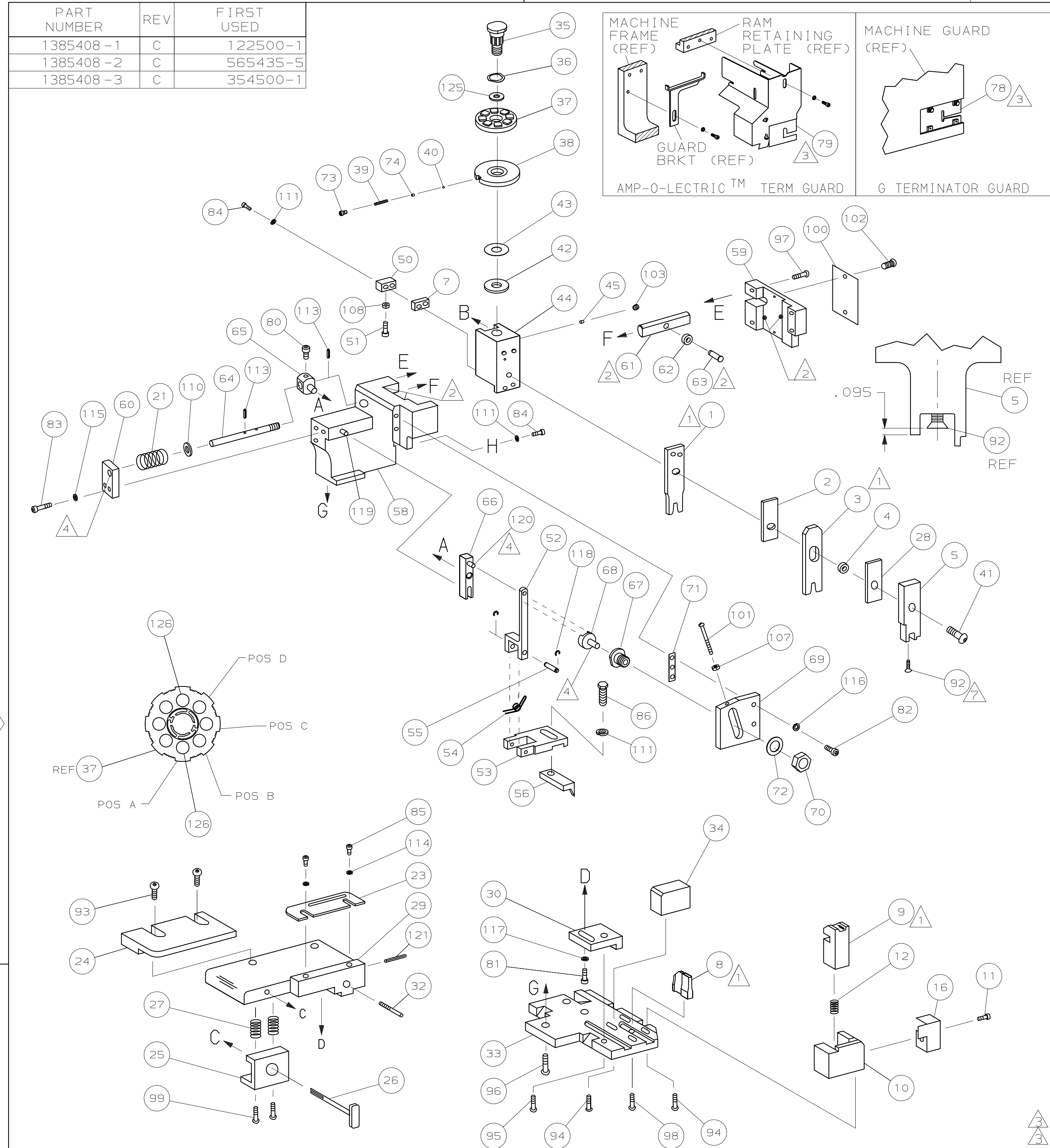



DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATH		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		12APR02		APP 12APR02		AMP Incorporated	
2 PLC DEC ±		DR O.R.WILSON		TELBIN		Harrisburg, PA 17105-3608	
3 PLC DEC ±		CHK 28APR02		REL R.KNEPPER			
4 PLC DEC ±		TELBIN					
ANGLES ±		NAME SIDE FEED HDM APPLICATOR MACHINE REF					
SURF. TEXTURE. ✓		MINI APPL					
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -		DWG NO 1385408		SHEET 1 OF 1 REV C	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					
		RECTIFIED TO -					



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
<p>ROTATED 180° B</p>	<p>ROTATED 180° B</p>	<p>ROTATED 180° B</p>
LEADMAKER	K TERMINATOR	G TERMINATOR

- ① RECOMMENDED SPARE PARTS.
 - ② GREASE LIGHTLY.
 - ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 - ④ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
 - ⑥ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
 - ⑦ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

								129
2	2	2	-	C	4-354779-7	PIN, WIRE DISC (.3225)B		128
2	2	2	-	C	3-354779-3	PIN, WIRE DISC (.3155)A		127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		126
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		125
1	1	1	-	-	4088040	SF APPL INST 408-8040		124
								123
								122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL		121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER		120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25)HOUSING		119
REF	REF	REF	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN		118
1	1	1	-	A	21024-5	WASHER, LOCK(ø10)ADJ BLOCK		117
REF	REF	REF	-	A	21024-5	WASHER,LOCK(ø10)ADJ PLATE		116
REF	REF	REF	-	A	21024-5	WASHER,LOCK(ø10)FEED GDE ROD		115
2	2	2	-	A	21024-2	WASHER,LOCK(ø4)FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD		113
								112
4	4	4	-	A	21024-4	WASHER,LOCK(ø8)STRIPPER		111
REF	REF	REF	-	A	21899-4	WASHER,FLAT(ø5/16)SCREW ADJ		110
								109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN		108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ		107
								106
								105
								104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM		103
2	2	2	-	A	21017-2	SCR,DRIVE (ø2x.19) ID PLATE		102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ		101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG		99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL		98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP		97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING		96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK		95
4	4	4	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN		94
2	2	2	-	A	2-21002-3	SCR,BHC (8-32x.62)R STP GDE		93
1	1	1	-	A	1-21003-9	SCR,FHC (6-32x.38)DEP		92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM		91
								90
								89
								88
								87
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER		86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)FR ST GUIDE		85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER		84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK		82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL		81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK		80
-	REF	-	-	B	455749-1	GUARD, WINDOW		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
								77
								76
								75
1	1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC		73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1	SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION		ITEM NO
QTY REQD PER ASSY				PARTS LIST				

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL -		HT TR -		FIN -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 12APR02 APP 12APR02 O.R.WILSON TELBIN		 AMP Incorporated Harrisburg, PA 17105-3608			
2 PLC DEC ±		CHK 28APR02 REL 28APR02 TELBIN R.KNEPPER					
3 PLC DEC ±		NAME SIDE FEED KDM APPLICATOR MACHINE REF					
4 PLC DEC ±		MINI APPL					
ANGLES ±		SCALE -		DWG NO 1385408		SHEET 1 OF 1	
SURF. TEXTURE. ✓		D				REV C	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING					
						RECTIFIED TO -	

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