

Specification No. JECXDE-0007

To Mouser Electronics, Inc.

SPECIFICATION

Product Description: Electrical Double Layer Capacitor

Murata Part Number: DME2D2R7F704M2BTA0

Customer Part Number:

Date: Apr. 3, 2012

Stamp or signature for receipt						
We received this documents						
1 1						
Company Nar	ne					
Section Name						
Mgr		Eng.				

Issue Section Company Name

Mgr. Atsushi Kawashima

Murata Manufacturing Co., Ltd.

High Performance Power Device Dept.

Eng. Kunio Nomura

Sales Section

Mgr.

Murata Manufacturing Co., Ltd.



1. Scope

These specifications are applicable for Electrical Double Layer Capacitor (EDLC) for consumer electronic equipments. For other markets and applications please contact your local Murata sales or engineering representative. This specification outlines detailed information for single cell EDLC for peak assist applications. For use under different conditions within the scope of these specifications, please consult a Murata sales or engineering representative.

2. Part Number Description

<u>DME</u>									
(1)	(2) (3)	(4)	(5)	(6) (7)	((8)	(9)		
Number	Name	Code ex.				Specif	ficatio	n	
(1)	Series	DME	> Oper As sho each te 40 d 50 d 60 d 70 d > Stora	laminate type rating temperature eg C,2.1V: 15 eg C,2.1V: 6, eg C,2.1V: 3, uge temperature temperature cyoltage 2.75\text{V}	ease (7,000 5,000 600h 000h re: -	use this others others ors ors 30deg C	device	within a spec	ified period at
(2)	Dimensions	2D	0-4	I 1347		Thiston			
			Cod e	LW		@ 25D	ess(mm DegC	1)	@85DegC
						Initial		T max @ End life	T max at 168hr
			2D	L:20.5+/-0.5i W:18.5+/-0.5	īmm	1.3+0.2		0.1mm thicker than initial	0.1mm thicker than initial
			Details	sured by 10mr shown in sect	ion 5		0.9N.		
(3)	Rated voltage	2R7	2.75V: Peak loading voltage. 2.10V: Continuous loading voltage *Definition of rated voltage 2.75V for 500hrs at 40degC.(ESR:120% of Initial, Cap: 80% of Initial) 2.10V for 8000hrs at 40degC.(ESR:140% of initial,Cap:70% of Initial) *Reference *2.10V for 1000hrs at 70degC(Reference) *2.00V for 32000hrs at 40degC(est)						
(4)	ESR	F	Cod	e Initial E) 1kHz (ı 30 +/- 10		@25degC	
(5)	Nominal Capacitance	704	Code 704			acitance mF(70×			
(6)	Cap Tolerance	М		0%(Standard)	, k	<:+/-10%)		
(7)	Terminal type	2B	Termin	m plate: 2B al pattern: Ref					section 5.
(8)	Packaging	Т	T: Tray	/ package [ls show			
(9)	In-house	A0	Standa	ard: A0					

specification



3. DME series

Part Number	Rated Voltage	е	ESR @1kHz @25deg C	Nominal Capacitance @25deg C	Dimensions(mm)		Leakage current Max	
	Peak (V)	Con- stant (V)			L	W	Т	@96hr
DME2D2R7F704M2BTA0	2.75	2.1	30 +/-10.0 mohm	700mF +/-20%	20.5 +/-0.5	18.5 +/-0.5	1.3 +0.2/-0.2	10uA

As for the temperature characteristics of ESR and capacitance, please refer to "8-8. Temperature characteristics". T: Measured by 10mmΦplate with 0.9N.

