

Cree[®] XLamp[®] CXA2540 LED



PRODUCT DESCRIPTION

The XLamp CXA2540 LED array expands Cree's family of high-flux, multi-die integrated arrays, offering high performance easy-to-use platform. XLamp lighting-class reliability, the CXA2540's uniform emitting surface enables both directional and non-directional lighting applications and luminaire and lamp designs. Available in 2-step and 4-step color consistency, and featuring a 19-mm optical source, the CXA2540 brings new levels of flux and efficacy to this form factor.

FEATURES

- · Available in ANSI white bins as well as 4-step and 2-step EasyWhite™ bins at 2700 K, 3000 K, 3500 K, 4000 K and 5000 K CCT
- 80-minimum CRI option
- Forward voltage: 37 V
- 85 °C binning and characterization
- Maximum drive current: 2100 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections
- Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- Mechanical and optical footprint consistent with CXA2520 and CXA2530

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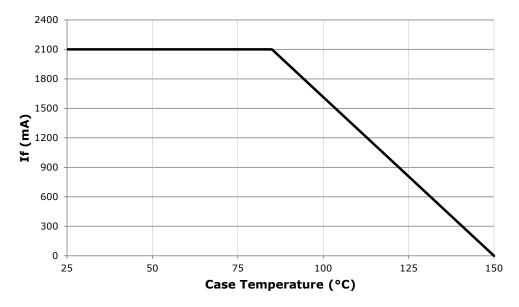
CHARACTERISTICS

Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD classification (HBM per Mil-Std-883D)			Class 2	
DC forward current	mA			2100*
Reverse current	mA			0.1
Forward voltage (@ 1100 mA, $T_j = 85$ °C)	V		37	
Forward voltage (@ 1100 mA, $T_j = 25$ °C)	V			42

^{*} Refer to the Operating Limits section.

OPERATING LIMITS

The maximum current rating of the CXA2540 is dependent on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. Please refer to the Mechanical Drawings section on page 12 for the location of the Tc measurement point.





FLUX CHARACTERISTICS, STANDARD ORDER CODES AND BINS ($I_F = 1100 \text{ mA}, T_J = 85 \text{ °C}$)

The following tables provide order codes for XLamp CXA2540 LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 12).

Color CCT		Base Order Codes Min. Luminous Flux @ 1100 mA		2-Step Order Code		4-Step Order Code		
Ra	Range	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
		V4	4545	5083		CXA2540-0000-000N00V450H		CXA2540-0000-000N00V450F
	5000K	W2	4860	5435	50H	CXA2540-0000-000N00W250H	50F	CXA2540-0000-000N00W250F
		W4	5225	5843		CXA2540-0000-000N00W450H		CXA2540-0000-000N00W450F
		V2	4230	4730		CXA2540-0000-000N00V240H		CXA2540-0000-000N00V240F
	4000K	V4	4545	5083	40H	CXA2540-0000-000N00V440H	40F	CXA2540-0000-000N00V440F
		W2	4860	5435		CXA2540-0000-000N00W240H		CXA2540-0000-000N00W240F
		U4	3955	4423		CXA2540-0000-000N00U435H		CXA2540-0000-000N00U435F
EasyWhite	3500K	V2	4230	4730	35H	CXA2540-0000-000N00V235H	35F	CXA2540-0000-000N00V235F
		V4	4545	5083		CXA2540-0000-000N00V435H		CXA2540-0000-000N00V435F
		U4	3955	4423		CXA2540-0000-000N00U430H		CXA2540-0000-000N00U430F
	3000K	V2	4230	4730	30H	CXA2540-0000-000N00V230H	30F	CXA2540-0000-000N00V230F
		V4	4545	5083		CXA2540-0000-000N00V430H		CXA2540-0000-000N00V430F
		U2	3680	4115		CXA2540-0000-000N00U227H		CXA2540-0000-000N00U227F
	2700K	U4	3955	4423	27H	CXA2540-0000-000N00U427H	27F	CXA2540-0000-000N00U427F
		V2	4230	4730		CXA2540-0000-000N00V227H		CXA2540-0000-000N00V227F

Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements.
- Minimum CRI for standard CRI order codes ending in 0E8, 27F, 27H, 0E7, 30F, 30H, 0E6, 35F, 35H is 80.
- Minimum CRI for standard CRI order codes ending in 0E5, 40F, 40H, 0E3, 50F, 50H is 70.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, STANDARD ORDER CODES AND BINS ($I_{\rm F}$ = 1100 mA, $T_{\rm J}$ = 85 °C) - CONTINUED

