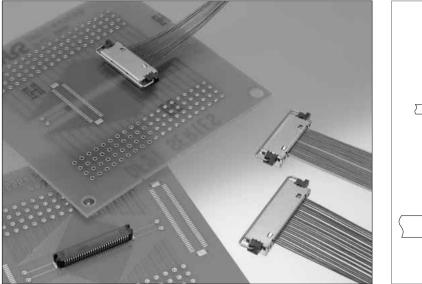
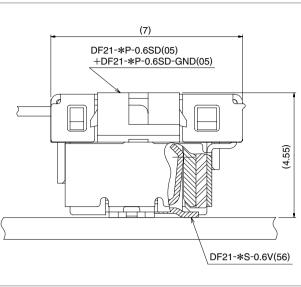
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# 0.6mm Pitch Board-to-Fine-Coaxial Cable Connectors

### **DF21** Series





#### Features

#### **1.High Interconnection Reliability**

Effective contact mating length of 1.55 mm, innovative bellow style contact design, built-in interlocking feature of mated connectors assures high electrical and mechanical reliability, providing needed rigidity to resist excessive twisting.

Superior reliability of the termination of the fine coaxial cable is accomplished with batch soldering.

2. Shielded design

Metal shell encloses the connector and makes contact with all external conductors of the fine coaxial cable permitting reliable ground connection to the board side of mated assemblies.

#### 3. Reliable mating/unmating

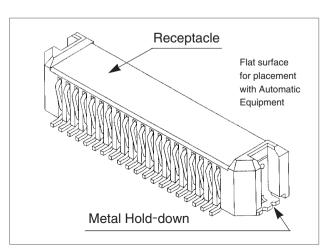
The connectors are self-align during mating. Optional pull-out tab permits connection and disconnection in narrow spaces. Polarized configuration prevents incorrect mating.

4. Board placement with Automatic Equipment.

The upper surface provides flat area for placement of embossed tape packaged connectors with vacuum nozzles of automatic equipment.

#### Applications

Notebook computers, liquid crystal displays (LCD), video and audio devices, medical instruments, portable devices and any other device requiring reliable connection and termination with fine pitch coaxial cable.



### ■Product Specifications

						Operating temperature range	-35℃ to 85℃ (Note 1)		
Detinge	Cu	rrent rating	Wire size	AWG #40: 0.3 AWG #36: 0.5		Operating humidity range	20% to 80%		
Ratings				AWG #30. 0.0		Storage temperature range	-10°C to 60°C (Note 2)		
	Voltage rating		50 \	V AC		Storage humidity range	40% to 70% (Note 2)		
Item		Specifications			Condition				
1. Insulation resistance 500		500M ohms m	nin.			Measured at 100 V DC			
2. Withstanding voltage		No flashover or insulation breakdown			Conduction of 150 V AC applied for 1 minute				
3. Contact resis	tance	100m ohms m	100m ohms max.			Measured at 100 mA			
4. Vibration		No electrical discontinuity of 1µs or more.			Frequency of 10 to 55 Hz, single amplitude of 0.75 mm, in 3 directions, 2 hours				
5. Humidity Contact resistance of 100m ohms max., insulation resistance of 50 M ohms min.		., insulation	Temperature of $40\pm 2^\circ C$ , humidity of 90% to 95%, left standing for 96 hours						
6. Temperature	e cycle	cycle Contact resistance of 100m ohms max., insulation resistance of 50 M ohms min.		., insulation	(-55℃ : 30minutes →5 to 35℃ : 2 to 3minutes →85℃ : 30minutes →5 to 35℃: 2 to 3minutes ) for 5 cycles				
7. Durability Contact resistance of 100m ohms max.		30 cycles (mating/unmating)							
8. Resistance to Reflow heat	0	No melting of t	he resin parts that will aff	ect performance	Reflow: at the recommended temperature profile, Solde soldering iron temperature of 300°C for 3 seconds				
9. Resistance to Soldering he	-	No deformation	of the insulator parts affect	cting performance.	Solder bond: Within 5 seconds at 270°C max., Within 30 seconds at 200 min. Hand soldering: Soldering iron temperature 300°C, 3 seconds				

