



DATA SHEET

CURRENT SENSOR - LOW TCR PR/PF/PH series 5%, 2%, 1% sizes 0805/1206/2512/0815 RoHS compliant & Halogen free



YAGEO Phicomp

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<u>SCOPE</u>

This specification describes PR/PF/PH series current sensor low TCR with lead-free terminations made by metal substrate.

APPLICATIONS

- Power Management Applications
- Current detection for Switching Power Supply
- Computers, Consumer
- DC-DC Converter, Battery Pack, Charger, Adaptor

FEATURES

- Halogen-free Epoxy
- RoHS compliant
 - Products with lead-free terminations meet RoHS requirements
 - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reduce environmentally hazardous wastes
- High component and equipment reliability
- None forbidden-materials used in products/production
- Low resistances applied to current sensing

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

PR/PF/PH	<u>XXXX</u>	<u>X</u>	<u>X</u>	<u>X</u>	<u>XX</u>	<u>XXXX</u>	L	
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	

(I) SIZE

0805 / 1206 / 2512 / 0815

(2) TOLERANCE

 $F = \pm 1\%$ $G = \pm 2\%$ $J = \pm 5\%$

(3) PACKAGING TYPE

K = Embossed taping reel R =

R = Paper taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

 $M = \pm 75 \text{ ppm/°C}$ F = ±100 ppm/°C G = ±200 ppm/°C

(5) TAPING REEL

07 = 7 inch dia. Reel and standard power

7W = 7 inch dia. Reel and $2 \times$ standard power

7T = 7 inch dia. Reel and $3 \times$ standard power

(6) RESISTANCE VALUE

l m Ω to 50 m Ω

There are 4~5 digits indicated the resistance value. Letter R is decimal point.

Detailed coding rules of resistance are shown in the table of "Resistance rule of global part number".

(7) DEFAULT CODE

Letter L is the system default code for ordering only. ^(Note)

Resistance rule of	global part	ORDERING EXAMPLE
number Resistance code rule	Example	The ordering code of a PR25 chip resistor, value 0.005 Ω wi
		$\pm 1\%$ tolerance, supplied in 7-
ORXXX	$0R05 = 50 \text{ m}\Omega$	tape reel is: PR2512FKF070R005
(I to 50 mΩ)	$0R001 = 1 m\Omega$	

ΝΟΤΕ

- I. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"
- 2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / 12NC can be added (both are on customer request)

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PHYCOMP BRAND ordering codes

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

GLOBAL PART NUMBER (PREFERRED)

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

12NC CODE

2322		<u> </u>	<u>XX</u> XXX L		
(1)		(2) (3) (4)		
SIZE TYPE	START IN ⁽¹⁾		RESISTANCE RANGE	EMBOSSED ⁽²⁾ PAPER (un TAPE ON REEL TAPE ON 4.000	,
2512 MPRC221	2322	±5%	0.001 to 0.005 Ω	762 94xxx	
MPRC221	2322	±1%	0.001 to 0.005 Ω	763 95xxx	-

Last digit o	f I2NC	
Resistance dec	ade ⁽³⁾	Last digit
0.001 to 0.005	Ω	0
Example: 0.00)5 Ω = 050	

(1) The resistors have a 12-digit ordering code starting with 2322.

- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of 12NC".
- (4) "L" is optional symbol (Note).

NOTE

I. All our RSMD products are RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead-Free Process"

2. On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER / I2NC can be added (both are on customer request)

ORDERING EXAMPLE

The ordering code of a MPRC221 resistor, value 0.005 Ω with ±5% tolerance, supplied in tape of 4,000 units per reel is: 232276294050L or PR2512FKF070R005L.

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MARKING		
PF0805 / PH0805		
	No marking	
PF1206 / PH1206 / PR2512: PF2512:	Full range R < 20 m Ω & R ≥ 20 m Ω with 2W	
ROOS	4 digits with top bar	
Fig. 2 Value = 5 m Ω	The "R" is used as a decimal point; the other 3 digits are significant	
PF2512: R ≥ 20 mΩ with 1W		_
R020	4 digits	
Fig. 3 Value = 20 m Ω	The "R" is used as a decimal point; the other 3 digits are significant	

PF0815

Fig. 4	Value = 10 m Ω

4 digits: E24 series

The "R" is used as a decimal point; the other 3 digits are significant

For further marking information, please refer to data sheet "Chip resistors marking".

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CONSTRUCTION

The resistors are constructed using outstanding TCR level material, which makes Yageo PR/PF/PH resistors excellent for current sensing application in battery charger circuit & DC-DC converter.

The composition of the resistive material is adjusted to give the approximate required resistance and is covered with a protective coating, which printed with the resistance value.

Finally, the three external terminations (Cu / Ni / matte Tin) are added, as shown in Fig. 4.

