectivity can filter out this unwanted noise.

A local oscillator (stabilized e.g. by a SAW resonator like the transmitter oscillator) generates an LO frequency, typically 500 kHz or 10.7 MHz below transmission frequency. The filtered RF signal from the antenna will now be mixed down in a mixer with this LO frequency to an intermediate frequency (IF), which can be decoded by decoder ICs and microcontrollers.

Principles of a superheterodyne receiver



How to read the filter curve of a frontend filter: Quarz substrate



3 dB bandwidth at room temp = 868.78 MHz - 868.00 MHz = 780 kHz

Characteristics

Reference temperature:

$T_A = 25 \text{ }^\circ\text{C}$

Terminating source impedance:

$Z_G = 50 \text{ } \Omega$ and matching network

Terminating load impedance:

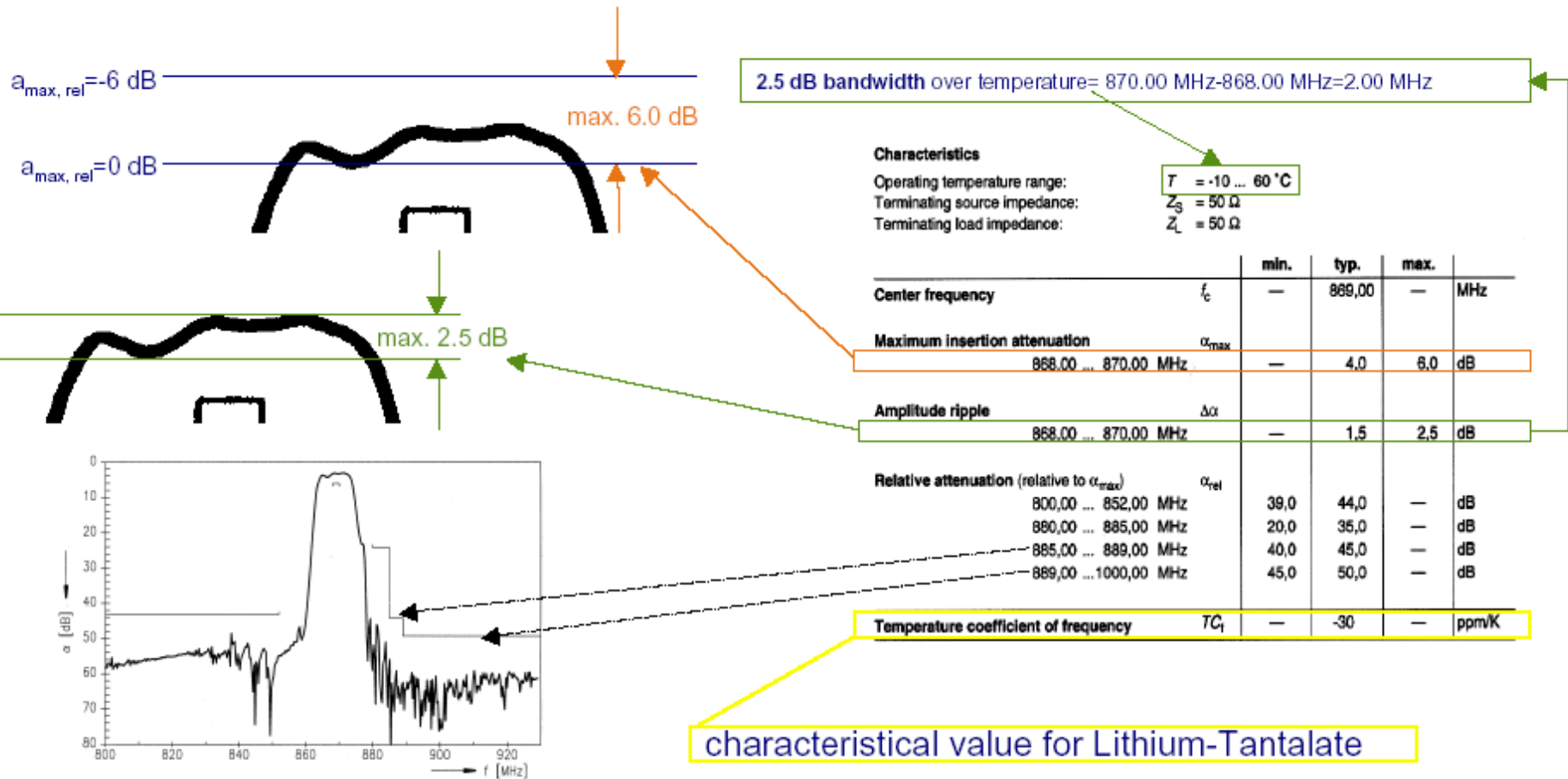
$Z_L = 50 \text{ } \Omega$ and matching network

	min.	typ.	max.	
Center frequency (center frequency between 3 dB points)	f_c	868,39	—	MHz
Minimum insertion attenuation	α_{\min}	2,7	4,2	dB
Pass band (relative to α_{\min})				
868,00 ... 868,78 MHz	—	1,0	3,0	dB
867,90 ... 868,88 MHz	—	1,5	6,0	dB
Relative attenuation (relative to α_{\min})				
10,00 ... 700,00 MHz	α_{rel}	50	55	dB
700,00 ... 830,00 MHz		35	45	dB
830,00 ... 850,00 MHz		32	40	dB
850,00 ... 865,20 MHz		25	30	dB
871,00 ... 874,50 MHz		11	16	dB
874,50 ... 883,00 MHz		22	27	dB
883,00 ... 900,00 MHz		30	35	dB
900,00 ... 1000,00 MHz		35	40	dB
Impedance for pass band matching				
Input: $Z_{IN} = R_{IN} \parallel C_{IN}$	—	216 2,20	—	Ω pF
Output: $Z_{OUT} = R_{OUT} \parallel C_{OUT}$	—	222 2,20	—	Ω pF
Temperature coefficient of frequency ¹⁾	TC_f	—	-0,03	ppm/K ²
Frequency inversion point	T_0	15	—	$^\circ\text{C}$