Color	ССТ				Chromaticity Regions	Order Code
	Range	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*		
		V4	4545	5083		CXA2540-0000-000N0HV40E3
	5000K	W2	4860	5435	3A0, 3B0, 3C0, 3D0	CXA2540-0000-000N0HW20E3
		W4	5225	5843		CXA2540-0000-000N0HW40E3
		V2	4230	4730		CXA2540-0000-000N0HV20E5
	4000K	V4	4545	5083	5A0, 5B0, 5C0, 5D0	CXA2540-0000-000N0HV40E5
		W2	4860	5435		CXA2540-0000-000N0HW20E5
		U4	3955	4423	6A0, 6B0, 6C0, 6D0	CXA2540-0000-000N0HU40E6
ANSI White	3500K	V2	4230	4730		CXA2540-0000-000N0HV20E6
		V4	4545	5083		CXA2540-0000-000N0HV40E6
		U4	3955	4423		CXA2540-0000-000N0HU40E7
	3000K	V2	4230	4730	7A0, 7B0, 7C0, 7D0	CXA2540-0000-000N0HV20E7
		V4	4545	5083		CXA2540-0000-000N0HV40E7
		U2	3680	4115		CXA2540-0000-000N0HU20E8
	2700K	U4	3955	4423	8A0, 8B0, 8C0, 8D0	CXA2540-0000-000N0HU40E8
		V2	4230	4730		CXA2540-0000-000N0HV20E8

Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a
 tolerance of ±2 on CRI measurements.
- Minimum CRI for standard CRI order codes ending in 0E8, 27F, 27H, 0E7, 30F, 30H, 0E6, 35F, 35H is 80.
- Minimum CRI for standard CRI order codes ending in 0E5, 40F, 40H, 0E3, 50F, 50H is 70.
- * Flux values @ 25 °C are calculated and for reference only.



FLUX CHARACTERISTICS, STANDARD ORDER CODES AND BINS, 80 CRI ($I_F = 1100 \text{ mA}$, $T_J = 85 \, ^{\circ}\text{C}$)

The following tables provide order codes for XLamp CXA2540 80 CRI minimum LEDs. For a complete description of the order code nomenclature, please reference Bin and Order Code Formats (page 12).

Color	Base Order Codes Min. Luminous Flux CCT @ 1100 mA		2	2-Step Order Code		4-Step Order Code		
COIOI R	Range Grou	Group	Flux (lm) @ 85°C	Flux (lm) @ 25 °C*	Chromaticity Region		Chromaticity Region	
		V2	4230	4730		CXA2540-0000-000N0HV250H	50F	CXA2540-0000-000N0HV250F
	5000K	V4	4545	5083	50H	CXA2540-0000-000N0HV450H		CXA2540-0000-000N0HV450F
EasyWhite	14 <i>0</i> ·	W2	4860	5435		CXA2540-0000-000N0HW250H		CXA2540-0000-000N0HW250F
Lasyvville		U4	3955	4423		CXA2540-0000-000N0HU440H		CXA2540-0000-000N0HU440F
	4000K	V2	4230	4730	40H	CXA2540-0000-000N0HV240H	40F	CXA2540-0000-000N0HV240F
		V4	4545	5083		CXA2540-0000-000N0HV440H		CXA2540-0000-000N0HV440F

Color CCT Range		@ 1100 III/			Chromaticity Regions	Order Code
	Kange	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*		
		V2	4230 4730	CXA2540-0000-000N0HV20E3		
	5000K	V4	4545	5083	3A0, 3B0, 3C0, 3D0	CXA2540-0000-000N0HV40E3
ANSI White		W2	4860	5435		CXA2540-0000-000N0HW20E3
ANSI WIIILE		U4	3955	4423		CXA2540-0000-000N0HU40E5
	4000K	V2	4230	4730	5A0, 5B0, 5C0, 5D0	CXA2540-0000-000N0HV20E5
		V4	4545	5083		CXA2540-0000-000N0HV40E5

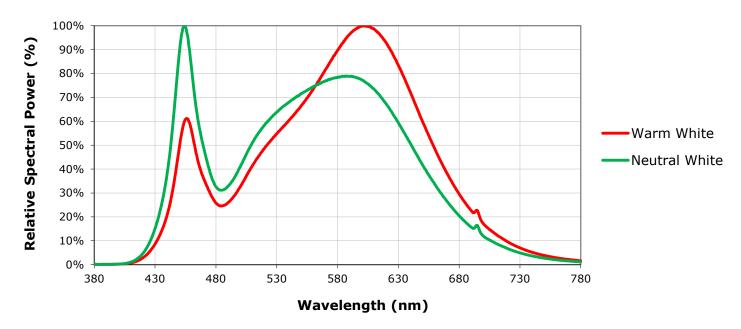
Notes:

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements.
- Minimum CRI for 80 CRI order codes ending in 0E5, 40F, 40H, 0E3, 50F, 50H is 80.
- * Flux values @ 25 °C are calculated and for reference only.



