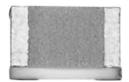
COMPLIANT

GREEN

(5-2008)



High Stability - High Temperature (230 °C) Thin Film Wraparound Chip Resistors



INTRODUCTION

For applications such as down hole applications, the need for parts able to withstand very severe conditions (temperature as high as 215 °C powered or up to 230 °C un-powered) has leaded Vishay Sfernice to push out the limit of the thin film technology.

Designers might read the application note: Power Dissipation Considerations in High Precision Vishay Sfernice Thin Film Chip Resistors and Arrays (P, PRA etc...) (High Temperature Application) www.vishay.com/doc?53047 in conjunction with this datasheet to help them to properly design their PCBs and get the best performances of the PHT.

Vishay Sfernice R&D engineers will be willing to support any customer design considerations.

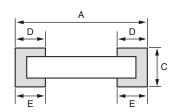
FEATURES

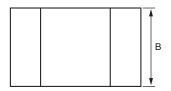
- Operating temperature range:
 55 °C; + 215 °C
- Storage temperature: 55 °C; + 230 °C
- Gold terminations (< 1 µm thick)
- 4 sizes available (0603, 0805, 1206, 2010).
 Other sizes upon request.
- Temperature coefficient down to 15 ppm (- 55 °C; + 215 °C)
- Tolerance down to 0.05 %
- Load life stability: 0.5 % max after 1000 h at 215 °C (ambient) at Pn
- SMD wraparound
- 0.02 % upon request
- TCR remains constant after long term storage at 230 °C (15 000 h)
- Compliant to RoHS Directive 2002/95/EC

Note

** Please see document "Vishay Material Category Policy": www.vishav.com/doc?99902

DIMENSIONS in millimeters (inches)

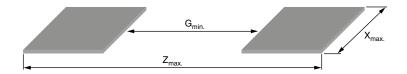




	Α	В		D/E	
CASE SIZE	MAX. TOL. + 0.152 (+ 0.006) MIN. TOL. - 0.152 (- 0.006)	MAX. TOL. + 0.127 (+ 0.005) MIN. TOL. - 0.127 (- 0.005)	С		
	NOMINAL	NOMINAL		NOMINAL	NOMINAL
0603	1.52 (0.060)	0.85 (0.033)		0.38 (0.015)	
0805	1.91 (0.075)	1.27 (0.050)	0.5 (0.02)	0.38 (0.015)	0.12 (0.005)
1206	3.06 (0.120)	1.60 (0.063)	± 0.127 (0.005)	0.40 (0.016)	0.13 (0.005)
2010	5.08 (0.200)	2.54 (0.100)		0.48 (0.019)	



SUGGESTED LAND PATTERN (TO IPC-7351A)



CHIP SIZE	DIMENSIONS (in millimeter)				
CHIP SIZE	Z _{max.}	G _{min.}	X _{max.}		
0603	2.37	0.35	0.98		
0805	2.76	0.74	1.40		
1206	3.91	1.85	1.73		
2010	5.93	3.71	2.67		

STANDARD ELECTRICAL SPECIFICATIONS				
TEST	SPECIFICATIONS	CONDITIONS		
Series	0603, 0805, 1206, 2010			
Ohmic range ⁽¹⁾	10R to 7M6 (depending on series)			
Temperature coefficient (2)	15 ppm/°C, 30 ppm/°C, 55 ppm/°C	- 55 °C; + 215 °C		
Tolerance	0.05 %, 0.1 %, 0.5 %, 1 %			
Power rating (Pn) (3)	12.5 mW to 100 mW	215 °C		
Operating temperature range	- 55 °C; + 215 °C			
Limiting voltage (3)	75 V to 300 V			
Load life stability	0.50 %	1000 h/215 °C (ambient) at Pn		
Storage temperature range	- 55 °C; + 230 °C			
Shelf life stability	0.7 % typ. (1 % max.)	8000 h/230 °C		

Notes

(1) Please refer to table 3 for TCR versus ohmic values

(2) See table 2

(3) See table 1

Caution:

Performances obtained with following mounting conditions:

PCB: Polyimide

Solder paste: PbSnAg (93.5/5/1.5)

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TABLE 1		
SIZE	POWER RATING (1)	LIMITING VOLTAGE
0603	12.5 mW	75 V
0805	20 mW	150 V
1206	33 mW	200 V
2010	100 mW	300 V

Note

⁽¹⁾ For power handling improvement, please refer to application note 53047: Power Dissipation Considerations in High Precision Vishay Sfernice Thin Film Chip Resistors and Arrays (High Temperature Applications) www.vishay.com/doc?/53047 and consult Vishay Sfernice

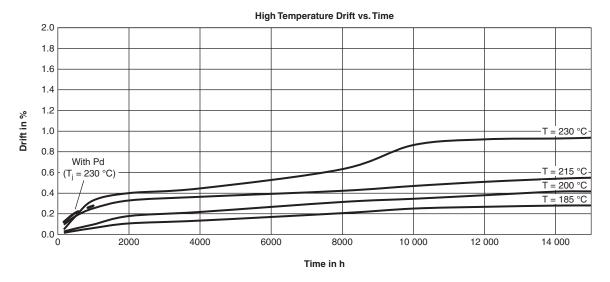
TABLE 2 - TEMPERATURE COEFFICIENT				
V	10 ppm/°C	- 55 °C; + 155 °C		
	15 ppm/°C	- 55 °C; + 215 °C		
E	25 ppm/°C	- 55 °C; + 155 °C		
E	30 ppm/°C	- 55 °C; + 215 °C		
Н	50 ppm/°C	- 55 °C; + 155 °C		
п	55 ppm/°C	- 55 °C; + 215 °C		