characteristical value for quartz

¹⁾Temperature dependance of f_c : $f_c(T_A) = f_c(T_0) (1 + TC_f(T_A - T_0)^2)$

How to read the filter curve of a frontend filter: Lithium tantalate substrate



Temperature dependence of a quartz filter

Characteristics

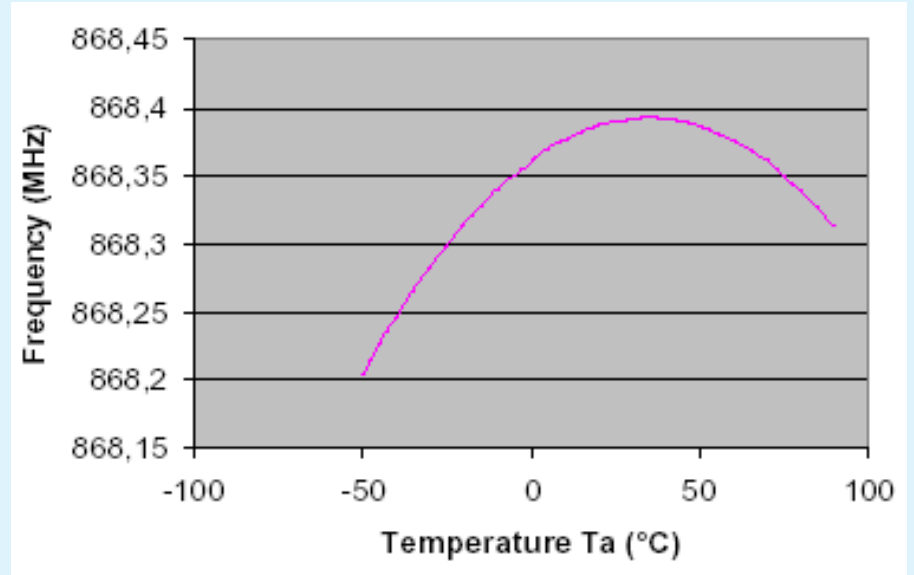
Reference temperature:	$T_A = 25\text{ °C}$
Terminating source impedance:	$Z_S = 50\ \Omega$ and matching network
Terminating load impedance:	$Z_L = 50\ \Omega$ and matching network

		min.	typ.	max.	
Center frequency (center frequency between 3 dB points)	f_C	—	868,39	—	MHz
Minimum insertion attenuation 868,00 ... 868,78 MHz	α_{\min}	—	2,7	4,2	dB
Pass band (relative to α_{\min}) 868,00 ... 868,78 MHz		—	1,0	3,0	dB
867,90 ... 868,88 MHz		—	1,5	6,0	dB

Characteristics

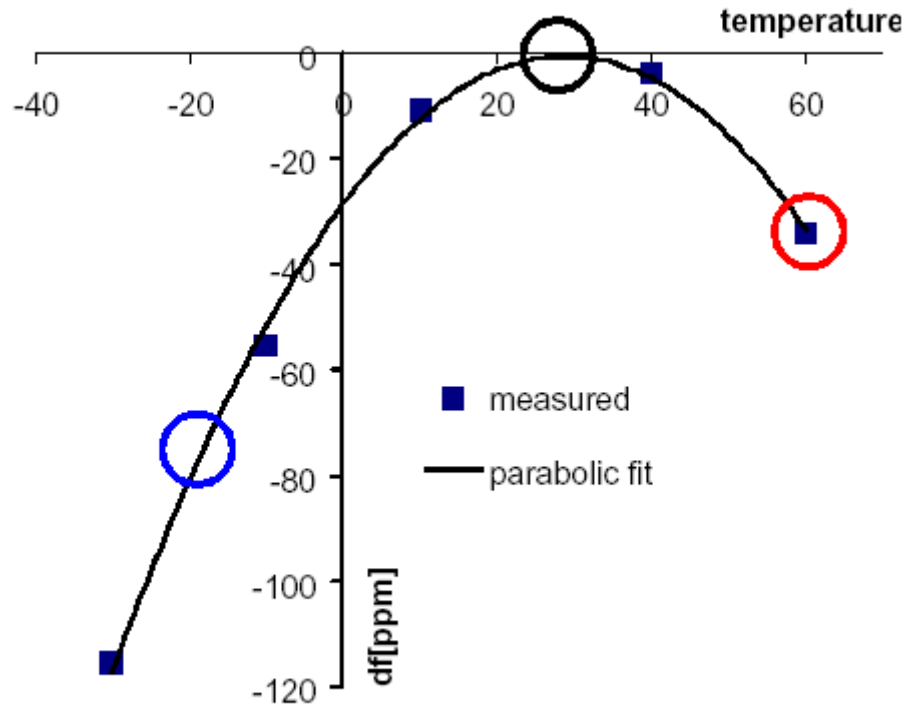
Reference temperature:	$T_A = -45 \dots 90\text{ °C}$
Terminating source impedance:	$Z_S = 50\ \Omega$ and matching network
Terminating load impedance:	$Z_L = 50\ \Omega$ and matching network