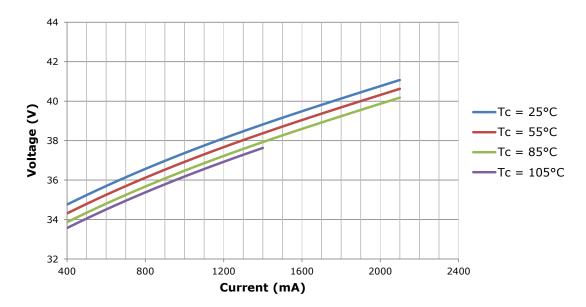
RELATIVE SPECTRAL POWER DISTRIBUTION ($I_F = 1100 \text{ mA}, T_1 = 85 \text{ °C}$)

The following graph is the result of a pulsed measurement at 1100 mA and $T_1 = 85$ °C.



ELECTRICAL CHARACTERISTICS

The following graph is the result of a series of steady-state measurements.



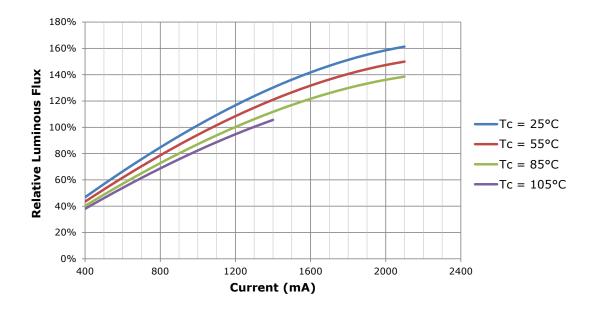


RELATIVE LUMINOUS FLUX

The relative luminous flux values provided below are the ratio of:

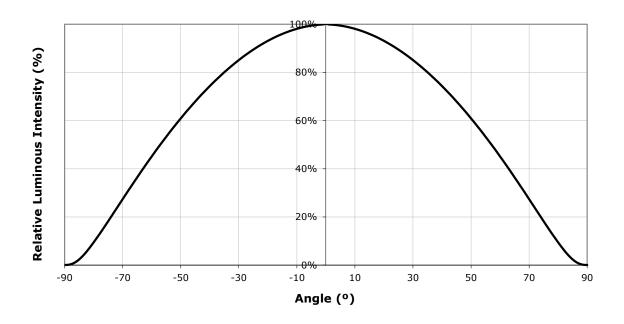
- Measurements of CXA2540 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1100 mA at $T_1 = 85$ °C.

For example, at steady-state operation of Tc = 55 °C, I_F = 1800 mA, the relative luminous flux ratio is 140% in the chart below. A CXA2540 LED that measures 4600 lm during binning will deliver 6440 lm (4600 * 1.4) at steady-state operation of Tc = 55 °C, I_F = 1800 mA.





TYPICAL SPATIAL DISTRIBUTION



PERFORMANCE GROUPS - BRIGHTNESS ($I_F = 1100 \text{ mA}, T_J = 85 \text{ °C}$)

XLamp CXA2540 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Min. Luminous Flux @ 1100 mA	Max. Luminous Flux @ 1100 mA
U2	3680	3955
U4	3955	4230
V2	4230	4545
V4	4545	4860
W2	4860	5225
W4	5225	5590



PERFORMANCE GROUPS - CHROMATICITY (T₁ = 85 °C)

XLamp CXA2540 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 4-Step						
Code	ССТ	x	У			
		0.3407	0.3459			
50F	5000K	0.3415	0.3586			
JUF	SUUUK	0.3499	0.3654			
		0.3484	0.3521			
		0.3744	0.3685			
40F	4000K	0.3782	0.3837			
401	4000K	0.3912	0.3917			
		0.3863	0.3758			
	3500K	0.3981	0.3800			
35F		0.4040	0.3966			
331		0.4186	0.4037			
		0.4116	0.3865			
		0.4242	0.3919			
30F	3000K	0.4322	0.4096			
301	3000K	0.4449	0.4141			
		0.4359	0.3960			
		0.4475	0.3994			
27F	2700K	0.4573	0.4178			
2/1	2700K	0.4695	0.4207			
		0.4589	0.4021			