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non- conducting condition of installed connectors in storage, shipment or during transportation. Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and

Note 3: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

### Materials

Item	Part	Material	Finish	Remarks	
	Insulator	LCP	Black	UL94V-0	
Receptacles	Contacts Phosphor bronze		Gold plating		
	Metal fittings Phosphor bronze		Tin copper plating		
	Insulator	LCP	Black	UL94V-0	
Plugs	Contacts	Phosphor bronze	Gold plating		
	Metal shell	Phosphor bronze	Tin plating		
Metal shell	Metal shell	Stainless steel	Tin copper plating		

### Ordering information

Receptacles/Plug

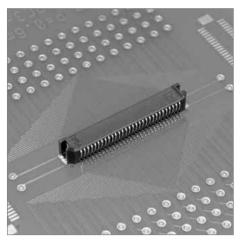


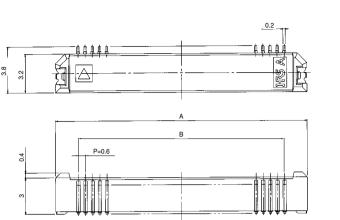
Series name : DF21	5 Termination section
Number of contacts : 20, 30	V : Straight SMT
Connector type	SD : Fine coaxial cable
S : Single-row receptacle	OPPLOT Plug mounting parts
P : Single-row plug	GND : Metal shell-required
4 Contact pitch : 0.6 mm	

Note: The metal shell is an absolutely necessary part at the time of wiring.

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### Receptacles



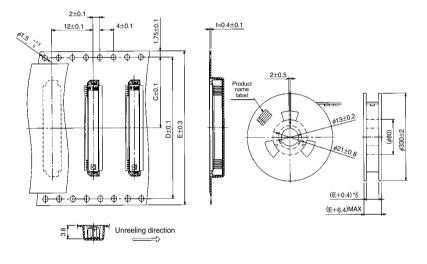




Unit: mm

**HS** B307

### •Embossed Carrier Tape Dimensions

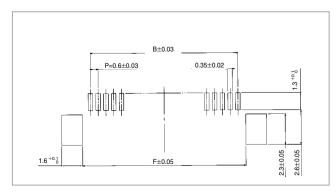


[Specifications number] - \* \*, (\* \*) (56) : Embossed tape packaging (1,000 pieces per reel)

Product No.	CL No.	Number of Contacts	А	В	С	D	E	F	RoHS	
DF21-20S-0.6V(56)	687-0001-5-56	20	15.2	11.4	11.5		24	12.6	YES	
DF21-30S-0.6V(56)	687-0003-0-56	30	21.2	17.4	14.2	28.4	32	18.6	163	

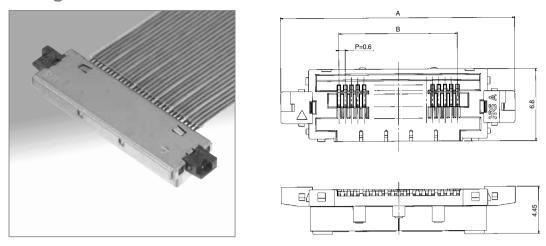
Note : One reel contains 1,000 pieces package unit. Please order by the package unit.

### Recommended PCB mounting pattern



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### Plugs



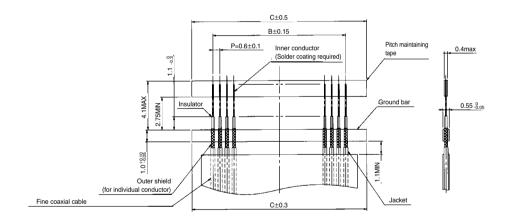


Unit: mm

Product No.	CL No.	Number of Contacts	А	В	С	RoHS
DF21-20P-0.6SD(05)	687-1500-0-05	20	22.5	11.4	15	YES
DF21-30P-0.6SD(05)	687-1502-6-05	30	28.5	17.4	21	120

Note 1 : One package unit contains 100 pieces. Please order by the package unit. Note 2: The metal shell is an absolutely necessary part at the time of wiring.