		min.	typ.	max.	
Center frequency (center frequency between 3 dB points)	f_C	—	868,30	—	MHz
Minimum insertion attenuation 868,00 ... 868,78 MHz	α_{\min}	—	2,7	4,7	dB
Pass band (relative to α_{\min}) 868,00 ... 868,60 MHz		—	1,0	3,0	dB
867,90 ... 868,70 MHz		—	1,5	6,0	dB



$$f_C(T_A) = f_C(T_0) (1 + TC_f(T_A - T_0)^2)$$

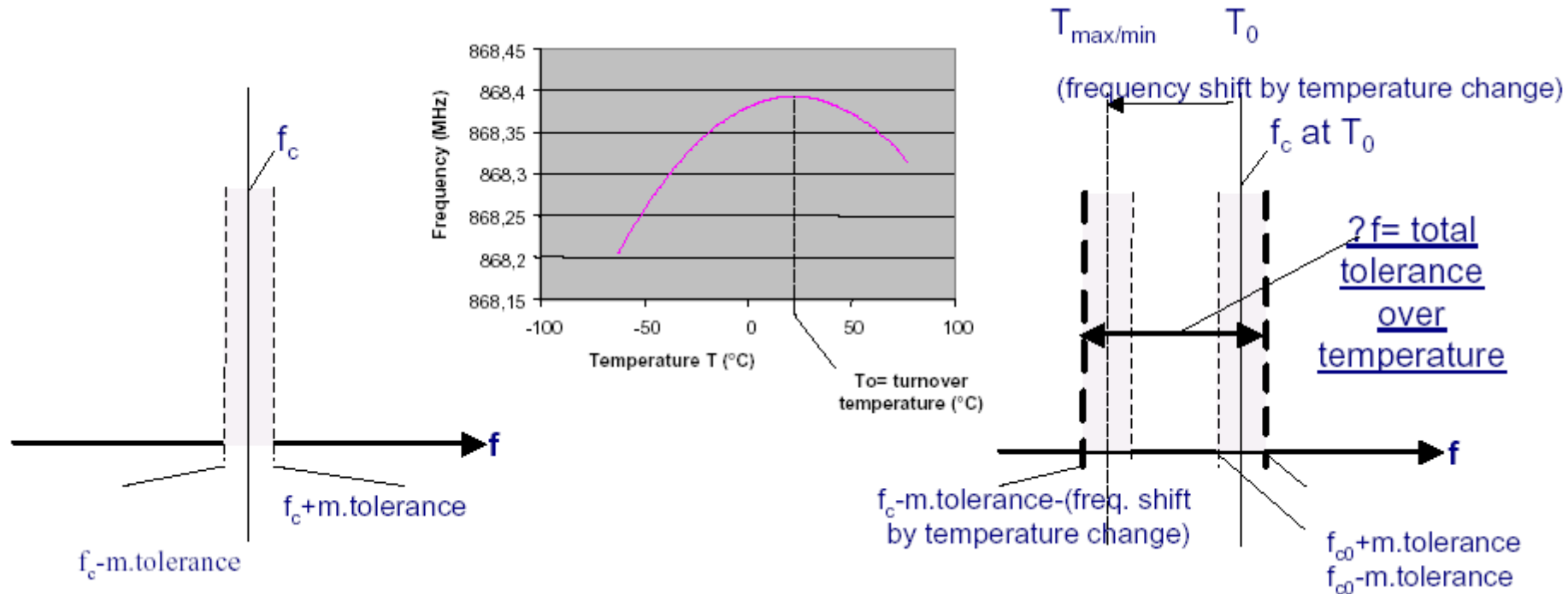
Temperature coefficient of quartz substrate



- Quartz has a parabolic temperature behaviour: $TC_f = -0.03 \text{ ppm/K}^2$
- The inversion point T_0 can be adjusted by choice of the appropriate cut and metallisation height and ratio (usually: 25 °C)
- Every deviation from T_0 leads to a down shift of the center frequency

$$f_C(T_A) = f_C(T_0) (1 + TC_f(T_A - T_0)^2)$$

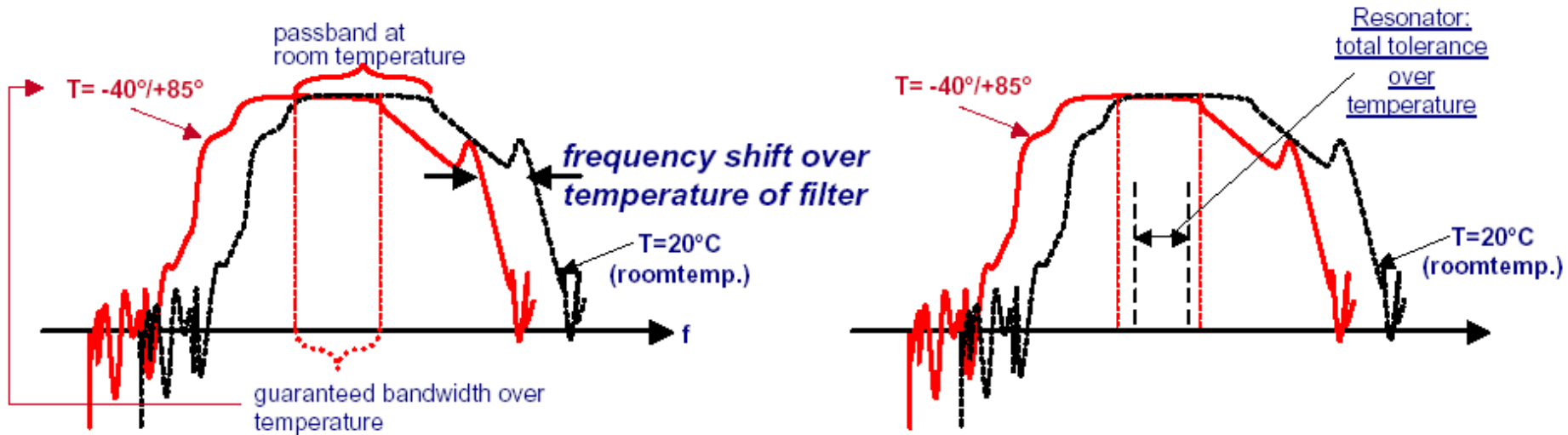
How to calculate the total tolerance over temperature of a SAW resonator