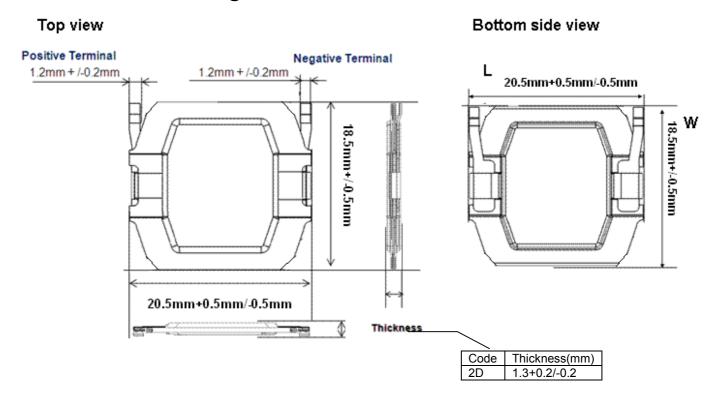
4. Products Structure



4-1. Electrolyte: Inside of 4-4-1.Laminate 4-2. Electrode: Consisting of 4-2-1. Al foil and 4-2-2. Carbon 4-2-1. Al Foil : -4-2-2. Carbon : 4-3. Separator : 4-4. Outer Package: consisting of 4-4-1. Laminate and 4-4-2. Withdraw terminal 4-4-1. Laminate : 4-4-2. Withdraw Terminal: 4-4-3. Glue (Moisture curing adhesive or UV curing adhesive) : ******* 4-5. Outer Terminal:

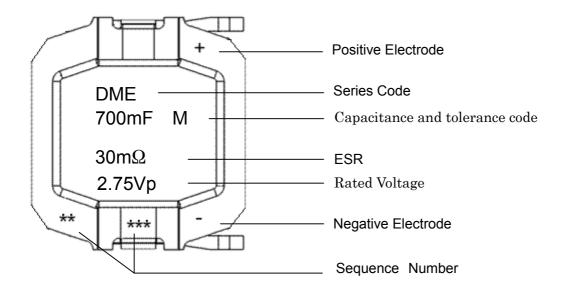


5. Mechanical Drawing



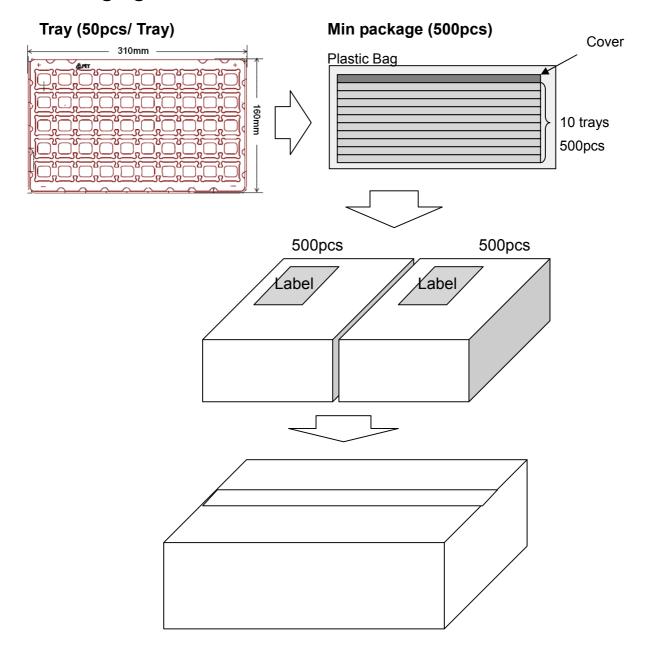
T: Measured by 10mmΦ plate with 0.9N

6. Marking





7. Packaging



*Minimum Shipping Quantity: 500pcs



8. Performance

	enonnance	T	,
No	Item	Specification	Validation Method
1	Operating Temperature	-30degC ~ +70degC	
2	Storage Temperature	-30degC ~ +85degC for 168hrs	
3	Appearance	No external abnormality	Visual
4	Dimensions	Refer to section 3.	Microscope, Vernier Caliper
5	Nominal Capacitance	Code Capacitance 704 700mF +/-20%	Discharge method 1. Charge capacitor for 30min at rated peak voltage 2.75V. 2. Then discharge Voltage(V) Rated Voltage V1: 80% of rated voltage V2: 40% of rated voltage T1: Time with voltage V1 T2: Time with voltage V2 Discharge current: 100mA C= x(T_2-T_1) V1-V2
6	ESR	Code Initial ESR @ 1kHz (m Ohm) @25C F 30 +/- 10mohm	Impedance Method Measure at AC1kHz. Current: 10mA - 200mA
7	Leakage current	Less than or equal to 10uA at 96hrs.	