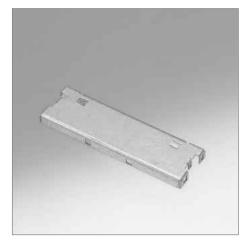
### Recommended Fine Coaxial Cable Preparation

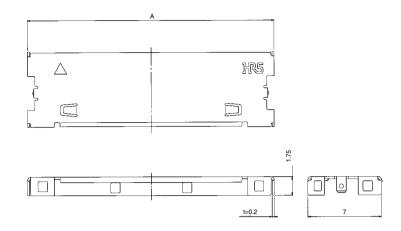


- Note 1: The pitch maintaining tape can be left in place during the termination process. Use high quality tape.
- Note 2: When using 2-conductor coaxial cable, some contact positions will not be usable.
- Contact nearest Hirose sales office for recommendation on specific application.
- Note 3: Contact Hirose for Termination Procedures.

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### ■Metal shell-Required for assembly of the Plug





				Unit: mm
Product No.	CL No.	Number of Contacts	А	RoHS
DF21-20P-0.6SD-GND(05)	687-2500-6-05	20	17.7	YES
DF21-30P-0.6SD-GND(05)	687-2502-1-05	30	23.7	123

Note 1: One package unit contains 100 pieces. Please order by the package unit. Note 2: The metal shell is an absolutely necessary part at the time of wiring. The product information in this catalog is for reference only. Please request the Engineering Drawing for the most current and accurate design information. All non-Rol Segues berg, sometiment on with a discussion of the county status on the Hirose website Roll's search at www.hirose-connectors.com, or contact your Hirose sales representative.

### ● Usage Recommendations

1. Recommended	
Temperature Profile	
	Temperture(°C) IR re-flow
	250 Preheating: 150 to160°C 60 to 120 sec
	Soldering: 220°C min. 20 to 40 sec
	250°C max. 10 sec max.
	150 - 150°C - 7
	00 to 120 coo
	100 <u>90 to 120 sec.</u>
	50 -
	normal / temperture
	0 50 100 150 200 250 300
	Time(S)
	Note 1: Up to 2 cycles of reflow soldering are possible under the same conditions, provided that
	there is a return to normal temperature between the first and second cycle.
	Note 2: The temperature profile indicates the board surface temperature at the point of contacts
	with the connector terminals (for surface mounted plug assembly).
1 Recentacle Recommended	Soldering temperature: $340^{\circ}C \pm 10^{\circ}C$ , soldering time: within 5 sec.
2. Recommended Screen Thickness	0.15mm
3. Board Warping	Maximum of 0.03 mm at the connector center section, with both ends of the connector as reference points.
4. Cleaning Conditions	Refer to "Nylon Connector Use Handbook."
5. Plug Recommended	
Soldering Conditions	$260\ \mathrm{C} \pm 5\ \mathrm{C}$ within 5 sec, 200°C min. within 25 sec.
-	
6. Handling and use	■DO NOT mate/un-mate non-terminated plugs with non-mounted receptacles.
precautions	I his may load to domado or dotormation of the contacte
precautions	This may lead to damage of deformation of the contacts.
procautions	DO NOT touch the exposed contacts of the receptacle with bare fingers. This may leave non-conductive film, cause corrosion or electrostatic discharge, affecting performance of the connectors or sensitive electronic
procautions	■DO NOT touch the exposed contacts of the receptacle with bare fingers. This may leave non-conductive film,
<ol> <li>Board Warping</li> <li>Cleaning Conditions</li> <li>Plug Recommended Soldering Conditions</li> <li>Handling and use</li> </ol>	Maximum of 0.03 mm at the connector center section, with both ends of the connector as reference points. Refer to "Nylon Connector Use Handbook." 260°C ±5°C within 5 sec, 200°C min. within 25 sec.

## **Mouser Electronics**

Authorized Distributor

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Hirose Electric:

<u>DF21-20S-0.6V(56)</u> <u>DF21-30S-0.6V(56)</u> <u>DF21-20P-0.6SD(05)</u> <u>DF21-30P-0.6SD(05)</u> <u>DF21-20P/40DP-0.6PTB</u> DF21-20P-0.6SD-GND(05) DF21-30P-0.6SD-GND(05)