Quartz has a square temperature characteristic and a negative temperature coefficient of -0.03. Therefore a change in temperature always results in a drop of center frequency. For worst case calculation, this frequency shift due to temperature needs to be added to the manufacturing tolerances (=m.tolerance, typ. +/-75 kHz). The total tolerance over temperature of a SAW resonator needs to be calculated: $?f = (2 \times m.tolerance) + (\text{frequency shift at max/min temperature})$. (see example!)

In the datasheet EPCOS only specifies the manufacturing tolerance (=m.tolerance).

How to calculate total tolerance of a SAW resonator and filter



Transmitters and receivers may have different temperatures (e.g. transmitter in the car key: room temperature. Receiver in the car in winter: -20°C). Therefore for worst case calculation, the minimum bandwidth of the filter has to take into account both the resonator's total tolerance over temperature and **filter's frequency shift over temperature**.


The left drawing shows the **frequency shift over temperature of a filter** and the resulting usable (or guaranteed) bandwidth. In order to work properly, the resonator's total tolerance over temperature in the right drawing needs to be inside the filter's guaranteed bandwidth over temperature everywhere.

Worldwide frequency regulations




USA/Canada
260 to 470MHz (typ. 315 MHz)
902 to 928MHz (typ. 915 MHz)

~~**UK**
418.00 MHz~~




Europe 433.92 MHz

863 to 865 MHz (continuous wave) 868 to 870 MHz (duty cycled)
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Korea
311 MHz
447.77 MHz



Japan
< 322 MHz



China
Security systems for automobile, precious goods, incl. RKE, TPMS:
430 to 432 MHz
315 to 316 MHz
Now (from 05/2004): also "typical European" systems at 433.92 MHz allowed
Remote control system for House installations:
470 to 566 MHz
606 to 798 MHz