Outlines



<u>DIMENSION</u>

Table I For outlines, please refer to Fig. 5							
TYPE	RESISTANCE RANGE	L (mm)	W (mm)	H (mm)	l⊤(mm)	l2 (mm)	
PF/PH0805	0.01 to 0.05 Ω	2.03 ±0.25	1.27 ±0.25	0.33 ±0.12	0.38 ±0.25	0.38 ±0.25	
PF/PH1206	0.01 to 0.05 Ω	3.20 ±0.25	1.60 ±0.25	0.60 ±0.25	0.50 ±0.25	0.65 ±0.25	
PF0815	0.01 to 0.02 Ω	2.15 ±0.20	3.75 ±0.25	0.65 ±0.25	0.65 ±0.25	0.70 ±0.25	
	0.006 Ω	6.45 ±0.25	3.25 ±0.25	0.70 ±0.25	0.75 ±0.25	1.85 ±0.25	
PF2512	0.007 to 0.015 Ω	6.45 ±0.25	3.25 ±0.25	0.70 ±0.25	0.75 ±0.25	1.55 ±0.25	
FFZJIZ	0.02 to 0.05 Ω (1W)	6.45 ±0.25	3.25 ±0.25	0.70 ±0.25	1.30 ±0.25	0.75 ±0.25	
	0.02 to 0.05 Ω (2W)	6.45 ±0.25	3.25 ±0.25	0.70 ±0.25	0.75 ±0.25	1.30 ±0.25	
PR2512	0.001 to 0.002 Ω	6.40 ±0.20	3.20 ±0.20	0.75 ±0.15	1.20 ±0.20	1.20 ±0.20	
	0.003 to 0.005 Ω	6.40 ±0.20	3.20 ±0.20	0.55 ±0.15	0.60 ±0.20	0.60 ±0.20	

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ELECTRICAL CHARACTERISTICS

Table 2				
TYPE	POWER	TOLERANCE	RESISTANCE RANGE	TEMPERATURE COEFFICIENT OF RESISTANCE
PF0805	1/8 W, 1/4 W, 1/3 W		10 / 20 / 25 / 50 m Ω	
PH0805	1/2 W		10 / 20 / 25 / 50 m Ω	
PF1206	1/4 W, 1/2 W		10 / 15 / 20 / 25 / 30 / 40 / 50 m Ω	±100 ppm/°C, ±75 ppm/°C
PH1206	I W	±1%. ±2%. ±5% -	10 / 15 / 20 / 25 / 30 / 40 / 50 m Ω	±100 ppm/ C, ±75 ppm/ C
PF0815	1/2W, 1W	· · · , · · · , · · · ·	10/15/20 mΩ	
PF2512	I W, 2W		$6/7/8/$ 10 / 15 / 20 / 25 / 33 / 50 m Ω	
PR2512	I W, 2W		I / 2 / 3 / 4 / 5 mΩ	$I m\Omega \le R \le 2 m\Omega \qquad \pm 200 \text{ ppm/°C}$ $3 m\Omega \le R \le 5 m\Omega \qquad \pm 100 \text{ ppm/°C}$

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please refer to data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	PF / PH0805	PF / PH1206	PF0815	PF / PR2512
Paper taping reel (R)	7" (178 mm)	4,000	4,000		
Embossed taping reel (K)	7" (178 mm)			4,000	4,000

ΝΟΤΕ

I. For paper/embossed tape and reel specification/dimensions, please refer to data sheet "Chip resistors packing".



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FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

Range: -55°C to +155°C

POWER RATING

Standard rated power at 70°C:

PF0805 = 1/8W PH0805 = 1/2W PF1206 = 1/4W PH1206 = 1W PF0815 = 1/2W PF2512 = 1W PR2512 = 1WFor detail power value, please refer to Table 2.

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

 $V = \sqrt{P \times R}$

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$



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TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Life/	MIL-STD-202G-method 108A	I,000 hours at 70±5 °C applied RCWV	±(1%+0.0005 Ω)
Operational Life/	IEC 60115-1 4.25.1	1.5 hours on, 0.5 hour off, still air required	
Endurance	JIS C 5202-7.10		
High	MIL-STD-202G-method 108A	1,000 hours at maximum operating temperature	±(1%+0.0005 Ω)
Temperature Exposure/	IEC 60115-1 4.25.3	depending on specification, unpowered	
Exposule/ Endurance at Upper Category Temperature	JIS C 5202-7.11	No direct impingement of forced air to the parts Tolerances: 155±3 °C	
Moisture Resistance	MIL-STD-202G-method 106F IEC 60115-1 4.24.2	Each temperature / humidity cycle is defined at 8 hours (method 106F), 3 cycles / 24 hours for 10d with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	±(0.5%+0.0005 Ω)
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G-method 107G	-55/+155 °C	±(0.5%+0.0005 Ω)
		Note: Number of cycles required is 300. Devices unmounted	
		Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air	
Short Time	MIL-R-55342D-para 4.7.5	5 times of rated power for 5 seconds at room	±(0.5%+0.0005 Ω)
Overload	IEC60115-14.13	temperature	No visible damage
Board Flex/	IEC60115-14.33	Device mounted on PCB test board as described,	±(1%+0.05 Ω)
Bending		only I board bending required	No visible damage
		Bending for 0805: 3 mm	
		1206/2512/other: 2 mm	

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TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Solderability			
- Wetting	IPC/JEDECJ-STD-002B test B	Electrical Test not required	Well tinned (≥95% covered)
	IEC 60068-2-58	Magnification 50X	No visible damage
		SMD conditions:	
		I st step: method B, aging 4 hours at 155 °C dry heat	
		2 nd step: leadfree solder bath at 245±3 °C	
		Dipping time: 3±0.5 seconds	
- Leaching	IPC/JEDECJ-STD-002B test D	Leadfree solder, 260 °C, 30 seconds	No visible damage
	IEC 60068-2-58	immersion time	
- Resistance to	MIL-STD-202G-method 210F	Condition B, no pre-heat of samples	±(0.5%+0.0005 Ω)
Soldering Heat	IEC 60068-2-58	Leadfree solder, 260 °C, 10 seconds immersion time	No visible damage
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	

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<u>REVISION HISTORY</u>

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION	
Version 0	Nov 01, 2011	-	- New datasheet for current sensor - Iow TCR PR/PF/PH series sizes of 0805/1206/2512, 1%, 2% and 5% with lead-free terminations	
			- Replace the pdf files: Pu-PRPF_PE_51_PbFree_L_1.pdf & PYu- PR_521_RoHS_L_2.pdf	

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