No	Item	Spec	ification	Validation Method		
8 8	Temperature characteristics	Capacitance Temperature (deg C) 70 (Max temp.) 40(Ref.) 25 0(Ref.) -20(Ref.) -30 (Min temp.) ESR(@1kHz) Temperature (deg C) 70(Max temp.) 40(Ref) 25 0(Ref) -20(Ref) -30(Min temp.)	Capacitance change versus 25degC +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +/-10% +20% or less +50% or less +80% or less	Temperature setting value +/- 2degC. >Capacitance measuring with discharge method is specified in No. 5. >ESR measuring with AC 1kHz is specified in No. 6.		
9	Terminal strength	Each terminal te be 1N min.	nsile strength must	Hold the capacitor body and pull terminal.		
10	Solder wettability	Min 75% of termi be covered by ne	nal electrode should w solder.	Preprocessing condition: PCT105degC/Relative humidity 100%/ 1.22x10 ⁵ Pa for 4 hours Immersion depth (flux and solder): Up to 0.8~1.2mm from terminal root. Solder temperature: 245+/-3degC. Sn-3Ag-0.5Cu Solder immersion time: 2~3 sec Duration: 25+/-2.5mm/s		
11	Solder heat resistance	Capacitance ESR Leakage current Dimensions Appearance	Specification Satisfy initial value Satisfy initial structure. No abnormality and No electrolyte leakage.	Soldering iron: Wattage 70W (typical) Diameter of soldering tip: 0.8mm Exposed length: 3mm, Solder type: Resin flux cored solder wire (nominal length 1.2mm) Solder: Lead-free solder: Sn-3Ag-0.5Cu Test condition: Soldering tip temperature: 350+/-10degC Heating duration: 3.0+1/-0 sec Test method: *Position the soldering iron pararell to the test spot of terminal *Avoid contact of soldering tip with capacitor body.		



No	Item	Spe	ecification		Validation Method		
12	Vibration tests	Items Capacitance ESR Leakage current Dimensions Appearance	Specification Satisfy initial value Satisfy initial structure. No external abnormality and No electrolyte leakage.		Vibrate the capacitor in the following conditions; Standard charge condition, Fix the capacitor on substrate by double-stick tap and No stress on the terminals Acceleration amplitude: 10~60Hz 2.1G, ~80Hz 1.4G, ~100Hz 0.7G, ~125Hz 0.4G Sweep time: LOG 5 minutes for each wa Direction and Duration: 2 hours for each X and Y(planar) directions, 4 hours for Z(thickness) direction.		
13	Temperature cycle.	Temperature Ra -30degC to Test Cycles: 25 *Without chargi Items Capacitance ESR Leakage current Appearance	+85degC 6 cycles		Temperature Cycle Temperature Room Temperature 25+/-2degC *Test should be done without charging. *Measure characteristics at 25degC.		
14	Storage at High temperature.	Items Capacitance ESR Leakage current Thickness @25degC Thickness Max @85degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value Satisfy initial value 0.1mm thicker than initial thickness. No abnormality and No electrolyte leakage.	-	Temperature:85+0/-3degC Duration: 168hrs+3/0hrs *Without charging *Measure characteristics at 25degC. *Keep device for 2hrs or more at 25degC before measuring.		