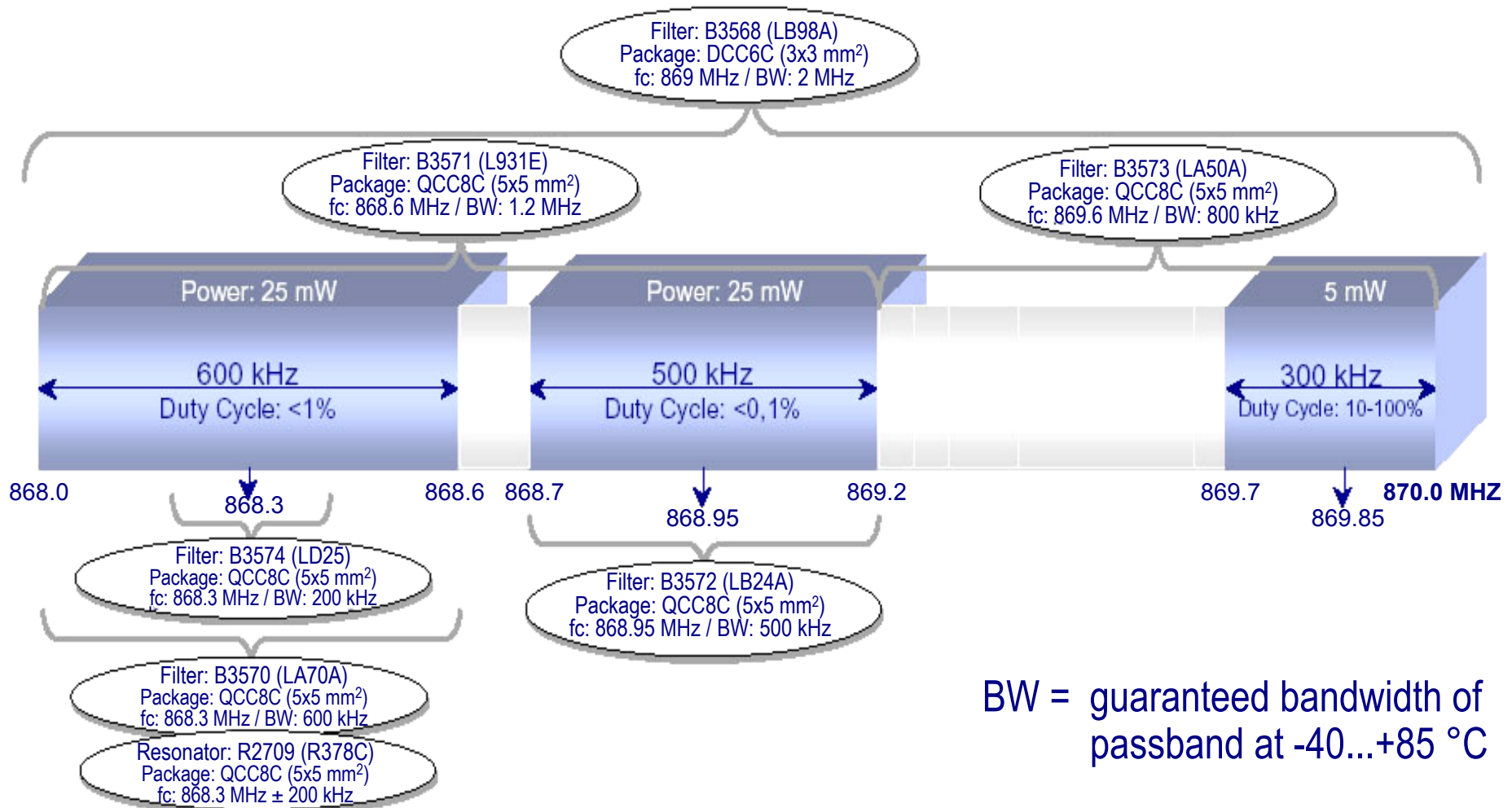
South Africa
403.55
433.92 MHz



Australia
303.825 MHz
433.92 MHz

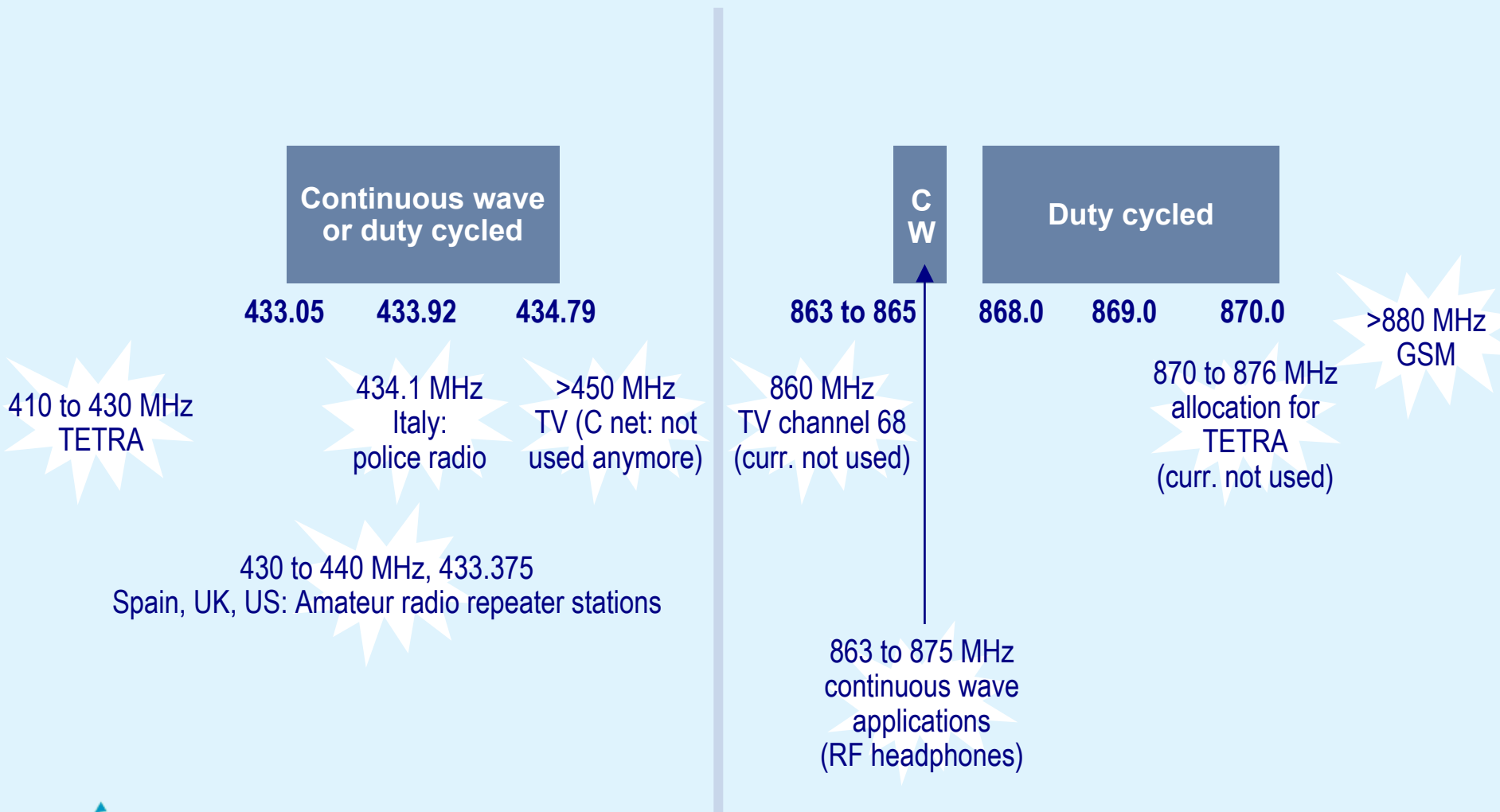
Additionally worldwide: 2.4 GHz