EasyWhi	EasyWhite Color Temperatures – 2-Step						
Code	ССТ	x	У				
		0.3429	0.3507				
50H	5000K	0.3434	0.3571				
эип	SUUUK	0.3475	0.3604				
		0.3469	0.3539				
		0.3784	0.3741				
40H	4000K	0.3804	0.3818				
4011	4000K	0.3867	0.3857				
		0.3844	0.3778				
	3500K	0.4030	0.3857				
35H		0.4061	0.3941				
3311	3300K	0.4132	0.3976				
		0.4099	0.3890				
		0.4291	0.3973				
30H	3000K	0.4333	0.4062				
3011	JOOOK	0.4395	0.4084				
		0.4351	0.3994				
		0.4528	0.4046				
27H	2700K	0.4578	0.4138				
2/11	2700K	0.4638	0.4152				
		0.4586	0.4060				

ANSI White Bins							
Code	ССТ	Bin Code	x	У			
			.3371	.3490			
		3A0	.3451	.3554			
		SAU	.3440	.3427			
			.3366	.3369			
			.3376	.3616			
	5000K	3B0 5000K 3C0	.3463	.3687			
			.3451	.3554			
0.53			.3371	.3490			
0E3			.3463	.3687			
			.3551	.3760			
			.3533	.3620			
			.3451	.3554			
			.3451	.3554			
		300	.3533	.3620			
		3D0	.3515	.3487			
			.3440	.3427			

ANSI White Bins							
Code	ССТ	Bin Code	x	У			
			.3670	.3578			
		5A0	.3702	.3722			
		SAU	.3825	.3798			
			.3783	.3646			
			.3702	.3722			
		5B0	.3736	.3874			
	4000K	360	.3869	.3958			
055			.3825	.3798			
0E5		5C0	.3825	.3798			
			.3869	.3958			
			.4006	.4044			
			.3950	.3875			
			.3783	.3646			
		5D0	.3825	.3798			
		300	.3950	.3875			
			.3898	.3716			

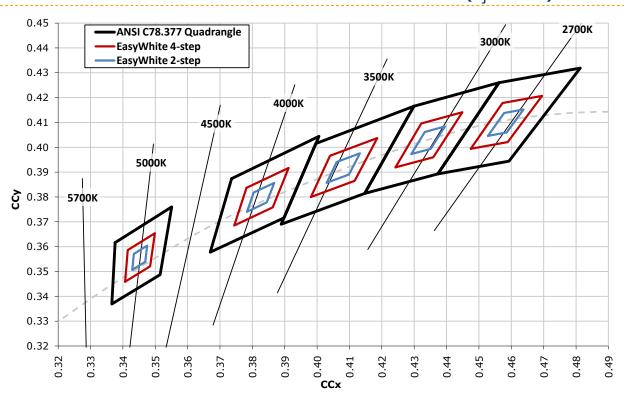
ANSI White Bins						
Code	ССТ	Bin Code	x	У		
			.3889	.3690		
		6A0	.3941	.3848		
		OAU	.4080	.3916		
			.4017	.3751		
			.3941	.3848		
	3500K	6B0 500K 6C0	.3996	.4015		
			.4146	.4089		
0E6			.4080	.3916		
UEG			.4080	.3916		
			.4146	.4089		
			.4299	.4165		
			.4221	.3984		
			.4017	.3751		
		CDO	.4080	.3916		
		6D0	.4221	.3984		
			.4147	.3814		



ANSI White Bins						
Code	ССТ	Bin Code	х	У		
0E7	3000K	7A0	.4147	.3814		
			.4221	.3984		
			.4342	.4028		
			.4259	.3853		
		7B0	.4221	.3984		
			.4299	.4165		
			.4430	.4212		
			.4342	.4028		
		7C0	.4342	.4028		
			.4430	.4212		
			.4562	.4260		
			.4465	.4071		
		7D0	.4259	.3853		
			.4342	.4028		
			.4465	.4071		
			.4373	.3893		