No	Item	Sp	ecification	Validation Method		
15	Storage at High					
	humidity.	Items	Specification	Temperature: 40+0/-3degC		
		Capacitance	+-20% of initial value	Humidity: 90-95% Duration: 240+12/-0 hrs.		
		ESR	+20% of initial value	*Without charging *Measure characteristics at 25degC.		
		Leakage current	Satisfy initial value	* Keep device for 2hrs or more at 25degC before measuring.		
		Thickness @25degC	Satisfy initial value	g and a second s		
		Appearance	No abnormality and No electrolyte leakage.			
16	Storage at cold					
	temperatures	Items	Specification	Temperature: -30+3/-0degC		
		Capacitance	Satisfy initial value	Duration : 168+3/-0hrs		
		ESR	Satisfy initial value	*Without charging		
		Leakage current	Satisfy initial value	*Measure characteristics at 25degC. *Keep device for 2hrs or more at 25degC		
		Thickness @25degC	Satisfy initial value	before measuring.		
		Appearance	No abnormality and			
			No electrolyte			
			leakage.			
17-1	High Temperature					
	loading -1 (for peak	Items	Specification	Voltage: DC 2.75+0/-0.1V		
	loading)	Capacitance	-20% of initial value	Temperature :40+/-2degC Duration: 500+24hrs /-0hrs		
		ESR	+20% of initial value	Charge and discharge current: 500mA max		
		Leakage current	Satisfy initial value	*Measure characteristics at 25degC.		
		Thickness @25degC	0.1mm thicker than initial thickness.	*Keep device for 2hrs or more at 25degC before measuring.		
		Appearance	No abnormality and			
			No electrolyte			
			leakage.			
17-2	High temperature					
17-2	loading - 2 (for	Items	Specification	Voltage: DC 2.1 +0/-0.1 V		
	continuous loading)	Capacitance	-20% of initial value	Temperature: 70+/-2degC		
				Duration: 1000+48/-0hrs		
		ESR	+30% of initial value	Charge and discharge current: 500mA max		
		Leakage current	Satisfy initial value	*Measure characteristics at 25degC.		
		Thickness @25degC	0.1mm thicker than initial thickness.	*Keep device for 2hrs or more at 25degC before measuring.		
		Appearance	No abnormality and	Soloro mododing.		
			No electrolyte leakage.			



No	Item	Spe	ecification	Validation Method
18	Charge-Discharge Cycle Test	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification +-50% of initial value +100% of initial value Satisfy initial value 0.1mm thicker than initial thickness. No abnormality and No electrolyte leakage.	Charge voltage: 2.75 +0/-0.1V Temp.: 25 +/-2 degC Current: 5.0+0/-0.1A Cycle number: 50000 Profile Vcap OV Charge OA Loap OA OA OA
19-1	High temperature Charge-Discharge Cycle Test 1	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value 0.1mm thicker than initial thickness. No abnormality and No electrolyte leakage.	Charge voltage: 2.75 +0/-0.1V Temp.: 40 +/-2 degC Charge 1.6V to 2.75V with 500mA Discharge: 2.75V to 1.6V with 500mA Cycle number: 10000 Profile Vcap 1.6V Charge 5.0sec 1.6V 1.6V
19-2	High temperature Charge-Discharge Cycle Test 2	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value 0.1mm thicker than initial thickness. No abnormality and No electrolyte leakage.	Charge voltage: 2.75 +0/-0.1V Tempeauture:70+/-2 degC. Charge Current: 500+/-10mA Discharge time: 67msec Charge: 1sec Discharge Current: 5.0+0/-0.1A Cycle number: 10000 Profile 2.75V Vcap Discharge 1sec 1sec 0.5A 0.5A 0.5A 0.5A

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Specification of Electrical Double Layer Capacitor