European duty cycled SRD band 868 to 870 MHz

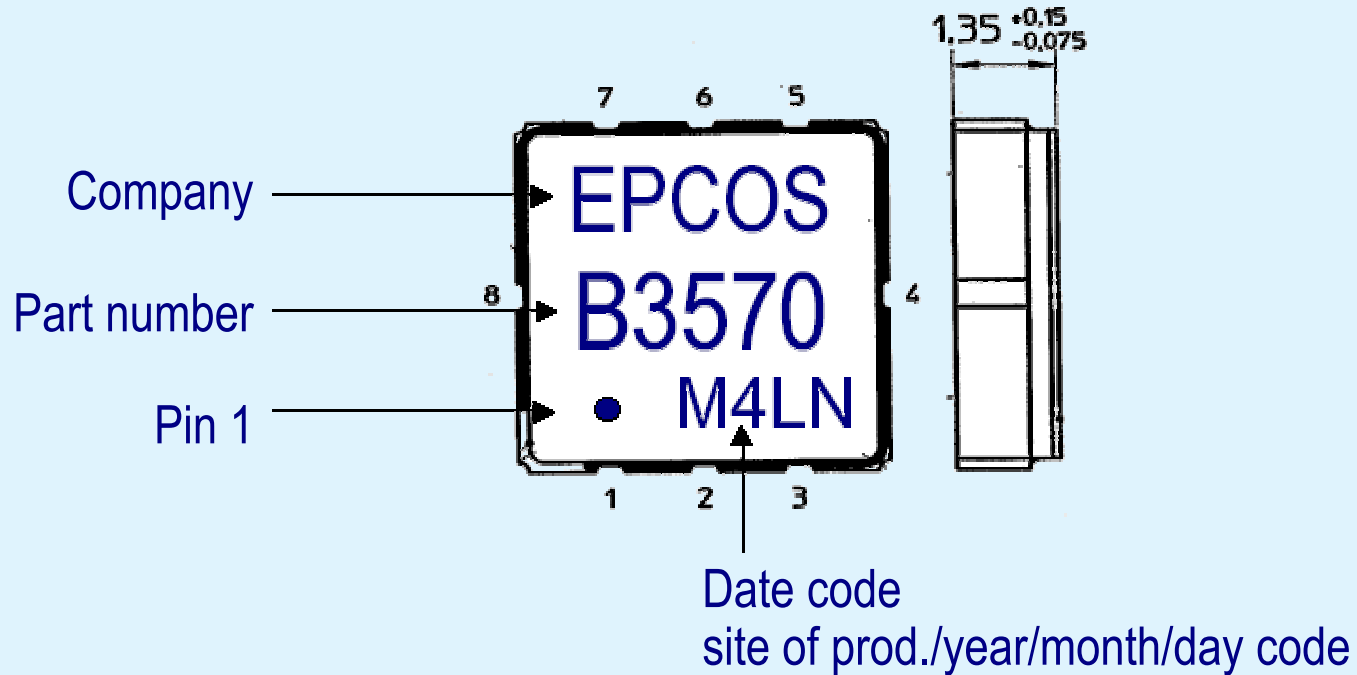


BW = guaranteed bandwidth of passband at -40...+85 °C

European SRD bands 433.92 MHz and 869 MHz: Most important sources of interference