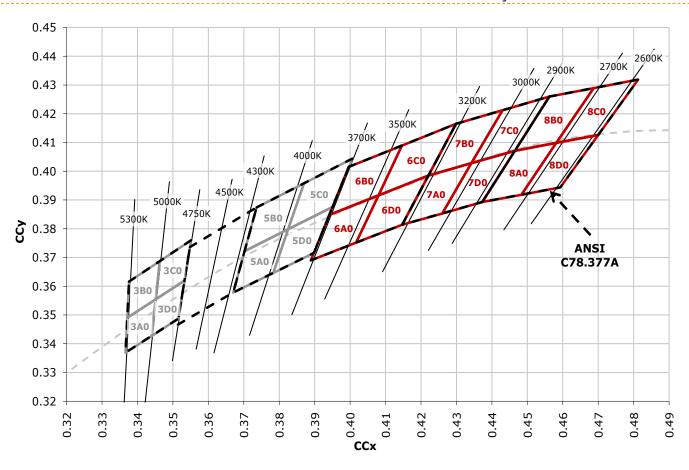
ANSI White Bins						
Code	ССТ	Bin Code	x	у		
0E8	2700K	8A0	.4373	.3893		
			.4465	.4071		
			.4582	.4099		
			.4483	.3919		
		8B0	.4465	.4071		
			.4562	.4260		
			.4687	.4289		
			.4582	.4099		
		8C0	.4582	.4099		
			.4687	.4289		
			.4813	.4319		
			.4700	.4126		
		8D0	.4483	.3919		
			.4582	.4099		
			.4700	.4126		
			.4593	.3944		

CREE EASYWHITE BINS PLOTTED ON THE CIE 1931 COLOR SPACE $(T_1 = 85 \text{ °C})$





CREE ANSI WHITE BINS PLOTTED ON THE CIE 1931 COLOR SPACE ($T_1 = 85$ °C)

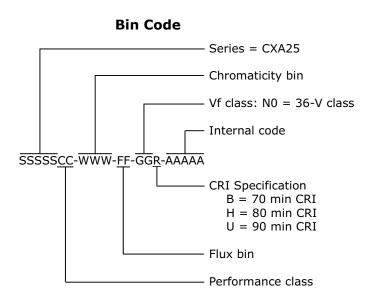




BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured as follows:

Series = CXA25 Internal code CRI Specification H = 80 min CRI (4000 K & 5000 K) U = 90 min CRI (2700 K & 3000 K) 0 = Standard CRI SSSSSCC-HHHH-HHHGGNNNNNN Kit code Vf class: N0 = 36-V class Performance class



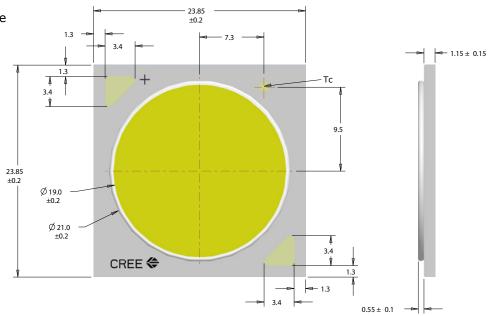
MECHANICAL DIMENSIONS

Dimensions are in mm.

Tolerances unless otherwise specified:

$$.xxx + .010$$

$$x^{\circ} \pm 1^{\circ} \times \pm .10$$





THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures (T_j) . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum T_j calculations with maximum ratings based on forward current (I_F) and case temperature (Tc). No additional calculations are required to ensure the CXA LED is being operated within its designed limits. Please refer to page 2 for the Operating Limit specification.

For performing thermal simulation, Cree has measured the bottom of the package, commonly referred to as the solder point (T_{sp}) , and found this value to be equivalent to the Tc location at the top of the package once the LED has reached thermal equilibrium. There is no need to calculate for T_{sp} inside the package, as the thermal management design process, specifically from T_{sp} to ambient, remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the XLamp Thermal Management application note at www.cree.com/xlamp_app_notes/thermal_management.

NOTES

Lumen Maintenance Projections

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document at www.cree.com/xlamp_app_notes/LM80_results.

Please read the XLamp Long-Term Lumen Maintenance application note at www.cree.com/xlamp_app_notes/lumen_maintenance for more details on Cree's lumen maintenance testing and forecasting. Please read the XLamp Thermal Management application note at www.cree.com/xlamp_app_notes/thermal_management for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

Vision Advisory Claim

Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.

Dimensions are in inches.



BIN CODE, QTY, LOT#

PACKAGING

Cree CXA2540 LEDs are packaged in trays of 20, which are then combined in boxes of 5 trays, or 100 LEDs. Boxes of 100 LEDs are of the same performance bin.

Tolerances: .x <u>+</u> .1 $.xx \pm .05$ 7.125 $.xxx \pm .005$ R.375 x° <u>+</u> 1° 1.188 7.625 1.188 LABEL WITH CREE BIN CODE, QTY, LOT# PATENT LABEL-IS LOCATED ON UNDERSIDE OF CARTON BAG LABEL WITH CREE BIN CODE, QTY, LOT# LABEL WITH CREE