9. Safety Test Specification

No	Item	Specification	Validation Method
1	Puncture	No smoke, ignition or rupture	Preprocessing: Charge up to rated peak voltage at 25degC. Fully penetrate the center of capacitor by a 2.5φ needle. Temperature: 60degC
2	Compression	No smoke, ignition or rupture	Preprocessing: 1. Charge device to rated peak voltage at 25degC. 2. Press the center of the capacitor with 10¢ round bar and bend it at 90 degrees.(X and Y directions, Both sides) at 60+/-2deg C.
3	External Short Circuit	No leakage, smoke, ignition or rupture	Preprocessing: Charge up device to rated peak voltage at 25degC Connect plus and minus terminals by external resistance of 80+/- 20mohm. Temperature: 60degC.
4	Heating	No smoke, no ignition.	Preprocessing: Charge up to peak rated voltage at 25degC. Allow capacitor to sit at 150degC for 3 hours
5	Static Electricity Test (ESD)	No leakage, smoke, ignition or rupture.	<hbm>C=150pF, R=150ohm, 1kV, 10 times Test Object: plus terminal, upper and under sides of package Temperature: 25degC</hbm>

10. Quality Assurance

- (1) Murata's responsibility for the quality of this product shall be limited to the specifications and usage as stated in this document.
- (2) The customer should evaluate and decide on the right type of assembly process and operating conditions/environment for this product.
- (3)Please keep device in sealed plastic package before use

11. CAUTION 1

11.1 Limitation of Usage

This product is designed for standard consumer applications. For the following high reliability applications, please contact Murata beforehand to discuss limitations and restrictions. Wrongful use of this product could lead to malfunction and harm to human life or property.

- (1) Aviation machinery (2) Space machinery (3) Undersea machinery
- (4)Power plant control equipment (5)Transportation equipment (car, train, ship...etc.,)
- (6)Signal machinery for traffic (7)Disaster prevention/crime prevention machinery
- (8)Data processing machinery (9)Other equivalent machinery

Please do not use this product for any applications related to the followings.

(1)Military equipment (2) Medical Equipment

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Specification of Electrical Double Layer Capacitor

11.2 STORAGE CONDITIONS

11.2.1 Storage Condition without opening outer package.

30degC 60%RH for 1 year (Before opening outer package)

*Remark: This product cannot be baked.

11.2.2 Storage conditions after opening outer package.

- (1) Term of warranty of this device is 3 months after opening sealed package.
- (2)Storage environment

Please keep device under the following conditions in sealed package.

Temperature: 5-35 deg C and

Humidity: no more than 70%RH. No condensation.

Avoid any acidic or alkaline environment.

Avoid excessive external force on this device while in storage.

- (3)Please keep device in sealed plastic package before use
- (4)Please do not apply any heat treatment before use.

11.3. CAUTION BEFORE USAGE 1

(1) Rated voltage

This device must be used within rated voltage. In case over voltage, electrolyte leakage or swelling may occur.

(2)Balance control

When connecting 2 or more capacitors in series, please make sure to control voltage balance of each capacitor for the following two purposes;

- To prevent overvoltage: Prevent excessive voltage from being applied to any capacitor
- To prevent shortening of the life time: By making capacitor voltage equal, variation in the rate of degradation can be controlled. It allows long-term use of capacitors.

<Recommended balance condition>

	Discharge Frequ (fully discharge)		or (Under the corer 0.5V)	Discharge at under 0.3V			
	under 10 times	(Battery assist)					
2.5V/cell or more	active balance	active balance active balance active balance active balance					
2.3-2.5V/cell	220k Ω or less 100k Ω or less 4.7k Ω or less 10k Ω or less				220kΩ or less		
2.1-2.3V/cell	220kΩ or less	220k Ω or less 220k Ω or less 10k Ω or less 10k Ω or less					
1.8-2.1V/cell	220kΩ or less	220kΩ or less					
under1.8V/cell	Please consult a Murata representative						

Supposed condition: Temperature is always under 40degC. Within five years (Supposed degradation rate;

Capacitance decrease: up to 30%, ESR increase: up to 50%)

If using capacitor always at over 40degC, please consult a Murata representative.