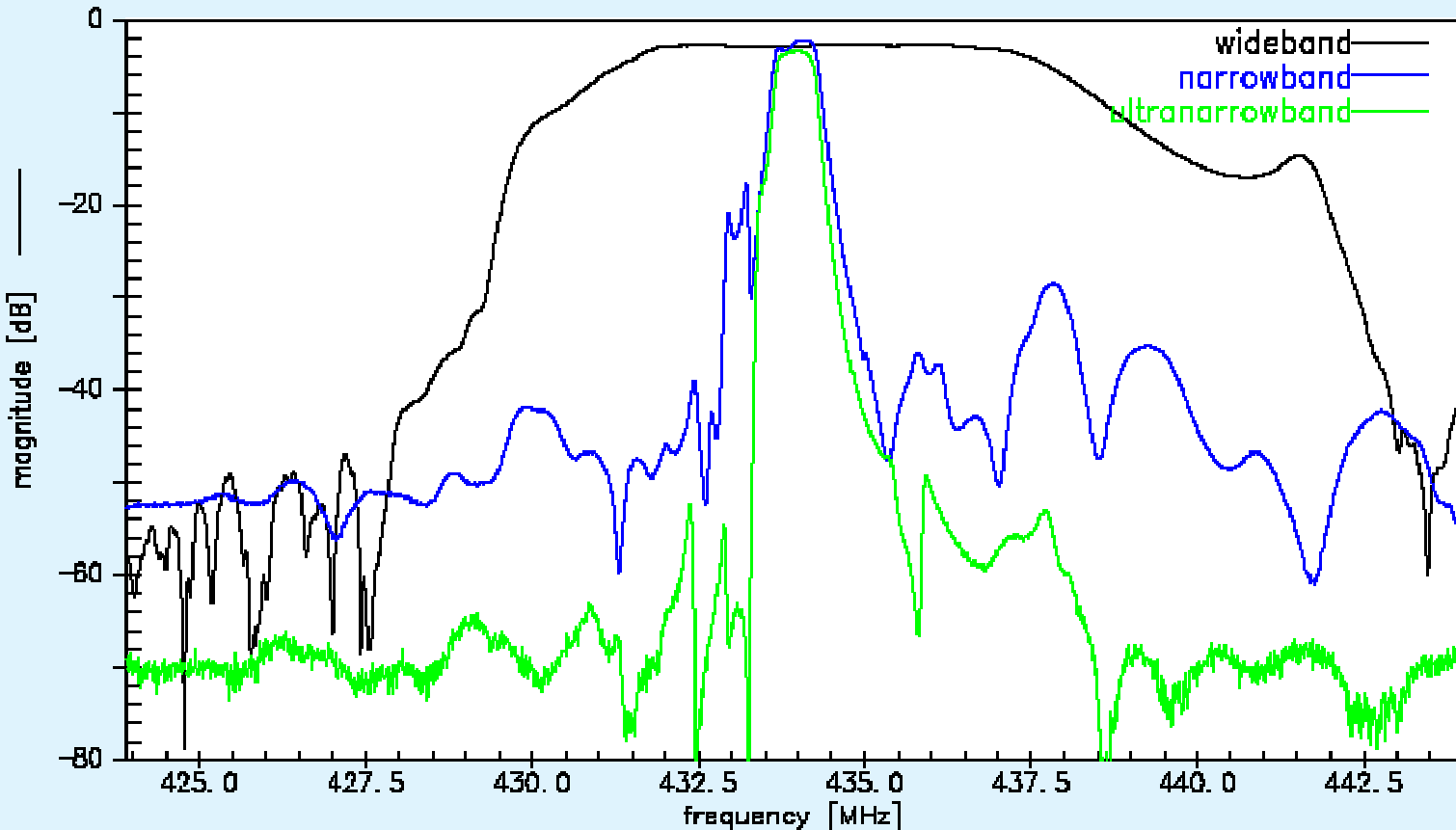


Laser marking on ceramic SMD packages

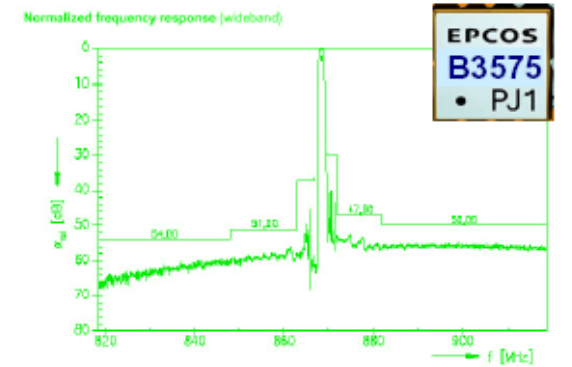
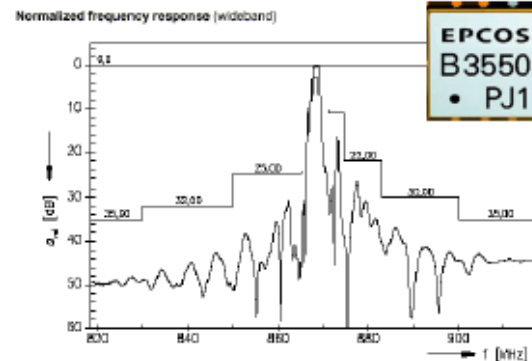
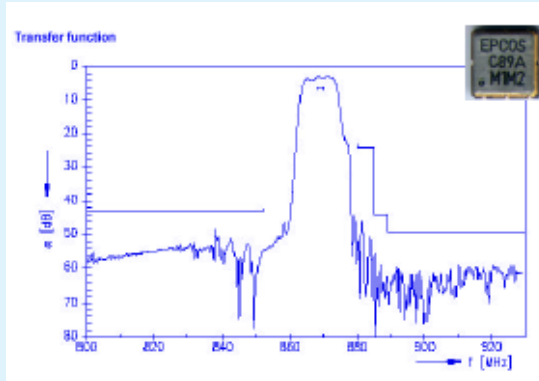


Comparison of frontend filters

Wide band, narrow band, ultra-narrow band

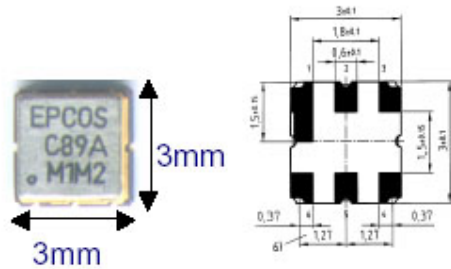


Product portfolio: Frontend filters



• Bandwidth	_____ <u>Wide band</u>	_____ <u>Narrow band</u>	_____ <u>Ultra-narrow band</u>
• Substrate	_____ Lithium tantalate	_____ Quartz	_____ Quartz
• Passivation	_____ ELPAS	_____ PROTEC / ELPAS	_____ PROTEC
• Input/output imp.	_____ 50 Ohms matched	_____ >>50 Ohms	_____ >>50 Ohms
• Temperature shift	_____ -- high	_____ ++ low	_____ ++ low
• Package	_____ DCC6C , 3.0x3.0 _____ QCC8B , 3.8x3.8mm	_____ QCC8B , 3.8x3.8mm _____ QCC8C , 5x5mm	_____ QCC8C , 5x5mm
• Insertion loss	_____ ++ especially good	_____ + best on the market	_____ o not main focus
• Nearby selectivity	_____ - low	_____ + high	_____ ++ very high
• Overall selectivity	_____ + very good	_____ + very good	_____ ++ very good
• Remark	_____ mainly used for <u>non-</u> automotive applications; easy and cheap to match -> perfect for low-cost applications	_____ necessary for automotive applications in Europe, ++ well suited for TPMS	_____ too narrow for SAW res. -- needs ext. coupling coil

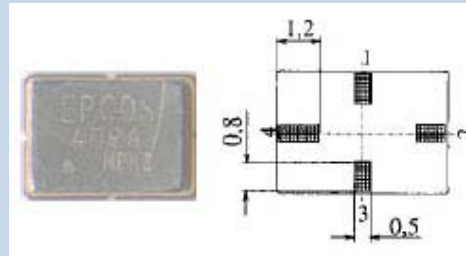
Product portfolio: 3 resonator platforms



