

TT Electronics
Sensing and Control Division
Variable Components Business Unit
4200 Bonita Place
Fullerton, CA 92838 USA



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PRODUCT/ PROCESS CHANGE NOTICE

PCN Number	31122
Date	September 30, 2013
Product(s) Affected	BI Technologies: Variable Components Business Unit: Potentiometer Products manufactured in Fullerton, California
Date Effective	February 14, 2014
Mfg. Location	Fullerton, CA USA

Type of Change	☐ End of Life	☐ Material	☐ Process	☒ Other
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Description of Change	Potentiometer products manufactured in Fullerton, California will be moved to Mexicali, Mexico. Affected part numbers: See enclosed table of potentiometer part numbers affected.
Reason for Change	Consolidation of all potentiometer production into BI Technologies – Variable Components BU; primary manufacturing facility in Mexicali, Mexico.
Implementation Plan	Equipment transfer will commence approximately February 14, 2014 . Full operational status will be established by September 10, 2014 . Our plan, where possible, is to implement parallel production lines in Fullerton and Mexicali to minimize potential impact to the supplies of the products affected.
Recommendations	TT electronics recommends that customers place orders for ongoing requirements and contact TT electronics with a qualification plan requirement (if any) by January 15, 2014 to ensure continued robust supply chain during the relocation process to Mexicali, Mexico.
Availability of Previously Manufactured Products	N/A
Sales Contact	Kevin Thompson: Director of Sales Americas Janson Chuen: Director of Sales Asia David Winter: VP Global Sales
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Approvals		
Operations Director /Date	Global Product Line Director/Date	VP & GM Variable Components BU/ Date
<i>Bryan Welch</i>	<i>JH Swee</i>	<i>Robert Faber</i>

VC BU PCN; Revision Date: October 6, 2011

BI Technologies	4200 Bonita Place	Fullerton, CA 92838 USA	Tel: 714-447-2300	Fax: 714-447-2400
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Potentiometer part numbers affected by PCN:

1421-33-2	5311R10L1.0	6173-163-2	6673-442-0	8103-203-3	SA-6204
1421-50-7	5311R1KL.5	6173-195-1	6673R1KL.1FSRS	8103-207-1	SA-6677
1421-95-1	5311R2KL.5ST	6173-195-2	6673R1KL.25CT	8103-208-0	SA-6792
1421-95-4	5401-976-0	6173-196-1	6673R5KL.12G	8103-209-2	SA-6956
1423-100-0	5401R100L.5	6173-218-0	6673R5KL.25	8103-25-0	SA-7320A
1423-2-0	5409-971-0	6173-226-0	6673R5KL.253G	8103-260-1	SA-7357A
1423-3-0	5611-2224-1	6173R1KL.52GCT	6673R5KL.25RS	8103-264B	SB-1163
1482-41A	5611-2419B	6173R5KT5L.5	6679-420-0	8143-65-1	SB-1237
1482-41B	5611R10KL.5	6213-244-0	7109-39-0	8143-85A	SE-416
1937-608-0	5611R1KL.25	6273-333B	7216-1475-0	8143-92A	SNX-2256J
1938-140-1	5611R20KL.5CT	6273-335A	7223-2270-2	8143-93A	SNX-3070E
1938-141-1	5611R2KT5L.5	6273R1KL.5	7223-2911-0	8201-49A	ST-1449B
1939-119-4	5613-2418-0	6273R5KL.25	7223R2KL.1CT	9309-145-0	SX-2878
482200R1KL.5	5613R1KL.5	6273R5KL.5	7223R5KL.25FS	949R10KL.5G900	SX-3042
482200R5KL.5	5613R1KL.52G	6273R5KL.5FS	7233-1337-0	AR1KL.252G	SX-3042B
5101-396A	5613R1KT3L.25	6301-26-0	7233-2282-0	AR2KL.253G	SX-3059
5101R1KL.5	5613R2.5KL.5	6371R5KL.1	7239-2278-3	AR500KL.252G	SX-4100B
5101R1KL.5FS	5613R5KT2L.52G	6373-101-0	7263-509-0	BR5KL.5	SX-4120
5213R1KL.5CT	5615R1KL.25	6373-106A	7283-3073-0	DR10KL.25	SX-4141A
5219-107-0	5711-1789-0	6373R5KL.5	7283-3189A	DR5KL.5	SX-4158C
5219-605A	5711-2401-0	6671-415-1	7383-16-0	DSPR1KL.5	SX-4159
5219-62-0	5711R100T1L.5	6671-416-1	7601R10KL.15	ER1KL.5	SX-4211
5229-60-4	5711R10KL.5	6671-428-0	7601R5KL.15	ER5KL.5	SX-4212
5229-80-0	5711R50L.5	6673-241-0	7603-2017-0	NL5439-37-0	SX-4311A
5229-88-0	5713R10KL.5	6673-242-0	7603R10KL.025	NL6673-452A	SX-4329C
5311-428-0	6163-21B	6673-422-0	7603R10KL.05	NL6673-454A	SZ1513-156-3
5311-97-0	6173-125-0	6673-423-2	8103-127-1	SA-4919	SZ1513-162-0