TABLE 3				
		OHMIC F	RANGE (2)	
SERIES	CT: Y		CT: E/H	
	MIN.	MAX.	MIN.	MAX.
0603	39 Ω	320 kΩ	10 Ω	320 kΩ
0805	39 Ω	511kΩ	10 Ω	725 kΩ
1206	39 Ω	1.8 MΩ	10 Ω	2.7 ΜΩ
2010	39 Ω	5 ΜΩ	10 Ω	7.6 MΩ

Note

 $^{(2)}$ Best tolerance possible: 0.5 %: 10 Ω to < 20 Ω 0.1 %: 20 Ω to < 39 Ω 0.05 %: 39 Ω to max. value

PHT STABILITY CURVE



Note

Stability will be dependent on resistivity of resistor. Above curves are worst case.



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MECHANICAL SPECIFICATIONS		
Substrate	Alumina	
Resistive Element	Nichrome (NiCr)	
Passivation	Silicon nitride (Si ₃ N ₄)	
Protection	Epoxy + Silicone	
Terminations	Gold (< 1 µm) over nickel barrier	

Note

POPULAR OPTIONS

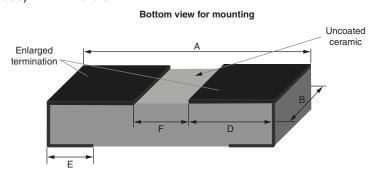
It is recommended to consult Vishay Sfernice for availability first.

Option: Enlarged terminations:

For stringent and special power dissipation requirements, the thermal resistance between the resistive layer and the solder joint can be reduced using enlarged terminations chip resistors which are soldered on large and thick copper pads acting as heatsink (see application note: 53048 Power Dissipation in High Precision Vishay Sfernice Chip Resistors and Arrays (P Thin Film, PRA Arrays, CHP Thick Film) www.vishay.com/doc?53048.

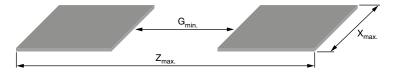
Option to order: 0063 (applies to size 1206/2010).

DIMENSIONS (Option 0063) in millimeters



	Α	В	E	D	F		
CASE SIZE	MAX. TOL. + 0.152 MIN. TOL. - 0.152	MAX. TOL. + 0.127 MIN. TOL. - 0.127	MAX. TOL. + 0.13 MIN. TOL. - 0.13	MAX. TOL. + 0.13 MIN. TOL. - 0.13			
	NOMINAL	NOMINAL	NOMINAL	NOMINAL	NOMINAL	MIN.	MAX.
1206	3.06	1.60	0.40	1.215	0.62	0.63 0.50	0.76
2010	5.08	2.54	0.48	2.25	0.63		

SUGGESTED LAND PATTERN (Option 0063)



CHIP SIZE	DIMENSIONS (in millimeter)			
CHIP SIZE	Z _{max} .	G _{min.}	X _{max.}	
1206	3.91	0.50	1.73	
2010	5.93	0.50	2.67	

[•] For other terminations, please consult



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PACKAGING

ESD packaging available: waffle-pack, and plastic tape and reel (low conductivity). Paper tape available upon request (ESD only).

		NUMBER OF PIE			
SIZE	MOQ	WAFFLE PACK	E PACK TAPE AI		TAPE WIDTH
		2" × 2"	MIN.	MAX.	
0603		100			
0805	100	100	100	4000	8 mm
1206	100	140	100		
2010		60		2000	8 mm ⁽¹⁾

Note

PACKAGING RULES

Waffle Pack

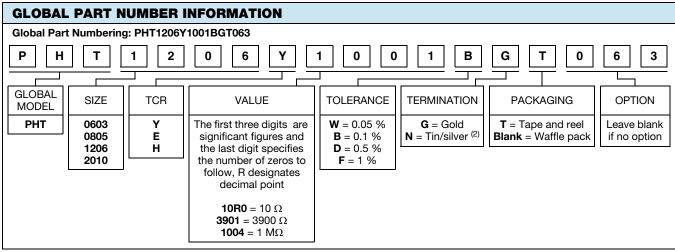
Can be filled up to maximum quantity indicated in the table here above, taking into account the minimum order quantity. When quantity ordered exceeds maximum quantity of a single waffle pack, the waffle packs are stacked up on the top of each other and closed by one single cover.

To get "not stacked up" waffle pack in case of ordered quantity > maximum number of pieces per package: Please consult Vishay Sfernice for specific ordering code.

Tape and Reel

Can be filled up to maximum quantity indicated in the table here above, taking into account the minimum order quantity. When quantity ordered is between the MOQ and the maximum reel capacity, only one reel is provided.

When several reels are needed for ordered quantity within MOQ and maximum reel capacity: Please consult Vishay Sfernice for specific ordering code.



Note

^{(1) 12} mm on request

⁽²⁾ For usage at temperatures up to 200 °C maximum N (tin/silver termination are available upon request)





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