DCC6C

3x3mm², 6 pins

- **Frequencies (MHz)** _____ All standard frequencies, like 315, 390, 418, 433, 868
- **Passivation** _____ ELPAS
- **Tolerance** _____ +/-100 kHz, +/- 75 kHz and +/- 50 kHz
- **Architecture** _____ 1 port and 2 port
- **Package** _____ 3x3x1.1 mm³
DCC6C
- **Technology** _____ Metal ceramic SMD
Replacement for TO39



QCC4C

3.5x3.5mm², 4 pins

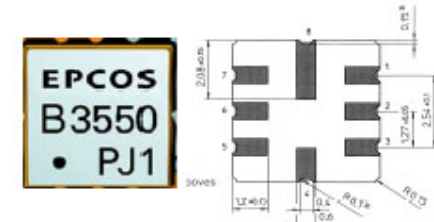
ELPAS or PROTEC

1 port

5x3.5x1.4mm³

QCC4A

Metal ceramic SMD



QCC8C

5x5mm², 8 pins

ELPAS or PROTEC

1 port and 2 port

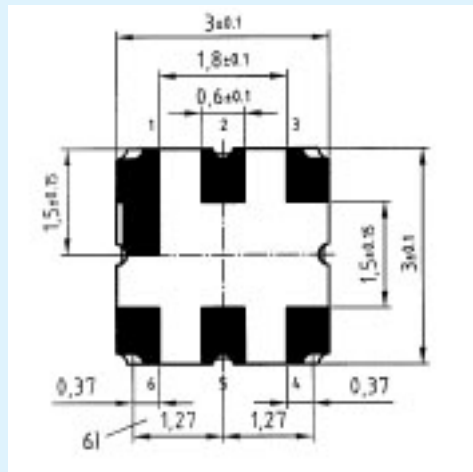
5x5x1.3mm³

QCC8C

Metal ceramic SMD

Product portfolio: GPS filter for automotive applications

DCC6C



B3520

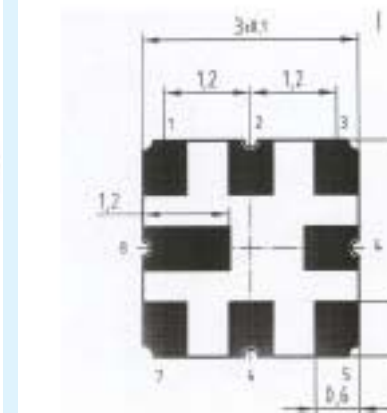
- **Package** _____ DCC6C (3x3mm²)
Metal ceramic SMD
- **Temperature range** _____ -40 to 105 °C specified
-40 to 125 °C operable
- **Input/output imp.** _____ 50 Ohm / 50 Ohm
unbal./unbal.
- **Features** _____ Low insertion loss
- **Qualification** _____ AEC/Q-200 (in progress)

QCC8D



B4059/B3521

- _____ QCC8D (3x3mm²)
Metal ceramic SMD
- _____ -40 to 105 °C specified
-40 to 125 °C operable
- _____ 50 Ohm / 50 Ohm
unbal./unbal.
- _____ High selectivity at
AMPS and GSM
AEC/Q-200 (in progress)



B4060

- _____ QCC8D (3x3mm²)
Metal ceramic SMD
- _____ -40 to 105 °C specified
-40 to 125 °C operable
- _____ 50 Ohm / 50 Ohm
unbal./bal.
- _____ Low insertion loss
- _____ High power durability
AEC/Q-200 (in progress)

All EPCOS divisions at a glance



Capacitors



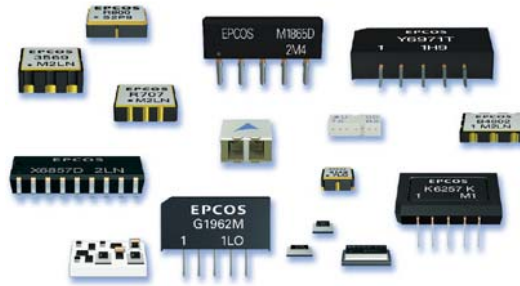
Film Capacitors



Inductors



Ceramic Components



SAW Components



Ferrites

Products by divisions

Capacitors	Film Capacitors	Inductors
<ul style="list-style-type: none">• Aluminum electrolytic capacitors• Tantalum capacitors• Polymer capacitors• Ultracapacitors	<ul style="list-style-type: none">• Film capacitors• Power capacitors	<ul style="list-style-type: none">• Transformers & chokes• RF chokes• EMC filters
Ceramic Components	SAW Components	Ferrites
<ul style="list-style-type: none">• Sensors & sensor elements• Ceramic semiconductors• Multilayer ceramic technology• Piezo technology• Surge arresters• Switching spark gaps	<ul style="list-style-type: none">• Microwave ceramics & modules• Crystals for acoustic & optical components• Components for<ul style="list-style-type: none">- Mobile communications- Multimedia applications- Consumer electronics- Automotive electronics	<ul style="list-style-type: none">• Ferrites• Accessories

Key components for future applications



Abbreviations

SAW	Surface Acoustic Wave
RKE	Remote Keyless Entry
PLL	Phase Locked Loop
ASK	Amplitude Shifted Keying
FSK	Frequency Shifted Keying
IDT	Interdigital Transducer
RF	Radio Frequency
OOK	On/Off Keying = Amplitude Modulation
LO	Local Oscillator
IF	Intermediate Frequency, achieved by superposition of two slightly different oscillators
LNA	Low Noise Amplifier
SRD	Short Range Device
LT	Lithium Tantalate (LiTaO_3)
LN	Lithium Niobate (LiNbO_3)
CW	Continuous Wave
TX	Transmitter
RX	Receiver
Duty	Cycle Ratio between On time and Off time