(3) Applicable wave form

Fig 1. Permitted loading.

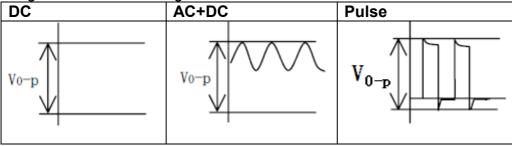
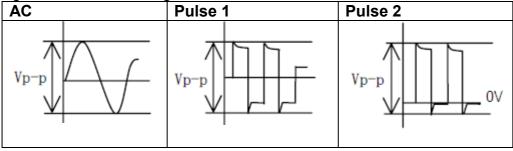


Fig 2. Restricted loading.



<Polarity>

This device has polarity. Please do not reverse polarity when in use.

Reverse polarity may damage electrolyte or the electrode inside.

Please verify the orientation of the capacitor before use in accordance with the Markings of polarity on the products.

(4). Self heating temperature

The product temperature should not exceed 70degC, including any self heating due to high currents and ESR (ohmic losses). When measuring temperature, a ϕ 0.1mm type K thermocouple of low heat capacity is recommended. Self heating temperature should be measured under no radiation heat from tabs and wind-free condition. Excessive heating may decrease the reliability of the product or damage it irreversibly.

- (5). If a capacitor body contacts with other part or circuit, it may cause leakage failure.
- (6). This device cannot be used under any acidic or alkaline environment.
- (7). This device uses a relatively low vapor pressure liquid electrolyte. At high altitudes (low external pressure), internal resistance or other performance may be decreased. If you would like to use this product at high altitude continuously, please consult a Murata representative first.

11.4. CAUTION for Soldering and Assembling 4

- (1)These parts should not be soldered using Re-Flow and Flow profiles. Please use connection methods which prevent the main body of the parts rising beyond maximum allowable temperature. These may include hand soldering, Ultrasonic welding, etc
- (2)Please do not apply excessive force to the capacitor during insertion as well as after soldering. The excessive force may result in damage to electrode terminals and/or degradation of electrical performance.

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(3)Hand Soldering

Please solder under following conditions.

Soldering iron temperature at 350 deg C +/-10 deg C

Solder Iron wattage: 70W or less

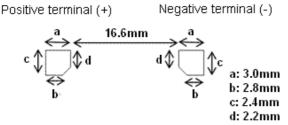
Soldering time: 3.0+1/-0sec

Allowable soldering frequencies: 3 times /device. * Please allow at least for 15 sec between

successive soldering.

Please do not touch laminate package directly by solder iron.

(4) Please refer to figure below for designing land pattern.



(5) Please do not wash the device after soldering.

11.5. Disassembly

This device uses a volatile organic electrolyte. Please do not disassemble it.

11.6. Disposal

This device should be disposed of as industrial waste in accordance with local laws and regulations. Never throw this device into fire.

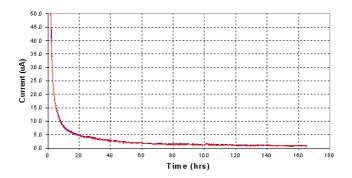
12. Proposal

- (1) When you use, please evaluate in a state mounted by your product.
- (2) Please do not use this product other than the mention contents of this specification.
- (3) Please return us a copy after sealing with your company receipt stamp in this specification.
- (4) We think that it is not appropriate to mention a contract matter about the business in specifications, a drawing and other technical documentations.
- (5) This document specifies technical and quality specifications. No warranties or liabilities are implied implicitly or explicitly in this document. These matters should be handled elsewhere.

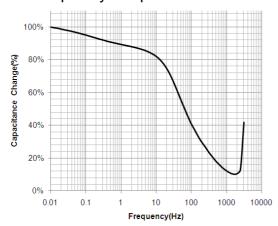


13. Performance Data

13.1. Leakage current (Typical)
Shows how leakage current decays with time as below.



13.2. Frequency Response



13.3. Temperature performance

